



Better, cheaper batteries to enable the transformation of energy and transportation

BroadBit Batteries Oy, January 2025

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BroadBit Batteries produces:

- A) Lithium battery **cell components** for battery cell manufacturers
- B) Lithium & Sodium battery **cells** for battery pack manufacturers



18650-prototype cell

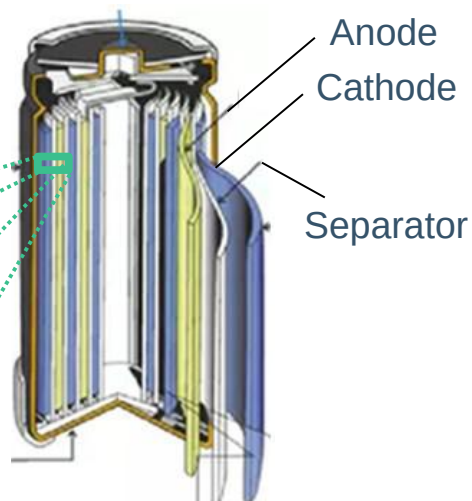
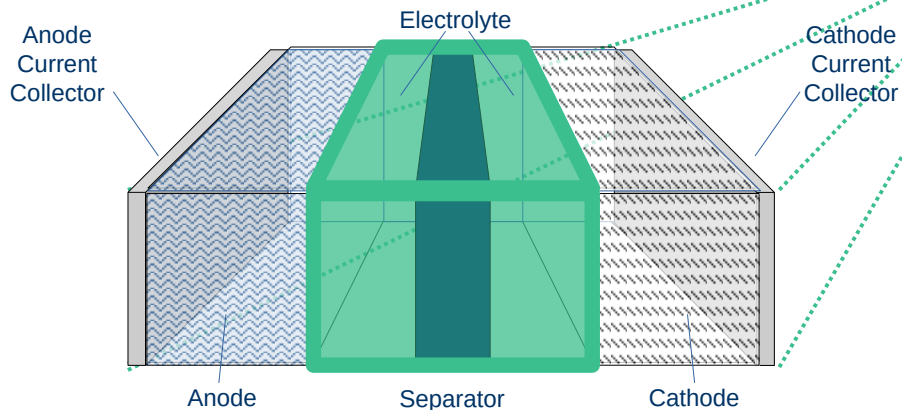
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Product 1: Evolutionary

ProLion™ Electrolyte

Battery cell components
to improve existing Li-ion batteries



18650-prototype cell

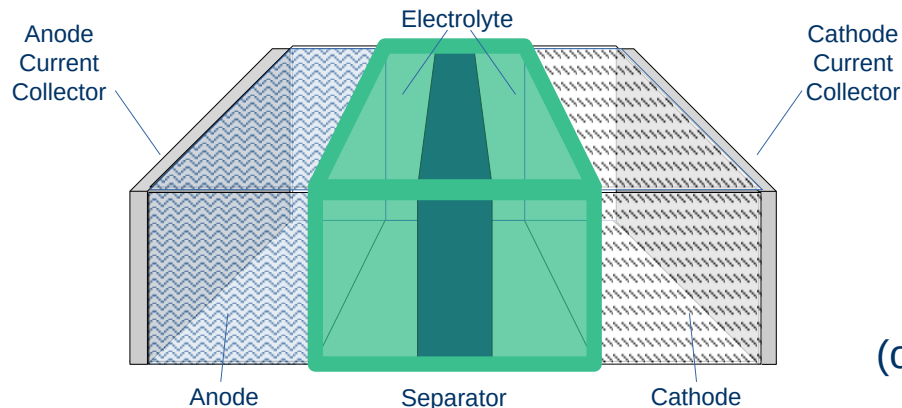
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Product 1: **Evolutionary**

ProLion™ Electrolyte

Battery cell components
to improve existing Li-ion batteries



Barrels delivered to cell assembly customers
(or in-house filled cells delivered to cell customers)

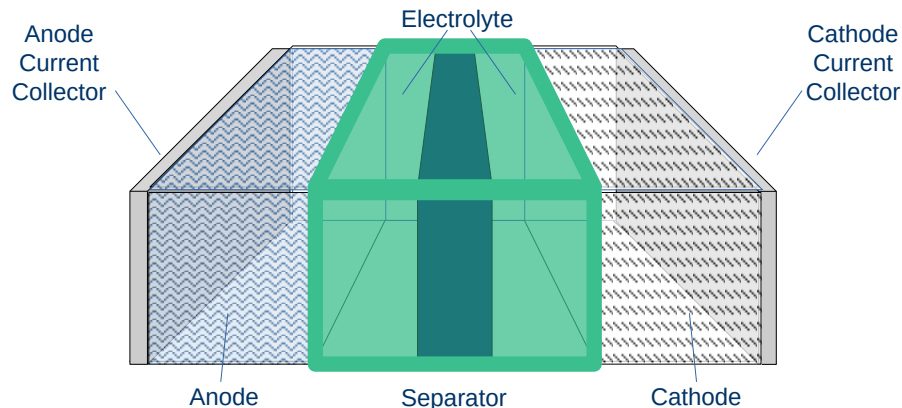
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Product 1: Evolutionary

ProLion™ Electrolyte

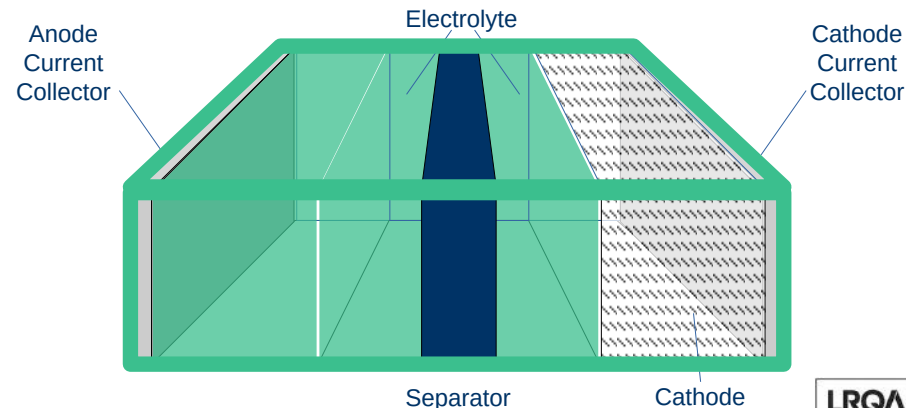
Battery cell components
to improve existing Li-ion batteries



Product 2: Revolutionary

Sodium-Salt Battery

Battery cells based on table salt
to enable the energy transition



BroadBit Batteries produces:

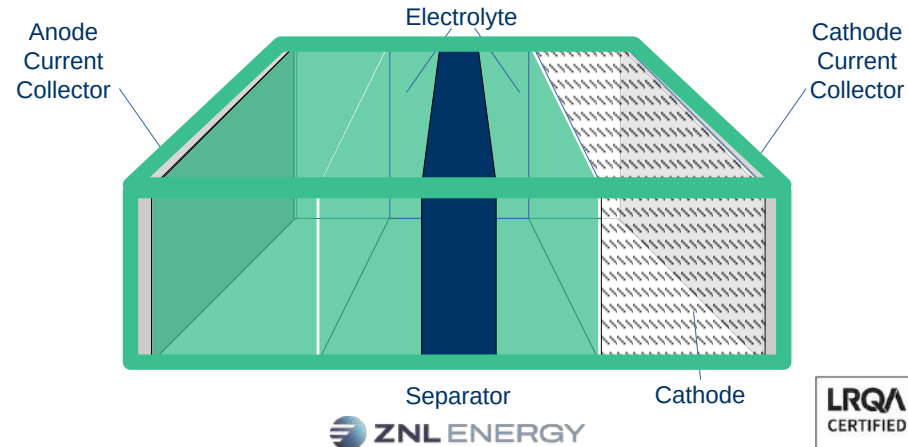
- A) Lithium battery **cell components** for battery cell manufacturers
- B) Lithium & Sodium battery **cells** for battery pack manufacturers



Cells delivered to
cell customers

Product 2: Revolutionary Sodium-Salt Battery

Battery cells based on table salt
to enable the energy transition



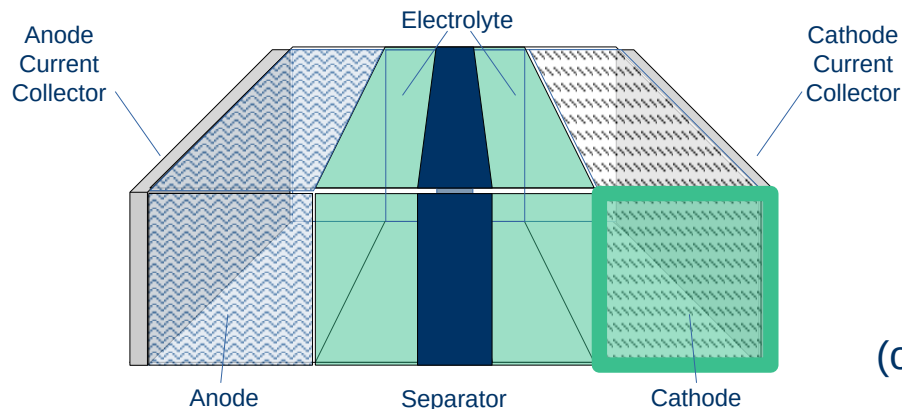
BroadBit Batteries produces:

- A) Lithium battery **cell components** for battery cell manufacturers
- B) Lithium & Sodium battery **cells** for battery pack manufacturers

Product 3: Evolutionary

ProLion™ Cathode

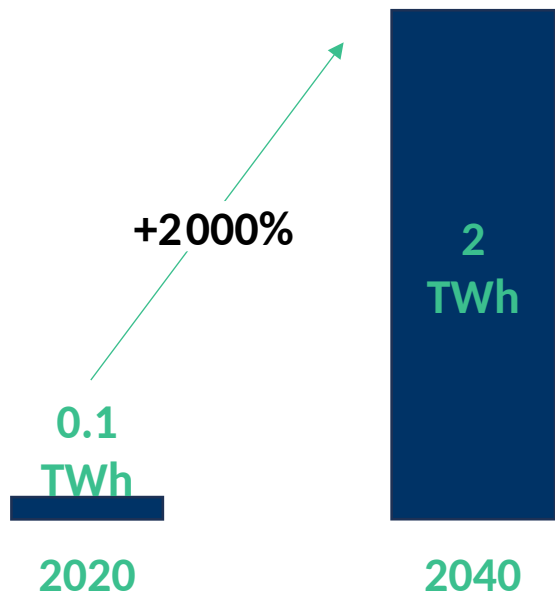
Battery cell components
to improve existing **LFP** Li-ion batteries



Rolls delivered to cell assembly customers
(or in-house filled cells delivered to cell customers)

Electrified energy & transportation systems require massive energy storage, but current technologies won't be able handle coming demand

Massively increasing demand for battery storage



Limitations of current technologies to handle massive increase of demand

Expensive

Limits large scale uptake

Harmfull

Toxic to people & planet

Delicate

Requires costly infrastructure

Inefficient

Wastes stored energy

Large

Takes up exessive space/weight

Unscaleable

Uses rare & unsustainable materials and energy intense processes

Demand can only be met through evolutionary development of existing technologies and introduction of revolutionary technologies

We improve existing Li-ion

Novel BroadBit ProLion Components

Safer

Faster charging

More robust

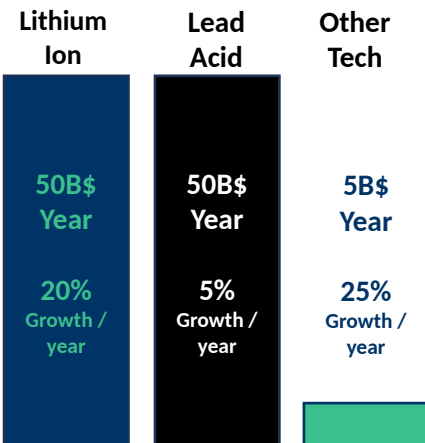
More powerful

Longer life

Lower cost

More energy

Growth of Battery Markets



We replace existing technologies

Novel BroadBit Sodium-Salt Cells

Even more safe

Even faster charging

Even more robust

Even more powerful

Even longer life

Even lower cost

Even more energy

Scalable & Sustainable

Better Battery Chemistry

Evolutionary (Li-Ion):
Electrolyte: Long-life/Fast-charge
Cathode: Co & Ni Free
(TRL-9 2024)



Revolutionary (Na-Salt):
Anode, Cathode, Electrolyte:
Rare Earth Metal Free
(TRL-5, TRL-9 2025)

Lower Cost, Higher Performance, Greener, Safer, More Scalable

Evolutionary (Li-ion):
Water-based: Non-Toxic
(TRL-7, TRL-9 2025)



Revolutionary (Na & Li):
Dry: Liquid Free
(TRL-6, TRL-9 2025)

Better & Cheaper Battery Manufacturing

Better Battery Chemistry

Evolutionary (Li-Ion):

Electrolyte: Long-life/Fast-charge

Cathode: Co & Ni Free
(TRL-9 2024)



Revolutionary (Na-Salt):

Anode, Cathode, Electrolyte:

Rare Earth Metal Free
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Evolutionary (Li-ion):

Water-based: Non-Toxic
(TRL-7, TRL-9 2025)



Revolutionary (Na & Li):

Dry: Liquid Free
(TRL-6, TRL-9 2025)

Better & Cheaper Battery Manufacturing

Novel BroadBit ProLion™ Electrolyte (for all Li-ion Chemistries):

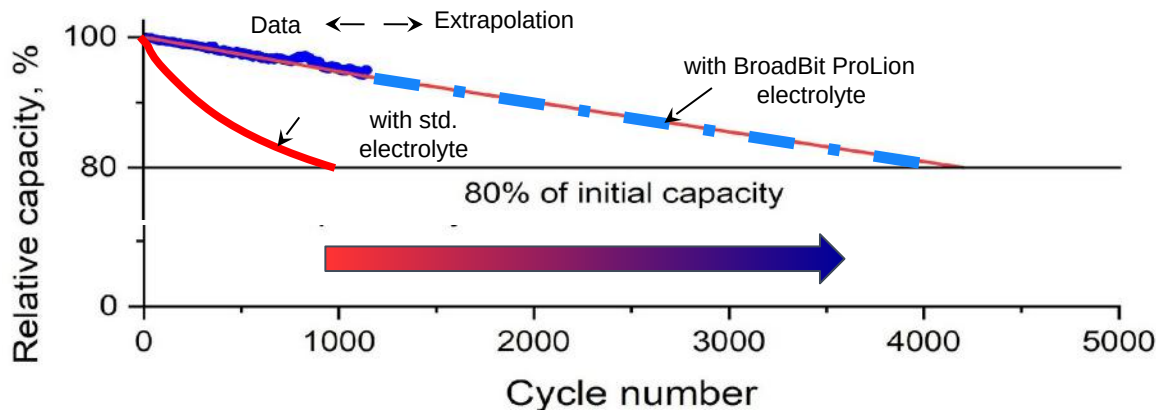
- **Safer** (due to 100°C Higher Ignition Temperature (250°C vs. 150 for std. Li-ion) and no toxic water reaction)
- **Faster charging (50%) and more energy (10%)** (due to ability to charge at 4.4V vs. 4.2 for std. Li-ion)
- **Tougher** (due to ability with operate at 75°C vs. 60 for std. Li-ion)
- **More powerful** (due to 30% higher 3.2 mS/cm ion conductivity vs. 2.4 for std. Li-ion @ -20°C)
- **Longer life** (due to up to 4x cycle life, tested and verified for NMC, LCO, LFP and LMFP)
- **Lower cost** (up to 4x lower levelized cost due to longer cycle life and higher energy density)

TECHNOLOGY VALIDATED AND READY TO COMMERCIAL SCALE

Example

Li-ion NMC

- BroadBit Electrolyte
- Standard Electrolyte
- ➡ Increase in cycle life 80% of initial capacity



Novel BroadBit ProLion™ Electrolyte (for all Li-ion Chemistries):

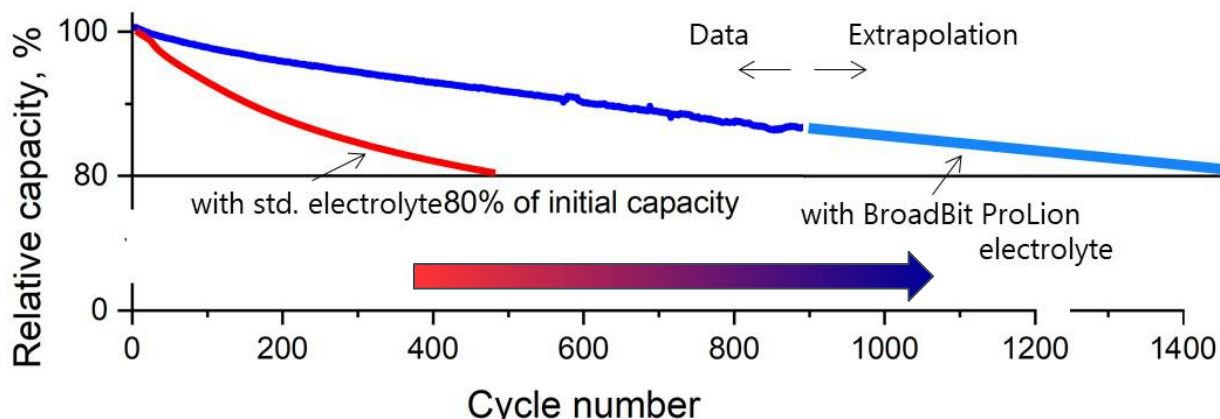
- **Safer** (due to 100°C Higher Ignition Temperature (250°C vs. 150 for std. Li-ion) and no toxic water reaction)
- **Faster charging (50%) and more energy (10%)** (due to ability to charge at 4.4V vs. 4.2 for std. Li-ion)
- **Tougher** (due to ability with operate at 75°C vs. 60 for std. Li-ion)
- **More powerful** (due to 30% higher 3.2 mS/cm ion conductivity vs. 2.4 for std. Li-ion @ -20°C)
- **Longer life** (due to up to 4x cycle life, tested and verified for NMC, LCO, LFP and LMFP)
- **Lower cost** (up to 4x lower levelized cost due to longer cycle life and higher energy density)

TECHNOLOGY VALIDATED AND READY TO COMMERCIAL SCALE

Example

Li-ion LCO

- BroadBit Electrolyte
- Standard Electrolyte
- ➡ Increase in cycle life 80% of initial capacity



Novel BroadBit ProLion™ Electrolyte (for all Li-ion Chemistries):

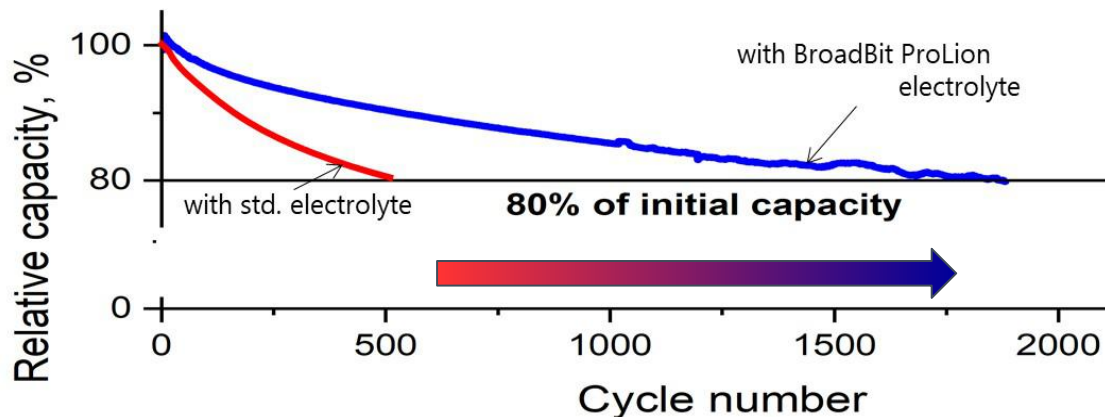
- **Safer** (due to 100°C Higher Ignition Temperature (250°C vs. 150 for std. Li-ion) and no toxic water reaction)
- **Faster charging (50%) and more energy (10%)** (due to ability to charge at 4.4V vs. 4.2 for std. Li-ion)
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- **More powerful** (due to 30% higher 3.2 mS/cm ion conductivity vs. 2.4 for std. Li-ion @ -20°C)
- **Longer life** (due to up to 4x cycle life, tested and verified for NMC, LCO, LFP and LMFP)
- **Lower cost** (up to 4x lower levelized cost due to longer cycle life and higher energy density)

TECHNOLOGY VALIDATED AND READY TO COMMERCIAL SCALE

Example

Li-ion LMFP

- BroadBit Electrolyte
- Standard Electrolyte
- ➡ Increase in cycle life
80% of initial capacity



Novel BroadBit ProLion™ Electrolyte (for all Li-ion Chemistries):

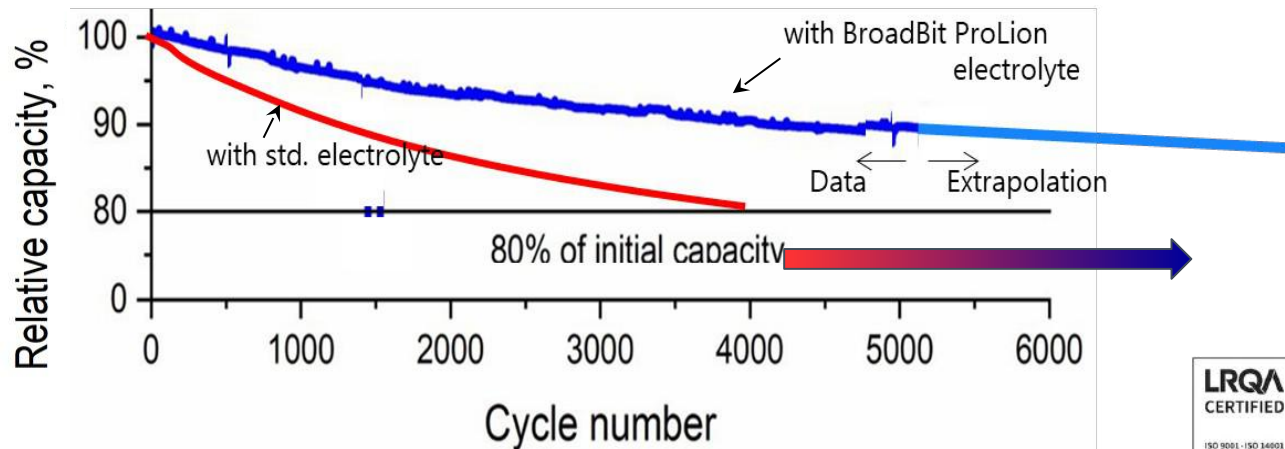
- **Safer** (due to 100°C Higher Ignition Temperature (250°C vs. 150 for std. Li-ion) and no toxic water reaction)
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- **More powerful** (due to 30% higher 3.2 mS/cm ion conductivity vs. 2.4 for std. Li-ion @ -20°C)
- **Longer life** (due to up to 4x cycle life, tested and verified for NMC, LCO, LFP and LMFP)
- **Lower cost** (up to 4x lower levelized cost due to longer cycle life and higher energy density)

TECHNOLOGY VALIDATED AND READY TO COMMERCIAL SCALE

Example

Li-ion LFP

- BroadBit Electrolyte
- Standard Electrolyte
- ➡ Increase in cycle life
80% of initial capacity



Novel BroadBit ProLion™ Electrolyte (for all Li-ion Chemistries):

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- **Faster charging (50%) and more energy (10%)** (due to ability to charge at 4.4V vs. 4.2 for std. Li-ion)
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- **Lower cost** (up to 4x lower levelized cost due to longer cycle life and higher energy density)

Novel BroadBit ProLion™ Cathode (for Li-ion LFP Replacement):

- **20% Higher Energy** (discharge voltage 3.6V vs. 3.2 for Li-LFP)
- **More scalable and sustainable** (Cobalt and Nickel free)

Areal mass loading (mg/cm ²)	21±5%
Areal capacity (mAh/cm ²)	2,6±5%
Recommended maximum charge voltage	4.2V vs. Li/Li+
Recommended cut-off voltage for discharge	2.5 vs. Li/Li+

Novel BroadBit ProLion™ Electrolyte (for all Li-ion Chemistries):

- **Safer** (due to 100°C Higher Ignition Temperature (250°C vs. 150 for std. Li-ion) and no toxic water reaction)
- **Faster charging (50%) and more energy (10%)** (due to ability to charge at 4.4V vs. 4.2 for std. Li-ion)
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Novel BroadBit ProLion™ Cathode (for Li-ion LFP Replacement):

- **20% Higher Energy** (discharge voltage 3.6V vs. 3.2 for Li-LFP)
- **More scalable and sustainable** (Cobalt and Nickel free)

Novel BroadBit Cathode+Electrolyte (for Li-Ion LFP Replacement):

- **Safer, More Robust, Longer Life, Higher Energy**
- **10% lower cell cost / kWh, 25% lower pack cost / kWh**

Better Battery Chemistry

Evolutionary (Li-ion):
Electrolyte: Long-life/Fast-charge
Cathode: Co & Ni Free
(TRL-9 2024)



Revolutionary (Na-Salt):
Anode, Cathode, Electrolyte:
Rare Earth Metal Free
(TRL-5, TRL-9 2025)

Lower Cost, Higher Performance, Greener, Safer, More Scalable

Evolutionary (Li-ion):
Water-based: Non-Toxic
(TRL-7, TRL-9 2025)



Revolutionary (Na & Li):
Dry: Liquid Free
(TRL-6, TRL-9 2025)

Better & Cheaper Battery Manufacturing



Existing Wet
(Toxic Solvent)
Process

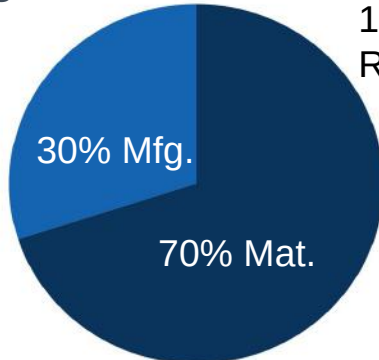


BroadBit Wet
(H₂O-based)
Process

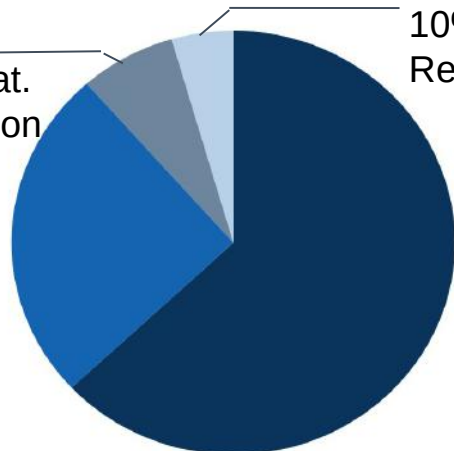
CapEx Cost:	15 M€	—————>	<2 M€
Energy Cost:	500 kW	—————>	<100 kW
Process Material Cost:	5 €/L	—————>	0.01€/L
Factory Area:	600 m ²	—————>	300 m²
Health, Safety & Environment:	Flammable/Toxic	—————>	Inert

KPI	LFP Li-ion	BroadBit Li-ion (Theoretical)
Safety	150°C self ignition	250°C self ignition
Energy Capacity	<145 Wh/Kg	155 Wh/Kg (>175 Wh/Kg possible)
Temperature Range	0°C to 60°C	-20°C to 75°C (85°C possible)

Existing LFP Li-ion

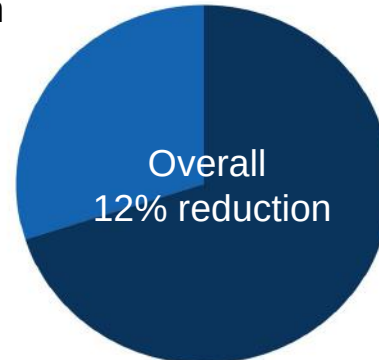


15% Mat.
Reduction



10% Mfg.
Reduction

BroadBit Li-ion



● Material Cost ● Manufacturing cost ● Material reduction ● Manufacturing reduction

Initial:	>70 \$/kWh	→	<60 \$/kWh
Levelized:	>20 \$/MWh	→	<5 \$/MWh

Better Battery Chemistry

Evolutionary (Li-Ion):
Electrolyte: Long-life/Fast-charge
Cathode: Co & Ni Free
(TRL-9 2024)



Revolutionary (Na-Salt):
Anode, Cathode, Electrolyte:
Rare Earth Metal Free
(TRL-5, TRL-9 2025)

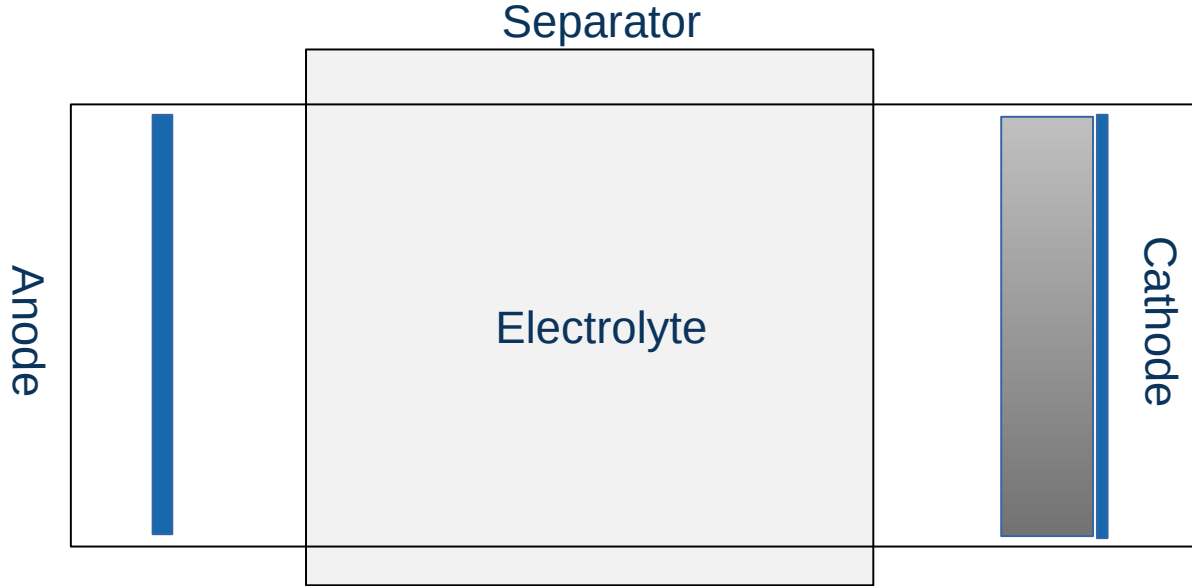
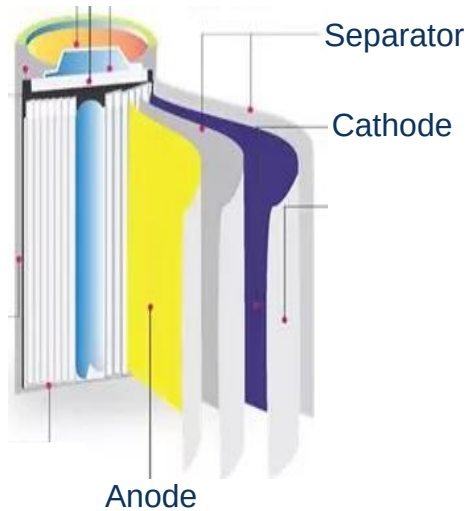
Lower Cost, Higher Performance, Greener, Safer, More Scalable

Evolutionary (Li-ion):
Water-based: Non-Toxic
(TRL-7, TRL-9 2025)



Revolutionary (Na & Li):
Dry: Liquid Free
(TRL-6, TRL-9 2025)

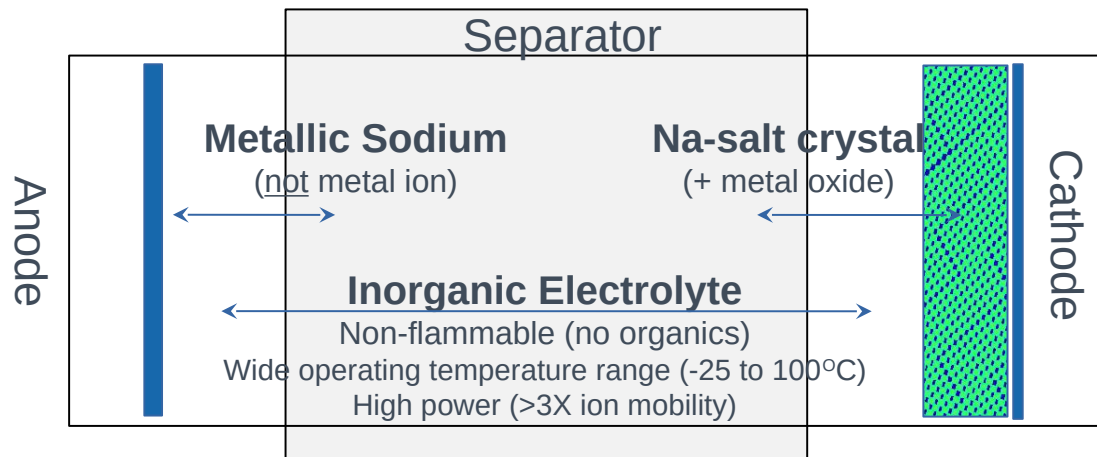
Better & Cheaper Battery Manufacturing



Replace all key components with **low cost, safe, robust, widely available alternatives**

Unique operating principle

Superior Performance



Scalable & sustainable
(no rare/toxic materials)



18650-prototype cell

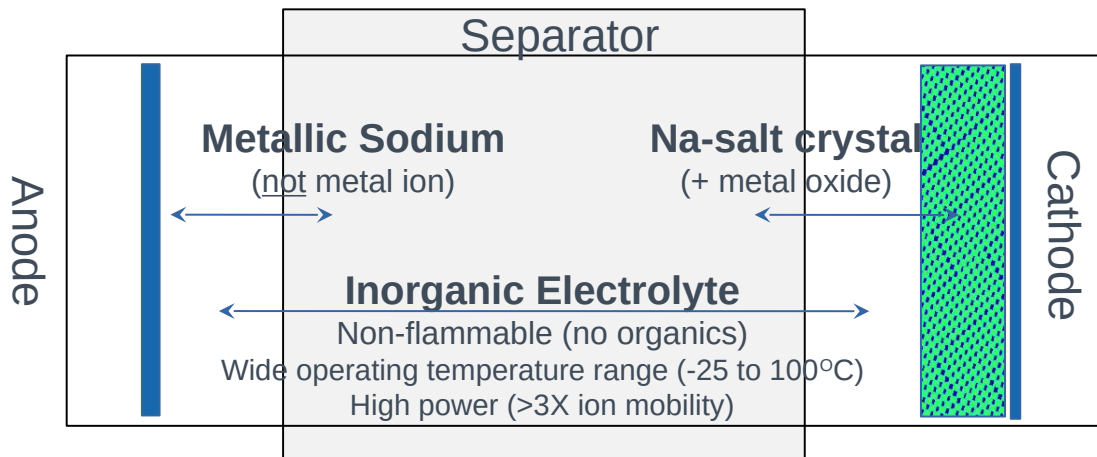


Unique operating principle

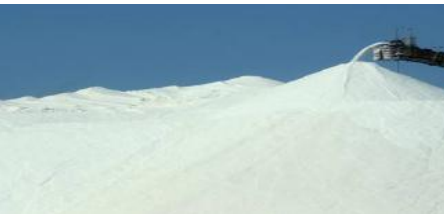
Superior Performance

Low Cost

Hi-Energy Version



Salt (NaCl)



Sand (SiO₂)



Coal (C)



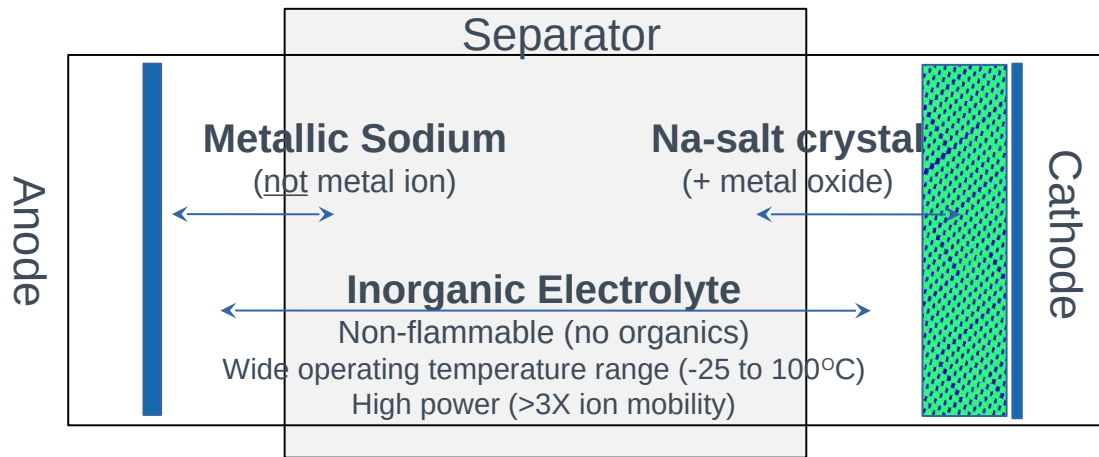
Sulfur (S)



Unique operating principle

Superior Performance

Low Cost



Scalable & sustainable
(no rare/toxic materials)

Hi-Efficiency Version

Salt (NaCl)



Tenorite (CuO)



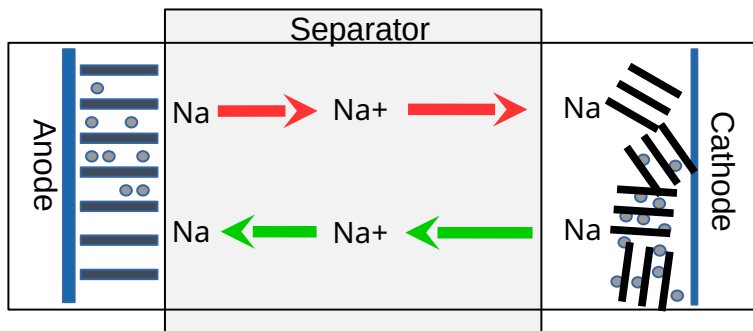
Coal (C)



Sulfur (S)

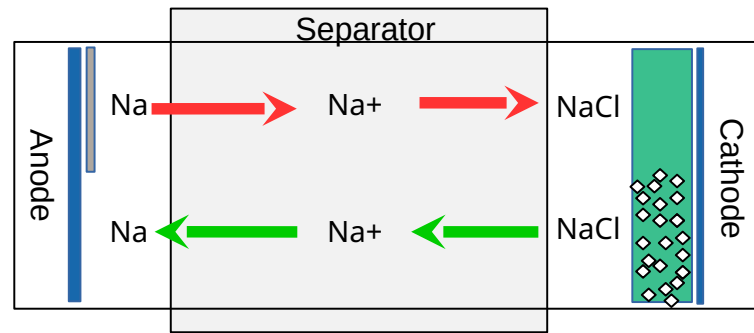


Sodium-ion batteries use
intercalation
to store charge



~150 Wh/kg
Flammable

BroadBit uses
electrodeposition/crystallization
to store charge



~300 Wh/kg
Non-Flammable

Na⁺ = Sodium Ion (in solution)

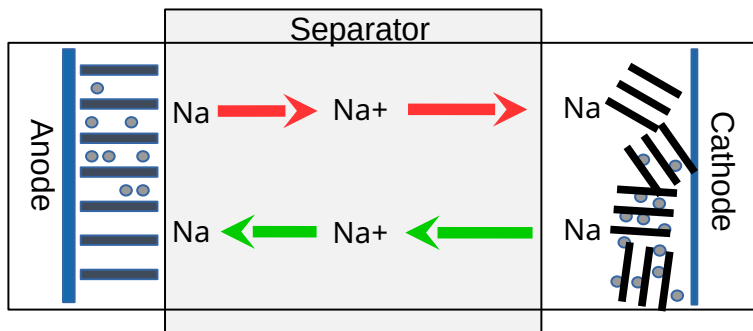
■ Na = Elemental (Metallic) Sodium

◊ NaCl = Sodium Chloride (crystal)

← = Charge

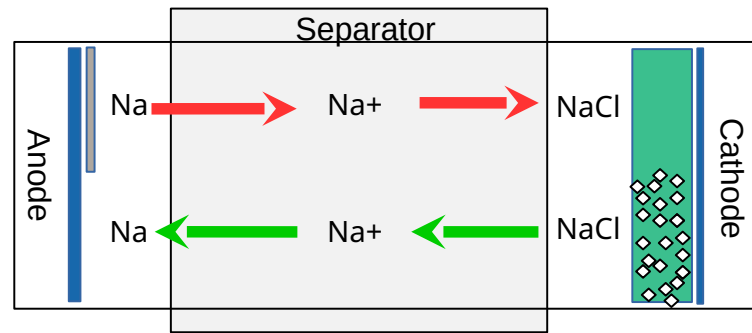
→ = Discharge

Saltwater batteries use
 H_2O as the electrolyte solvent



~50 Wh/kg
10hr to charge

BroadBit uses
 SO_2 as the electrolyte solvent



~300 Wh/kg
0.5hr to charge

Na^+ = Sodium Ion (in solution)

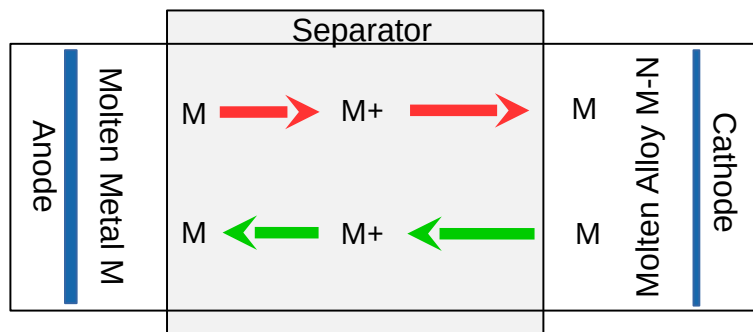
Na = Elemental (Metallic) Sodium

NaCl = Sodium Chloride (crystal)

= Charge

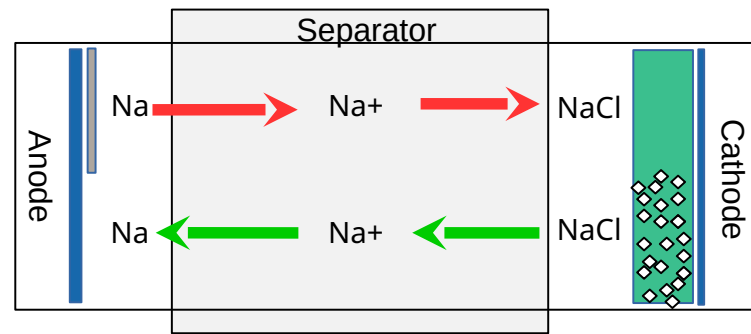
= Discharge

Molten salt batteries use melted salt as the electrolyte



~300 Wh/kg
>300°C operating range

BroadBit uses table salt (NaCl) as the active material



~300 Wh/kg
-20°C to 80°C operating range

Na⁺ = Sodium Ion (in solution)

■ Na = Elemental (Metallic) Sodium

◊ NaCl = Sodium Chloride (crystal)

← = Charge

→ = Discharge

Better Battery Chemistry

Evolutionary (Li-Ion):
Electrolyte: Long-life/Fast-charge
Cathode: Co & Ni Free
(TRL-9 2024)



Revolutionary (Na-Salt):
Anode, Cathode, Electrolyte:
Rare Earth Metal Free
(TRL-5, TRL-9 2025)

Lower Cost, Higher Performance, Greener, Safer, More Scalable

Evolutionary (Li-ion):
Water-based: Non-Toxic
(TRL-7, TRL-9 2025)

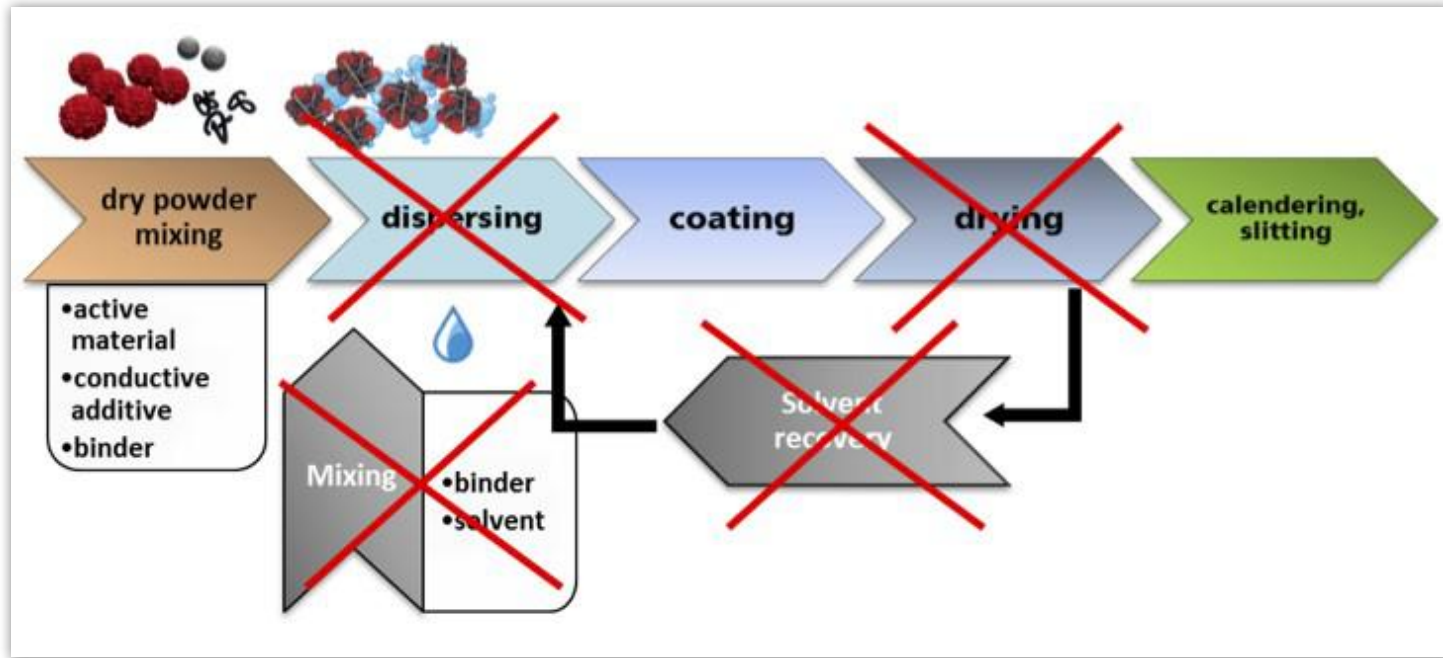


Revolutionary (Na & Li):
Dry: Liquid Free
(TRL-6, TRL-9 2025)

Better & Cheaper Battery Manufacturing

Cheaper, faster, safer, greener, cathode production

Dry, solvent free, contamination resistant process



Applicable to all of BroadBit's Batteries



BroadBit Dry Process

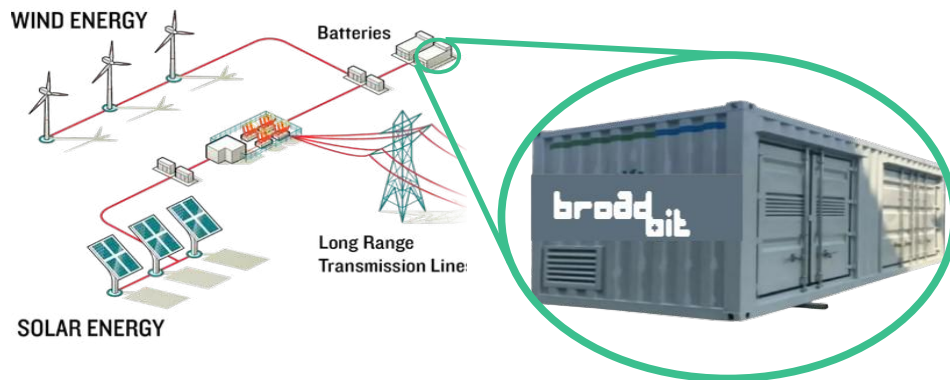


For traditional thin cathode cell
architecture

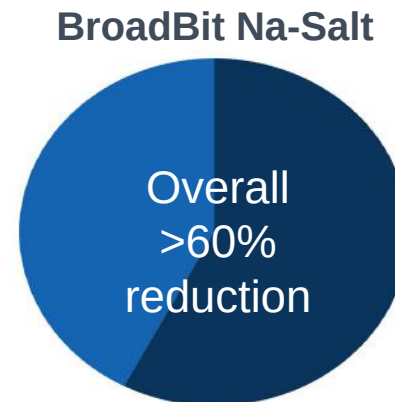
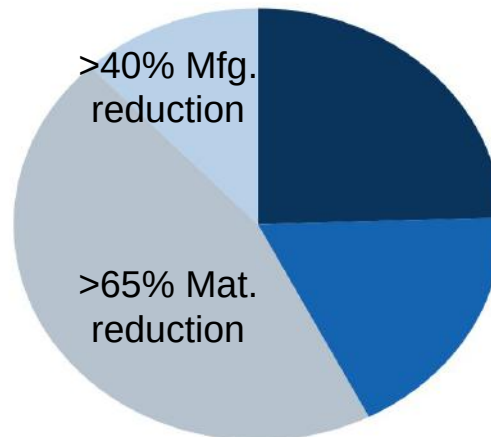
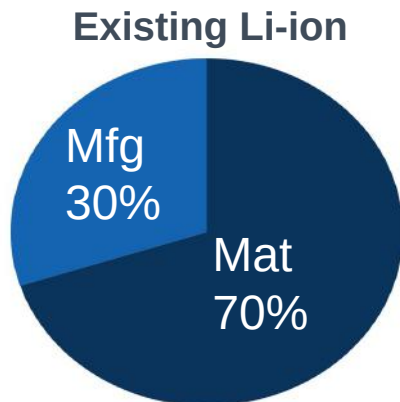
CapEx Cost:	15 M€	—————>	0.5 M€
Energy Cost:	500 kW	—————>	10 kW
Process Material Cost:	5 €/L	—————>	0
Factory Area:	600 m ²	—————>	10 m²
Health, Safety & Environment:	Flammable/Toxic	—————>	Inert

Novel BroadBit Sodium-Salt batteries (for all battery applications):

- **Safer:** Non-flammable inorganic electrolyte and environmentally friendly materials and processes
- **Lower cost & higher scalability:** Cheap, available materials and simple manufacturing
- **More durable:** Ability to operate from -25°C to 90°C without requiring heating or cooling
- **Simpler to operate:** Ability to overcharge and fully discharge without cell damage
- **More adaptable:** Platform chemistry that can be optimized for a wide variety of applications:
 - **Hi-Energy:** 300 Wh/kg, 35\$/kWh for mobile applications like electric vehicles
 - **Hi-Efficiency:** 97% roundtrip efficiency, 1%/month self discharge, 25\$/kWh for grid storage
 - **Hi-Power:** 5 minute charge/discharge rate, 50\$/kWh for power balancing, power tools, starters



Key Parameter	Li-Ion NCA/NCM	BroadBit Na-salt (Theoretical)
Harm: Planet/People	150°C self ignition	Non-flammable/No rare Earth materials
Recharge time	2 hrs to 99%	30 mins to 99% (5 mins to 99% possible)
Energy capacity	270 Wh/kg	300 Wh/Kg (350 Wh/kg possible)
Temperature Range	0°C to 40°C	-20°C to 60°C (-30°C to 95°C possible)



● Material Cost ● Manufacturing cost ● Material reduction ● Manufacturing reduction

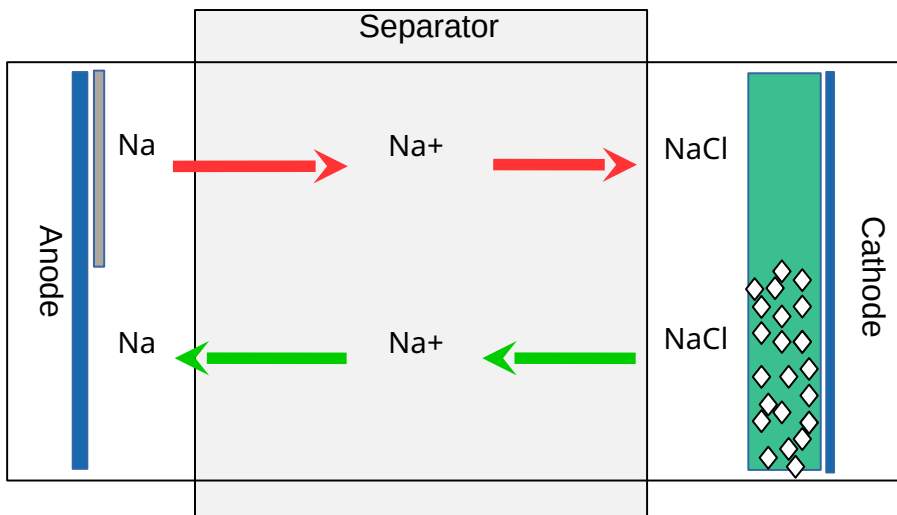
>125 \$/kWh



<30 \$/kWh

BroadBit's
"thick cathode"
format

Using the same core concept, BroadBit's Na-Salt cell chemistry can be optimized for various applications:

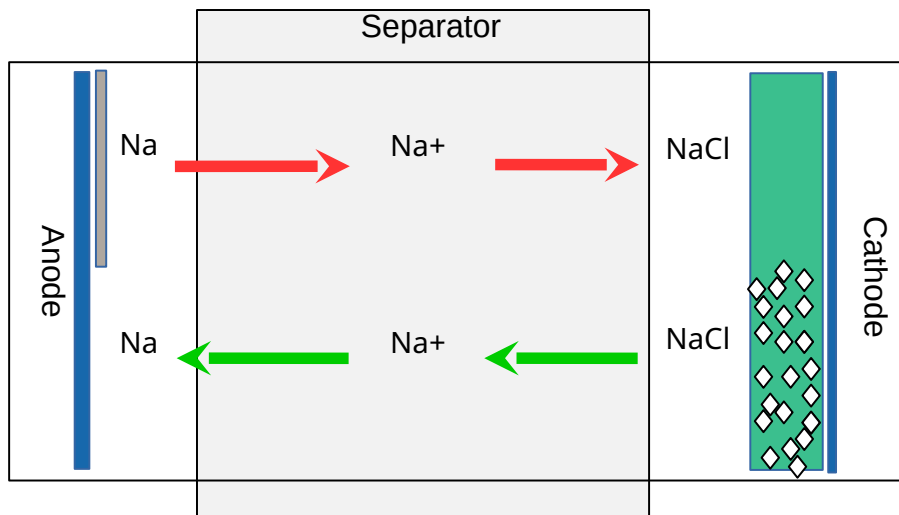


High energy density
300 Wh/kg vs. 270 for Li-ion
e.g., electric vehicles

High energy efficiency
97% efficient vs. 91% for Li-ion
e.g., energy storage systems

High power density
5-min charging vs. 30 for Li-ion
e.g., starter, drones & power tools

Using the same core concept, BroadBit's Na-Salt cell chemistry can be optimized for various applications:



High energy density
300 Wh/kg vs. 270 for Li-ion
e.g., **Future application**

First target application (LDES)

High energy efficiency

97% efficient vs. 91% for Li-ion

e.g., energy storage systems

Long Duration Energy Storage

High power density
5-min charging vs. 30 for Li-ion
e.g., **Future application**

LDES is the fastest growing, least served battery market

Currently 25B\$
Growing at 27% / year
250B\$ by 2045
Largest application by 2050



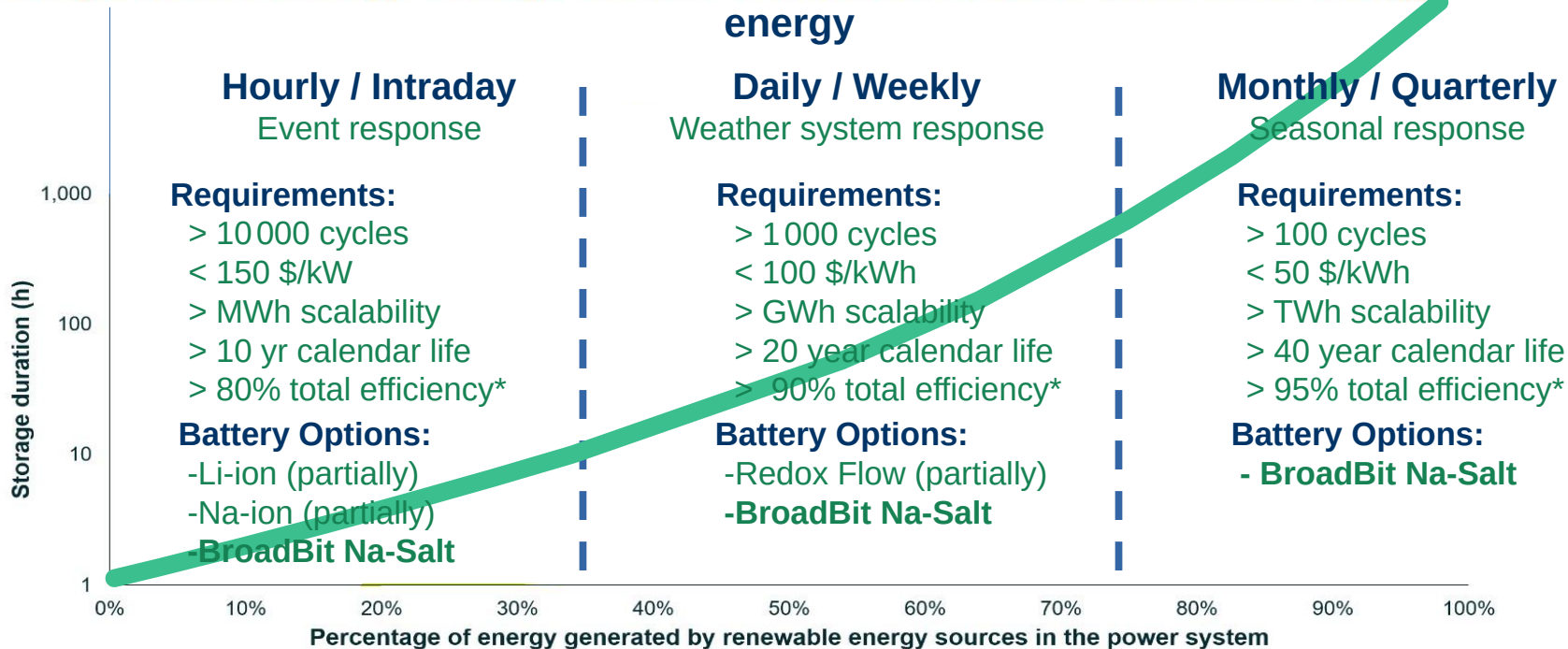
First target application (LDES)

High energy efficiency

97% efficient vs. 91% for Li-ion
e.g., energy storage systems

Long Duration Energy Storage

Long Duration Energy Storage enables the shift towards 24/7 wind and solar energy

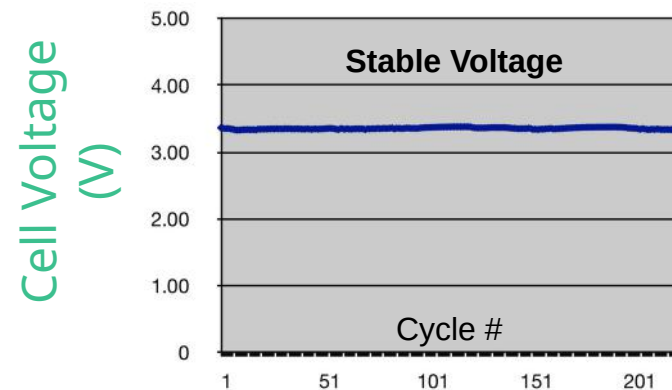
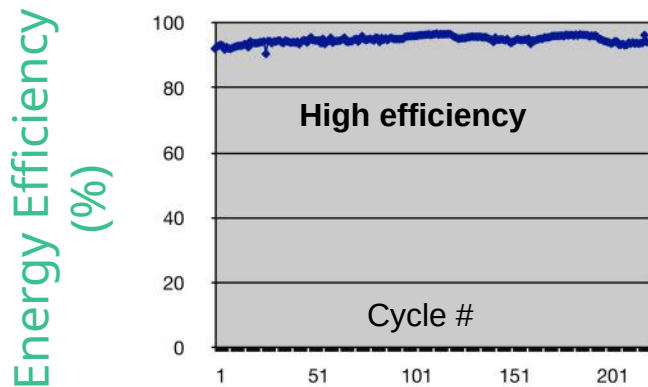
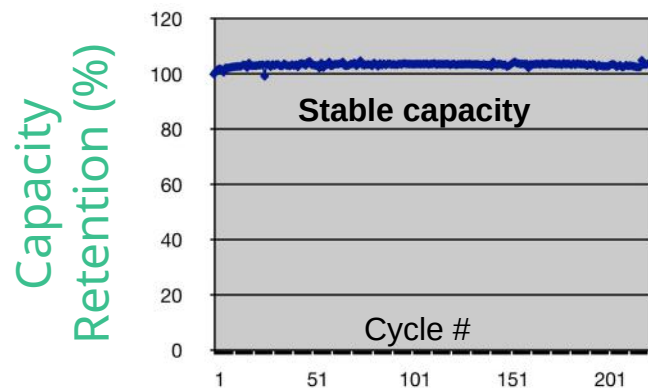


* Round trip + self discharge

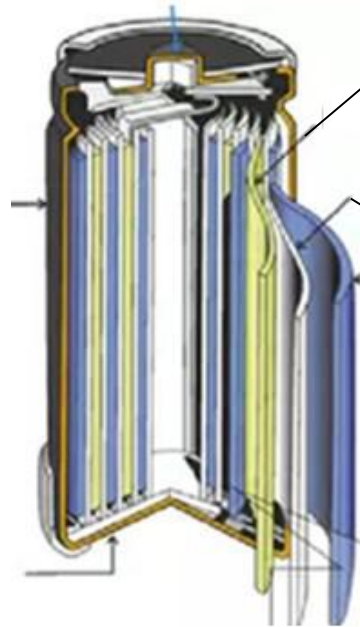
from Sumitomo

BroadBit Na-Salt battery beats the competition on all key metrics

Key Metric	Lead Acid	Li-ion (LFP)	Redox Flow	Na-ion	BroadBit Na-Salt
Harm	Toxic	Toxic/Flammable	Toxic/Flammable	Toxic/Flammable	Non-toxic/non-flammable
Scalability	Lead limited	Lithium limited	Vanadium limited	Essentially unlimited	Essentially unlimited
Efficiency (losses)	80% (20%)	91% (9%)	75% (25%)	91% (9%)	97% (3%)
Self Discharge	5%/month	3%/month	1%/month	3%/month	1%/month
Temperature Range	-40 - 50 °C	-0 – 45 °C	-10 – 40 °C	-0 – 45 °C	-25 – 80 °C
Calendar Life	10 years	20 years	15 years	20 years	50 years
Discharge Limit	50%	30%	10%	30%	0%
Overcharging Effect	Permanent damage	Explosion	Permanent damage	Explosion	Heating
Cost	75 \$/kWh	125 \$/kWh	100 \$/kWh	100 \$/kWh	25 – 30 \$/kWh
Cycle Life	100	5000	10000	1000	500



Traditional Li-ion or Na-ion



0.01 cm thick cathode

Na-Salt LDES

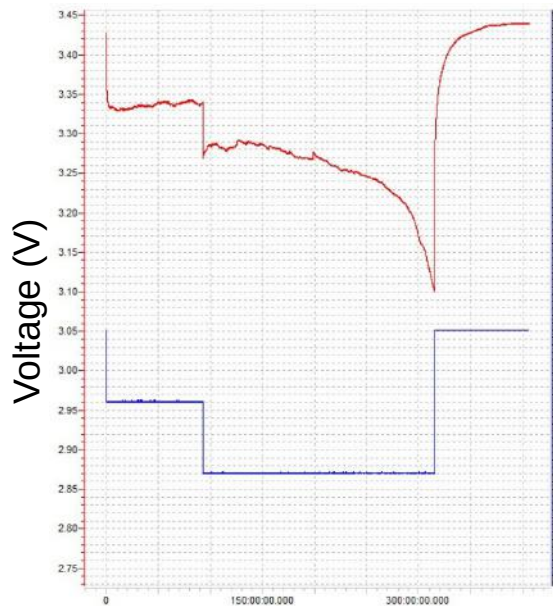
Anode

Cathode



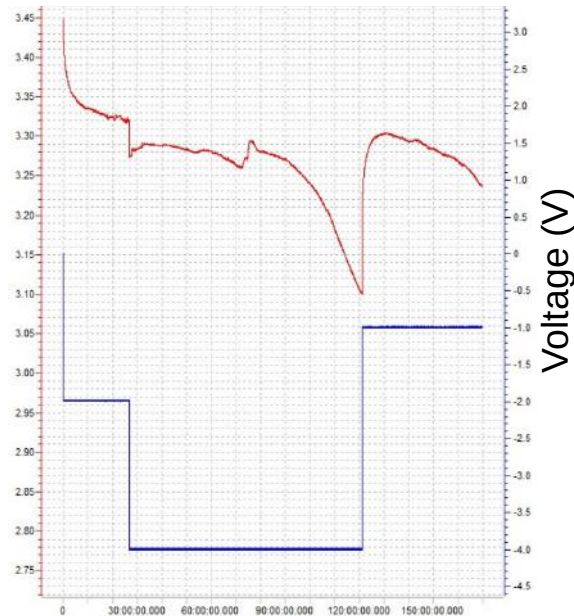
5 cm thick cathode

1 cm
cathode



Time

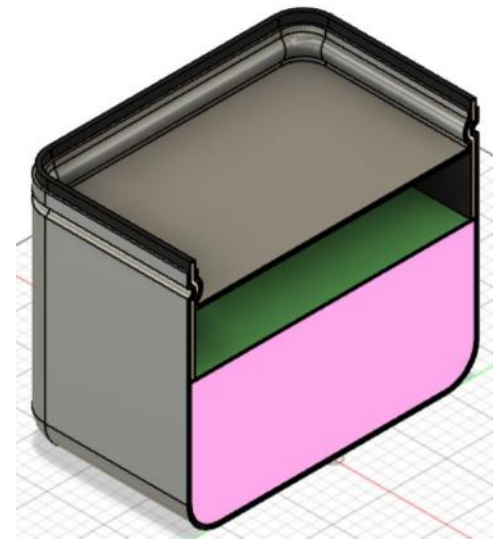
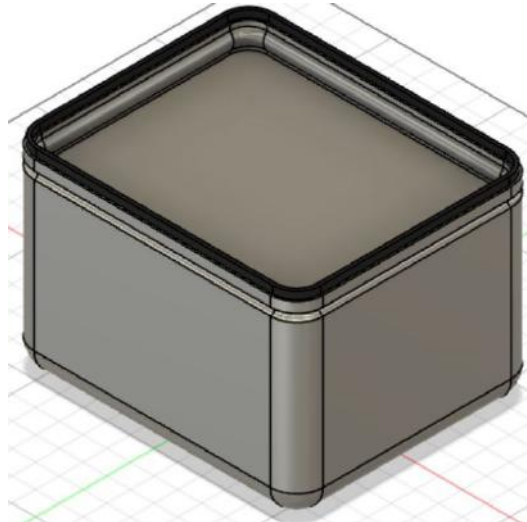
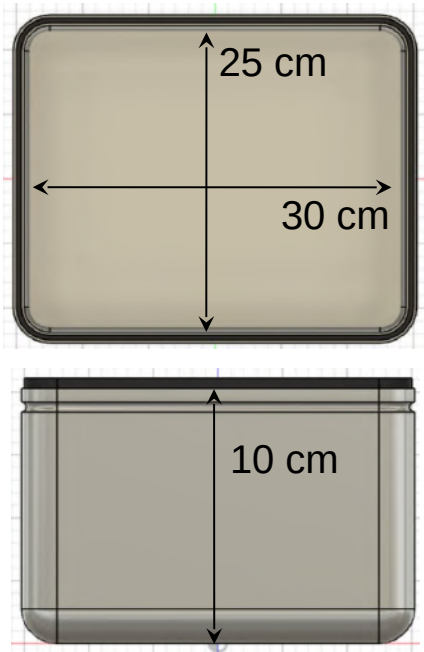
2 cm
cathode



Time

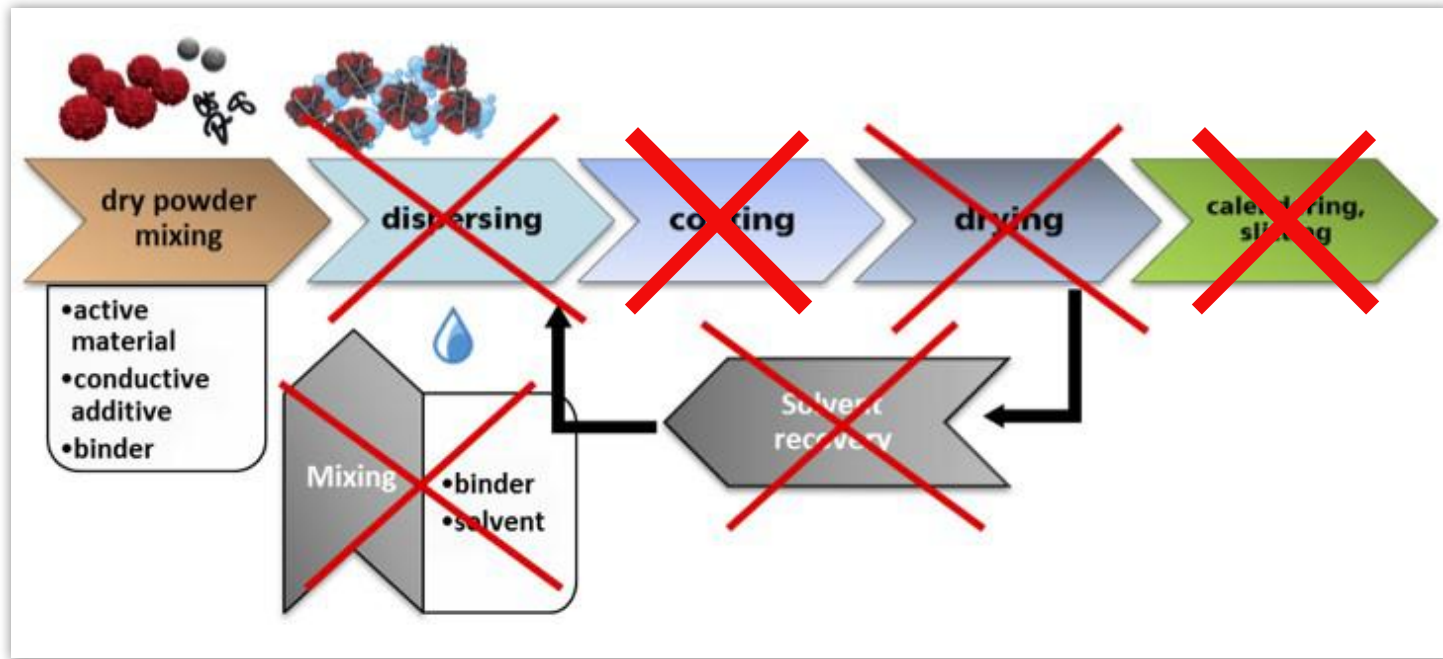


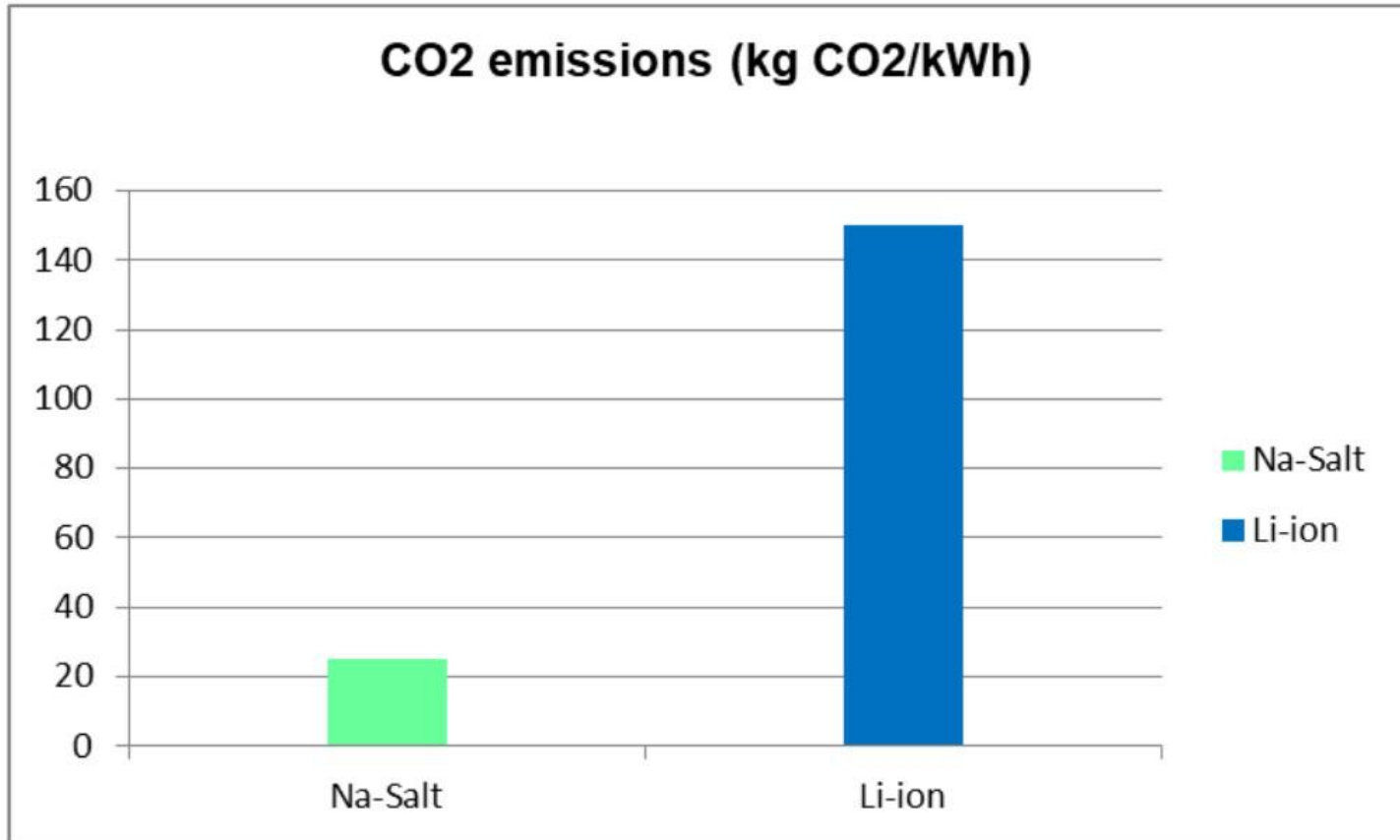
25Kg Cell Concept



Thick cathode cell format

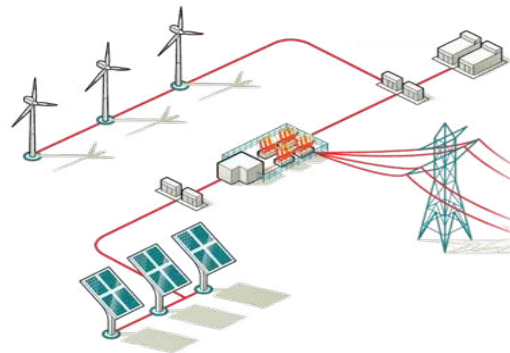
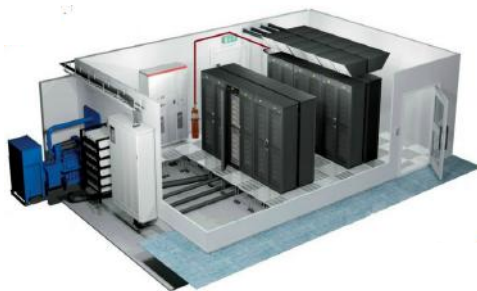
Further simplifies manufacturing, reducing cost to below 30\$/kWh





Essentially the same cell can be used for multiple huge markets, addressed in stages

- **House batteries** for e.g. homes, ships and recreational vehicle such as campervans and boats
 - Currently ~1 B\$/yr market growing at ~5%/yr
- **Uninterrupted Power Supplies (UPSs)** for e.g. data centers, factories, hospitals
 - Currently ~10 B\$/yr market growing at ~10%/yr
- **Grid Storage** enabling increased fraction of intermittent wind and solar in the energy mix
 - Currently ~25B\$/yr market growing at ~25%/yr



Current Technology Status

- Technology validated in commercial std. cells (18650 and larger)
- Years of cycling data

Existing Technology Advantage

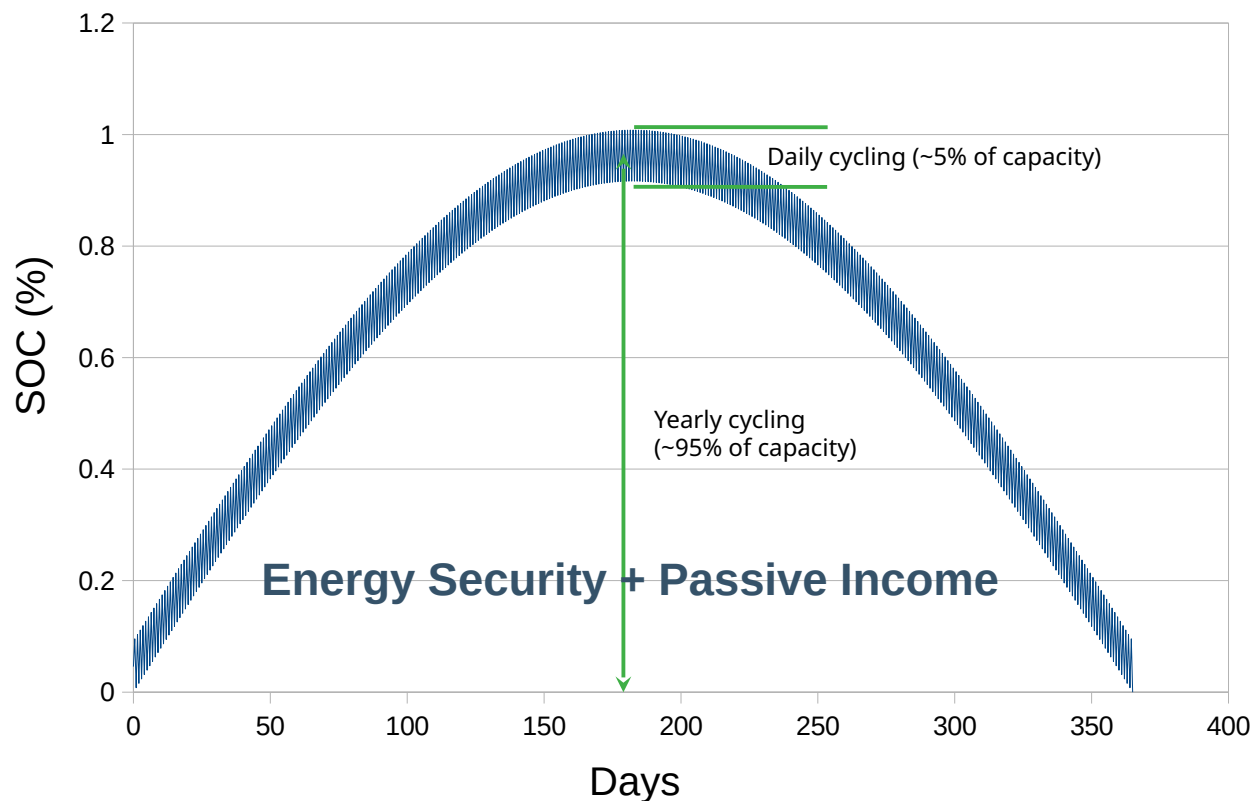
- Exceptionally High: Efficiency
Power
Safety
Scalability/Sustainability
- Exceptionally Low: Self discharge
 - Materials, processing & assembly costs



Technology Introduction Strategy

- Already meet ALL key requirements for a Long Duration Energy Storage (LDES) battery
- Ready to begin field trials

Every GWh of LDES (30M\$ investment) generates 150M\$ of savings

World's 1st Hybrid Daily / Seasonal Battery**Combined seasonal and daily**

365 days/yr
5.13% discharge/d
50 yr/life
1.003 charges/d
366 Partial charges/yr
18300 Partial charges/life
960 Full charges/life
17.6 €/kWh (cost)
0.018 €/kWh/life
1.08 €/kWh (avg. Germa
98% margin
0.85 Payback time (yrs)

After years of research and development, BroadBit is ready to introduce its battery technology to the market



ProLion™ Electrolyte

- 4 years of R&D
- 1 M€ invested
- 20 Patents granted
- 5 L/day capacity
- 1000 cells produced
- 5 customers testing
- **Ready for commercial scaling**



Sodium-Salt Batteries

- 10 years of R&D
- 8 M€ invested
- 40 Patents granted
- 5 Cells/day capacity
- 5000 cells produced
- 10 prospects considering
- **Ready for field trials**

#	Description	Status	Priority	WO, PCT Numbers (ID)
1a	ELECTROCHEMICAL SECONDARY CELLS FOR HIGH-POWER BATTERY USE -High power NaCl with NaBF ₄ or NaBH ₄	FIN	2015.09.30	WO2017/055678A1, PCT/FI2016/050133 (99077LN)
1b	ELECTROCHEMICAL SECONDARY CELLS FOR HIGH-ENERGY BATTERY USE -Discharge state assembled, high energy sodium / sodium salt	PCT, EUR, USA, JAP, KOR, CHN, CAN, ISR, RUS, BRA, IND, TWN	2015.09.30	WO2017/055678A1, PCT/FI2016/050133 (99077LN)
2	RECHARGEABLE SODIUM CELLS FOR HIGH ENERGY DENSITY BATTERY USE -Non-aqueous electrolyte, SO ₂ additive and SEI forming salt	FIN, PCT, EUR, USA, JAP, KOR, CHN, CAN, IND, IND, HNK, TWN, ISR, RUS, AUS, MEX, BRA, PER	2016.03.04	WO2017/149204, PCT/FI2017/050139 (99096LN)
3	ELECTROLYTE FOR SUPERCAPACITOR AND HIGH-POWER BATTERY USE -NaClO ₄ electrolyte in nitrile solvent	FIN, PCT, TWN, EUR, USA, JAP, KOR, CHN, IND, ISR, AUS, BRA, CAN, MEX, PER, RUS	2017.03.17	WO2018/167365, PCT/FI2018/050182 (105598LN)
4	IMPROVED ELECTROCHEMICAL CELLS FOR HIGH-ENERGY BATTERY USE -Anode current collector for SO ₂ solvent with C-coated metal/ally	FIN, PCT, TWN, USA, EUR, JAP, KOR, CHN, IND, IDO, RUS, ISR, AUS	2017.08.04	WO2019025663A1, PCT/FI2018/050571 (107989LN)
5	A DISCHARGE STATE ASSEMBLED RECHARGEABLE ELECTROCHEMICAL CELL COMPRIZING METALLIC ELECTRODES -Discharge state assembled metal-metal battery.	FIN, PCT, USA, EUR, JAP, KOR, CHN, IND	2018.09.17	WO2020058572A1, PCT/FI2019/050663 (114412LN)
6	IMPROVED RECHARGEABLE BATTERIES AND PRODUCTION THEREOF -Electrolyte with Carbonate – Nitrile solvent with alkali salt	FIN, PCT, USA, EU (20 states), JAP, KOR, CHN, IND	2018.10.02	WO2020070391A1, PCT/FI2019/050714 (114723KM)
7	IMPROVED ANODE MATERIAL AND ANODE FOR A RECHARGEABLE BATTERY -Composite anode of metal matrix and distributed material	FIN, PCT, USA, EUR, JAP, KOR, CHN, IND	2018.10.10	WO2020084197A1, PCT/FI2019/050759 (114857LN)
8	AN ELECTRODE MATERIAL AND COMPONENTS THEREFROM AND PROCESSES FOR THE MANUFACTURE THEREOF -Dry blends and pastes and manufacturing methods for batteries	FIN, PCT, USA, EUR, JAP, KOR, CHN, IND, BRA, ISR, TWN, RUS	2019.08.13	WO2021028619A1, PCT/FI2020/050525 (119960KM)
9	IMPROVED ELECTROLYTE FOR ELECTROCHEMICAL CELL -An electrolyte comprising a solvent comprising at least two carbonate solvents	FIN, PCT, USA, EUR, CHN, JAP, KOR, TWN, RUS, IND, CAN, ISR, BRA, PER	2020.06.26	WO2021260274A1, PCT/FI2021/050493 (139177LN)

Applied, Acceptance soon, Accepted, **Granted**

- An electrochemical cell** comprising: a cathode comprising a sodium-containing material, and an anode; and
b) an electrolyte comprising a solvent and a sodium salt positioned between the cathode and the anode, wherein the solvent of the electrolyte comprises sulfur dioxide (SO₂) or ammonia (NH₃) and/or an organic amine.
- An electrochemical cell** comprising: a) a cathode and a rechargeable metallic sodium anode; and
b) a non-aqueous electrolyte which comprises an SO₂ additive and at least one electrolyte salt which participates in the anodic SEI formation together with the SO₂ additive positioned between the cathode and the anode.
- An electrochemical cell** comprising: a) a cathode and a rechargeable metallic sodium anode; and
b) an electrolyte which comprises a sufficient amount of dissolved SO₂ for a stable SEI (Solid Electrolyte Interface) formation and at least one electrolyte salt which is soluble to at least 1.2 molar concentration positioned between the cathode and anode.
- An electrochemical cell** comprising: a) a cathode and an anode; and
b) an electrolyte positioned between the cathode and anode comprising:
1. one or more nitrogen-containing solvent precursors and
2. at least one salt comprising a Na cation and a B, Al, P or a Cl cored anion or a sulfonyl or sulfonate containing anion.
- An electrochemical cell** for a secondary battery or supercapacitor, wherein the electrolyte comprises a solution of NaBF₄ or NaBH₄ salt in ammonia, having approximate formulas of NaBF₄·2.5 NH₃ and NaBH₄·1.5 NH₃ respectively.
- An electrochemical cell** comprising a nitrile-based solvent based electrolyte wherein, the electrolyte comprises one or more electrolyte salts, wherein at least one of the one or more electrolyte salts is NaClO₄ and the total Molar concentration of all electrolyte salts is greater than 2 M and less than or equal to 3.5 M.
- An electrolyte** for an electrochemical battery cell comprising: i. a carbonate : nitrile type solvent mixture based electrolyte, wherein the electrolyte comprises at least one polymer additive; or
ii. a dimethylcarbonate : malononitrile solvent mixture based electrolyte or a dimethylcarbonate : succinonitrile : malononitrile solvent mixture based electrolyte, wherein the electrolyte comprises an alkali salt and the electrolyte is liquid during electrochemical operation.
- An electrochemical cell**, wherein the active cathode material comprises partially oxidized Na₂S.
- A discharge state assembled rechargeable electrochemical cell**, which, when in discharged state, comprises only an electrically conductive anodic current collector as an anode and a cathode that comprises only metallic material as active material and, wherein a solid metallic deposit is formed on and/or in the anodic current collector during charging and wherein an ion-exchange structure is situated between the anodic current collector and cathode.
- An anode current collector** for a rechargeable electrochemical cell having an SO₂ solvent based electrolyte comprising a carbon coated metal, an alloy of two or more metals or a carbon coated alloy of two or more metals, wherein the SO₂ comprises at least 25% mole fraction of the employed solvent materials and wherein one or more alkali metals are deposited in metallic form on the current collector during charging.
- An electrochemical cell** comprising, at least, the anode and the electrolyte ... (above), and a cathode.
- A process mixture** (9) for use in and/or for the manufacture of dry film for an article used in an electrochemical device (40), the process mixture comprising:
i. one or more reactive materials and/or reactive composites, wherein the reactive composite comprises one or more reactive materials and one or more matrix materials; and
ii. one or more binders, wherein:
a) the process mixture is a wet paste; or
b) the process mixture is a dry blend and one or more of the reactive materials comprises a salt comprising a metal-containing cation and an anion.

**NDA Level Discussions,
LOIs & Samples**

**Over 200 global cell assemblers,
battery manufacturers and OEMs**

**Partnerships & 1st sales
(500k€ to date)**

**Over 20 global cell assemblers, battery
manufacturers and distributors**

Vol. Sales/Licensing Negotiations

**3 global cell assemblers, material
manufacturers and distributors**

**Signed Production/Cooperation
Agreements**

YASKAWA

EXISTUNG



**ABERTAX®
TECHNOLOGIES**



**Jiangsu Funeng
Science and
Technology**

**LRQA
CERTIFIED**

ISO 9001 - ISO 14001
ISO 45001

~1000 m² on 2 floors

2nd floor: Offices, cell assembly, testing and chemistry labs

1st floor: Cathode and electrolyte production, electronics and machine shop



BroadBit HQ, Orapihlajatie 37, Helsinki, Finland

~1000 m² on 2 floors

2nd floor: Offices, cell assembly, testing and chemistry labs

1st floor: Cathode and electrolyte production, electronics and machine shop



BroadBit HQ, Orapihlajatie 37, Helsinki, Finland



Cathode
Material Synthesis



Cathode Material Processing



Cathode Material Post Processing



Cathode Production



Electrolyte Synthesis



Cell winding and grooving



Electrolyte Filling / Capping



Electronics Prototyping



Machining



Coin Cell Cycling



Cylindrical
Cell Cycling

CapEx light: **Eliminating 95% of CapEx**

High margin: **Focusing on high value components**

BroadBit in-house production

Outsourced production



Thick cathode cells LDES Na-salt only

David Brown, PhD (CEO):

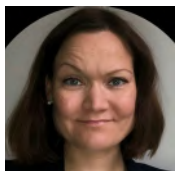
Founder & founding CEO of 6 startups, head of 2 research labs, Fulbright Fellow with >300 patents and over 50 M€ raised and managed, 1 NASDAQ IPO.

**Andras Kovacs, MSc (CTO):**

Founder & founding CEO of 2 startups, editor of the EV Recharging Reservation standard, original inventor of the BroadBit technology.

**Riikka Kaijansinkko, MSc (CFO):**

Managing Director and Financial Director of several leading Finnish companies with over 25 years experience in hardware companies.

**Artem Faustov, PhD (Ch Chem):**

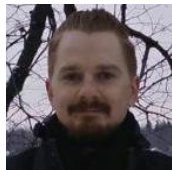
15 years industrial experience in lithium and sodium battery and battery component development and manufacturing

**Yrjö Neuvo, PhD (Prof.):**

Former CTO of Nokia and Member of Nokia Group's board of directors (Advisor)

**Tapani Alasaarela, PhD (Eng):**

Founding CEO of 1 startup. Co-developing the world's 1st commercial R2R Atomic Layer Deposition (ALD) reactor.



Investments to date:

3000 k€ private

 **YASKAWA** + Angel Investors

5000 k€ public



Tekes

**BUSINESS
FINLAND**



European
Innovation
Council



Income to date:

500 k€ from samples, demos and PoCs

+ leading battery, automotive and government customers

AIRBUS *kapsch* >>>
challenging limits



Minimum funding goals:

4.5 M€

Q1 2025: Market entry for 1st niche Li application + Complete Na R&D

9.0 M€ (+8M€) Q4 2025: Scale 1st volume Li application + Pilot 1st Na application

Cash flow positive in 2027 and 300 M€ revenue by 2029

Stage 1

- 4.5 M€ in Q1 2025

- 1.5 M€ to be matched by a 2.5M€ European Innovation Council (EIC) Accellerator grant

For completing: R&D on first Na-Salt battery application (LDES)

- 3.0 M€ (hopefully) to be matched by a European Commission Innofund grant (under preparation)

For completing: First commercial scaling of ProLion™ Li-ion electrolyte (1 ton/day)

Estimated revenue from investment: >10 M€/yr

Stage 2

- 9.0 M€ in Q4 2025

- 8 M€ to be matched by an 8 M€ European Innovation Council (EIC) equity investment

For completing: First pilot production of Na-Salt LDES battery

Estimated revenue from investment: >100 M€/yr

P&L, margins and payback time projections (base)

P&L, k€	2024	2025	2026	2027	2028	2029	2030	2031
Volume (of which)								
<i>Li-ion electrolyte (Tons)</i>	0	196	601	832	1,052	1,298	1,508	1,573
<i>Sodium-Salt LDES cells (kcell)</i>	0.0	0	68	588	1,448	3,642	25,751	169,154
Price (of which)								
<i>Li-ion electrolyte (€/kg) 1a</i>	34.6	21.5	14.6	9.7	9.2	9.2	9.2	9.2
<i>Sodium-Salt LDES cells (€/cell) 3</i>	226	125	110	98	86	75	65	60
Revenues (of which)	0	7,183	22,348	71,556	140,874	292,977	1,618,343	10,210,284
<i>Li-ion electrolyte sales (k€) 1a</i>	0	7,131	14,843	13,664	16,404	20,245	20,245	23,527
<i>Sodium-Salt LDES cell sales (k€) 3</i>	0	52	7,505	57,892	124,470	272,733	1,598,098	10,186,757
CapEx (of which)	2,729	9,051	20,717	26,321	52,639	89,122	370,397	2,461,909
<i>Li-ion electrolyte Equipment (k€)</i>	2,560	4,985	2,000	2,000	2,000	1,500	2,000	2,000
<i>Sodium-Salt Electrolyte Equipment (k€)</i>	9	744	8,487	7,493	10,899	12,912	34,297	35,659
<i>Sodium-Salt Cathode Material Equipment (k€)</i>	160	3,322	10,230	16,828	39,741	74,710	334,100	2,424,250
Material costs (of which)	10	804	10,657	34,750	82,341	198,100	1,286,566	9,120,431
<i>Li-ion electrolyte sales (k€) 1a</i>	3	637	1,858	2,476	3,036	3,645	4,181	4,342
<i>Sodium-Salt LDES cell sales (k€) 3</i>	7	167	8,799	32,274	79,305	194,454	1,282,384	9,116,089
Gross Margin	-24	4,498	13,891	40,310	72,640	131,471	571,480	3,014,412
Selling, General and administrative expenses	-212	-363	-583	-957	-1,297	-1,817	-3,993	-9,627
R&D expenses	-727	-955	-603	-697	-790	-884	-977	-1,070
Other operational expenses	-100	-120	-218	-274	-412	-515	-644	-805
EBITDA	-1,063	3,059	12,488	38,382	70,141	128,256	565,866	3,002,910
Depreciation and amortization	-378	-1,967	-5,721	-10,886	-20,776	-37,862	-103,545	-576,141
Interest	-11	-12	-11	-10	-8	-5	-2	-1
Other revenues/expenses	727	955	603	0	0	0	0	0
EBT	-725	2,036	7,358	27,486	49,358	90,389	462,318	2,426,768
Taxes	0	0	-1,140	-5,497	-9,872	-18,078	-92,464	-485,354
Net Income	-725	2,036	6,218	21,989	39,486	72,311	369,855	1,941,414
Staff	2024	2025	2026	2027	2028	2029	2030	2031
Production	3	19	35	52	69	95	197	267
<i>Li-ion electrolyte</i>	1	14	21	24	27	30	31	31
<i>Sodium-Salt LDES cells</i>	1	1	10	24	38	62	164	234
R&D	4	5	6	7	8	9	10	10
Selling, general, administrative	1	3	5	9	13	19	44	50
Total Staff	9	27	46	68	90	123	250	326

Cash flow and balance sheet projections (base)

CASHFLOWS, k€	2024	2025	2026	2027	2028	2029	2030	2031
Cashflows from operating activities (net)	679	3,015	10,354	29,090	54,559	99,460	379,381	2,592,863
Decrease in short-term receivables	247	-599	-1,264	-4,101	-5,776	-12,675	-110,447	-715,995
Decrease in inventories	0	-198	-612	-1,905	-3,371	-8,576	-93,795	-655,575
Increase in short term debt	778	-192	290	2,222	3,445	10,538	110,223	1,446,879
Cashflows from investing activities (net)	-2,835	-10,058	-20,933	-26,451	-52,759	-89,232	-370,507	-2,462,019
Cashflows from financing activities (net) (of which)	4,800	17,946	-89	-210	-210	-210	-121	0
Proceeds from grants	0	892	0	0	0	0	0	0
Proceeds from issuance of debt (+)	0	71	0	0	0	0	0	0
Repayment of debt (-)	0	-18	-89	-210	-210	-210	-121	0
Proceeds from issuance of equity	4,800	17,000	0	0	0	0	0	0
Dividends	0	0	0	0	0	0	0	0
Net increase/decrease in cash & cash equivalents	2,644	10,902	- 10,667	2,429	1,590	10,018	8,753	130,845
BALANCE SHEET, k€	2024	2025	2026	2027	2028	2029	2030	2031
Total assets (of which)	6,723	25,621	32,041	56,041	98,762	181,401	661,358	4,049,651
Cash and cash equivalents	2,713	13,616	2,949	5,378	6,968	16,986	25,738	156,583
Receivables	32	631	1,894	5,995	11,771	24,447	134,894	850,889
Property and Equipment	2,593	9,924	25,097	40,717	72,750	124,167	391,180	2,277,112
Intangible assets	1,385	1,253	1,291	1,237	1,187	1,140	1,089	1,034
Other assets								
Liabilities (of which)	2,669	2,531	2,733	4,744	7,979	18,307	128,409	1,575,288
Short-term debt	12	11	10	8	5	2	1	0
Long-term debt	858	912	823	613	403	193	71	71
Other liabilities	486	468	-60	200	200	200	200	200
Equity (of which)	4,055	23,090	29,309	51,297	90,783	163,094	532,949	2,474,363
Share capital	7,728	24,728	24,728	24,728	24,728	24,728	24,728	24,728
Retained Earnings	-3,673	-1,637	4,581	26,570	66,056	138,367	508,221	2,449,636
Other equity	0	0	0	0	0	0	0	0
Business metrics and ratios	2024	2025	2026	2027	2028	2029	2030	2031
Total debt, k€	870	923	833	621	408	195	72	71
Total Equity, k€	4,055	23,091	29,309	51,298	90,784	163,095	532,950	2,474,364
Gross Margin, %	-5737%	63%	62%	56%	52%	45%	35%	30%
EBITDA Margin, %	-259399%	43%	56%	54%	50%	44%	35%	29%
Debt-to-Equity ratio	21%	4%	3%	1%	0%	0%	<	0%
Return on Equity, %	-18%	9%	27%	75%	77%	80%	227%	364%
Return on Capital Employed, %	-25%	14%	27%	67%	69%	71%	133%	161%

“SodiScale” Project supporting Sodium-Salt

European
Innovation
Council



General

BroadBit Batteries has recently begun an 18.5M€ European Innovation Council (EIC) Accelerator “SodiScale” project to commercialize BroadBit’s Sodium-Salt (Na-Salt) technology.

- Project consists of a 2.5M€ grant (awarded) and a 16M€ equity investment (DD complete, pending co-investment).

Grant (granted)

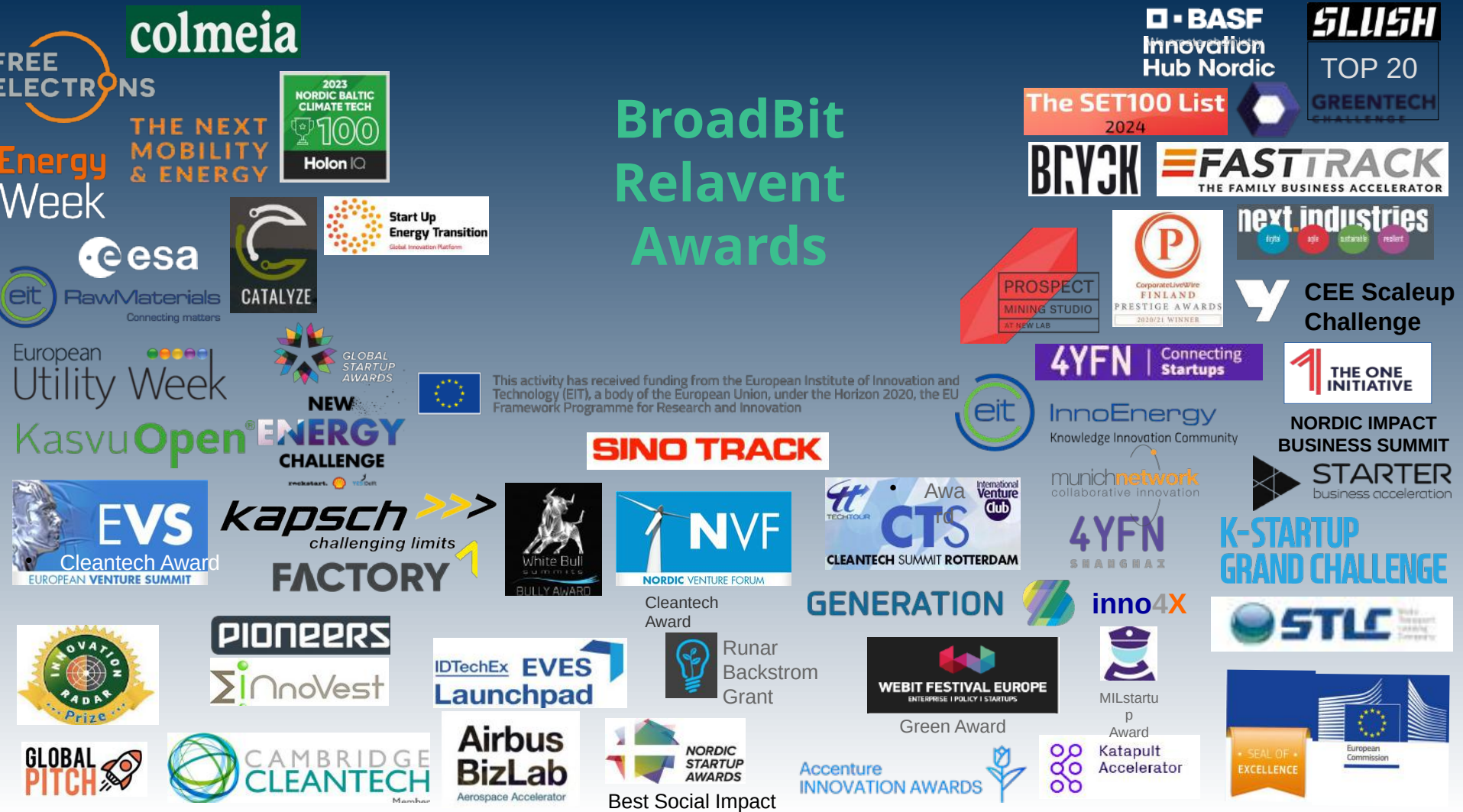
Focused on completing R&D for BroadBit Batteries’ Na-Salt battery and preparing for pilot production of Na-Salt cells for first market introduction.

- Finalize optimization of cathode and electrolyte chemistry, optimizing cell structure
- Define component and cell production requirements for small-scale internal pilot component line

Equity (pending lead investor)

Focused on building component and cell production capability and piloting battery production for first customers

- Build cathode, electrolyte component production lines and cell assembly line
- Scale up organization and finalize first commercial deals with partners





Never Run Out

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