

A faint, light gray world map is visible in the background of the slide, centered behind the blue title bar.

AKA Otomotiv

Presentation 2025

HOLDING | Profile

NURSANLAR

**AKA**

TURKEY

 1956	 41.360 m ²
 2	 1 R&D
 702	 100.3 m€
 - Chassis Parts - Mechanisms - Cross Car Beams - BIW Stampings	

**AKA**

ROMANIA

 2003	 6.080 m ²
 1	 1 R&D
 232	 26.5 m€
 - Mechanisms - Steel Fuel Tanks	

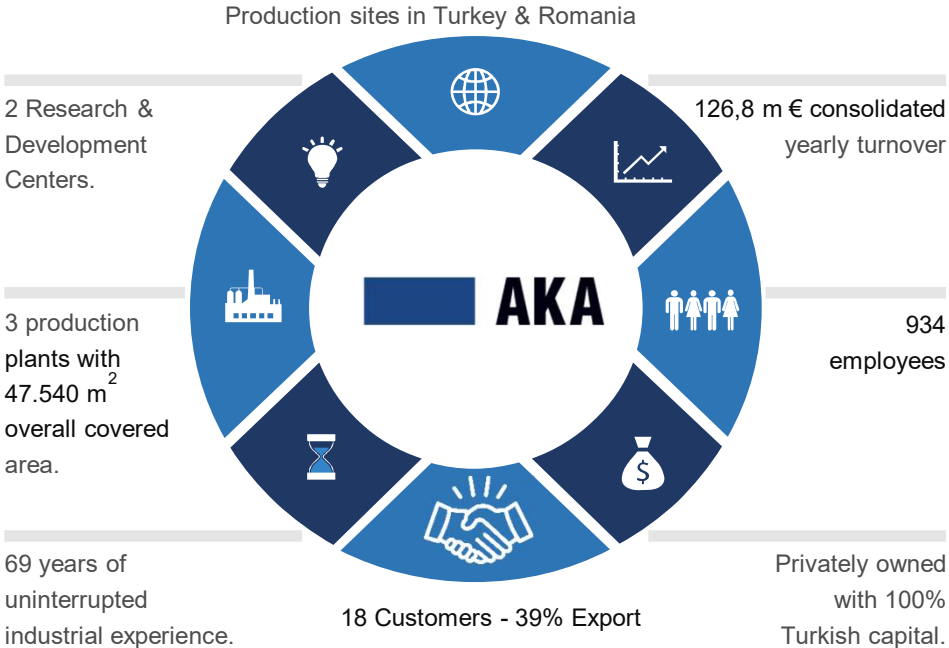
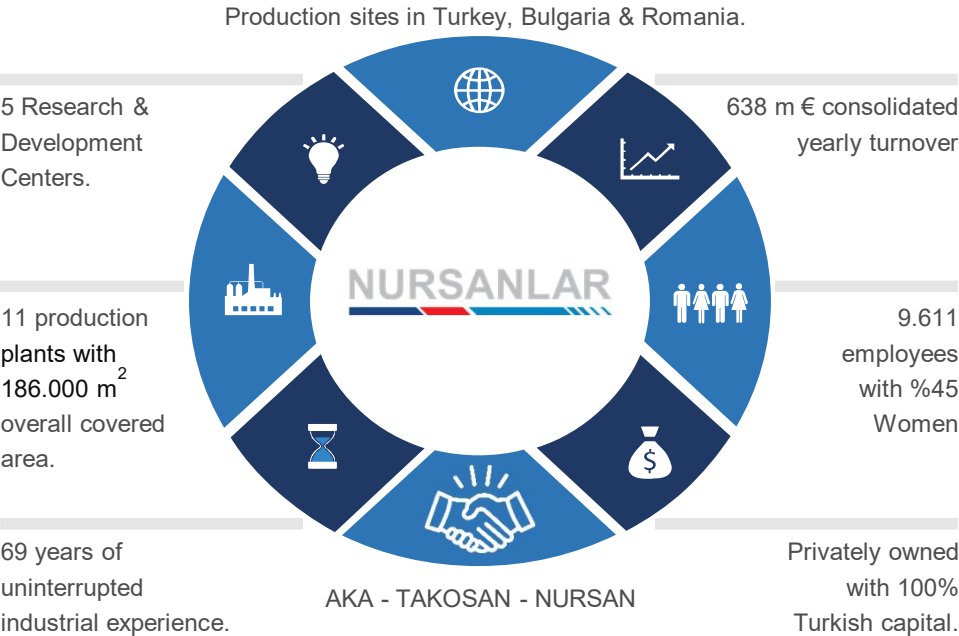
**TAKOSAN**

 1977	 13.500 m ²
 2	 1 R&D
 255	 58 m €
 - Instrument Clusters - Electronic Modules - Fuel Sensor Units - Plastic Parts	

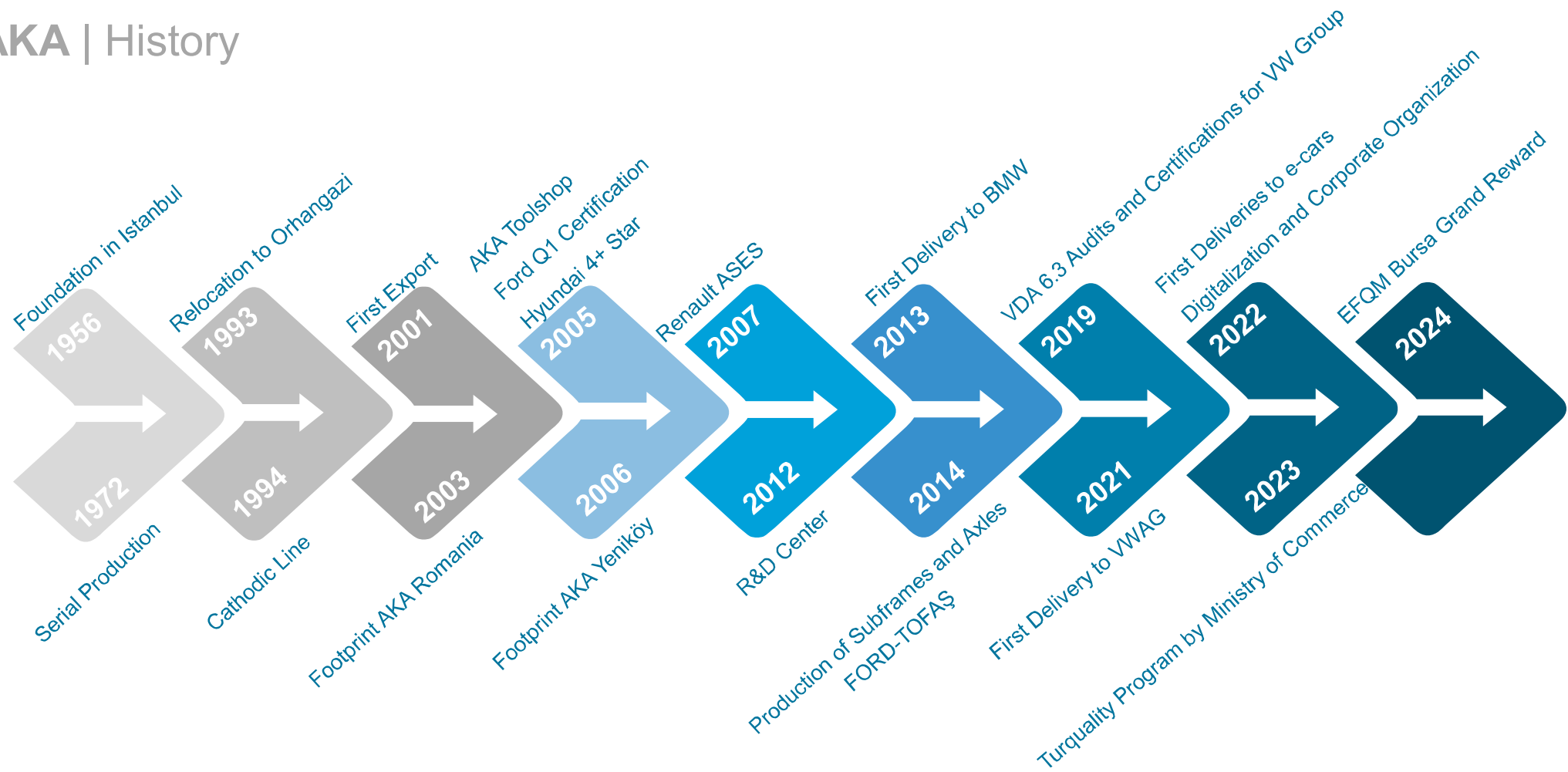
**NURSAN**

 1976	 125.000 m ²
 6	 2 R&D
 8.381	 446 m€
 - Wire Harness Sets - Battery Cables - PP & PVC Tubes - Wire	

HOLDING | Facts & Figures

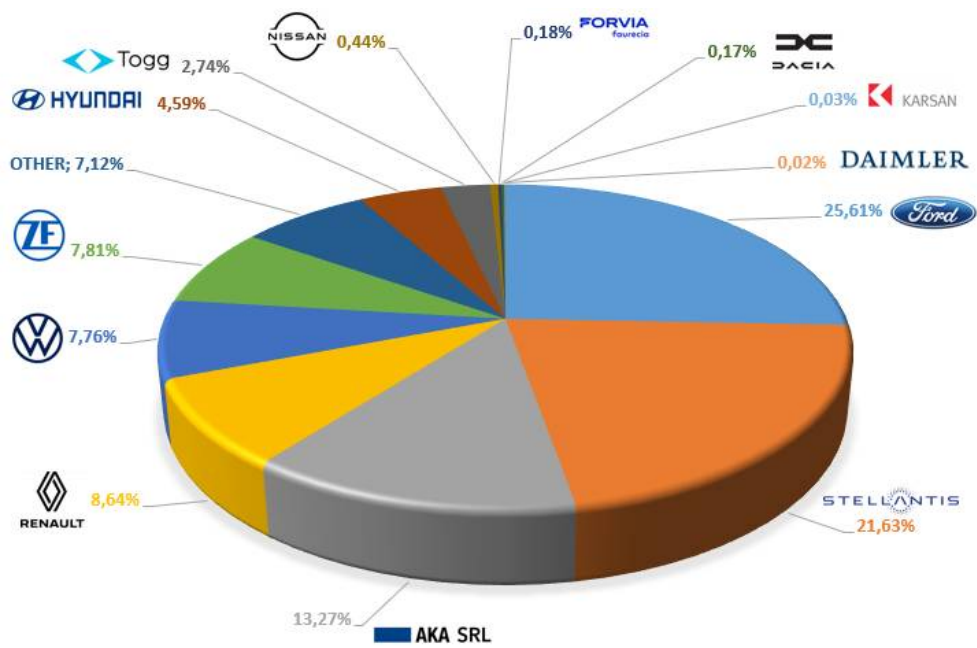


AKA | History

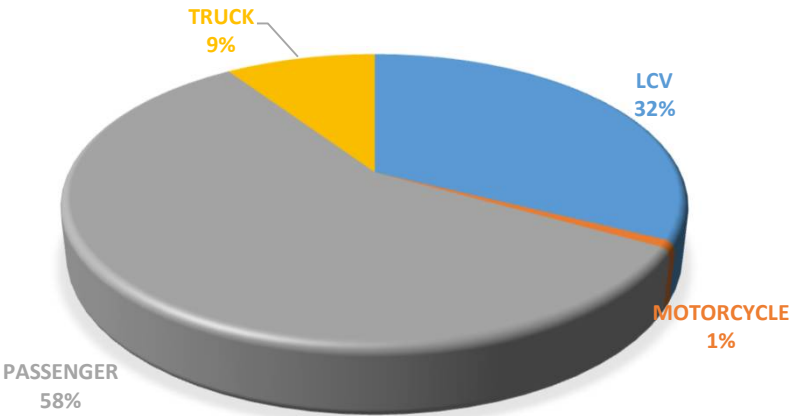


TURNOVER | Customer Based Facts (2024)

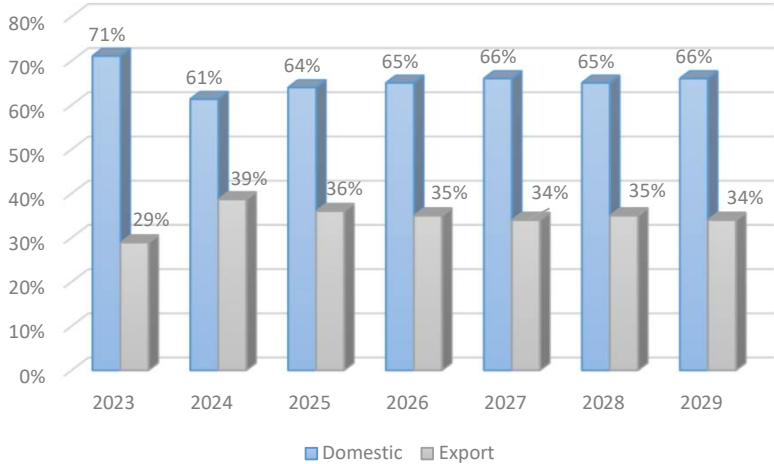
AKA TURNOVER BY CUSTOMER



AKA TURNOVER



DOMESTIC/ EXPORT



CUSTOMERS | General



SALES | Product Range

MECHANISMS



Window Regulator



Pedal Box



Hand Brake



Hinges



Door & Hood Latch



Door Check

CHASSIS & BODY PARTS



Cross Car Beam



Crash Beam



Rear Axle



Front Sub Frame



Fuel Tank



Control Arms



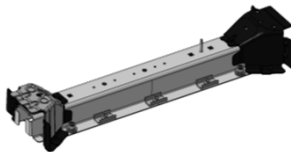
Back Complete



Side Sill



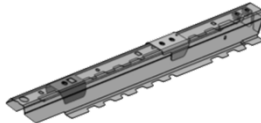
Extension Body Side



Traversa



Longeron



Brancard

STAMPINGS



Bracket Assemblies



Structural Parts



Chasis Parts

PRODUCT RANGE | Mechanisms (Pcs/Year)



WINDOW REGULATOR



80.000
110.000



HAND BRAKE



145.000



PEDAL BOXES



620.000
10.000
160.000



PRODUCT RANGE | Mechanisms (Pcs/Year)



HINGE & DOOR CHECK



FIAT	4.750.000
	502.000
	130.000
	90.000
	540.000
	7.200
	205.000

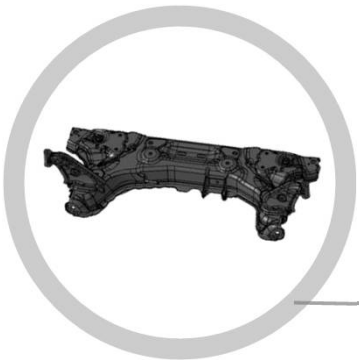


DOOR & HOOD LATCH



	942.000
	825.000
FIAT	200.000
	147.000

PRODUCT RANGE | Chassis Parts (Pcs/Year)



FRONT SUBFRAME



65.000



CONTROL ARM

FIAT

220.000

130.000

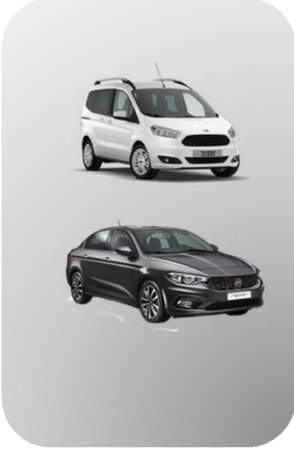


REAR AXLE

FIAT

110.000

65.000



PRODUCT RANGE | Chassis Parts (Pcs/Year)



PRODUCT RANGE | Chassis Parts (Pcs/Year)

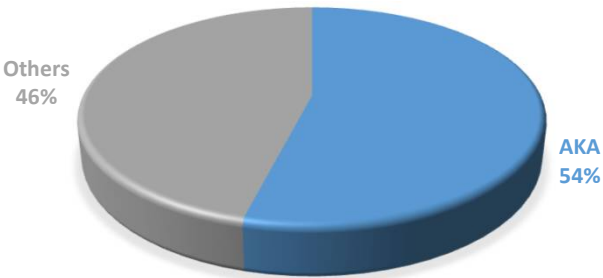


CROSS CAR BEAM

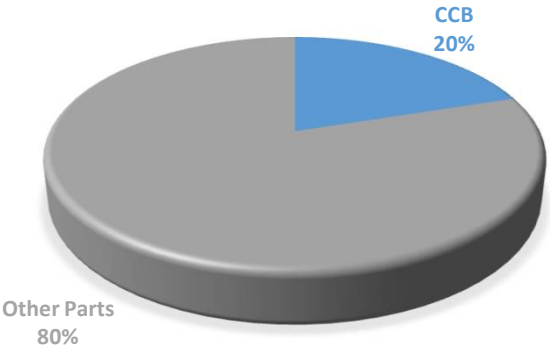


	550.000
	20.000
	85.000
	45.000

CCB % MARKET SHARE



CCB % IN TURNOVER



700K CCB's per annum
The biggest CCB manufacturer of Turkey

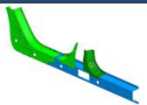
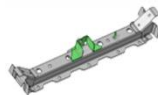
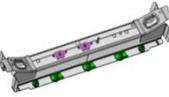
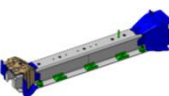
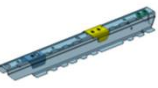
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PRODUCT RANGE | Stamping Parts & Assemblies *(Pcs/year)*

GLOBAL SOURCING's	PRODUCT	REFERENCE	VOLUME	PROJECT
	Halter Bracket	5Q0 253 249 G	969.231	G AH M 19 38
	Halter Bracket	5Q0 253 461 CG	1.048.000	
	Halter Bracket	5Q0 253 461 CF	1.048.000	
	Halter Bracket	5Q0 253 463 AP	258.462	
	Halter Bracket	5C0 253 249	297.120	G AH M 20 386
	Strebe	4K0 505 475D	258.816	G AH M 20 480
	Strebe	4K0 505 476D	258.816	G AH M 20 480
	Bracket	1N3 971 844 A	134.656	G AH M 23 294
	Bracket	2N0 253 461 K	8.909	
	Bracket	17A 941 057	89.419	

FORWARD SOURCING's	PRODUCT	REFERENCE	VOLUME	PROJECT
	Halter Bracket	06R 253 198 C	302.352	F AH M 20 405
	Halter Bracket	06U 129 648 G	645.474	
	Adapter	06R 131 166 E	187.200	
	Halter Bracket	06R 253 197 C	302.352	F AH M 20 659
	Abdeckteil	06U 129 596 G	645.474	
	Abdeckteil	06U 129 597 G	645.474	
	Abdeckteil	06U 129 598 G	645.474	
	Heat Deflector	8B3 201 308	196.224	F AH M 20 1132
	Halter EA211 1,5 TSI PHEV	05E 253 463 AT	116.000	F AH M 20 69
	Abdeckteil	06R 103 177 B	552.000	F AH M 20 235
	Halter Bracket	06M 121 093 AE	42.480	F AH M 20 303
	Gleitunterlage	06R 253 272	1.104.000	
	Wearmeabschirmung	5QS 614 321 A	273.960	F AH M 22 340

PRODUCT RANGE | Stamping Parts & Assemblies (Pcs/year)

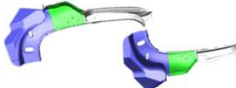
GLOBAL SOURCING's	PRODUCT	VOLUME
	LONGERON INT D ASS	300.000
	Traverse_AV_Assise_ITM_P REP	25.000
	Traverse_AV_Assise_AV	211.000
	TT Th/%75	110.000
	BRANCARD AR G-D ASS	112.500

STELLANTIS

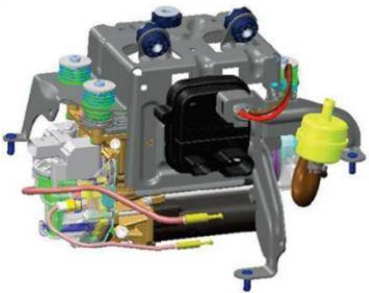


HYUNDAI



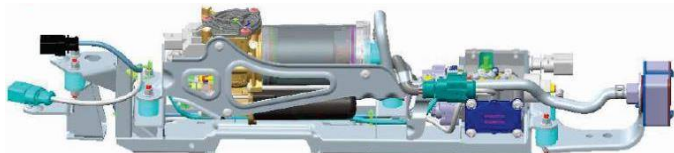
GLOBAL SOURCING's	PRODUCT	VOLUME
	Tailgate Hinge,LH, RH	245.426
	Tailgate Side Lifter ,LH	245.426
	Tailgate Latch	122.713
	RR Wiper MTR	122.713
	PNL Assy-S / SILL Inr Compl	245.426
	PNL ASSY-Back Complete	191.296
	Extn_ ASS_RR Side OTR LH RH	137.112
	Bumper Assy	191.262

PRODUCT RANGE | Stamping Parts & Assemblies (Pcs/year)



AUDI Q7 & VW TOUAREG

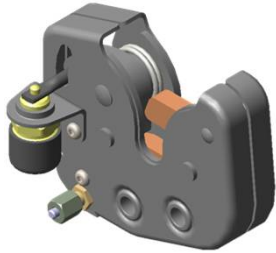
185.000



LAMBORGHINI GALLARDO

8.000

PRODUCT RANGE | Truck Parts *(Pcs/year)*



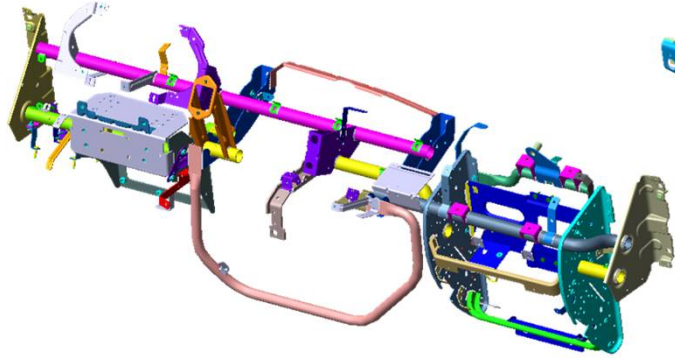
CABIN LOCK

20.000



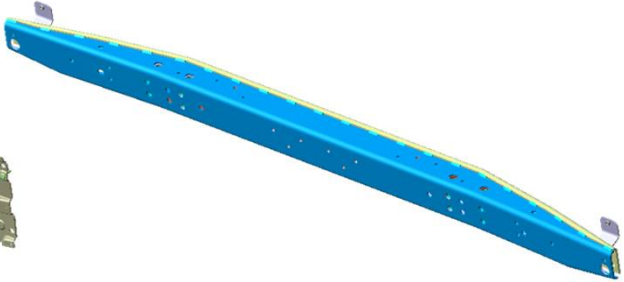
PEDAL BOX

10.000



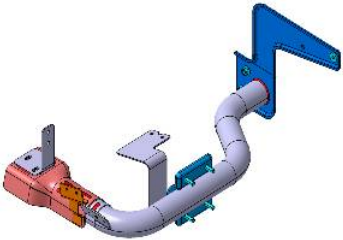
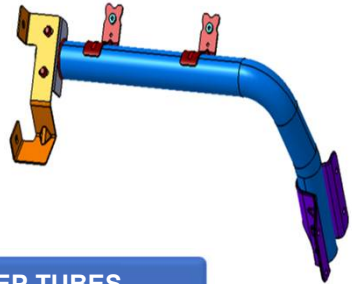
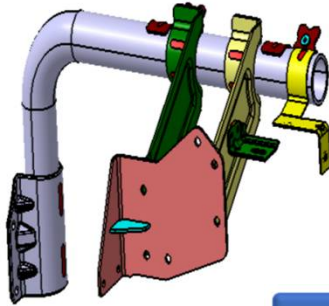
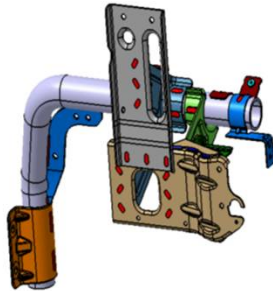
CCB

10.000



BUMPER

10.000



STEP TUBES

25.000

LOCATIONS | Plants



ÖRNEKKÖY PLANT



ÖRNEKKÖY

-  1956
-  25.600 m²
-  R&D / Production / Toolshop
-  460 Workforce
10.4 % Women
89.6 % Men

YENİKÖY

-  2006
-  10.800 m²
-  Production
-  242 Workforce
8.3 % Women
91.7 % Men

YENİKÖY PLANT



COMPETENCE | Know-How

Engineering



- ❖ FSS in Automotive Standards
- ❖ Rational Solutions
- ❖ Up-to-Date Technology
- ❖ Fast Implementation

Stamping



- ❖ 2000T / 1.600T Transfer Presses
- ❖ 1200T / 250T Press Lines
- ❖ High Precision Parts
- ❖ Production up to 8mm Steel

Tooling



- ❖ Tool Design
- ❖ Simulation & Analysis
- ❖ Tandem, Progressive, Transfer
- ❖ Tool Construction Standards

Welding



- ❖ Welding of Safety Parts
- ❖ Robotic Arc & Spot Welding
- ❖ Projection Welding
- ❖ CQI-15 Welding Certification

Coating



- ❖ Cathodic Coating
- ❖ Electrostatic Powder Coating
- ❖ PVC Coating
- ❖ Seam Sealant Application

Assembly



- ❖ Design & Development
- ❖ Fully Automated Production
- ❖ Poka - Yoke Systems
- ❖ First Time True Rate

MACHINERY | Tooling



Toolshop Equipment

Type	Quantity
CNC	10
Wire Erosion	2
Milling	2
Lathe	2
Drill	2
Grinding	2
Try-Out Press	2

Total In House Capacity
50.500 Manhours/Year
45 Tool Set/Year

MACHINERY | Stamping



Press Capacity

Transfer Presses				
Capacity	Table	Stroke	Max Shut Height (SDAU)	Adjustment
2.000 T	6.000 x 2.500	800	1.200	400
1.600 T	5.000 x 2.500	600	1.200	400

Örnekköy Press Line

Tonnage	Qty
1.000	3
800	1
630	1
500	4
400	1
≤250	8
Total	18

Yeniköy Press Line

Tonnage	Qty
1.200	1
1.000	3
500	4
400	1
250	1
Total	10

MACHINERY | Welding



Welding Line Robots

Type	Quantity
Arc Welding	215
Spot Welding	12
Handling	16
Total	243

TECHNOLOGY | Coating



Coating Applications

Cathodic Coating 18 – 36 μ
Electrostatic Powder Coating
PVC Coating
Seam Sealant Application



TECHNOLOGY | Assembly



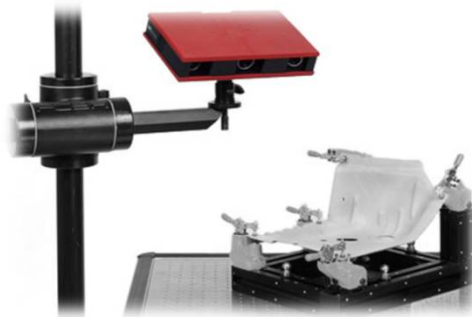
Assembly Lines

Production in 24 Lines / Cells

Process Design & Development

Poka-Yoke Systems

QUALITY | Metrology



Quality Capabilities

Machine	Manufacturer
CMM-700x1000x500	DEA with PC_DMIS
CMM-900x2000x800	DEA with PC_DMIS
CMM-2000x3300x1500	DEA with PC_DMIS
Contour Tracking Machine	Mitutoyo
Profile Projection	Starret
3D Scanner	ATOS
Portable CMM	ROMER

AUDITS

VW SAQ 5.0
(85/100)

VW TE
Audit (B-%82)

VW Logistics Audit (A-%96)

VW Quality Audit
(%91-Green)

CSR S-Rating
(90%)

Renault ASES
(B-Satisfactory)

Hyundai 5 Star
(4+)

[illegible][illegible]

persönliche Lieferanteneinbewertung serbiabtl	
Datenblatt - Logistik Audit	
Allgemeine Daten	
Datum der Bewertung:	Donnerstag, 5. Dezember 2019
Anlass der Bewertung:	Logistik Audit
Teilenummer:	2SC-233.041 C
Teilbeschreibung:	2SC-233.041 C F AM H 19 J 2013
VZ-FG-Nummer:	AKA OTD0T5Y SVANETS VE TCBACAT A.S.
Zu bewertender Lieferant:	
Standort:	
Land:	<u>Türkei</u> TR
Adresse (PLZ, Ort, Straße):	Fatih mah. Örnekköy Yolu No: 1/1 Etiler/Şişli, 16060 Nispetiye, Turkey
Lieferantennummer:	
DUNS-Nr.:	56-407-23157
Name des Bewertenden:	<u>Goran Kraljic</u>
Abteilung:	SAP SW Tooling
Informationen zur Lieferantenbewertung	
Datum des Besuchs:	01-04-12-2018
Teilnehmer OGM:	
Teilnehmer Lieferant:	Semir Jan, Firat Çelik, Fuat Çeltik, Rafael Redeker, Aydin Acice, Zor Topkan Herzi, Ergo Apogali, Corbin Erce, Elvan Kocak, Ozan Yenermeci, Mustafa Can, Arzu Özdemir
	A 96%

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NQC | SUPPLIER ASSURANCE

Legend:

- Green: High
- Yellow: Medium
- Orange: Low
- Red: Very Low

Criteria	Maturity Level
SQA 3.0	High
Supplier Selection	High
Supplier Onboarding	High
Supplier Performance	High
Supplier Risk Management	High
Supplier Sustainability	High
Supplier Innovation	High
Supplier Compliance	High
Supplier Relationship Management	High
Supplier Financial Health	High
Supplier Quality Management	High

1. Your SQA 3.0

Overview

The SQA 3.0 is an independent maturity assessment for 10 criteria. The results are presented in a bar chart. The chart shows the maturity level of each criterion. The maturity level is determined by the number of criteria that are assessed as 'High' or 'Medium'.

Criteria and Maturity Levels:

Criteria	Maturity Level
Supplier Selection	High
Supplier Onboarding	High
Supplier Performance	High
Supplier Risk Management	High
Supplier Sustainability	High
Supplier Innovation	High
Supplier Compliance	High
Supplier Relationship Management	High
Supplier Financial Health	High
Supplier Quality Management	High

Supplier Maturity Levels:

Supplier	Maturity Level
Supplier A	High
Supplier B	High
Supplier C	High
Supplier D	High
Supplier E	High

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HYUNDAI

SUSTAINABILITY REPORT

2023 Sustainability Report

2023-01-01 to 2023-12-31

Report Period: 2023-01-01 to 2023-12-31

Report Type: Annual Report

Report Language: English

Report Format: PDF

Report Size: 10.5 MB

Report Version: 1.0

Report Status: Published

Report URL: [Report URL](#)

SUSTAINABILITY & ESG INFORMATION RESULTS

As of the end of the reporting period, the company has achieved a 100% rating in the ESG assessment results by the DJSI.

The company has achieved a 100% rating in the ESG assessment results by the DJSI.

The company has achieved a 100% rating in the ESG assessment results by the DJSI.

The company has achieved a 100% rating in the ESG assessment results by the DJSI.

2023 SUSTAINABILITY & ESG INFORMATION RESULTS

ITEM	Sub-indicator	2023				2022				2021				Trend
		Score	Weight	Score	Weight	Score	Weight	Score	Weight					
ENVIRONMENTAL	Carbon Footprint	100	100	100	100	100	100	100	100	100	100	100	100	↑
	Water Footprint	100	100	100	100	100	100	100	100	100	100	100	↑	
	Waste Footprint	100	100	100	100	100	100	100	100	100	100	100		
	Energy Footprint	100	100	100	100	100	100	100	100	100	100	100		
SOCIAL	Employee Satisfaction	100	100	100	100	100	100	100	100	100	100	100	100	↑
	Customer Satisfaction	100	100	100	100	100	100	100	100	100	100	100		
	Supplier Satisfaction	100	100	100	100	100	100	100	100	100	100	100		
	Community Satisfaction	100	100	100	100	100	100	100	100	100	100	100		
GOVERNANCE	Board Diversity	100	100	100	100	100	100	100	100	100	100	100	100	↑
	Executive Compensation	100	100	100	100	100	100	100	100	100	100	100		
	Shareholder Rights	100	100	100	100	100	100	100	100	100	100	100		
	Anti-Corruption	100	100	100	100	100	100	100	100	100	100	100		

1. Quality in our Customer



2. Asset Return Comparison



2023 SUSTAINABILITY & ESG INFORMATION RESULTS

ITEM	Sub-indicator	2023				2022				2021				Trend
		Score	Weight	Score	Weight	Score	Weight	Score	Weight					
ENVIRONMENTAL	Carbon Footprint	100	100	100	100	100	100	100	100	100	100	100	↑	
	Water Footprint	100	100	100	100	100	100	100	100	100	100	↑		
	Waste Footprint	100	100	100	100	100	100	100	100	100	100			
	Energy Footprint	100	100	100	100	100	100	100	100	100	100			
SOCIAL	Employee Satisfaction	100	100	100	100	100	100	100	100	100	100	100	↑	
	Customer Satisfaction	100	100	100	100	100	100	100	100	100	100	↑		
	Supplier Satisfaction	100	100	100	100	100	100	100	100	100	100			
	Community Satisfaction	100	100	100	100	100	100	100	100	100	100			
GOVERNANCE	Board Diversity	100	100	100	100	100	100	100	100	100	100	100	↑	
	Executive Compensation	100	100	100	100	100	100	100	100	100	100	↑		
	Shareholder Rights	100	100	100	100	100	100	100	100	100	100			
	Anti-Corruption	100	100	100	100	100	100	100	100	100	100	100		

100% Satisfaction and Delivery Performance (2023-01-01 to 2023-12-31)

100% Satisfaction and Delivery Performance (2023-01-01 to 2023-12-31)

100% Satisfaction and Delivery Performance (2023-01-0

Daimler OSA
(2-Suitable for
Corporation)

Ford Verify Hub
(94,75)

Wabco VDA 6.3
(A-%92)

 **Q1** (98)
FORD PREFERRED
QUALITY STATUS

Ecovadis
(51)

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Ford Otosan - Sürdürülebilirlik Değerlendirmesi ve Geliştirme Programı	
Firma: AKA OTOMATİV SAK.TİC. Firma Kodu: 84364	
Sürdürülebilirlik Başlangıç Durumu (2023)	
Sürdürülebilirlik Puanı: 84,7532 Sürdürülebilirlik Sırası: Mükemmel	
Proje Başlı Başlangıç Durumu	
Öz Değerlendirme Anketi Başlangıç Yüzdesi: 85 Öz Değerlendirme Anketi Sırası: 94	
Sıra Gözlemciyatı (GPG) Başlangıç Yüzdesi: 90 Sıra Gözlemciyatı (GPG) Sırası: Mükemmel	
Enerji Verimliliği Başlangıç Yüzdesi: 100 Enerji Verimliliği Sırası: Mükemmel	
Çevre Verimliliği Başlangıç Yüzdesi: 100 Çevre Verimliliği Sırası: Mükemmel	
Çalışma Muvazırlığı Başlangıç Yüzdesi: 98 Çalışma Muvazırlığı Sırası: Mükemmel	
Bölüm Başlı Başlangıç Durumu	
Sıra Gözlemciyatı (GPG) Bölüm Başlangıç Yüzdesi: Kapasite 2 Enerji Kimyasal: 99 Kapasite 1 Kapasite 2 Enerji Kimyasal: 100 Sıra Gözlemciyatı (GPG) ve Enerji Kimyasal: 104 2020 Net Sür Enerji Kimyasal: 100	

Supplier: AKA Otomotiv Location: Eskişehir, Çankaya Yolu 1610 Otomacık/Bursa Turkey	Audit report VOA 6.3 Evaluation of quality capability Suppl. No: 216550 (ZF E-165556) D-U-M-F No.: _____ Audit request: 2021 Supplier audit Department: _____ Audit Release: 27/06/2021 Supplier Audit Plan	Date: 20/08/2021 12:10 Shift: 08:00-18:00 Order No.: _____																																
Audit result <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Evaluated process element</th> <th>Evaluation index</th> <th>100 %</th> <th>Rating</th> </tr> </thead> <tbody> <tr> <td>P2-P3-P4-P5-P6-P7</td> <td></td> <td align="center">95%</td> <td align="center">A</td> </tr> <tr> <td>Evaluated product group</td> <td></td> <td></td> <td></td> </tr> <tr> <td>960913122 - Mexico Argentina</td> <td align="center">E_{PM}</td> <td align="center">50%</td> <td align="center">A</td> </tr> <tr> <td>...</td> <td align="center">E_{PM}</td> <td align="center">...</td> <td align="center">...</td> </tr> <tr> <td>...</td> <td align="center">E_{PM}</td> <td align="center">...</td> <td align="center">...</td> </tr> <tr> <td>...</td> <td align="center">E_{PM}</td> <td align="center">...</td> <td align="center">...</td> </tr> <tr> <td>...</td> <td align="center">E_{PM}</td> <td align="center">...</td> <td align="center">...</td> </tr> </tbody> </table> Classification scale: A = 80 - 100% quality capacity, B=60 – 80% conditionally quality capacity, C = < 60% not quality capacity			Evaluated process element	Evaluation index	100 %	Rating	P2-P3-P4-P5-P6-P7		95%	A	Evaluated product group				960913122 - Mexico Argentina	E_{PM}	50%	A	...	E_{PM}	...	...	...	E_{PM}	...	...	...	E_{PM}	...	...	...	E_{PM}	...	...
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Additional information / Comments <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Certificate / Audit No.</th> <th>Audit Date</th> <th>Completed On</th> <th>Result / Certificate No.</th> </tr> </thead> <tbody> <tr> <td>ATF 03848</td> <td>No. 377129</td> <td>12.10.2020</td> <td>Exceeds, Verifies</td> </tr> <tr> <td>ISO 14001</td> <td>No. 7805395</td> <td>30.03.2019</td> <td>Verifies, Partial</td> </tr> </tbody> </table>			Certificate / Audit No.	Audit Date	Completed On	Result / Certificate No.	ATF 03848	No. 377129	12.10.2020	Exceeds, Verifies	ISO 14001	No. 7805395	30.03.2019	Verifies, Partial																				
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R&D CENTER | General

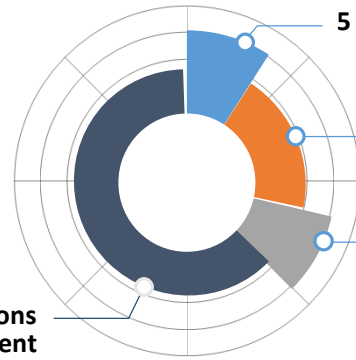
TURQUALITY®

R&D STAFF : 47



PATENTS

19 Applications Patent



5 Approved Patent

3 Approved Industrial Design

2 Application Industrial Design

PUBLICATIONS

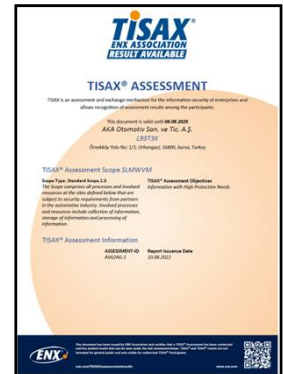


12 International Publications

5 National Publications

GOVERNMENT SUPPORTED PROJECTS

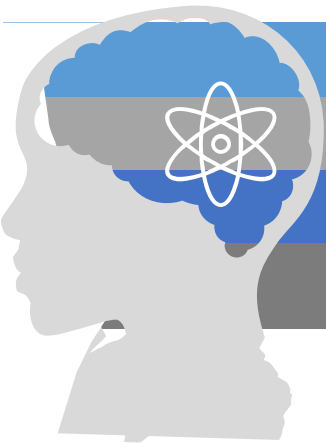
- Compact Handbrake Development Project
- Composite Bumper Beam and Crash Box Development Project
- Ultra High Strength Steel Bumper Beam by Stretch Forming
- Global Supply Chain Project / Electrical Car- Cross Car Beam



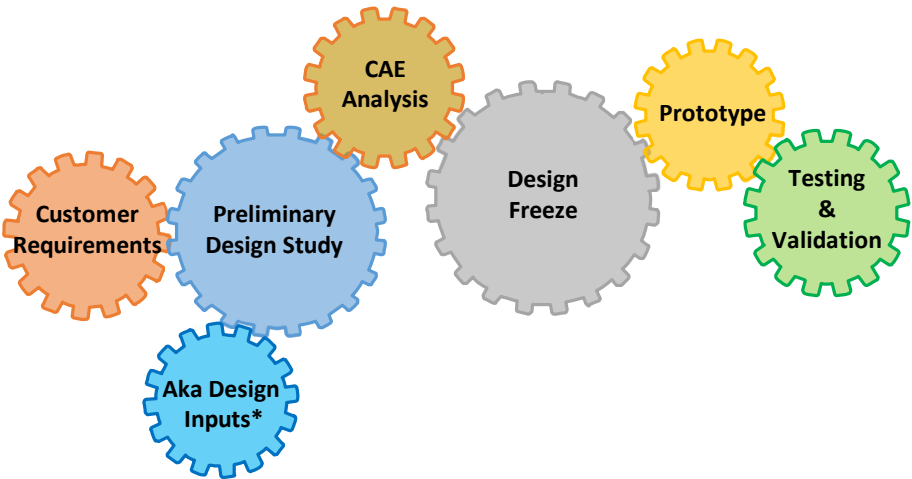
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AKA

R&D CENTER | Software



- 3D Design
- 2D Drawings
- Meshing
- Vibration Analysis
- Crash Analysis
- Modal Analysis
- Static Analysis
- Stiffness Analysis
- Sheet Metal Blanking & Form Analysis



CAD



AUTOCAD 2013



SOLIDWORKS 2014



CIMATRON



CATIA V5-6R



UNIGRAPHICS NX11



PTC CREO



MSC APEX,
SIMXPRT,
MSC NASTRAN



PAM-CRASH



AUTOFORM PLUS R7



FORMINGSUITE

R&D CENTER | Prototyping

Pre – Prototyping by 3D Printer

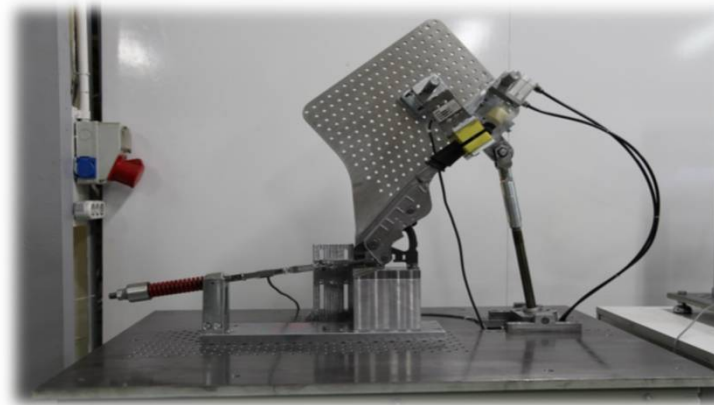
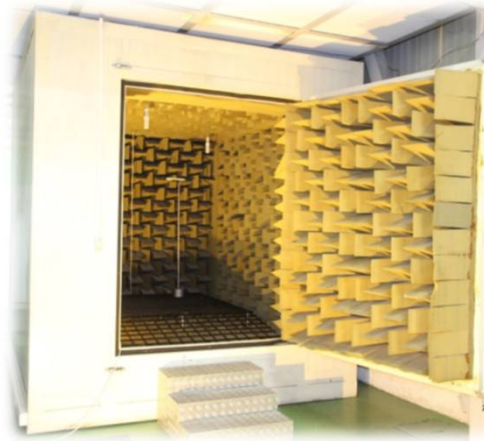
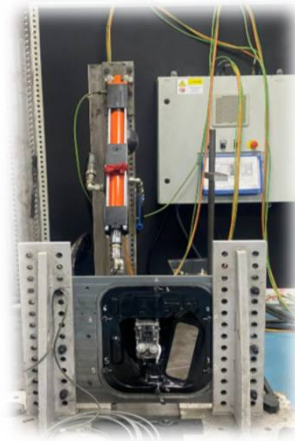
- Rapid Prototyping
- Ability to prevent any trouble before tooling.
- Ability to correlation between 3D model, CAE Results and physical part.
- Ease of functionality control
- Cost an timing effective



3D Printing Technology



R&D CENTER | Test & Validations

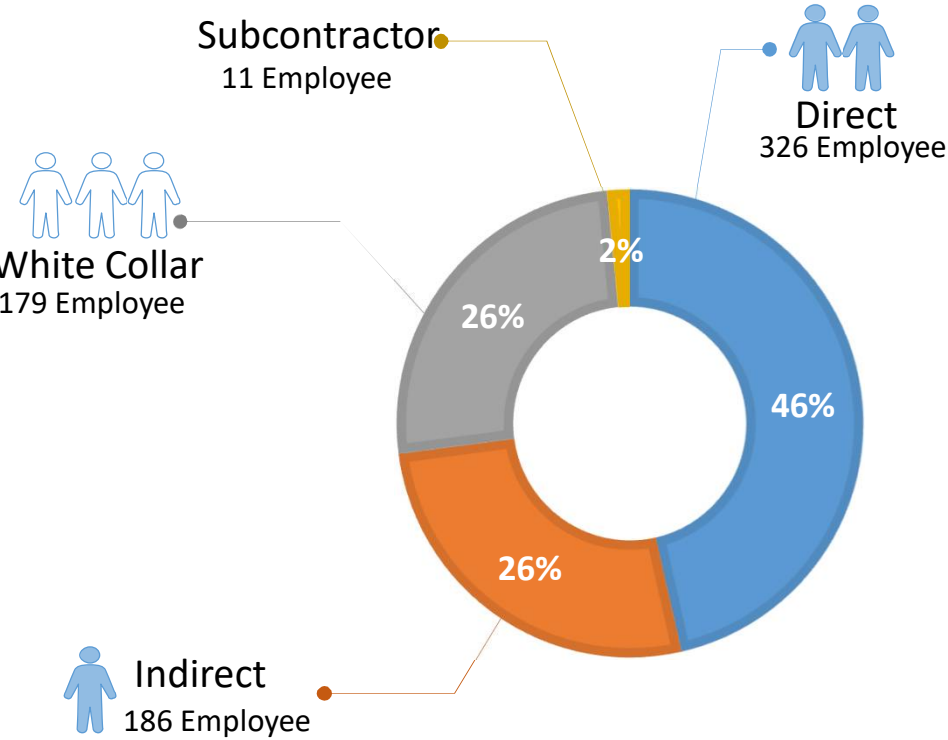


EQUIPMENT

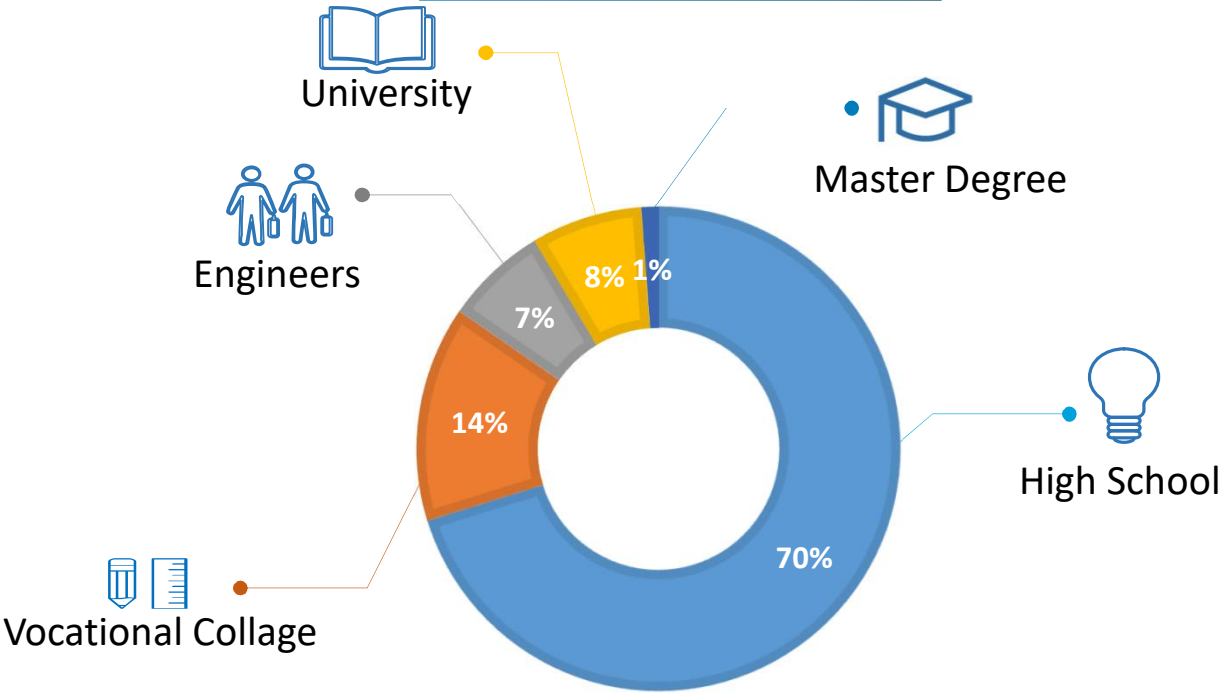
- Climatic Chamber
- Thermal Shock Chamber
- Water Proof Chamber
- Cyclic Salt Spray Chamber
- Noise Level Check Chamber
- Rear Axle Fatigue Test Rig
- Control Arm Fatigue Test Rig
- Vibration Test Unit
- Pedal Box Life Test Rig
- Window Regulator Life Test Rig
- Door Latch Life Test Rig
- Door Hinge Life Test Rig
- Hand Brake Life Test Rig

HUMAN RESOURCES | Staff

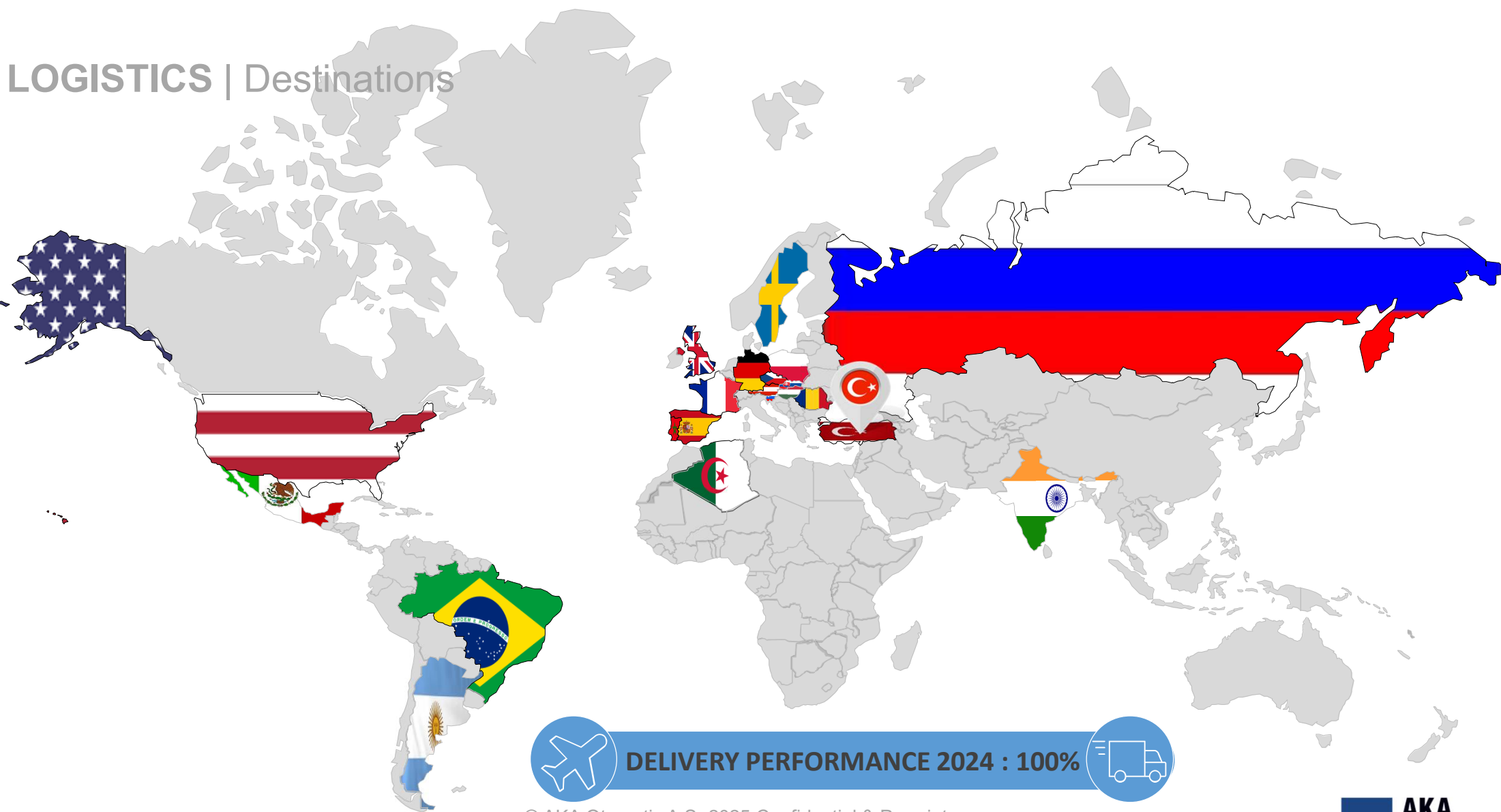
AKA STAFF



EDUCATION



LOGISTICS | Destinations



DELIVERY PERFORMANCE 2024 : 100%



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STRENGHTS | Advantages



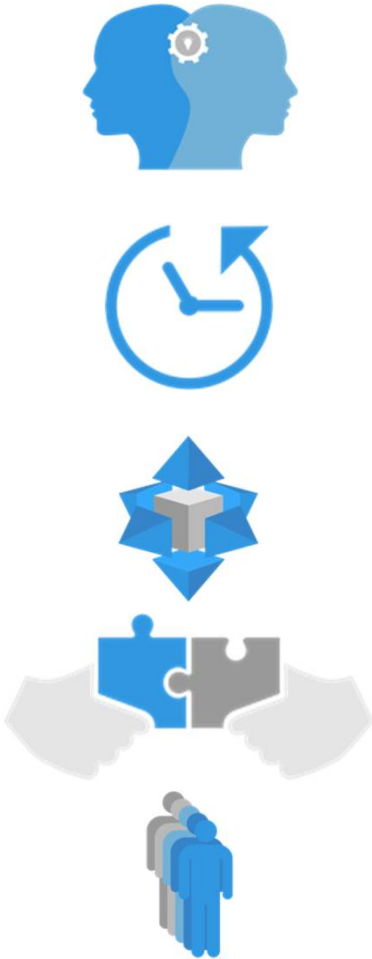
Financial Advantages (Holding)

Worldwide Shipment

Lean Manufacturing

5S

69 Years Industrial Experience



OEM Know-how

Short Tooling Lead Times

Prototyping

Co-Design Competence

Professional Project Team

AWARDS

1995	KOÇ HOLDING Quality System Achievement Award	
2000	HYUNDAI Collaboration Award	
2001	BUSIAD Quality Excellence Award	
2004	HYUNDAI Best Supplier	
2004	TSE Quality Award	
2011	FORD OTOSAN Manufacturer of The Year Gold Star	
2012	TOFAŞ Collaboration Development Award	

	FORD OTOSAN Manufacturer of The Year Bronze Star	2021
	MESS OHS Special Award Category Companies with 500-1499 Employees- First Prize	2022
	TOFAŞ Supplier with The Most Connected Supplier Projects	2022
	PROGROUP Turquality Contribution Award	2023
	MESS OHS Special Award Category-Companies with 500-1499 Employees- Recommended Application	2023
	TİSK OHS Special Award	2023
	KAL-DER EFQM Bursa Grand Award	2024

AKA OTOMOTIV



Experience makes difference...



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