

**Direct, accelerated & real-time stability of
battery slurries in all process stages**

**Hansen Parameters (HSP/HDP) as a
function of the number of solvents**

**Specific surface area of particles
(e.g. Carbon Black)**

**Determination of particle size
distributions & particle number**

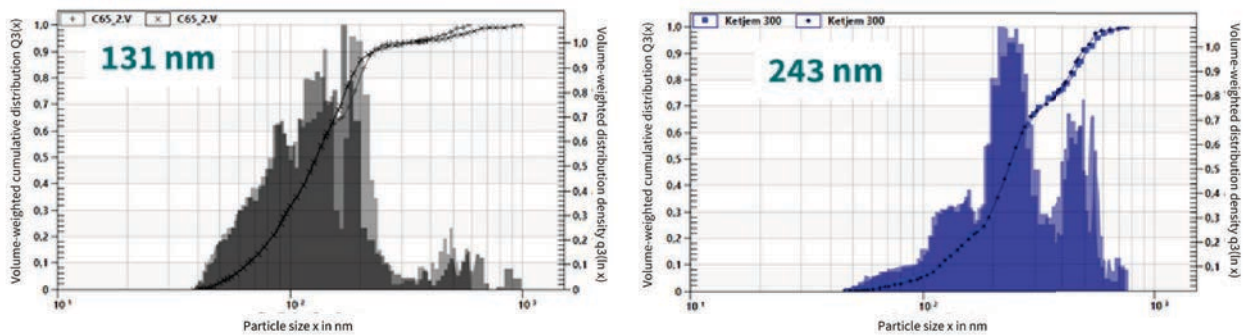
**Tensile & shear testing of electrode
coatings, CU foils and PTFE substrates**

Multi-wavelength Dispersion Analyser

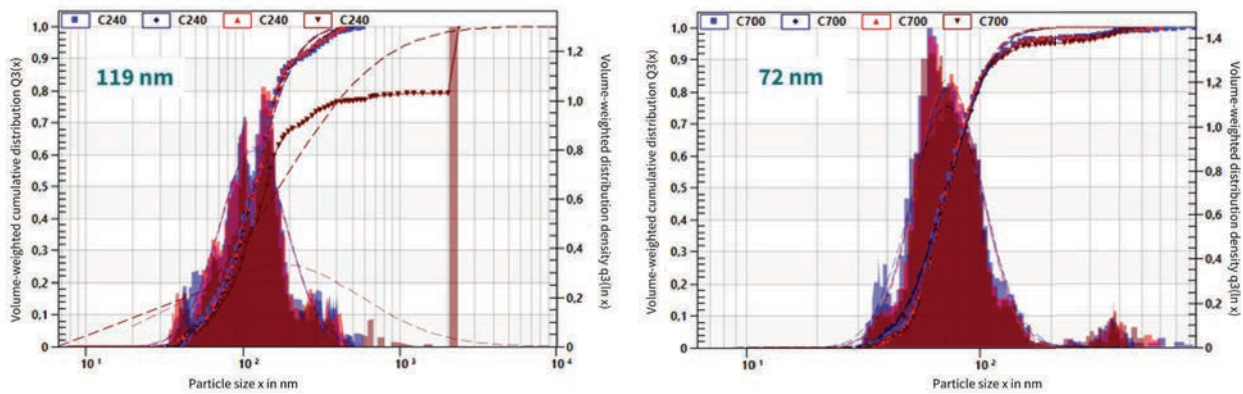
- Get direct & accelerated stability measurements in original concentration
- Particle size distribution (PSD) with high resolution
- Run up to 12 samples simultaneously
- See & understand complete samples from top to bottom
- Measure samples under a broad temperature range (4 °C to 60 °C), constant or ramping
- Measure particle size even at high concentrations
- Analyse concentrated samples (up to 90Vol%)
- Acquire particle densities
- HSP/HDP depending on solvent number
- Norms: ISO 13318, ISO/TR 13097, ISO/TR 18811, ISO 18747



Examples of Particle Size Distributions



Particle Size Distribution of platinized Carbon Black



Impact of dispersion process (type, energy, time) on surface properties of CB (HDP, best PL)

	Dispersing by	HDP (δ_D , δ_P , δ_H) [MPa ^{1/2}]			Best PL and its HSP-values (δ_D , δ_P , δ_H) [MPa ^{1/2}]			
A	vortex	17.1	12.1	12.5	DMSO	18.4	16.4	10.2
B	2x 15 min ultrasonic bath	16.8	10.0	9.2	DMF	17.4	13.7	11.3
C	ultrasonic bath + 1 min sonotrode (67 J/cm ³)	17.6	7.7	11.4	Aceton	15.5	10.4	7.0
D	ultrasonic bath + 10 min sonotrode (670 J/cm ³)	17.0	12.2	0.1	ACN	15.3	18.0	6.1

Steps for determination of Hansen Parameters (HSP/HDP) of Carbon Black

Step 1:

Selection of suitable solvents (PL) from the 3D Hansen range.

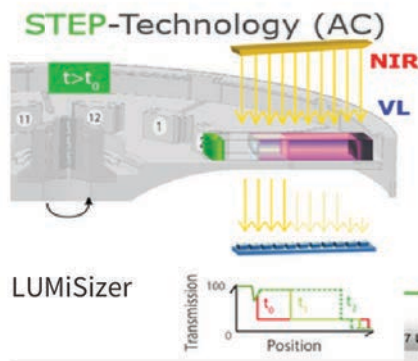
PL	Abbr.	δ_D	δ_P	δ_H	V [cm ³ /mol]	ρ (kg/m ³)	$\rho_{CB} - \rho_{PL}$ (kg/m ³)	η [mPa/s]	Purity %	Boiling temp.
		[MPa ^{1/2}]								
Dimethyl sulfoxide	DMSO	18.4	16.4	10.2	71.3	1100	700	1.8	99,5	189
N-Methyl-2-pyrrolidone	NMP	18.0	12.3	7.2	96.6	1020	780	1.52	99,8	202
Dimethylformamide	DMF	17.4	13.7	11.3	77.4	945	855	0.802	99,8	153
2-Butoxy ethyl acetate	BuOAc	15.3	7.5	6.8	136.1	940	860	1.7	98	192
2-Propanol	IPA	15.8	6.1	16.4	76.9	786	1014	1.77	99,95	82
Tetrahydrofuran	THF	16.8	5.7	8.1	81.9	890	910	0.54	99,5	66
Ethyl acetate	EtAc	15.8	5.3	7.2	98.6	900	900	0.44	99,5	77
1,4-Dioxane	Diox	17.5	1.8	9.0	85.7	1030	770	1.17	99,5	101
Acetone	Ace	15.5	10.4	7.0	73.8	779	1021	0.3	99,8	56
Acetonitrile	ACN	15.3	18.0	6.1	52.9	786	1014	0.33	99,95	82
Triethylamine	Tri	15.5	0.4	1	139.7	728	1072	0.347	99,5	89
n-Hexane	Hex	14.9	0	0	131.4	659	1141	0.30	99	69
Dimethylcarbonate	DMC	15.5	8.6	9.7	84.7	1069	731	0.664	99,8	90
Methanol	MeOH	14.7	12.3	22.3	40.6	782	1018	0.507	99,95	65

Step 2:

Dispersing CB in the selected solvents.

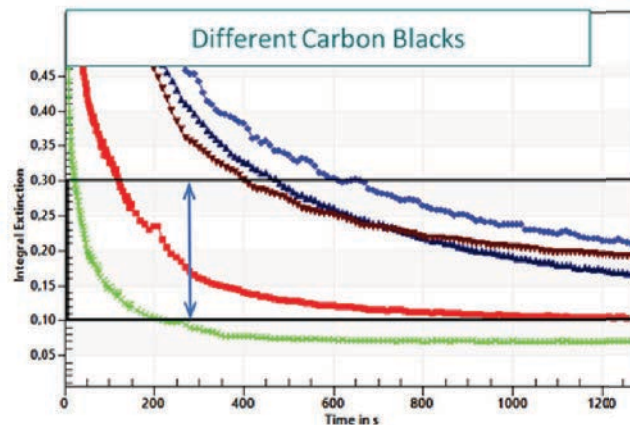
Step 3:

Analysis of demixing behavior



Step 4:

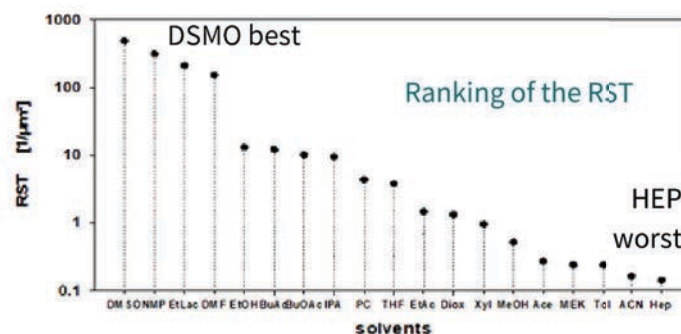
Integral Extinction (IEi) for the ROI & Determination of the sedimentation time (STi)



Step 5:

Determine the relative sedimentation time

$$RST_i = \frac{ST_i (\rho_P - \rho_{L,i}) RCA g}{\eta_{L,i} d_{cell}}$$

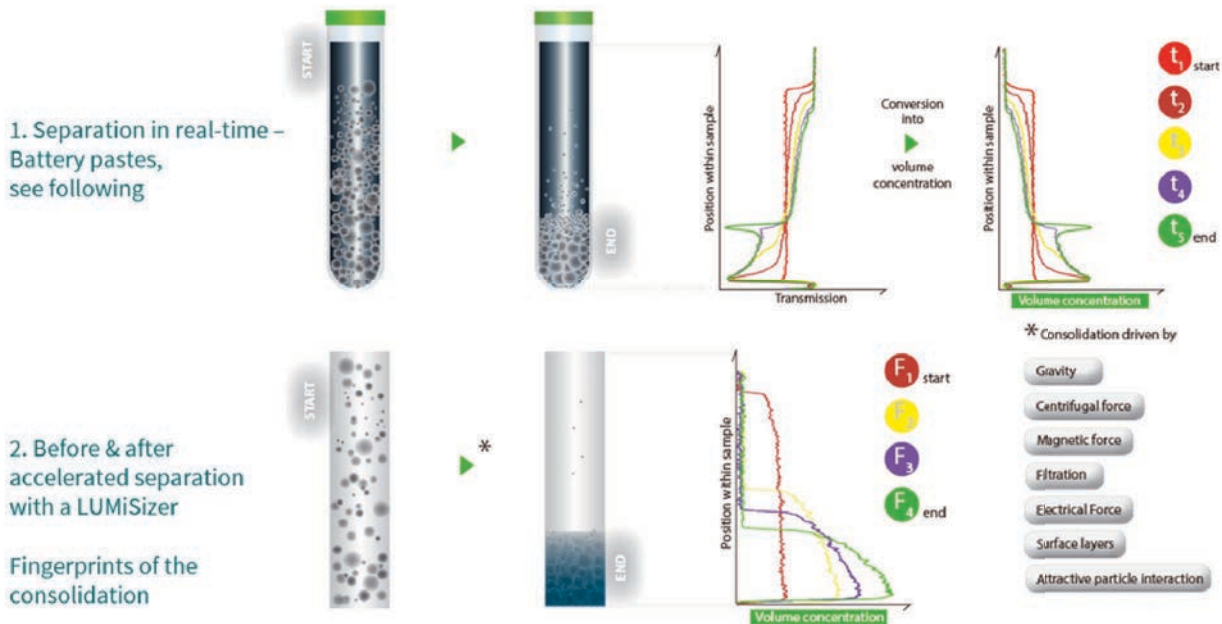


X-Ray Separation Analyser

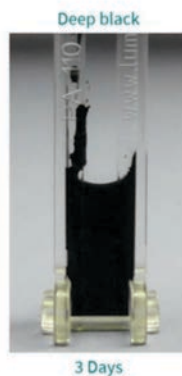
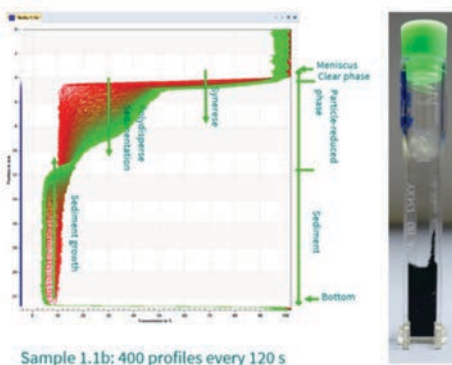
- Analyse dispersability, stability and separation phenomena for completely transparent to completely opaque emulsions, suspension, sludges, slurries, foams and powders in real-time
- Characterization of battery pastes in different process stages by means of X-Ray
- In-situ sediment & cake structure analysis
- Solidosity, dewaterability & consolidation analysis
- High resolution phase separation
- Detect concentration gradients within phases and sediment
- Norms: ISO 18747, ISO/TR 13097, ISO/TR 18811



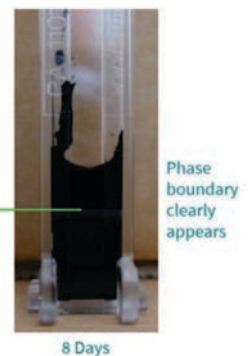
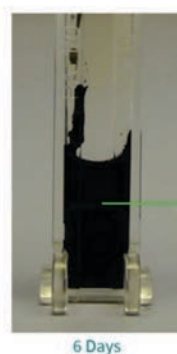
STEP-Technology - LUMiReader X-Ray



Characterization of the battery pastes with X-Ray



Appearance after storage at 1 g

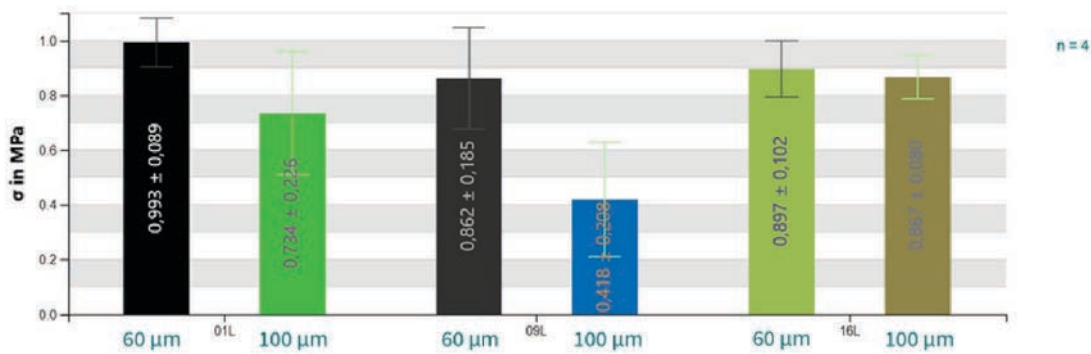
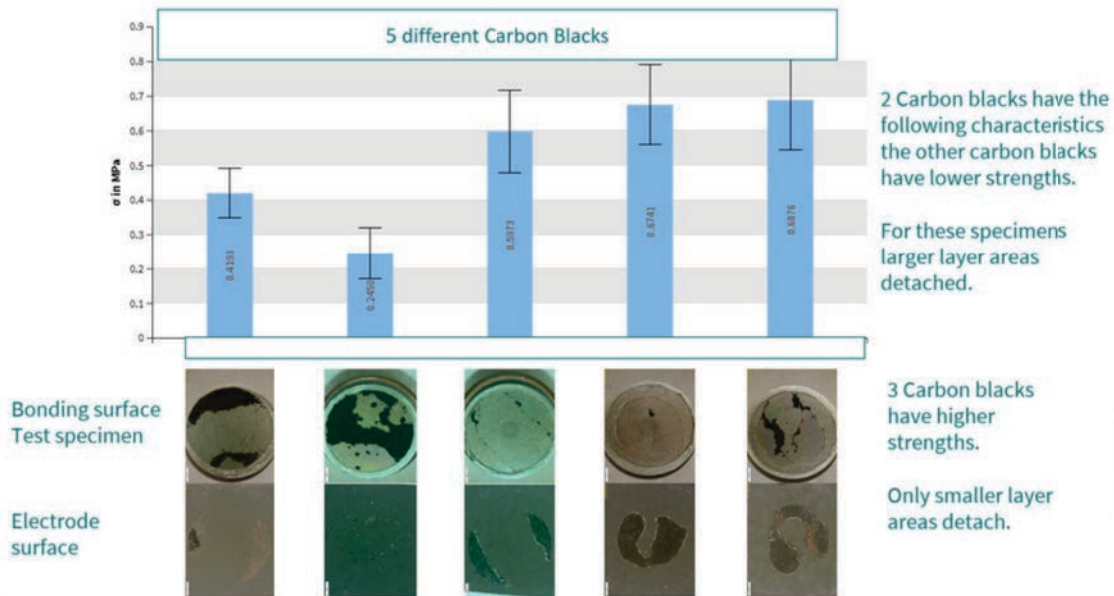


Adhesion Analyser

- Adhesion strength of coated Cu-foils for battery electrodes, of coated PTFE and PFSA substrates for fuel cells, comparison of sample groups and production batches
- Tensile, shear & bonding strength
- 8 different samples @ identical conditions
- No sample clamping, any substrate
- Increasing & alternating loads (0.1 N-6.5 kN)
- Cost-saving multi-use of test stamps
- Temperature controlled (-11 °C to +40 °C)
- Norms: ISO 4624, DIN EN 15870, JIS K 5600-5-7, DIN EN 13144, ASTM D4541, DIN EN 14869-2, ISO 9211-4



Bonding strength of tested carbon black & electrode coating samples



	60 μm	100 μm
01L	0,993 ± 0,089	0,734 ± 0,226
09L	0,862 ± 0,185	0,418 ± 0,208
16L	0,897 ± 0,102	0,867 ± 0,080

- Particle counting & size distribution
- Number concentration determination
- Direct number-based particle size distribution of nano- & microparticles
- Classification of nanomaterials

Norms: ISO 21501-2

More info on LUMiSpoc.com



Recent Applications (1/3)

Lithium manganese phosphate - Particle Size Distribution according to ISO 13318-1 and ISO 13318-2 –
Request the application note via support@lum-gmbh.de

Negative active material for rechargeable lithium battery, method of preparing the same, and negative electrode and rechargeable lithium battery including the same - <https://bit.ly/3LO2Rcf>

A new approach to characterization of particle surface properties by means of analytical centrifugation - <https://bit.ly/3LJWRBr>

Comparison of carbon onions and carbon blacks as conductive additives for carbon supercapacitors in organic electrolytes - <https://bit.ly/3KKqQsb>

Organosol composition of fluorine-containing polymer - <https://bit.ly/3H7t9EO>

Next generation electrochemical energy storage with nanocarbons and carbon nanohybrid materials - <https://bit.ly/3O0bJOG>

Indirect tuning of the cathodic PEMFC electrode microstructure and its functionality for automotive application - <https://bit.ly/3Me5Ags>

Dispersant for separator of non-aqueous electrolyte battery comprising 2-cyanoethyl group-containing polymer and separator and battery using the same - <https://bit.ly/42oKJN5>

Structure and Properties of Supercapacitor and Lithium-Ion Battery Electrodes: The Role of Material, Electrolyte, Binder and Additives - <https://bit.ly/3LV2LRY>

Redox electrolytes for non-flow electrochemical energy storage - <https://bit.ly/3M17n8Y>

- Real-time stability directly
- Speed up separation analysis time (up to 10-fold)
- Volume and number-based PSD (ISO 13317)
- Volume-based PSD without refractive indices
- Multi-wavelength approach
- Separation velocity distribution
- Temperature stabilization from 4 °C - 80 °C, constant or ramp
- Any dispersing media: water, oils, organic solvents

Norms: ISO/TR 18811, ISO 13317, ASTM D7827, ISO 18747, ISO/TR 13097

More info on LUMiReader.com



Recent Applications (2/3)

Method for manufacturing separator, separator manufactured thereby, and electrochemical device comprising same - <https://bit.ly/3VP9jEm>

Analysis of Wireless Body-Centric Medical Applications for Remote Healthcare - <https://bit.ly/436yF46>

Separation membrane for secondary battery and electrochemical element to which it is applied - <https://bit.ly/42pgTbn>

Tailored SiN -based Anode Processing for Li-Ion Batteries - <https://bit.ly/3NXJb8K>

Slurry composition for coating secondary battery separator and secondary battery separator using same - <https://bit.ly/3B9GMQF>

A Hybrid Electrochemical Energy Storage Device Using Sustainable Electrode Materials - <https://bit.ly/42ofHF4>

On the state and stability of fuel cell catalyst inks - <https://bit.ly/3VPie8O>

CO₂/CH₄ and He/N₂ Separation Properties and Water Permeability Valuation of Mixed Matrix MWCNTs-Based Cellulose Acetate Flat Sheet Membranes: A Study of the Optimization of the Filler Material Dispersion Method - <https://bit.ly/3piP5Xu>

On the drying kinetics of non-spherical particle-filled polymer films: A numerical study - <https://bit.ly/42F5ZxW>

Effect of the Anionic Counterpart: Molybdate vs. Tungstate in Energy Storage for Pseudo-Capacitor Applications - <https://bit.ly/44F5cyO>



Recent Applications (3/3)

Systematic evaluation of materials and recipe for scalable processing of sulfide-based solid-state batteries - <https://bit.ly/3HY2ACi>

Upgrading the Properties of Ceramic-Coated Separators for Lithium Secondary Batteries by Changing the Mixing Order of the Water-Based Ceramic Slurry Components - <https://bit.ly/3MbVFYQ>

Synergistic Effect of Dual-Ceramics for Improving the Dispersion Stability and Coating Quality of Aqueous Ceramic Coating Slurries for Polyethylene Separators in Li Secondary Batteries - <https://bit.ly/40okrdo>

Dopant Interaction in Binary Metal Oxide System: Towards the Development of an Improved Supercapacitor Material - <https://bit.ly/42EW2R8>

Catalyst Preparation and Particle Size Characterization Scheme for PEMFC Fuel Cells - <https://bit.ly/3HThMk7>

Investigating the Effect of Solvent Composition on Ink Structure and Crack Formation in Polymer Electrolyte Membrane Fuel Cell Catalyst Layers - <https://bit.ly/3VSswFj>



Auf dem Weg zur Lagerstabilitätsvorhersage nach I50/TR 13097- ein Beispiel für die schnelle Prüfung der einfachen Anwendbarkeit physikalischer Beschleunigung - <https://bit.ly/3pvnPVK>

Nanostrukturierte polyionische Flüssigkeiten auf Basis hyperverzweigter Polyoxetane als Transporter, Dispergiermittel und Hybridmaterialien - <https://bit.ly/3lMf8ow>

Elektrodenmaterialien für organische Energiespeicher auf Basis elektrochemisch aktiver Polymere und Graphen - <https://bit.ly/41Bxw3e>

Demo & samples

Contact us for sample testing, instrument demonstrations or application support:



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LUM community

Visit your info platform 'Dispersion Letters' dedicated to professionals working in various fields of R&D, QC:



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LUM knowledge

For further information, search the LUM Literature Database:



bit.ly/3J1mUUS

 **LUM** The NEXT STEP in Dispersion
Analysis & Materials Testing



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