



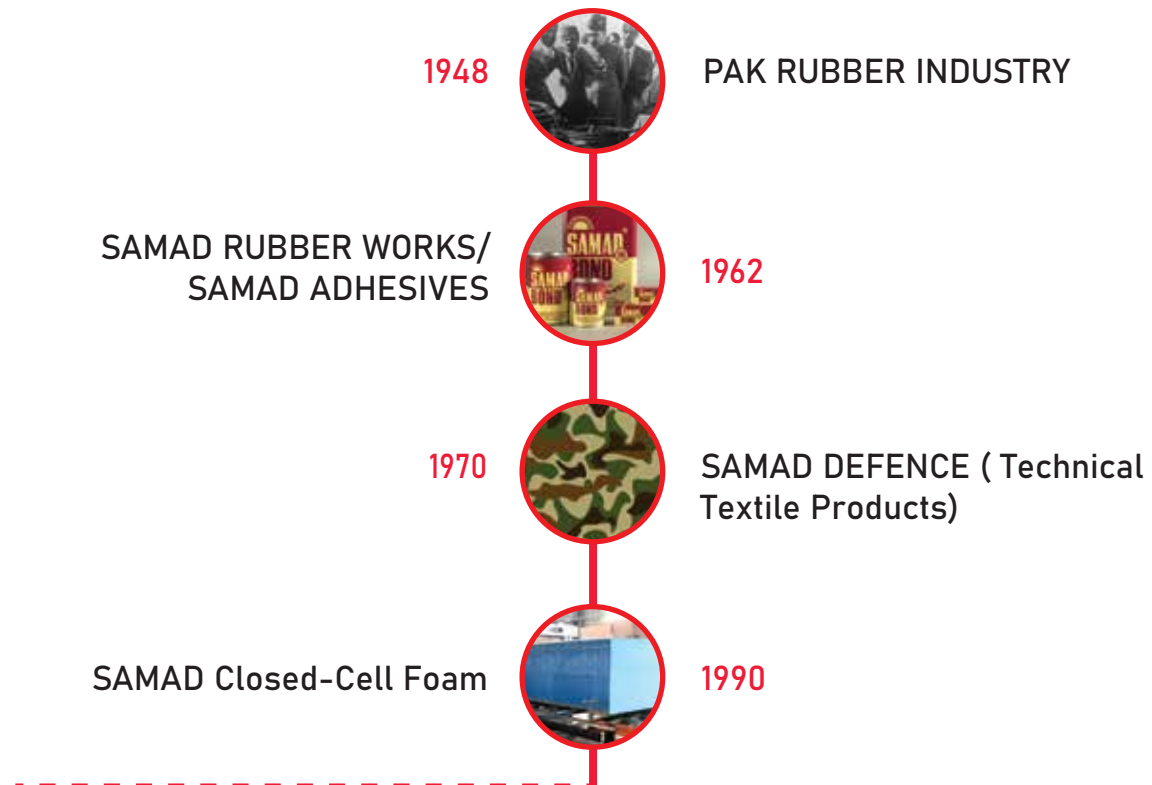
CATALOGUE 2026
WELDING PROTECTIVE WORKWEAR



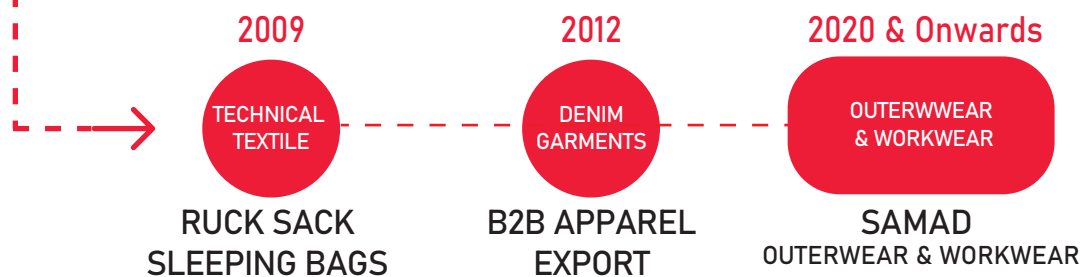
SAMAD WORKWEAR

BACKED BY **77 YEARS** OF MANUFACTURING EXCELLENCE UNDER THE SAMAD GROUP OF INDUSTRIES, WE ARE A WORKWEAR MANUFACTURING COMPANY SPECIALISING IN TECHNICAL TEXTILES AND PPE. WITH A STRONG EXPORT PRESENCE ACROSS EUROPE, THE UK, AND OTHER INTERNATIONAL MARKETS, WE DELIVER HIGH-PERFORMANCE, COMPLIANCE-DRIVEN WORKWEAR — POWERED BY ADVANCED PRODUCT DEVELOPMENT, SCALABLE PRODUCTION, AND INDUSTRY-FOCUSED INNOVATION.

SAMAD GROUP JOURNEY



SAMAD APPAREL & TECHNICAL TEXTILE JOURNEY



WELDING PROTECTIVE WORKWEAR COLLECTION

TEXTILE WELDING WORKWEAR



17999 - HI VIS D&N JACKET



18001 - WELDING SHIRT



17787 - HEAVY DUTY JACKET



18002 - HI VIS SHIRT

HYBRID FABRIC & LEATHER WORKWEAR



18033 - BLACK + BROWN LEATHER JACKET



18034 - BLACK + BROWN LEATHER TROUSER



18000 - BLACK + BLUE LEATHER SLEEVES



18024 - GREY + BLACK LEATHER APRON

LEATHER & POLYMER BASE WELDING PROTECTIVE ACCESSORIES



18031 - LEATHER ADJUSTABLE SLEEVES



18030 - LEATHER CAPE SLEEVE APRON



17834 - LEATHER SLEEVES



EN ISO 11611



EN ISO 11612



EN ISO 20471



EN 13034 / 14605



EN ISO 13688



NFPA 2112



TEXTILE WELDING WORKWEAR

HEAVY & LIGHTWEIGHT FR GARMENTS FOR CLASS 1 & CLASS 2 OF EN ISO 11611

17787 - FR COTTON JACKET - CLASS 2

PRODUCT OVERVIEW

Heavy-duty 450 GSM FR Cotton jacket built for Class 2 welding environments. Reinforced stitching and full spark & molten splash protection

KEY FEATURES

- › Stand-up ergonomic collar for neck protection
- › Concealed front zipper with storm flap
- › Zippered chest pocket with reinforced entry
- › Multi-functional sleeve pocket with compartments
- › Abrasion-resistant stretch side panels
- › Ergonomic articulated sleeves for mobility
- › Reinforced elbow zones for durability
- › Large angled front utility pockets
- › Heavy-duty bar-tack stitching throughout
- › Extended back panel with back flap utility pocket
- › Hybrid fabric construction for comfort & performance

COMPLIANCES



EN ISO 11611
Class 2



EN ISO 11612



EN ISO 13688



FR WORKWEAR ENGINEERED FOR CLASS 1 & CLASS 2 WELDING ENVIRONMENTS — CERTIFIED TO EN ISO 11611 FOR DEPENDABLE PROTECTION AND ALL-DAY COMFORT



18001 - FR COTTON SHIRT — CLASS 1

PRODUCT OVERVIEW

Lightweight 280 GSM FR Cotton shirt for Class 1 welding processes. Excellent breathability with certified flame resistance.

KEY FEATURES

- › Classic shirt collar with structured finish
- › Concealed front placket for clean look & protection
- › Chest patch pocket with flap closure
- › Durable woven FR Cotton fabric for industrial use
- › Straight-cut sleeves with adjustable cuffs
- › Reinforced stitching at key stress points
- › Clean back panel for comfort & mobility
- › Extended curved hem for better coverage
- › Minimalist design for professional workwear use

COMPLIANCES



EN ISO 11611
Class 1



EN ISO 11612



EN ISO 13688



17999- FR HI-VIS JACKET — CLASS 1 & 2

PRODUCT OVERVIEW

High-visibility welding workwear combining FR protection with certified reflective visibility for low-light and high-risk environments.

KEY FEATURES

- › Stand-up protective collar for neck coverage
- › Concealed front zipper with storm flap
- › High-visibility fluorescent fabric for safety
- › Reflective tape on body and sleeves
- › Cross-back reflective configuration (Class 3 ready)
- › Horizontal reflective bands for 360° visibility
- › Durable industrial fabric construction
- › Adjustable sleeve cuffs for secure fit
- › Clean front design for branding/logo placement
- › Reinforced seams for long-lasting performance
- › Extended back length for added coverage

COMPLIANCES



EN ISO 11611
Class 1 —
Class 2



EN ISO 20471



EN ISO 11612



EN ISO 13688



18002 - FR COTTON COVERALL — CLASS 1 & 2



PRODUCT OVERVIEW

Full-body 450 GSM FR Cotton coverall offering head-to-toe protection. Ideal for heavy industrial arc and stick welding.

KEY FEATURES

- › Stand-up protective collar with inner lining
- › Concealed front zipper with snap storm flap
- › High-visibility contrast panels for enhanced visibility
- › Multi-functional chest pocket with tool slots
- › Adjustable waist tabs for fit control
- › Elasticated back waist for comfort & flexibility
- › Reinforced knee panels for durability
- › Multiple utility pockets with secure closures
- › Side access pocket with zipper
- › Ergonomic panel construction for mobility
- › Heavy-duty stitching with reinforced seams
- › Abrasion-resistant fabric in high-wear zones

COMPLIANCES



EN ISO 11611
Class 2



EN ISO 11612



EN ISO 13688



EN ISO 20471

17998 - FR COTTON JACKET — 2-PIECE SET

PRODUCT OVERVIEW

Coordinated 450 GSM jacket and trouser set engineered for full Class 2 compliance with maximum molten splash protection

KEY FEATURES

- › Stand-up protective collar with inner closure
- › Concealed front zipper with Velcro storm flap
- › Clean front design for spark protection
- › Adjustable sleeve cuffs with Velcro closure
- › Reflective piping on shoulders for visibility
- › Durable heavy-duty fabric construction
- › Reinforced seams for industrial use
- › Extended back length for added coverage
- › Ergonomic fit for ease of movement

COMPLIANCES



EN ISO 11611
Class 2



EN ISO 11612



EN ISO 13688





HYBRID FABRIC & LEATHER WORKWEAR

COMBINED TEXTILE AND LEATHER CONSTRUCTION FOR BALANCED PROTECTION AND MOBILITY



THE HYBRID FABRIC & LEATHER WORKWEAR CATEGORY MERGES THE BREATHABILITY AND FLEXIBILITY OF FR COTTON WITH THE SUPERIOR ABRASION AND HEAT RESISTANCE OF GENUINE LEATHER — DELIVERING A BEST-OF-BOTH-WORLDS SOLUTION FOR WELDERS WHO NEED CLASS 2 PROTECTION WITHOUT SACRIFICING MOBILITY. LEATHER REINFORCEMENTS ARE STRATEGICALLY PLACED ON CHEST, CAPES, SHOULDERS, AND LOWER BODY SECTIONS FACING THE HIGHEST EXPOSURE TO SPARKS, SPATTER, AND RADIANT HEAT. FULLY COMPLIANT WITH EN ISO 11611 CLASS 2 — BUILT FOR STRUCTURAL, OVERHEAD, AND PIPELINE WELDING.



18000 - FR COTTON TWILL + LEATHER SLEEVE JACKET

PRODUCT OVERVIEW

280 GSM FR cotton twill body with 1.1 mm grain leather sleeves for reliable protection in medium duty Class 1 welding applications.

KEY FEATURES

- › 1.1 mm grain leather sleeves — full arm spatter protection
- › 280 GSM FR Cotton twill body — lightweight and breathable
- › Classic stand collar with inner FR lining
- › Concealed button or zipper front placket
- › Leather elbow reinforcement panels for abrasion resistance
- › Adjustable snap cuffs at leather sleeve ends
- › Chest patch pocket with flap closure
- › FR Cotton back panel for ventilation and mobility
- › Reinforced stitching at all leather-fabric joints
- › Ergonomic cut for freedom of movement in medium duty tasks



COMPLIANCES



EN ISO 11611
Class 1



EN ISO 11612



EN ISO 13688



18089 - FR COTTON SATIN + LEATHER WELDING CHAPS

PRODUCT OVERVIEW

440 GSM FR cotton satin with 1.3 mm grain leather reinforcement panels for enhanced leg protection. Designed for high-exposure zones against sparks, spatter, and abrasion.

KEY FEATURES

- > 1.3 mm grain leather front panels — maximum leg spatter protection
- > 440 GSM FR Cotton satin back — lightweight and breathable
- > Full-length coverage from waist to ankle
- > Adjustable belt loops and waist strap for secure fit
- > Split-leg design for easy on/off over safety boots
- > Reinforced leather panels at thigh, knee, and shin
- > Heavy-duty D-ring attachment points at waist
- > Double-stitched seams at all leather-cotton interfaces
- > Available in split-leg and wrap-around configurations



COMPLIANCES



EN ISO 11611
Class 2

18024 - LEATHER WELDING APRON — FULL BIB

PRODUCT OVERVIEW

Full-grain split leather welding apron providing maximum front-body protection against sparks, molten spatter, and radiant heat. Adjustable for all body sizes

KEY FEATURES

- > 1.0–1.5 mm full-grain split leather construction throughout
- > Full bib front coverage from chest to below knee
- > Adjustable leather neck strap with quick-release buckle
- > Double adjustable waist ties for secure fit at all sizes
- > Reinforced punched attachment points at neck and waist
- > Split-leg option available for freedom of movement
- > Heavy-duty stitching along all panel edges
- > Pre-softened leather for immediate comfort and flexibility

COMPLIANCES



EN ISO 11611
Class 1



EN ISO 11611
Class 2



18033 - FR COTTON + LEATHER WELDING JACKET

PRODUCT OVERVIEW

450 GSM FR Cotton body with cow split leather sleeves and shoulder cape for enhanced Class 2 protection in high-spark welding environments.

KEY FEATURES

- › Full cow split leather sleeves — superior spatter & heat resistance
- › Leather shoulder cape covering chest and upper back
- › 450 GSM FR Cotton body for breathability and compliance
- › Stand-up collar with leather-lined neck protection
- › Concealed front closure with storm flap
- › Articulated elbow cut for natural arm movement
- › Reinforced leather-to-fabric stitching at all transition seams
- › Adjustable sleeve cuffs with snap or buckle closure
- › Deep utility pockets on FR Cotton lower body panels
- › Heavy-duty stitching with bar-tack reinforcements

COMPLIANCES



EN ISO 11611
Class 2



EN ISO 11612



EN ISO 13688



18034 - FR COTTON + LEATHER BOTTOM COVERALL

PRODUCT OVERVIEW

450 GSM FR cotton upper with cow split leather front leg panels for enhanced lower-body protection. Superior resistance against sparks, spatter, and abrasion

KEY FEATURES

- › Cow split leather front leg panels — thigh-to-ankle coverage
- › 450 GSM FR Cotton upper body for comfort and breathability
- › Stand-up collar with FR Cotton inner lining
- › Concealed front zipper with snap storm flap
- › Leather knee panel reinforcements for durability
- › Adjustable waist tabs for fit control
- › Multiple utility pockets with secure closures
- › Side leg access zippers for easy donning
- › Reinforced leather-to-cotton transition seams
- › Extended back length for full torso coverage

COMPLIANCES



EN ISO 11611
Class 2



EN ISO 11612



EN ISO 13688





POLYMER & LEATHER WELDING ACCESSORIES

APRONS, SLEEVES & HYBRID PROTECTIVE ACCESSORIES



17834 - LEATHER SLEEVES

PRODUCT OVERVIEW

Heavy-duty leather sleeves designed to provide focused protection for arms during welding and fabrication work. Ideal for use with jackets or aprons for added safety.

KEY FEATURES

- › Full leather construction — high resistance to sparks, spatter & heat
- › Extended forearm coverage — protects wrist to upper arm area
- › Adjustable upper strap — secure fit during movement
- › Snap-button cuff closure — snug fit at wrist to block debris
- › Ergonomic shape — improved comfort and flexibility
- › Reinforced stitching — durability in heavy-duty applications

COMPLIANCES



EN ISO 11611
Class 2



EN ISO 11612



EN ISO 13688



18031 - LEATHER SLEEVES - ADJUSTABLE

PRODUCT OVERVIEW

Heavy-duty leather sleeves designed to provide focused arm protection in welding operations. Ideal for use with jackets or aprons where additional coverage is required

KEY FEATURES

- › Full leather construction — high resistance to sparks, spatter & heat
- › Extended arm coverage — protects forearm and upper arm areas
- › Ergonomic curved design — better fit and mobility during work
- › Adjustable shoulder strap with buckle — secure and stable positioning
- › Reinforced stitching — durability in high-stress applications

COMPLIANCES



EN ISO 11611
Class 2



EN ISO 11612



EN ISO 13688





18302- POLYMER SLEEVES

PRODUCT OVERVIEW

Heavy-duty polymer sleeves designed for focused arm protection in welding operations, providing resistance against sparks, spatter, and heat exposure.

KEY FEATURES

- › **Polymer construction** — high resistance to sparks, spatter & heat
- › **Extended arm coverage** — protects forearm and upper arm
- › **Smooth surface** — reduces spark adhesion and penetration
- › **Lightweight and flexible** — improved comfort during welding tasks
- › **Adjustable strap** — secure fit during movement
- › **Reinforced stitching** — durability in high-stress applications

COMPLIANCES



EN ISO 11611
Class 2

11110 - POLYMER & LEATHER SLEEVES

PRODUCT OVERVIEW

Hybrid sleeves combining polymer flexibility with leather durability for enhanced protection in welding environments.

KEY FEATURES

- › **Polymer body** — resistant to sparks, spatter & heat
- › **Leather reinforcement** — added protection in high-exposure areas
- › **Extended arm coverage** — improved safety during welding
- › **Ergonomic design** — better fit and mobility
- › **Adjustable strap** — secure and stable positioning
- › **Reinforced seams** — long-lasting performance

COMPLIANCES



EN ISO 11611
Class 2



18030 - LEATHER CAPE SLEEVES APRON

PRODUCT OVERVIEW

Heavy-duty grain leather construction designed for maximum upper-body protection in high-risk welding environments. Provides extended coverage for chest, shoulders, and arms against sparks

KEY FEATURES

- › Full leather construction — high resistance to sparks, spatter & heat
- › Cape sleeve design — extended shoulder and upper arm protection
- › High neck coverage — added safety for overhead welding
- › Durable front fastening with reinforced stitching
- › Designed for overhead & structural welding applications

COMPLIANCES



EN ISO 11611
Class 2



EN ISO 11612



EN ISO 13688



18303 - POLYMER APRON

PRODUCT OVERVIEW

Polymer apron designed to provide full front-body protection against sparks, spatter, and welding heat exposure.

KEY FEATURES

- › **Polymer construction** — resistant to sparks, spatter & heat
- › **Full front coverage** — protects chest, torso, and upper legs
- › **Smooth surface** — prevents spark retention
- › **Lightweight design** — comfortable for extended use
- › **Adjustable neck and waist straps** — secure fit
- › **Reinforced construction** — improved durability

COMPLIANCES



EN ISO 11611
Class 2



WELDING JACKET

FR COTTON JACKET CLASS 2



FLAME RESISTANT



ARC RATED



CLASS 2 COMPLIANT

ENGINEERED FOR WELDERS. TRUSTED UNDER FIRE.

Heavy-duty 450 GSM FR cotton jacket designed for Class 2 welding environments. Built to deliver reliable protection against sparks, molten splash, and radiant heat — without compromising comfort or mobility.



STAND-UP ERGONOMIC COLLAR
for neck protection

CONCEALED FRONT ZIPPER
with storm flap

ZIPPERED CHEST POCKET
with reinforced entry

LARGE ANGLED FRONT POCKETS
for tools & essentials

MULTI-FUNCTIONAL SLEEVE POCKET
with compartments

REINFORCED ELBOW ZONES
for durability

ABRASION-RESISTANT STRETCH SIDE PANELS
for added flexibility

EXTENDED BACK PANEL
with back flap utility pocket



450 GSM FR COTTON

PREMIUM FABRIC



EN ISO 11611 CLASS 2

CERTIFIED PROTECTION



MOLTEN SPLASH PROTECTION

TESTED & PROVEN



BUILT FOR DURABILITY

MADE TO LAST



COMFORT & MOBILITY

ALL-DAY WEAR

LET'S CONNECT



SCAN TO SEE WEBSITE



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