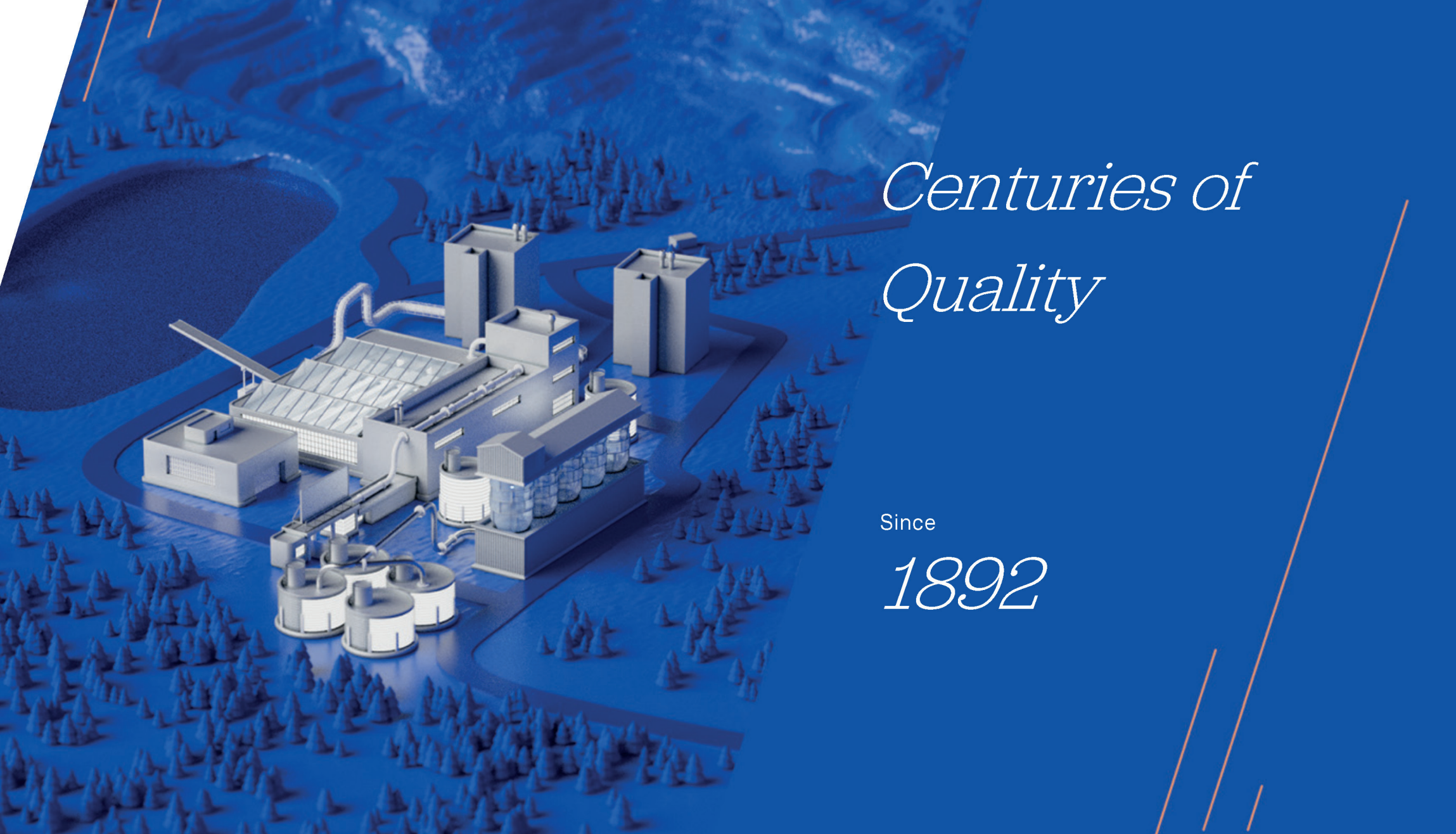




An aerial, monochromatic blue-toned image of a paper mill complex nestled within a dense forest. The mill features several large industrial buildings, including a prominent one with a glass-paneled roof, and several tall smokestacks. In the foreground, there are large circular storage tanks and various pipes connecting the different parts of the facility. The surrounding landscape is filled with numerous small, conical evergreen trees, and a winding path or stream is visible near the mill.

# *Centuries of Quality*

Since

*1892*



# COMPANY HISTORY AND EXPERIENCE



---

Family owned  
and operated company

---

Experience is mining  
*more than*  
*130 years*

---

Established in  
*1892*

---

Major supplier  
in Europe



SEDLECKÝ KAOLIN  
CENTURIES OF QUALITY



# MINIMAL CO2 FOOTPRINT

Min dependence on external energy suppliers  
(high energy self-sufficiency)



SCAN QR TO FIND OUT MORE



# SOCIAL AND ENVIRONMENTAL RESPONSIBILITY



---

Reclamation of our environment and human resource development is an integral part of our business.



SEDLICKÝ KAOLIN  
CENTURIES OF QUALITY



WE HAVE EVERYTHING  
UNDER ONE ROOF

*Complex  
supplier*



Own deposits



Mining



Processing



Transport



# WE HAVE A STRONG FOUNDATION



100% Czech  
capital, one owner



8 manufacturing  
plants



More than 20 kaolin  
and bentonite deposits



550 employees



High market share  
in kaolin and bentonite



ISO certification 9001:2015  
and 14001:2015, BRC certification



**WE HAVE PERFECT LOCATION  
TO SERVE ALL YOUR NEEDS**



*We are located in the  
heart of Europe,  
Karlovy Vary, Czech Republic*

# WE ARE SPECIALISTS IN PRODUCTION OF



Kaolin clay



Kaolin mixtures



Zeolite



Calcined clays



Bentonite



# USE OF KAOLIN

## USE OF KAOLIN

- Tableware
- Glazes,
- Sanitary ceramics
- Technical ceramics
- Electroporcelain
- Casting bodies
- Refractories
- Paper industry
- Chemical industry (f.e. rubber)
- Paints

## FINEGROUND KAOLINS

- Powder kaolin with high alumina content for many technical applications incl. refractories
- Coarse-grained filler for chemical industry,
- Filler with increased brightness for chemical industry
- White filler for refractories and chemical industry

## FINAL PRODUCTS

- Porcelain
- Sanitary ware
- Ceramic tiles
- Technical ceramics
- Chemical industry
- Paints
- Paper production
- Glazes
- Building materials (stucco/plaster, concrete mixtures)
- Tree sprays against pest

## CERAMIC KAOLINS

- Fine grained ceramic kaolin with higher content of kaolinite
- Increased plasticity
- Good raw strength
- Good casting properties
- Suitable also for high-temperature application

## KAOLINS FOR USE IN PAPERS AND PAINTS

- Paper kaolin
- High brightness
- lower fraction under 2  $\mu\text{m}$
- low abrasivity
- Filler with suitable mineralogical and chemical composition

- Cosmetics
- Pencil / Lead
- Chalk
- Medicine



# USE OF BENTONITE, CALCINED KAOLINS AND METAKAOLINS

## USE OF BENTONITE

- Foundry industry
- Building industry
- Agriculture
- Food Industry
- Drilling
- Catalysts
- Cosmetics
- Sorbents



## FINAL PRODUCTS

- Construction sealing
- Building industry
- Drilling mixtures for tunneling
- Moulding mixtures for foundry casting
- Cat litter for cats
- Cosmetics
- Feeding mixtures in agriculture
- Industrial sorbents - waste disposal

## CALCINED KAOLINS AND METAKAOLINS

- Refractories
- Lightweight refractories
- Chamotte
- Glazes
- Chemical and construction industry
- Rubber
- Plastics



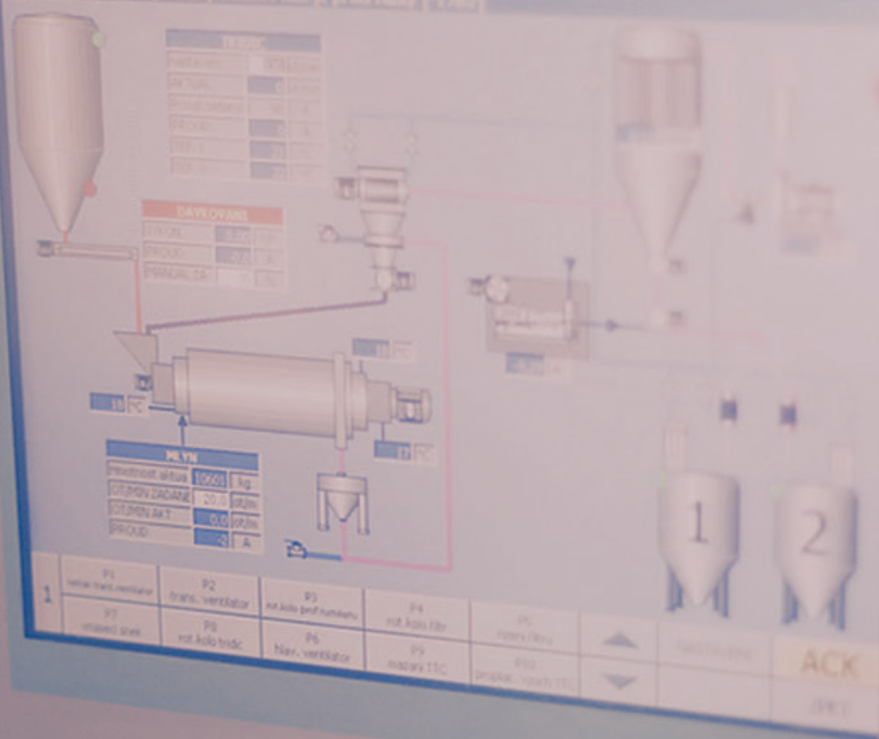
## FINAL PRODUCTS

- Glazes
- Firing Tools
- Ceramic rollers
- Refractory materials - bricks
- Filtration ceramics
- Electroisolation
- Chamottes
- Concrete mixtures
- Polymers



# HOW WE OPERATE

Sedlecky Kaolin operates with state of the art equipment and sophisticated computer controlled processes





# KAOLIN REVIEW

---

TECHNICAL INFORMATION



# CERAMIC KAOLINS

## WITH INCREASED PLASTICITY

NEW

### Custom kaolin

Thanks to a large resource base and an innovated process, we are now able to customize products according to customers requirements and needs.

### Zettlitz Ia

Standard finegrained ceramic kaolin with higher content of kaolinite, increased plasticity, good raw strength, good casting properties, suitable also for high-temperature application. Chemical and mineralogical composition is standard (content of kaolinite >90%,  $\text{Fe}_2\text{O}_3$  ca. 0,9%,  $\text{TiO}_2$  ca. 0,2%).

### Ceraluh

Kaolin with good plasticity with high content of fine flux (potash feldspar,  $\text{K}_2\text{O}$  = 1,5% or fine muscovite), increased casting rate, good granulometry and zero content of  $\text{TiO}_2$  and high content of  $\text{Al}_2\text{O}_3$ . Application of this kaolin enables to manage advantageous mullite content with low cristobalite content <1%.

NEW

### Premier

Kaolin with good plasticity with adjusted granulometry to improve casting properities.

### Imperial

Kaolin with good and casting properities for sanitary and technical ceramic.

### T79

Kaolin with increased plasticity, suitable for technical ceramics and electroporcelain.

NEW

### MK II Cast

Special kaolin for casting bodies.

### OT76

Kaolinitic filler for high-temperature application.

## TRADE MARK

### RECOMMENDED APPLICATION

|  | NEW<br>1    | 2                                    | 3                  | NEW<br>4           | 5                           | 6                     | NEW<br>7          | 8            |
|--|-------------|--------------------------------------|--------------------|--------------------|-----------------------------|-----------------------|-------------------|--------------|
|  | Custom made | Zettlitz Ia                          | Ceraluh            | Premier            | Imperial                    | T79                   | MK II Cast        | OT76         |
|  |             | Universal use<br>tableware<br>glazes | Sanit.<br>Ceramics | Sanit.<br>Ceramics | Sanit. / techn.<br>Ceramics | Technical<br>ceramics | Casting<br>bodies | Refractories |

## TECHNICAL PROPERTIES

|                         |                |                           |      |                |      |      |      |      |      |
|-------------------------|----------------|---------------------------|------|----------------|------|------|------|------|------|
| MINERALOGY              | kaolinite      | up to 98%                 | 92%  | 78%            | 85%  | 88%  | 86%  | 82%  | 88%  |
|                         | main accessory | mica, feldspar,<br>quartz | mica | mica, feldspar | mica | mica | mica | mica | mica |
| GRANULOMETRY            | % < 2 µm       | 11 - 85                   | 62   | 50             | 52   | 60   | 60   | 40   | 63   |
|                         | % > 63 µm      | 0,02                      | 0,02 | 0,02           | 0,50 | 0,02 | 0,03 | 0,3  | 0,01 |
| DRY MOD. OF RUPTURE     | MPa            | up to 5                   | 3,3  | 2,5            | 2,0  | 2,5  | 2,5  | -    | 2,1  |
| CONCENTRATION VISCOSITY | % of solids    | up to 65                  | 57   | 57             | 60   | 57   | 52   | 60   | -    |
| CASTING RATE            | mm/√min        | up to 2,00                | 0,60 | 1,00           | 1,00 | 0,65 | -    | 1,20 | -    |
| MBA                     | meq/100 g      | up to 25                  | 25   | 20             | 20   | 22   | 22   | 12   | 22   |
| PLASTICITY PFFEFERKORN  | % water        | up to 45                  | 42   | 40             | -    | 42   | 45   | -    | 45   |

## CHEMICAL ANALYSIS [%]

|                                |              |      |      |      |      |      |      |      |
|--------------------------------|--------------|------|------|------|------|------|------|------|
| Al <sub>2</sub> O <sub>3</sub> | up to 38,5   | 37   | 37   | 36   | 37   | 37   | 36   | 37   |
| SiO <sub>2</sub>               | down to 45   | 47   | 47   | 48   | 47   | 47   | 49   | 47   |
| Fe <sub>2</sub> O <sub>3</sub> | down to 0,5  | 0,9  | 0,9  | 1,0  | 1,0  | 1,2  | 0,7  | 1,2  |
| TiO <sub>2</sub>               | down to 0,1  | 0,2  | 0,1  | 0,5  | 0,3  | 0,2  | 0,2  | 0,6  |
| CaO                            | -            | 0,2  | 0,2  | 0,2  | 0,2  | 0,2  | 0,2  | 0,2  |
| MgO                            | down to 0,1  | 0,2  | 0,2  | 0,2  | 0,2  | 0,3  | 0,2  | 0,2  |
| K <sub>2</sub> O               | down to 0,4  | 0,9  | 1,5  | 0,8  | 1,0  | 1,2  | 1,2  | 0,9  |
| Na <sub>2</sub> O              | down to 0,03 | 0,05 | 0,05 | 0,02 | 0,06 | 0,03 | 0,05 | 0,03 |
| L.o.I                          | -            | 13   | 13   | 13   | 13   | 13   | 12   | 13   |

# SPECIAL PRODUCTS

## CALCINED KAOLINS

### **Kerian HEAT**

Refractory kaolin chamotte, high mullite content, zero cristobalite content, water adsorption till 3%, various grain fractions incl. the finest fraction 0-75 µm.

### **Kerian GLAZE**

White kaolinitic filler with high alumina content, cristoballite under ca. 12%, various fractions incl. 0-75 µm.

### **Kerian ISOL**

Dense less hard kaolin chamotte, water adsorption 14-18 %.

### **KTM**

White, porous light-weight kaolin chamotte, resistant to CO-corrosion at high temperature, fulfills the Class A of the corrosion test.  
Bulk density in the fraction 1-4 mm = 650-750 kg/m<sup>3</sup>, mullite content > 62%.

### **Boltin WHITE**

Very reactive metakaolin - finegrained puzzolan and high brightness (R457 over 80%).

### **Boltin RAPID**

Very reactive metakaolin - finegrained puzzolan, brightness approx. 76%.



## TRADE MARK

|                         | 1            | 2            | 3            | 4                        | 5                                  | 6            |
|-------------------------|--------------|--------------|--------------|--------------------------|------------------------------------|--------------|
|                         | Kerian HEAT  | Kerian GLAZE | Kerian ISOL  | KTM                      | Boltin WHITE                       | Boltin RAPID |
| RECOMMENDED APPLICATION | refractories | glazes       | refractories | lightweight refractories | chemical and construction industry |              |

## TECHNICAL PROPERTIES

|                         |                                                    |                                                           |                                 |                                                      |                                               |                                               |
|-------------------------|----------------------------------------------------|-----------------------------------------------------------|---------------------------------|------------------------------------------------------|-----------------------------------------------|-----------------------------------------------|
| PRODUCT                 | calcined kaolin, high mullite content              | calcined kaolin for glazes                                | medium hardness kaolin-chamotte | lightweight kaolin-chamotte                          | reactive filler                               | reactive filler                               |
| MAIN BENEFITS           | high mullite content, minimum cristoballite        | higher firing brightness - perfect gloss and reflectivity | - high refractoriness           | - corrosion resistance to carbon monoxide exposition | very high brightness                          | reactivity                                    |
| SUPPLIED FRACTIONS (MM) | 3-6 / 1,5-3,0 / 0,5-1,5 mm / fineground < 0,075 mm | 0-2 mm / fineground < 0,075 mm                            | 0-4 mm                          | 4-8 / 1-4 / 0-1 mm                                   | fineground product: d50 4,5 µm; d90 12 µm     |                                               |
| MINERALOGY              | 55% mullite, 0% cristoballite                      | 62% mullite, 10% cristoballite                            | 30% mullite, 1% cristoballite   | 64% mullite, 15% cristoballite                       | metakaolinite                                 |                                               |
| PHYSICAL PROPERTIES     | absorption 2,4%; porosity 7%                       | absorption 10%, porosity 15%                              | absorption 16%                  | corrosion test in CO: Class A                        | puzzolanic activity 1200 mg Ca(OH)2/g         |                                               |
| BULK DENSITY            | 2300 kg/m3                                         | 2100 kg/m3                                                |                                 | 700±50 kg/m³, 1000 kg/m³ (fraction 0-1 mm)           | 480 kg/m³                                     | 450 kg/m³                                     |
| OTHER PARAMETERS        | applied firing: 1520-1530°C in tunnel kiln         | applied firing: 1350-1400°C in tunnel kiln                | refractoriness min. 33/34       |                                                      | brightness 83 %, oil value 63, moisture 0,1 % | brightness 76 %, oil value 66, moisture 0,1 % |

## CHEMICAL ANALYSIS [%]

|                                |            |     |      |      |     |     |
|--------------------------------|------------|-----|------|------|-----|-----|
| Al <sub>2</sub> O <sub>3</sub> | 42         | 42  | 42   | 43   | 41  | 42  |
| SiO <sub>2</sub>               | 54,5       | 55  | 55   | 54   | 54  | 54  |
| Fe <sub>2</sub> O <sub>3</sub> | 1,0        | 0,9 | 1,0  | 1,3  | 1,0 | 1,2 |
| TiO <sub>2</sub>               | 0,4        | 0,2 | 0,3  | 0,4  | 0,2 | 0,2 |
| CaO                            | 0,2        | 0,3 | 0,4  | 0,2  | 0,4 | 0,4 |
| MgO                            | 0,2        | 0,4 | 0,4  | 0,3  | 0,3 | 0,2 |
| K <sub>2</sub> O               | 1,6        | 1,0 | 1,4  | 1,3  | 1,0 | 1,2 |
| Na <sub>2</sub> O              | 0,02 < 0,1 | 0,1 | 0,03 | 0,03 | 0,1 | 0,1 |
| L.o.I                          | 0,2        | 0,2 | 0,3  | 0,3  | 0,5 | 1,4 |



# FINEGROUND KAOLINS

## **Zettlitz Ia**

Universal powder kaolin with high alumina content for many technical applications incl. refractories.

## **MKM**

Coarse-grained filler for chemical industry.

## **OTM**

Filler with increased brightness for chemical industry.

## **OT76M**

White filler for refractories and chemical industry.

All of our standard granular kaolins can be milled to a powder product with appr. 1% moisture.

## TRADE MARK

|                         | 1                                                  | 2                     | 3                  | 4                 |
|-------------------------|----------------------------------------------------|-----------------------|--------------------|-------------------|
|                         | Zettlitz Ia                                        | MKM                   | OTM                | OT76M             |
| RECOMMENDED APPLICATION | techn. ceramics /<br>refractories / chem. industry | rubber / glass fibers | paints / chemistry | rubber / plastics |

## TECHNICAL PROPERTIES

|              |                |      |              |      |      |
|--------------|----------------|------|--------------|------|------|
| MINERALOGY   | kaolinit       | 92%  | 82%          | 88%  | 88%  |
|              | main accessory | mica | mica, quartz | mica | mica |
| GRANULOMETRY | % < 2 µm       | 63   | 32           | 60   | 60   |
|              | % > 63 µm      | 0,05 | 1,1          | 0,05 | 0,05 |

## CHEMICAL ANALYSIS [%]

|                                |      |      |      |      |
|--------------------------------|------|------|------|------|
| Al <sub>2</sub> O <sub>3</sub> | 37   | 34   | 37   | 37   |
| SiO <sub>2</sub>               | 47   | 51   | 46   | 47   |
| Fe <sub>2</sub> O <sub>3</sub> | 0,9  | 1,1  | 1,3  | 1,1  |
| TiO <sub>2</sub>               | 0,2  | 0,3  | 0,7  | 0,6  |
| CaO                            | 0,3  | 0,2  | 0,2  | 0,2  |
| MgO                            | 0,2  | 0,2  | 0,2  | 0,2  |
| K <sub>2</sub> O               | 0,9  | 1,5  | 0,8  | 0,9  |
| Na <sub>2</sub> O              | 0,03 | 0,06 | 0,02 | 0,03 |
| L.o.I                          | 13   | 11   | 13   | 13   |



# KAOLINS

## FOR USE IN PAPERS AND PAINTS

### OT84 PAINT

Paper kaolin, high brightness, lower fraction under 2  $\mu\text{m}$ , low abrasivity.

### OT82

Fine filler kaolin, brightness min. 81% (R457), very low abrasivity (Einlehner 5 mg).

### OT80

Universal paper kaolin, used also as refractory Ti-kaolin.

### OT76

Filler, suitable mineralogical and chemical composition.

## TRADE MARK

|                         | 1                    | 2                    | 3                    | 4       |
|-------------------------|----------------------|----------------------|----------------------|---------|
|                         | OT84 PAINT           | OT82                 | OT80                 | OT76    |
| RECOMMENDED APPLICATION | white paper / paints | filler / white paper | filler / white paper | fillers |

## TECHNICAL PROPERTIES

|                                               |                |       |       |       |
|-----------------------------------------------|----------------|-------|-------|-------|
| BRIGHTNESS % (FILTER R 457)                   | 82,5%          | 81,5% | 79,0% | 77,0% |
| ABRASION IN MG<br>(ABRASIONSTESTER EINLEHNER) | 10             | 6     | 8     | 8     |
| GRANULOMETRY                                  | % < 2 µm       | 55    | 64    | 63    |
|                                               | % > 63 µm      | 0,01  | 0,01  | 0,01  |
| PH                                            | 15% suspension | 8     | 8,5   | 8,5   |
| % P <sub>2</sub> O <sub>5</sub>               | 0,15           | 0,15  | 0,15  | 0,15  |

## CHEMICAL ANALYSIS [%]

|                                |      |      |      |      |
|--------------------------------|------|------|------|------|
| Al <sub>2</sub> O <sub>3</sub> | 37   | 37   | 37   | 37   |
| SiO <sub>2</sub>               | 47   | 46   | 46   | 47   |
| Fe <sub>2</sub> O <sub>3</sub> | 0,8  | 1,3  | 1,2  | 1,1  |
| TiO <sub>2</sub>               | 0,5  | 0,7  | 0,7  | 0,6  |
| CaO                            | 0,3  | 0,2  | 0,2  | 0,2  |
| MgO                            | 0,2  | 0,2  | 0,2  | 0,2  |
| K <sub>2</sub> O               | 1,0  | 0,8  | 0,8  | 0,8  |
| Na <sub>2</sub> O              | 0,01 | 0,02 | 0,02 | 0,02 |
| L.o.I                          | 13   | 13   | 13   | 13   |



Sedlecký kaolin a.s.  
Božičany 167  
36226 Božičany  
Czech Republic  
VAT CZ699000438

For more information on kaolins and test methods  
contact us at [sales@sedlecky-kaolin.cz](mailto:sales@sedlecky-kaolin.cz)  
or visit [www.sedlecky-kaolin.cz](http://www.sedlecky-kaolin.cz)

## KAOLIN FORM

- ◆ kaolin in lumps - noodles, 10x10-40 mm, moisture <12%
- ◆ broken lumps, 2-10 cm, moisture <18%, bulk weight 950-1050 kg/m<sup>3</sup>
- ◆ dried and fineground powder, moisture <2%, bulk weight 350-450 kg/m<sup>3</sup>

## DELIVERED PACKAGING

- ◆ valved paper sacks, kaolin in lumps, 25-45 kg
- ◆ repulpable paper sacks, 20-25 kg, loaded on pallets, fixed in PE shrink foil
- ◆ IBC (big bags), 500-1200 kg, one way, with bottom outlet

## TESTING METHODS

- ◆ dry modulus of rupture: extruded test samples 8x60mm, slipcast bodies
- ◆ rheology: rotational viscometer, torsion viscometer
- ◆ capillary viscometer, Czech standard, Lehmann
- ◆ usual deflocculation: 0,10 - 0,15% Na<sub>2</sub>CO<sub>3</sub>
- ◆ casting concentration: % solids in deflocculated slip, viscosity 500 mPas
- ◆ casting rate (mm/√min) - deflocculated slip, 55% solids, 10-30 min. in plaster mould
- ◆ mineralogy: chemical analysis + X-ray diffractography + microscopy

The data quoted are based on our test methods and experience. Since the products are refined raw materials that are subject to natural fluctuations, the presented data may vary. Exact specifications are consulted and agreed with the customer.