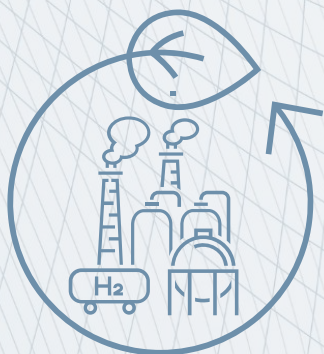




HyCentA Research GmbH

The Hydrogen Technology Research Center



CentA

HYDROGEN CENTER AUSTRIA



HyCentA Research – Leading Hydrogen Innovation

- **120+ researchers** mechanical engineering, physics, chemistry, process engineering, electrical engineering
- **600+ projects** successfully completed
- **20+ years of R&D expertise**
- **State-of-the-art research**, testing and refueling infrastructure
- **International Cooperations**



Extra-university research organization at
Graz University of Technology (TUG)



Research Areas along the Entire Value Chain



Area 1

Area 2

Area 3

Area 4



**Electrolysis and
Power-to-X**



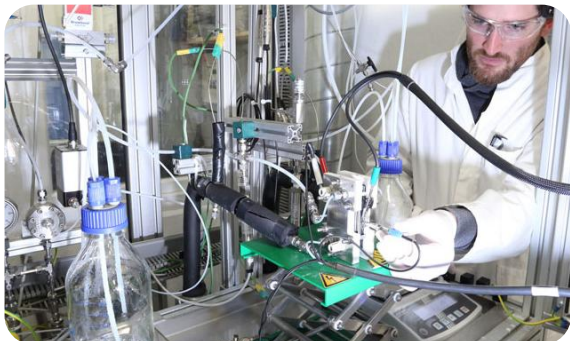
**Green Energy
and Industry**



Green Mobility



**Circularity and
Sys. Optimization**



Cutting-edge R&D activities across the hydrogen value chain.

- **Electrolysis** from R&D to certification
- **H₂ Infrastructures, Storage and Distribution of Hydrogen**
 - Design and testing of compressor and storage systems
- **Fuel Cells** from R&D to certification
- **Measurement and Testing Systems**
 - Measurement techniques, test rigs and development

Research and Development

Modeling and Simulation

Measurement and Testing

Training and Teaching



High pressure test bench



Components & system test beds



Fuel cell system test bench



Electrolysis test bench

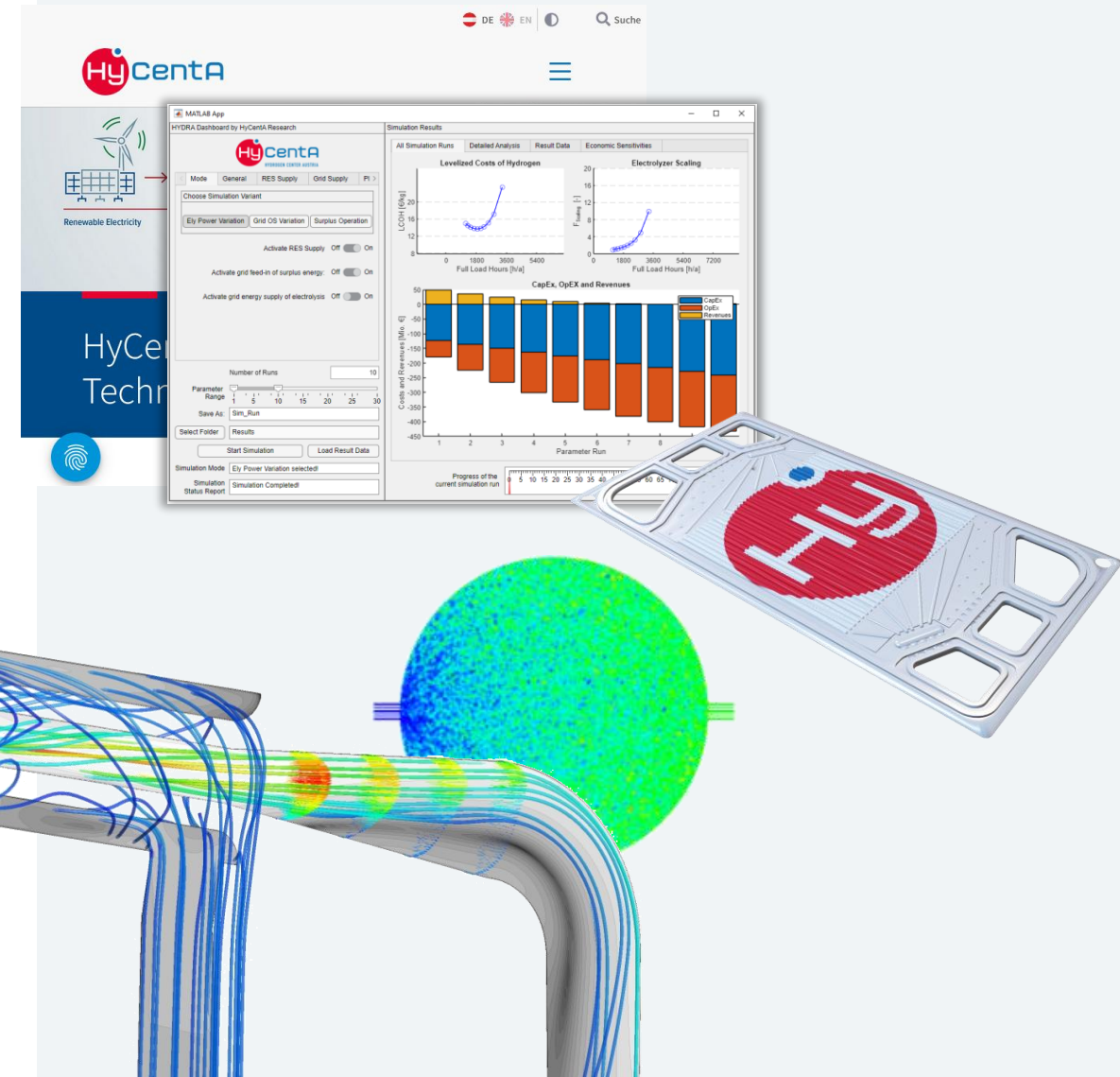


Gas analysis laboratory

Simulation Activities at HyCentA

Hy Accelerate the transition to a hydrogen-based economy!

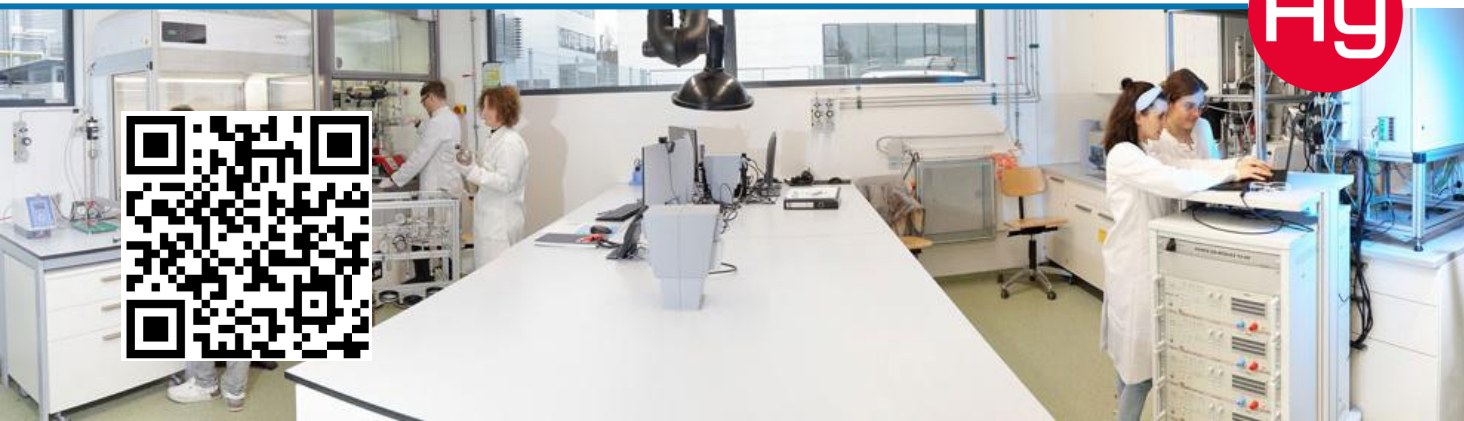
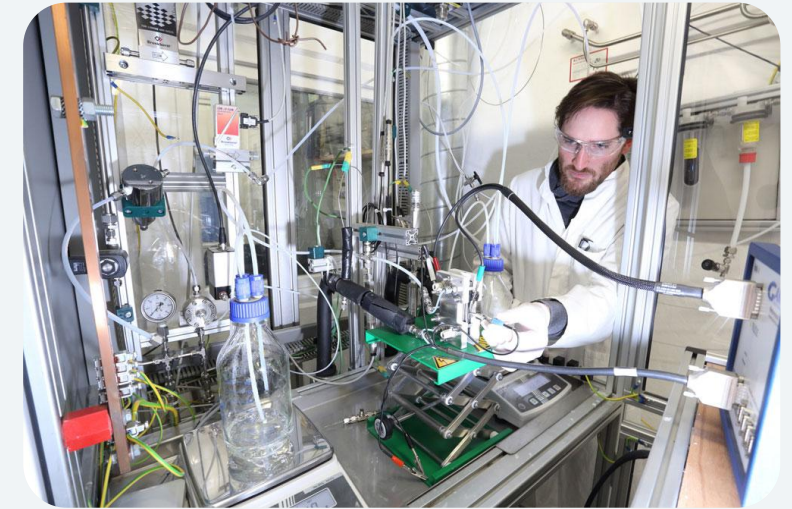
- **HYDRA** - Hydrogen Infrastructure Simulation and Optimization Tool – Techno-economic optimization
- **CAD Design and FEM Simulation**
Stacks, components, systems ...
- **Multi-Phase Flow Simulation**
Stack layout, hydrogen storage system, injector/ejector, ...
- **Real Time Fuel Cell System Simulation and Control Design** Automotive PEM system ...
- **Vehicle Simulation and HiL**
Passenger cars, busses, trucks, trains, snowmobiles ...



Testing Activities at HyCentA

Hy **Lead the charge** in hydrogen technology testing and validation!

- PEM & AEM electrolyser cell & stack testing
- Highly Dynamic Fuel Cell System Test Bench up to 160 kW
- High pressure test stand up to 1000 bar
- H₂-Refueling for 350 and 700 bar with cold fill
- Test cells for component and subsystem testing
- Hydrogen gas quality laboratory
- Lots more ... contact us





I. Electrolysis and Power-to-X

One-stop-shop Electrolyser Development at HyCentA Research



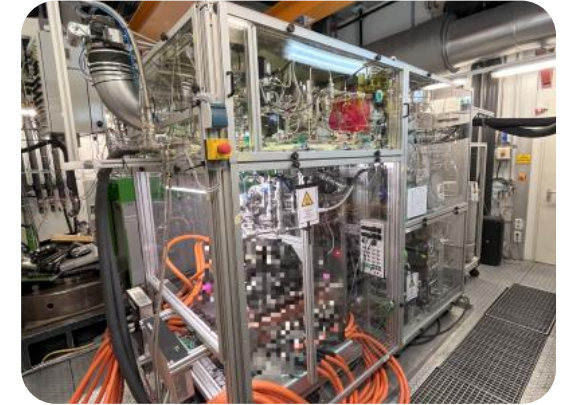
Catalyst ink preparation



PEM Single Cell Test Bench



20 kW Stack Test Bench



150 kW Stack Test Bench



Component Manufacturing

Single Cell Testing

Stack Testing

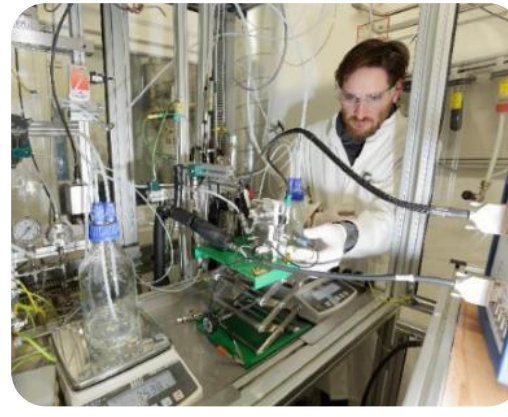
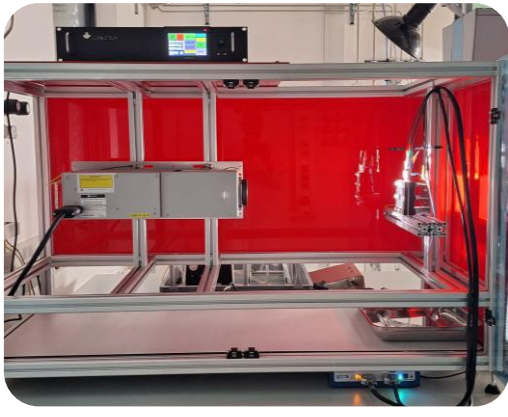
System Testing

Electrode Manufacturing

PEC Single Cell Test Bench

AEM Single Cell Test Bench

Gas Analysis





I. Electrolysis and Power-to-X

2005
HyCentA was founded
Test facilities at TU campus are opened



2019 – 2022
Project HyTechBasis4WIVA
PEM stack and system development



2020
Stack test bench (15 kW)
PEMWE and AEMWE



2021
PEM & AEM Single cell test bench



2022 – 2024
Project AEM Neo
Electrode manufacturing



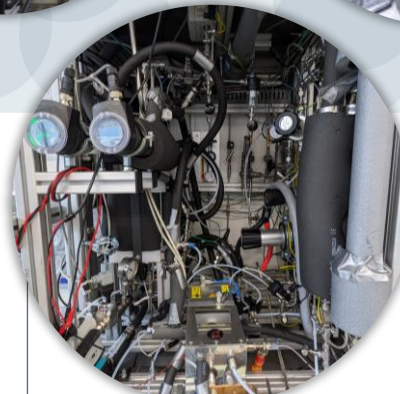
2025
Electrolyser test field
2.5 MW System test bench



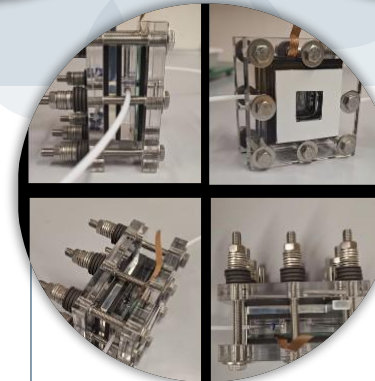
2014 – 2016
Project wind2hydrogen
100 kW PEM electrolysis pilot plant



2020 – 2023
Project Recycalyse
14 cells PEMWE and recycling strategies



2021 – 2025
Project HyGen
(HyTechnomy)



2023-2026
COMET projects
PEM, AEM, EHC, SOEC, PEC and alternative H₂ production



2024
Full-size stack test bench
160 kW PEM & AEM



Austria's largest green hydrogen electrolyzer: 10MW PEM now live



Foto: OMV Media Center

- 1,500 tons of green hydrogen per year
- Direct integration into **OMV Schwechat refinery** for real-time use
- Based on PEM electrolysis, powered **exclusively by renewables**
- Exceeds EU safety standards and achieves **ISCC-certified RFNBO status**
- **From pilot to industrial scale: 140 MW coming next**

Boltzmann Gas- and Materialanalysis Laboratory@HyCentA



- Austria's most advanced H₂ analysis lab
- Mobile ultra pure gas sampling up to 1000bar
- H₂-Quality Analysis according to **ISO14687 Grade D** and beyond
- Mass- and quality certification for hydrogen industry
- Research and innovation hub for hydrogen metrology



I. Electrolysis and Power-to-X

Cell components

- Optimization of **catalyst ink recipes** for spray coated electrodes
- Characterization of **catalyst materials** (e.g. RDE)
- Design and optimization of **flow fields** and distributor meshes
- **Compression characterization, Material stability** under operation conditions

Single cell

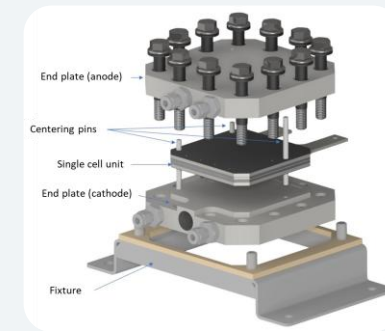
- **Inter-correlation** of selected cell components
- Allocation of losses to **reaction and transport mechanisms**
- Effects of **operation parameters** (T, p, conc) on performance
- Accelerated stress tests (AST) and **degradation**

Cell stack

- Investigation of **stacking effects** (thermal, mechanical, etc.)
- Development and optimization of **activation and operation strategy**
- Monitoring of product **gas quality and safety** (internal and external leakage)
- Investigation of **degradation** mechanism

System

- Concepts for **MW system** implementation
- R&D on **balance of plant** components
- Safety and **regulations**
- **State of health** monitoring



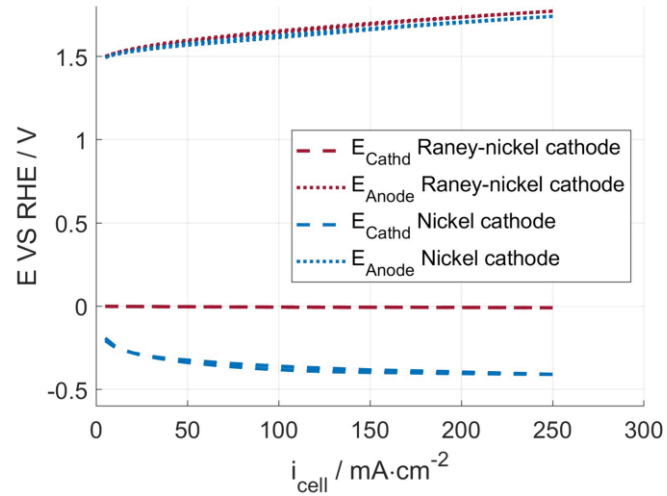
Electrolysis Technologies @HyC:
AEM, PEM, AEL, EHC, EPC, SOEC



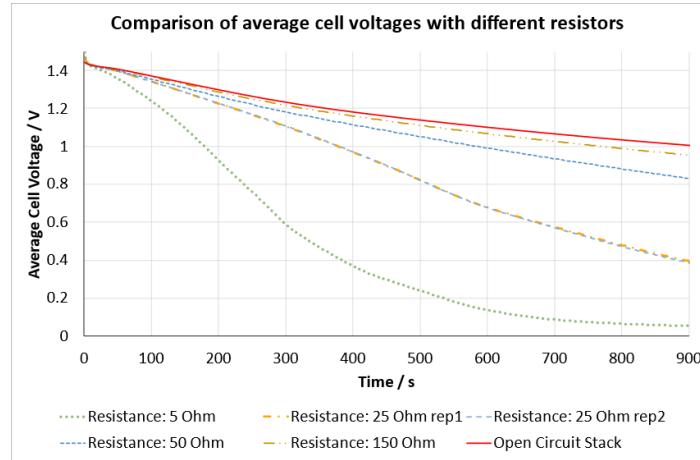
I. Electrolysis and Power-to-X

Characterization methods

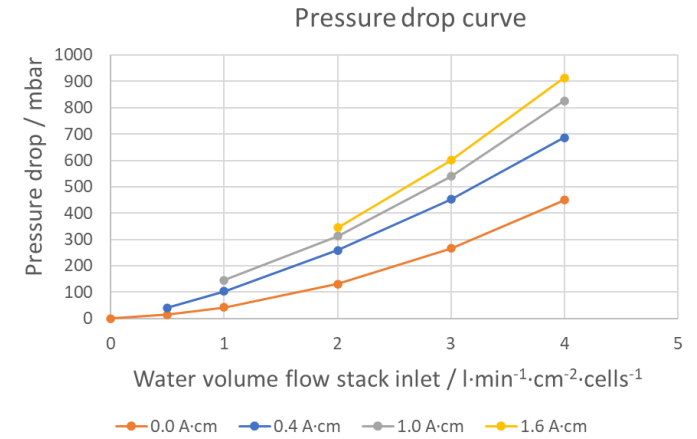
IV-characteristics



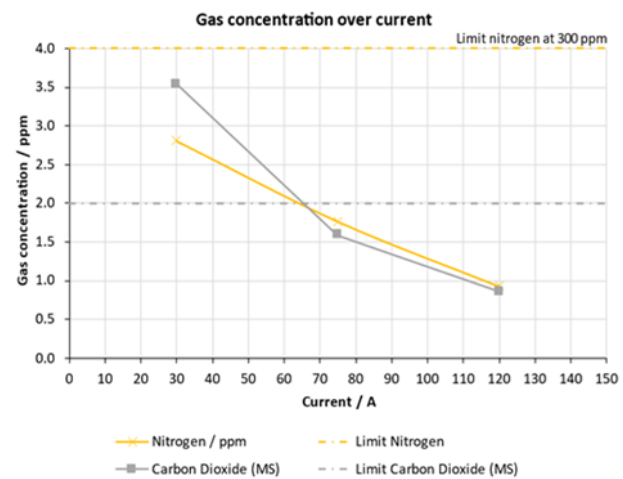
Discharge curve



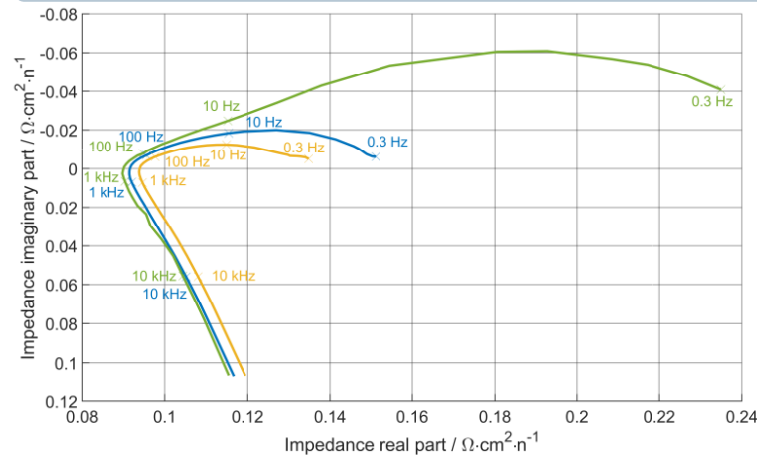
Hydraulic response



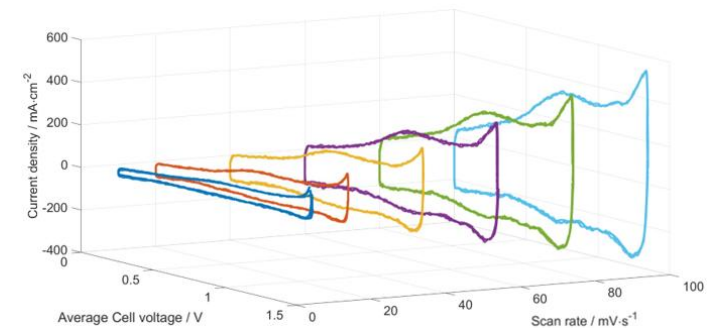
Gas analysis



EIS analysis



CV measurement



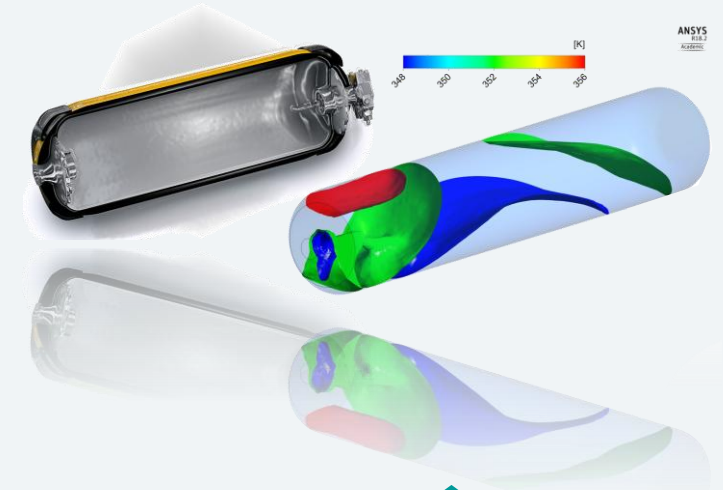
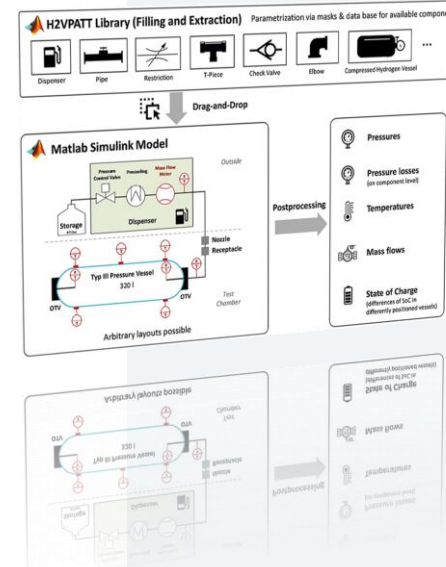


II. Green Energy and Industry



Benefit from 20 years of R&D in hydrogen technologies

- **R&D Hydrogen Conditioning & Storage**
 - **Storage:** Focus on CH₂, LH₂, metal hydride, alternative liquid hydrogen carriers
 - **Transport:** Trailer, train, pipelines
 - **Compression:** Electrochemical & piston compressors
 - **Purification:** Electrochemical purification
- **Safety & Legal Framework**
- **Concept Development and Systemic Analysis**





II. Green Hydrogen Production – Techno-Economics



Accelerate innovation with customized design tools!

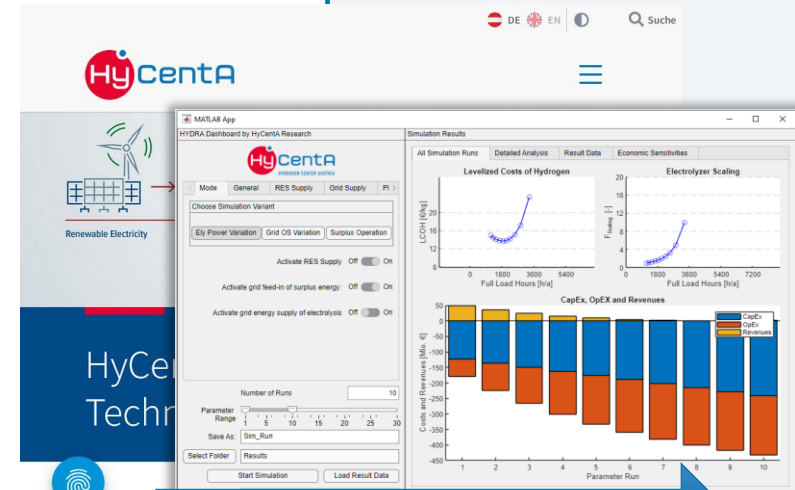
- **H2Cost** - Quick and easy estimation of the economic viability of hydrogen infrastructures
- **HyTool** - Efficient, comprehensible and practice-orientated tool for the rapid initial design of PtG systems
 - **Give it a try:** gruenes-gas.at/Hytool
- **HYDRA** - Techno-economic PtX plant design and green hydrogen value chain optimization
 - **Available** via Web-Platform **soon!**
 - RED II conform H₂ production scenarios



Improve Profitability



Efficient Design



Comprehensive Analyses



II. Green Hydrogen Production - Renewable Gasfield

Location: Gabersdorf/Styria

Project Volume: 4.2 million EUR

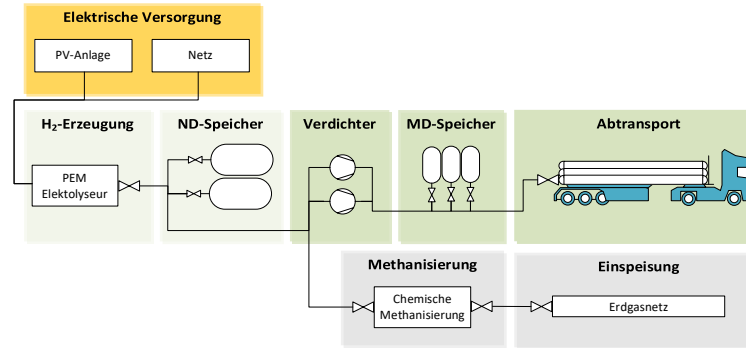
Funding Program: Flagship Region Energy, 2nd Call

Duration: 12/2018–05/2023

Project Lead:



Project Partners:



- **HyCentA Activities:**
- **Conceptual design and dimensioning of the H₂ system path**
- **Support during the tendering process**
 - Market research
 - Preparation of tender documents
 - Technical support during technical discussions
- **Support during permitting phase**
 - Submission
 - Additional documentation
 - Meetings with authorities
 - On-site inspections
- **Verification of gas quality**
 - According to ISO 14687:2019

III. HyCentA mobility journey up to today

2005

HyCentA was founded
Test facilities at TU
campus are opened



2008 – 2010
Project HyCart



2010 – 2016
E LOG Bio Fleet



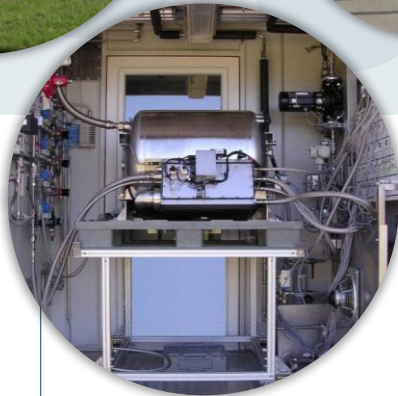
2017 – 2020
Project KEYTEC4EV



2021 – 2023
Project FC4HD



2024 – 2027
Project ZEAS
Zero Emission
Adriatic Ship



2006 – 2008

Test runs of an LH2 –
liquid hydrogen tank
(produced by MAGNA) for
a BMW Hydrogen 7



2009 - 2012
Project HyCar-1

First ever H₂ vehicle with
public road approval in
Austria



2015 – 2018
Project HIFAI RSA

FCS climatic testbench
up to 160 kW



2017 – 2021
Project HySnow

Decarbonisation of Winter
Tourism by Hydrogen
Powered FC Snowmobiles



2023 – 2027
Project Hy.COMM

Clean Hydrogen
Construction and Mining
Machines





III. One-Stop-Shop for Fuel Cell R&D



Requirements

- Longitudinal Dynamics Simulation
- Model Based Functional Development
- HARA, Safety development & Certification
- Techno-Economic Analysis
- Market Research

Concept



Physical design

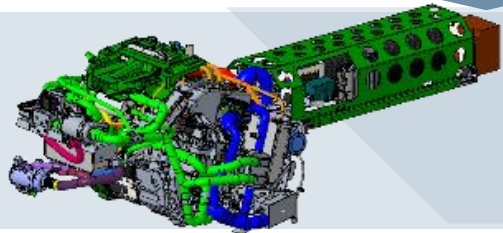
Test and validation

Application

Application

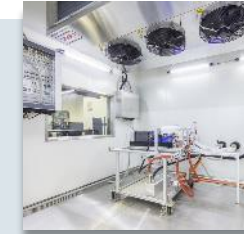


- Calibration
- Validation
- Certification
- Drive Cycle Emissions



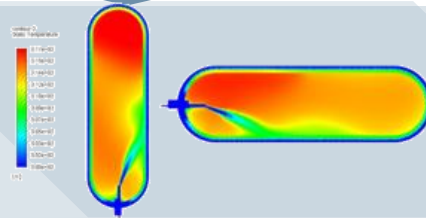
- Advanced Real-time PEM System Simulation & Control Design
- Thermal & Energy Management Simulation
- Optimized Operation Strategies
- CAD system packaging and integration

System



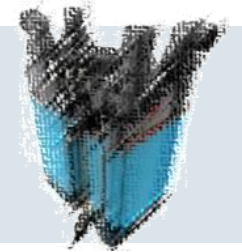
- DoE & Automated Calibration
- Durability & Robustness (cold, hot & transient)
- Transient Operation / Start-Up and Shutdown Time
- Performance Characterization & Acceptance Testing
- Accelerated Stress, Freeze & Cold Start Testing

- PEM FC Stack Simulation
- THD & Electrochemical Analyses
- Loss Analysis
- Degradation & State of Health Analysis



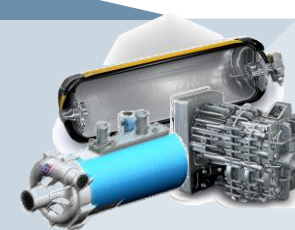
Subsystem

- Rapid prototyping
- Diagnostics & Characterization
- Stack Ageing & Degradation
- Stack Water Management
- Accelerated Stress Tests



- 3D CAD, CFD & FEM simulation
- Reliability & Durability Testing
- Leakage & Functionality Tests (H₂ & N₂)
- HSS Fast Filling Tests

Components



- Component Stability & Durability
- Freeze Start Ability
- Safety & Materials
- Validation & Certification



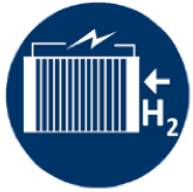
Simulation $\psi = E\psi$ $\Delta t = \Delta t'$ $\psi_e = \frac{\lambda_1}{4\pi\epsilon\epsilon_0}$ $v_e = \sqrt{\frac{M_2}{M_1}}$ $F_m = BIl = \mu I_1 I_2$

Simulation

Testing



IV. Circularity and Systems Optimization



Measurement and Testing Systems for Fuel Cells and Electrolysis:

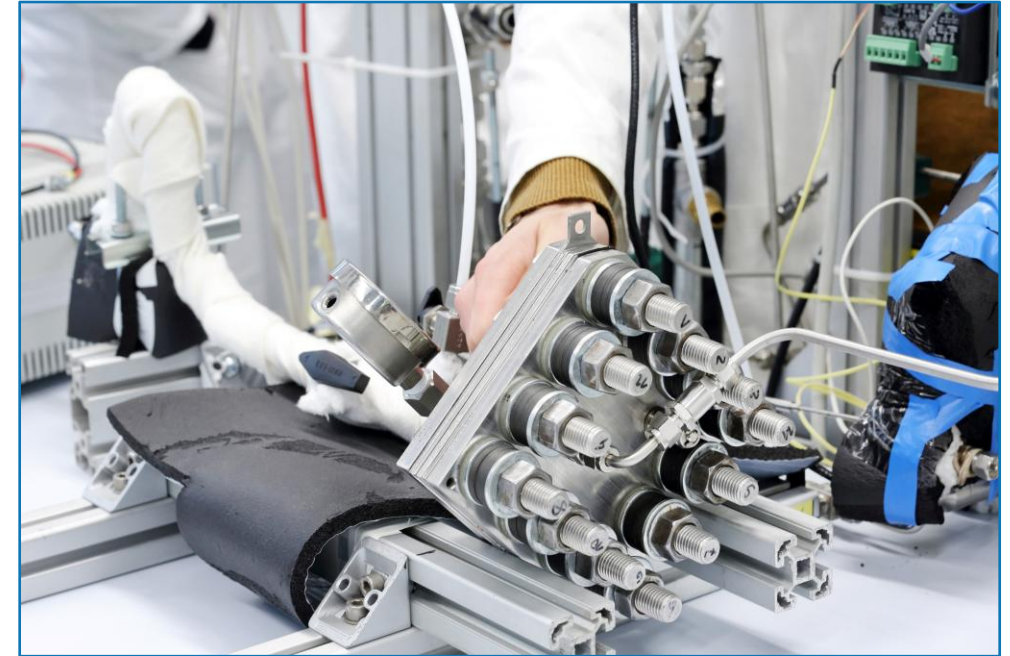
- Seamless degradation tool chain on single cell, stack, system level
- Advanced diagnostic tools based on multi-physics measurements



Materials suitability testing technology:
Enhancing high pressure applications with new testing methods



Hydrogen dispersion analysis, hazard potentials and safety evaluation tools:
Accelerating H₂-Applications with effective and accurate safety concepts



Testing Tool Chain



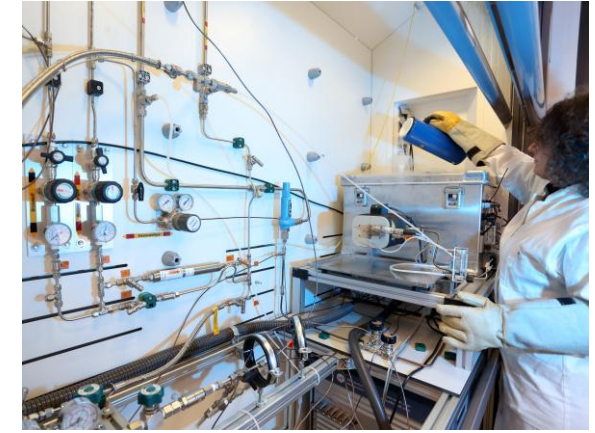
Permeation Test Chamber



1000bar Component Testing



Fuel Cell System



Hydrogen Quality Analysis

Material Testing

Component Testing

System Testing

Metrology & Diagnostics

High Pressure Autoclave



Refueling Infrastructure



Fuel Cell Stack



Sampling and Certification



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IV. Circularity and Systems Optimization

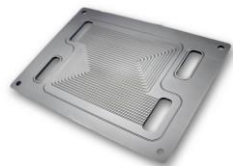
PEM and AEM electrolyser components

End-of-Life

Assessment of



Porous transport layers
Bipolar plates



www.elconprecision.com



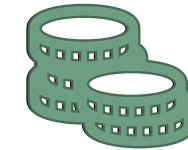
- 2nd life scenarios
- Regeneration, repair
- Fit-for-2nd-life tests
- Systemic recycling pathways
- Technological and economical best recycling chains
- Novel recycling technologies

Eco-Design



Environmental impact

- Life cycle analysis



Economic viability



Sustainability

- Assessment Tool Development

Other use case for sustainability assessment tool:
H₂ prod./transport/ storage combinations

Join us in shaping the future of hydrogen technology!


HyCentA Research GmbH

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- office@hycenta.at
- www.hycenta.at



 Bundesministerium
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