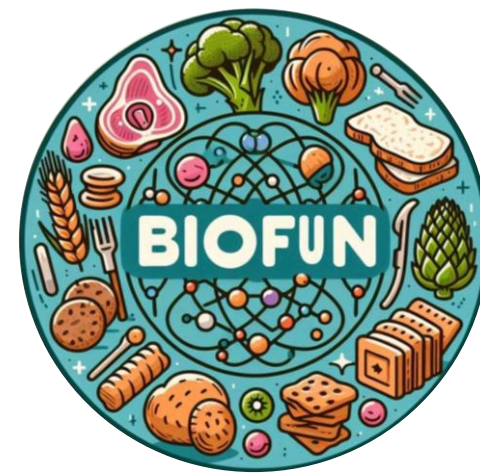


# Development of gluten-free sourdough bread enriched with broccoli by-products



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## INTRODUCTION

Coeliac disease is a genetically predisposed chronic autoimmune disease (HLA-DQ2 and HLA-DQ8 alleles) characterized by an adverse immune response to gluten, which damages the lining of the small intestine, affecting nutrient absorption. The most effective current treatment is a strictly gluten-free diet. However, commercially available gluten-free products have nutritional limitations, as they are often low in fiber, protein, vitamins and minerals, as well as having a high glycemic index and lower quality fats derived from less nutritious flours or corn starch. On the other hand, broccoli is a vegetable that contains numerous bioactive compounds such as glucosinolates and isothiocyanates, antioxidant compounds, vitamins and fiber, making it a food with multiple health benefits [1]. However, during its production and processing, large volumes of by-products are generated, which poses an environmental challenge.

## OBJECTIVES

The aim of this study was to use broccoli by-products from the agri-food industry for the production of a gluten-free functional bakery product (sourdough bread) as a source of dietary fiber to cover the fiber deficiencies of commercial gluten-free foods, especially for celiac patients. For this purpose, a treatment with lignocellulosic enzymes was applied to the by-products to enhance the conversion of insoluble dietary fiber into soluble dietary fiber, providing greater benefit to the consumer of gluten-free products.

## RESULTS AND DISCUSSION

Gluten-free sourdough bread formulations enriched with broccoli extract showed a significant improvement in their nutritional profile compared to a commercial gluten-free product. The results showed a lower glycemic index and higher antioxidant capacity, suggesting a potential health benefit. Enzymatic treatment of broccoli extract significantly increased the total dietary fiber content (13.65%), total phenolic compounds (461.36 mg gallic acid equivalents/gram) and improved the antioxidant capacity of the product. Furthermore, in the organoleptic evaluation, the enzymatically treated broccoli extract bread scored better in terms of taste and texture than the untreated bread and was preferred to the commercial bread by people who regularly consume gluten-free products [2,3].

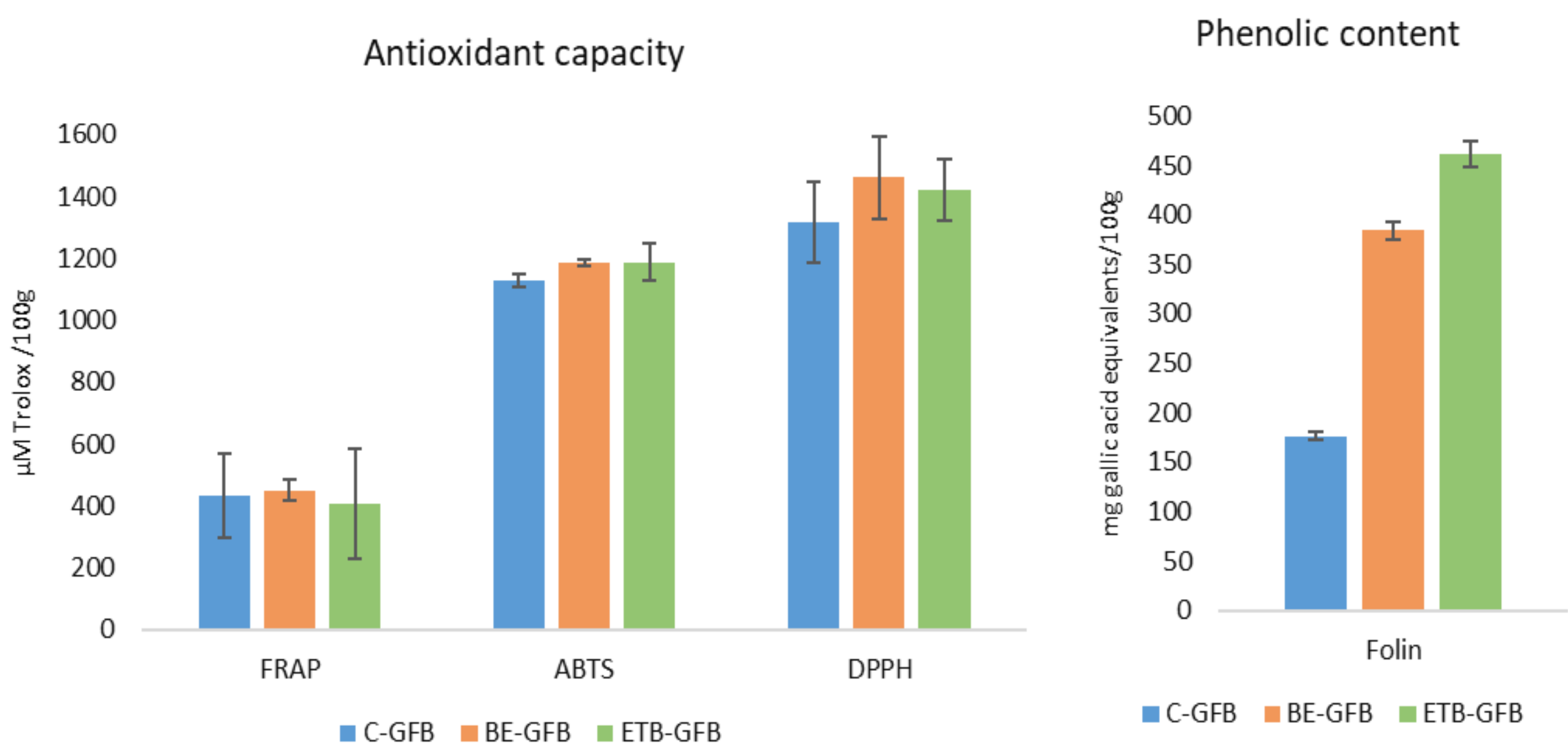


Figure 1. Antioxidant capacity and phenolic content of the different breads. C-GFB: Commercial gluten-free bread; BE-GFB: Broccoli extract gluten-free bread; ETB-GFB: Enzyme-treated broccoli extract gluten-free bread.

## CONCLUSION

In conclusion, the incorporation of broccoli agri-food industry by-products in functional gluten-free sourdough breads resulted in an improvement in nutritional, antioxidant and hypoglycemic properties, with organoleptic acceptability. This represents a novel and effective strategy for the valorization of broccoli by-products as enhancers of the nutritional profile of gluten-free bakery products.

## MATERIALS AND METHODS

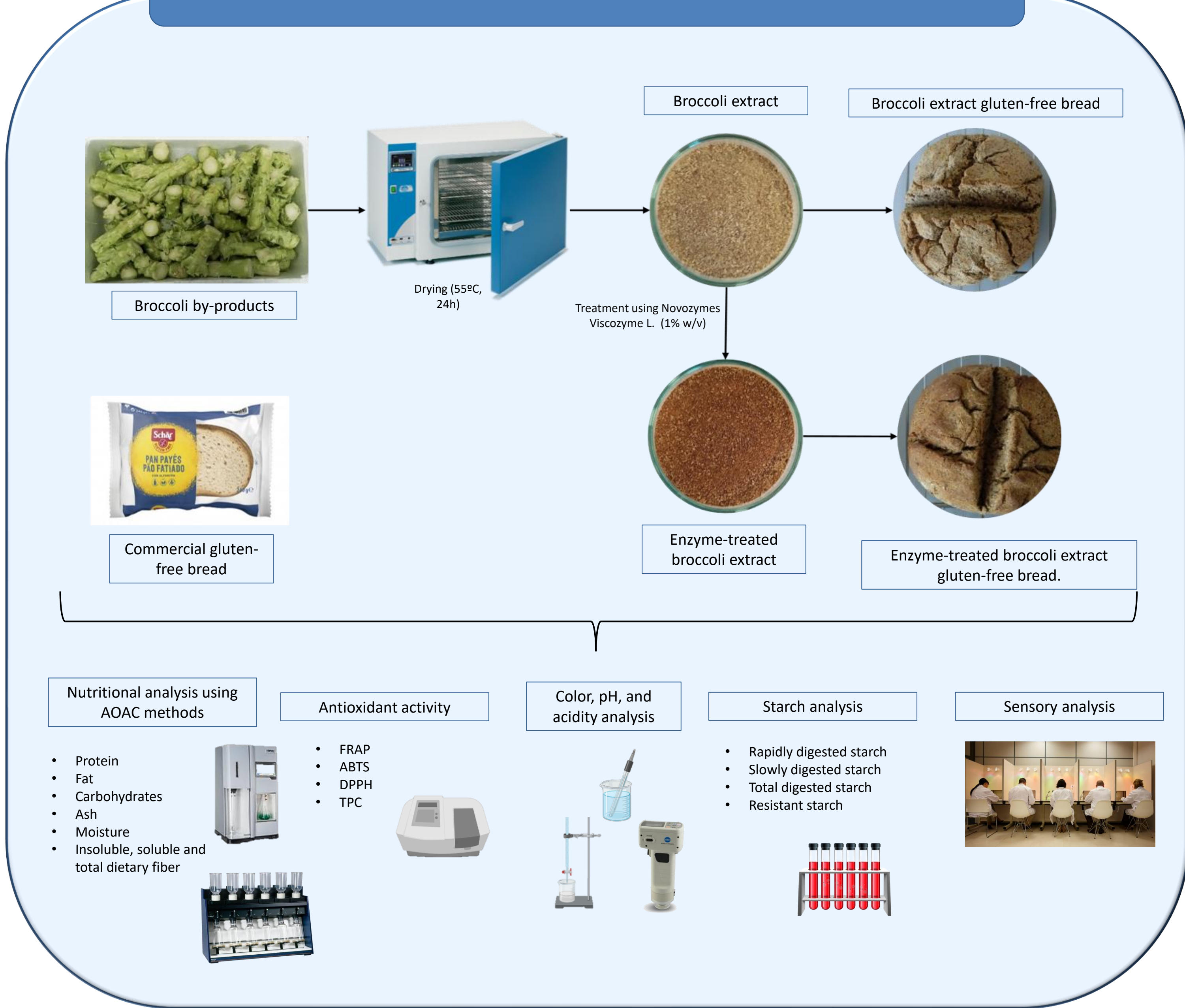


Table 1. Proximal composition of the different breads (g/100g).

	Commercial GF bread	Broccoli extract GF bread	Enzyme-treated broccoli extract GF bread
Moisture (%)	40.36 ± 0.16 <sup>b</sup>	35.04 ± 0.72 <sup>a</sup>	33.31 ± 1.51 <sup>a</sup>
Protein (%)	3.66 ± 0.12 <sup>a</sup>	6.56 ± 0.085 <sup>b</sup>	7.18 ± 0.07 <sup>c</sup>
Fat (%)	0.50 ± 0.15 <sup>a</sup>	2.36 ± 0.93 <sup>a</sup>	2.44 ± 0.12 <sup>a</sup>
Ash (%)	1.47 ± 0.03 <sup>a</sup>	2.31 ± 0.21 <sup>a</sup>	2.21 ± 0.28 <sup>a</sup>
IDF (%)	3.45 ± 0.62 <sup>a</sup>	10.02 ± 0.12 <sup>b</sup>	10.99 ± 1.01 <sup>b</sup>
SDF (%)	0.26 ± 0.03 <sup>a</sup>	1.52 ± 0.15 <sup>b</sup>	2.66 ± 0.15 <sup>c</sup>
TDF (%)	3.72 ± 0.59 <sup>a</sup>	11.54 ± 0.04 <sup>b</sup>	13.65 ± 0.86 <sup>b</sup>
Carbohydrates (%)	50.29 ± 0.68 <sup>b</sup>	42.20 ± 1.40 <sup>a</sup>	41.20 ± 2.70 <sup>a</sup>
Energy content (Kcal/g)	220.29 ± 3.64 <sup>a</sup>	216.26 ± 2.46 <sup>a</sup>	215.53 ± 10.00 <sup>a</sup>

a–c: Different letters within in the same row indicate significant differences between samples (p < 0.05). GF: Gluten-free; IDF: insoluble dietary fiber; SDF: soluble dietary fiber; TDF: total dietary fiber.

Table 2. Starch analysis of the different breads (g/100g)

	Commercial GF bread	Broccoli extract GF bread	Enzyme-treated broccoli extract GF bread
Rapidly digested starch	49.12 ± 0.11 <sup>c</sup>	30.97 ± 0.11 <sup>b</sup>	29.24 ± 0.16 <sup>a</sup>
Slowly digested starch	14.12 ± 1.68 <sup>a</sup>	14.22 ± 0.97 <sup>a</sup>	15.53 ± 4.02 <sup>a</sup>
Total digested starch	50.00 ± 0.27 <sup>b</sup>	45.11 ± 0.54 <sup>a</sup>	49.80 ± 0.44 <sup>b</sup>
Resistant starch	3.01 ± 0.05 <sup>b</sup>	1.29 ± 0.18 <sup>a</sup>	1.39 ± 0.05 <sup>a</sup>

a–c: Different letters within in the same row indicate significant differences between samples (p < 0.05). GF: Gluten-free

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