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# The Company



## The Company: Mission, Vision and Values



## 1. Mission

To be one of the main suppliers of the Aerospace and Defence sector, recognized and valued by its clients for its rapid response and the quality of its products (on time, on quality), for the high technical training in its technologies and for the knowledge of the industry and their needs of its professionals.

## 2. Vision

To build customer value through quality and competitive costs as the trusted supplier of the worlds major Tier 1's and OEM's.

To become a one-stop-shop integrated Tier 2 aerostructures supplier in a consolidating position

## 3. Values

- Quality in what we provide
- Respect for the people we serve, the community and the environment
- Accountability in all we do
- Customer satisfaction
- Innovation
- Integrity
- Sustainability







## The Company: Origin & Evolution





#### **Foundation**

The Company was founded to supply spare parts and AOGs to Airbus and D&S

#### **New CEO**

- Jose Manuel Carmona (current CEO) joined the company
- Setup of Chemical, subassemblies unit and Machining capacity increased

#### **Large Skins**

- Manufacturing of large skins by stretching and chemical milling
- Expansion to several programs including CN235, C295, A400M, A380, A320, A330, A330 MRTT. EFA. EMBRAER KC



## **CAPZA**

#### **Acquisition**

Focus on optimizing utilization capacity

- €30m transaction
- Jose Manuel Carmona (CEO)
- Hire Gonzalo Díaz (CFO/Corp. Dev)

 1991
 2000
 2004
 2007
 2011
 2017
 2019
 2022
 2023 - 2024

#### **Increase Space**

 Plant space increased to 2,100 sqm to develop additional business lines



#### **More Space**

- Plant space increased to 10,000 sqm to develop production of conventional sheet metal and expand capacity
- Start production for CN235, C295, A380 among others

#### **Profile Stretching**

- Set-up of profile stretching unit
- Expansion to A220, Falcon, Honda HA480, Superpuma.
- GDELS electrical boxes

#### **Additional Programs**

- Entering the A350, 737 MAX programs
- PLD Space prototypes



#### M&A

- Inclusion of Compasur. Sheet metal company.
- Inclusion of MBC & Goerri.
   Machining companies.
- Inclusion of Tecnipaint. Surface treatment company.

#### **NEW BRAND**

 Creation of AE-GROUP brand for the companies of the group.

# **Strategy and Business Plan**





## Strategy – One-Solution Approach

# In 2022 CAPZA entered the company with the objective to consolidate create an integrated Tier 2 manufacturer in the Aerospace & Defence industry

Aercal's mission is to become **Tier 2** for Defence & Commercial Aircrafts



Leveraging existing Management, capabilities and longstanding relationships with customers

Organic and Inorganic Growth



Machining Small parts Large parts (6000mm)



Chemical
Small parts
Large parts (6000mm)



SM and Stretching Small parts Large parts (6000mm)



Assembly



Composite & Bonding

M&A



One-stop
Tier 2 shop
for the

A&D Industry





#### Goals

- Lead industry consolidation of Tier 2 aerostructures suppliers
- Integrated production capabilities across commercial military aircrafts, helicopters and drones
- Expand Business Connection, creating an international network
- Increase plant's automation level to make processes leaner and more efficient
- Increase Market Competitiveness, adding value to services provided

#### How...

- Strong commercial strategy with potential short term new clients, as well as current clients upon relocation of mature programs
- Analysing acquisition of 3rd skin stretching press to increase portfolio of products
- M&A strategy within an industry in a consolidation phase
- Capza's equity commitment could amount up to €150m



## Strategy – Expanding Capabilities

A project in expansion, joining the capacities of a group of top aerospace companies to bring a fast response to the customer, with a unique strengthen voice and a wide range of solutions.



One-stop
Tier 2 shop
for the
A&D
Industry

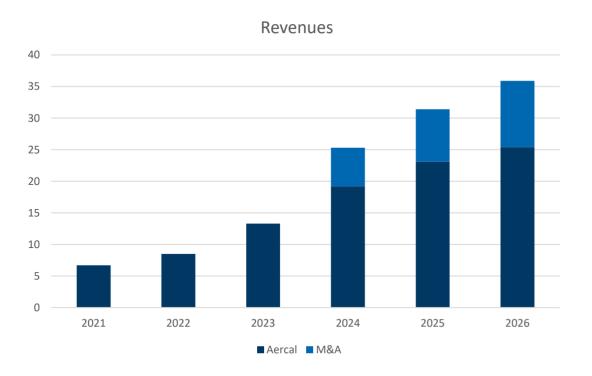




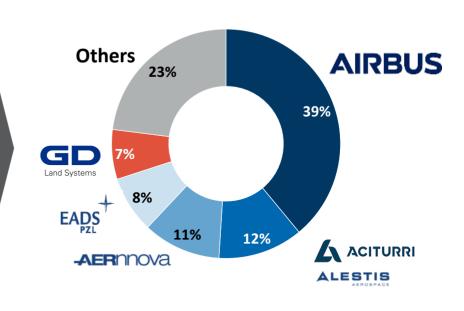
## Strategy – Business Plan

Strong financial position with no debt (Moderate leverage ratio <2.5x EBITDA) and high levels of cash to support a 10% CAGR growth strategy based on existing technologies and M&A transactions to expand capabilities and consequently the client base distribution

#### **Historic and organic Revenue Business Plan**



#### **Revenue Distribution by Customers**





## Strategy – A new Brand

#### A project that focus on the aerostructures segment:

- Aercal Aerospace: To give response on sheet metal parts and skins, metallic complex large items, including assembly capabilities.
- Tecnipaint Aero Coatings: To support the special processes, surface treatments and paintings.
- MBC Aero Parts: To manage the machining needs in complete management.



# **AERCAL OVERVIEW Technology and Capabilities**





### The Company: At a Glance

AERCAL AEROSPACE, is a specialist in large format sheet metal manufacturing in Europe, with over 30 years of experience working in top military and civil aeronautic programs, both in new airplanes and spare parts.

#### **Description**

- One of the few players with large format Sheet metal and stretching capacity machines
- Full capacity in metal parts manufacturing: cutting, machining, stretching, chemical/heat treatments, and assembly
- Top certifications and experience working with both Civil and military Tier 1 and 2. More than 12 years in average working with Top 5 clients
- Experienced employees, with over 15+ years of average tenure in the company
- Company located in Sevilla at only 19km distance of the airport and 14km from the port
- In 2022 CAPZA, leading French Private Equity, entered the company to support the organic (new plant and capabilities), and inorganic development of the company

#### **Aercal's Key Figures and Group Structure** CAPZA (€6.1bn AUM) Capza 5 Equity. Team S.L.P. (CEO+CFO) +170 12.000 sam (€700m AUM) **Employees Plant** 98% Audeline Investments. S.L. Up to 6.000mm €0.0m sheet metal & **Financial Debt** Aercal, S.A. Stretching

#### **Main Clients**



#### **Business Lines and Production Plant (12,000 sqm)**





## **Business Units Capabilities**

AERCAL has full capacity in metal parts manufacturing of up to 6000mm, including press and stretching machines, chemical and heat treatments, CNC, and an assembly line



**Sheet Metal** 

- Comprehensive cold working process for metal sheets
- Formed by hot plate press
- Folded parts (6000mm)
- Press-formed parts (1900mm)
- Sheet metal parts (6000 x 3000 x 1500 mm)



**Stretching** 

- Metal forming of sheet metal components
- Stretched skins (6000mm)
- Curved cylinder linings (6000mm)
- Stretched profiles (6000mm)



#### **Chemical Processes**

- Operations to carry out chemical transformation
- Final processing of aluminium and steel parts (6000mm)
- Chemical milling of aluminium parts (6000mm)
- Aluminium heat treatments
- Tartaric anodising and coating
- Painting



**Machining** 

- Material shaping and sizing by a controlled material-removal process
- Machined parts (6000 x 3000 x 1500 mm)



**Assembly** 

- Aerostructure components final assembly and subassembly
- TIG Welding













## Certifications

PROCESOS	NADCAP COMMODITY	AIRBUS DS	AIRBUS	AIRBUS CANADA	BOEING	DASSAULT
Heat Treatment of Aluminum Alloys	НТ	I+D-P-220	AIPI04-01-001 I+D-P-220	A2PS 168-007	BAC5602	DGQT 0.8.3.0001
Hardness and Conductivity of Aluminum Alloys	НТ	I+D-E-140	AITM6-6004 I+D-E-140 ASTM E18	A2PS 168-013	BAC5946 BAC5650	DGQT 0.8.3.29 DGQT 1.0.0.0040
Hardness of Steels		CASA-1231	ASTM E18			
Welding		I+D-P-181	I+D-P-181			
Chemical Milling	СР	I+D-P-152	I+D-P-152	A 2PS 186-000	BAC5772	DGQT 0.4.2.0058
Penetrant Inspection	NDT	I+D-E-137	I+D-E-137			
Alkaline Cleaning	СР	I+D-P-072	I+D-P-072	A 2PS 180-001		
Aqueous Degreasing	СР	I+D-P-072	I+D-P-072	A 2PS 180-040		
Cleaning ad Deoxidizing Aluminum Alloys	СР	I+D-P-072	I+D-P-072	A 2PS 180-032		
Chemical Convertion Coating	СР	I+D-P-212	I+D-P-212			
Tartaric-Sulfuric Anodizing	СР	I+D-P-416	I+D-P-416			
Passivation of Stainless Steels	СР	I+D-P-038	I+D-P-038			
Painting	СР	I+D-P-060 I+D-P-064	I+ D- P-060 I+ D- P-064	A2PS 138-043		
Accelerated Curing of Organic Coatings	СР	I+D-P-060 I+D-P-064	I+ D- P-060 I+ D- P-064	A 2PS 138-055		
Electrical Bonding		I+D-P-355				
Application of Sealants		I+D-P-146				



EN 9001:2015



EN 9100:2018



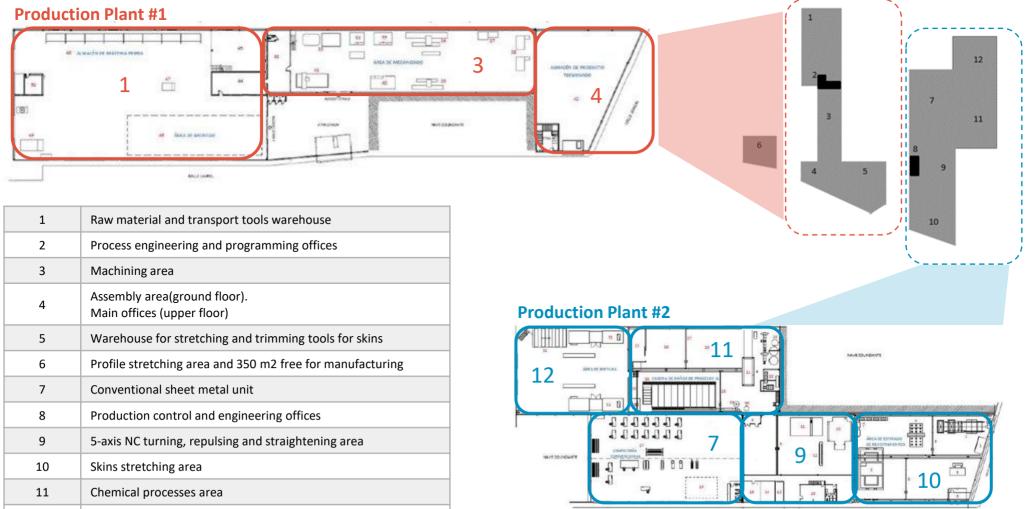


## The Factory

12

Painting and dispatch area

AERCAL currently has c.10,000m2 located in Santiponce (Seville, Spain) for offices, production plants for the different business lines, inventory warehouse and 1,500m2 of total free space





## **Equipment – Sheet Metal**



FERRY BBB Metal Shears
Effective dimensions: 4150mm



**DENER 60TN Bending Machine** Effective dimensions: 2000mm



**HAEUSLER Roll Forming Machine** Effective dimensions: 6000mm



RIGHTUP AP 30TN Bending Machi Effective dimensions: 3000mm



**ONAPRES Rubber Press 1200 TN**Effective dimensions: 1900x900mm



## **Equipment – Stretching**



#### **LOIRE PH10 Sheet Stretch Forming Press**

Jaw length: 6100mm Table: 6050x450mm

Max horizontal separation: 4500mm



#### **LOIRE PH06 Sheet Stretch Forming Press**

Jaw length: 4060mm Table: 3710x450mm

Max horizontal separation: 3200mm



#### TRIFORM

L3-SF20T-240 Profile Stretch Forming

**Press** 

Power: 20 Tn

Max dimensions: 6000mm



## Equipment – Trimming / Drilling / Machining / Turning



BERMAQ 5 axis CNC Machining X=3000mm; Y=6000mm; Z=1500mm; C(245º), A(120º)



HAAS VF4S 3 axis
CNC Machining
Effective dimensions: 2000x510mm



**DURMA Laser trimming**Effective dimensions: 3000x1500mm



**HAAS VF4S 3 axis CNC Machining** Effective dimensions: 1000x500mm



**DENN Metal Spinning**Fuel tank dome length: 1850mm
Diameter: 262mm - 595mm
Wall thickness: 12mm



## Equipment – Heat treatment, Painting and Chemical Processes



**GUINEA HNOS SAN-G-575 Furnace** Dimensions: 6000x2000x2000mm

Quenching and Ageing



GUINEA HNOS SAN-G-125 Furnace Dimensions: 3000x1000x1800mm Quenching and Ageing ALFERIEFF Ageing Furnace Dimensions: 1700x650x1200mm



**2 Paint Booths**Effective dimensions: 5000x4000x3000mm



**2 Paint Drying Booths**Effective dimensions: 5000x4000x3000mm



Aluminium cleaning & rinsing
Effective dimensions: 6100x1500x2800mm

Chemical Milling
Effective dimensions: 6100x1600x2800mm

TSA Anodizing

Effective dimensions: 6100x1700x2800mm

Chemical Conversion Type I

Effective dimensions: 2500x800x900mm

Passivation Type I

Effective dimensions: 2500x800x900mm

Effective dimensions: 2500x800x900mm

Penetrant Inspection Area

**Machined Aluminium Cleaning** 

Effective dimensions: 3000x2000x3000mm

# MBC OVERVIEW Technology and Capabilities



## MBC AERO PARTS: Today





MBC is a company specialized in the design and manufacture of aeronautical tools and also in the machining of elementary parts with high production. MBC join CNC machines (3 and 5 axis) until 6,000 mm with highly qualified engineers and technicians in the aeronautical sector.

#### **Description**

- DESIGN AND MANUFACTURING OF AERONAUTICAL TOOLS.
- MACHINING & TRIMMING DETAIL AND SHEET METAL PARTS (2/3/5 AXIS)
- THIKNESS MILLING FOR SHEET METAL PARTS
- FOLDED AND FORMING SHEET METAL PARTS.
- WIDE RANGE OF MATERIALS: Aluminum, carbon fiber, Nomex, Honeycomb, fiberglass, epoxy resins, polyurethane resin, polyester resin, EPS expanded polystyrene, Composites, etc.

### 

#### **Main Clients**



#### **Production Plant (1,000 sqm)**



## Equipment – Summary



MACHINERY	TECHNOLOGY	UNITS	х	Y	Z	RPM / KW	CAPACIDAD MÁXIMA	CAPACIDAD NORMAL (3T)	CAPACIDAD DISPONIBLE	Nº TURNOS DISPONIBLES
CMS ARES 6026	5 Ejes	1	6000	2600	1200	24.000 / 20	7680 Horas/año (4 turnos)	5760 Horas/año	1920 Horas/año	1
CMS ARES 4818	5 Ejes	1	4800	1800	1000	24.000 / 20	7680 Horas/año (4 turnos)	5760 Horas/año	1920 Horas/año	1
MIKRON HPM 800U	5 Ejes	1	800	800	550	20.000 / 39	7680 Horas/año (4 turnos)	5760 Horas/año	2880 Horas/año	1,5
MIKRON MILL E 700 U	5 Ejes	1	700	600	500	20.000 / 39	7680 Horas/año (4 turnos)	5760 Horas/año	2880 Horas/año	1,5
RIERGE JST4020	3 Ejes	1	4000	2000	100	24.000 / 12	7680 Horas/año (4 turnos)	5760 Horas/año	2880 Horas/año	1,5











Jaws for aluminum profiles up to 4 meters

## Equipment – Project of new site: Aercal Mecanizados Cadiz (AE-Group)



A new site with additional 3,000 sq meters to reinforce the machining capacities in 2025 with a unique actor: MBC AEROPARTS.





#### **Description**

- MACHINING DETAIL PARTS (2/3/5 Axes) JOINING THE RESOURCES AND CAPACITIES OF MBC AND GOERRI TOGETHER UNDER THE SAME BRAND AND ORGANIZATION.
- NEW SITE LOCATED IN EL PUERTO DE SANTA MARÍA (3,000 SQ METERS)
- STARTING ACTIVITY MID 2025
- FREE SPACE FOR INCREASE CAPACITY
- CURRENTLY TO BE INSTALLED:
  - 8x HASS MACHINES (2x 5Axes / 6x 3Axes)
  - 3x MIKRON 5X MACHINES
  - 2x CMS MACHINES
  - 2x LAGUN MACHINES
  - 1x RIERGE MACHINE





# **TECNIPAINT OVERVIEW Technology and Capabilities**







TECNIPAINT is an Andalusian company dedicated to surface treatments of aeronautical parts, covering most of the spectrum of final processes for both metal parts and fiber, carrying out our work by great professionals in modern facilities of more than 3000 m<sup>2</sup>.

#### **Description**

- Top certifications and experience working with both Civil and military Tier 1 and 2 (Airbus, Airbus Canada, Embraer, Calidus, Boeing, Indra, SAAB, Cesa...)
- A wide range of services to cover and exced all customers needs:
- TARTAR SULFURIC ANODIZED
- CHROMIC ANODIZED
- CHEMICAL CONVERSION FILM (ALODINE)
- CLEANING AND PASSIVATION OF STEEL
- FLECTROLYTIC CADMIATE
- ABRASIVE CLEANING
- PRELIMINARY CLEANING/STRIPPING

- STEEL PICKLING / TITANIUM PICKLING
- INSPECTION OF CRACKS BY MAGNETIC **PARTICLES / PENETRATING LIQUIDS**
- HARDNESS AND CONDUCTIVITY
- **BONDERITE BRUSH IN DOUGH AREA**
- PAINT
- DRY LUBRICANT
- STRESS RELIFF OVEN

## **TECNIPAINT's Key Figures**





+3.000 sam Plant



Up to 4,500mm

part length for

final processes

**Employees** 

Customers



#### **Main Clients**



#### **Production Plant (3,000 sgm)**



## **Equipment – Summary**

- 2 facilities located in Seville
- All facilities Nadcap and EN9100 approved
- 5 final processes bath lines
- 3 painting booth
- 1 Painting booth automatized



















## **Most Relevant Programs**





## Program C295







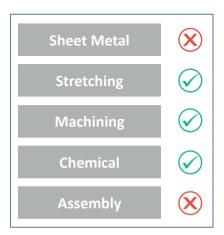


## Program A220



#### **Customers**





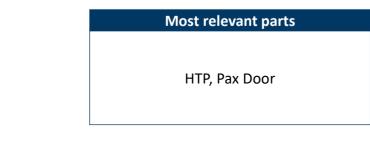


## Program A330

## Program A400M

Most relevant parts

Engine Anti Ice Protection Plates, WWF







**AIRBUS** 

ACITURRI

#### **Customers**









## **Program MRTT**

## Program Boeing 737 MAX



Boom reinforces, electrical boxes



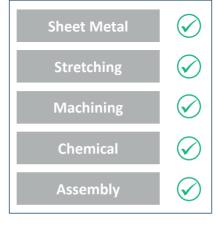


Fan cowls



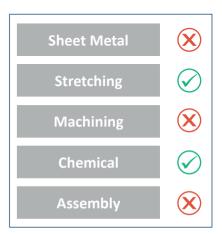
#### **Customers**

**AIRBUS** 



#### **Customers**

**AIRBUS** 





## **Program Eurofighter**

#### Most relevant parts

DASS POD & LG Door, Carens with and without Pylons, fuel tank

#### **Customers**

**AIRBUS** 



### **GDELS Tanks**

#### Most relevant parts

Electrical boxes



#### **Customers**





