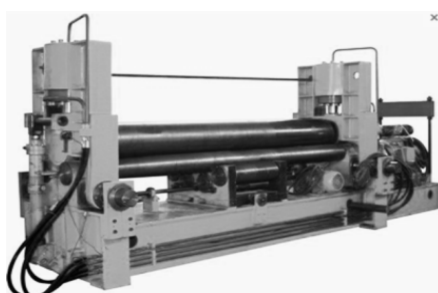
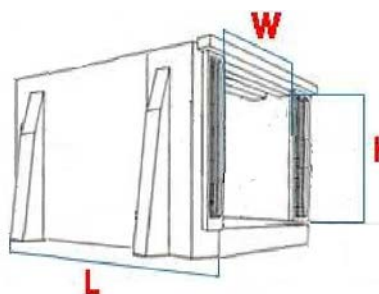
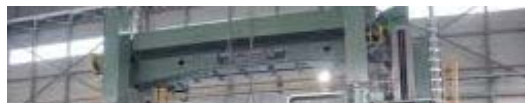
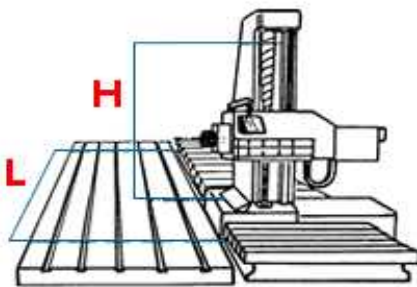
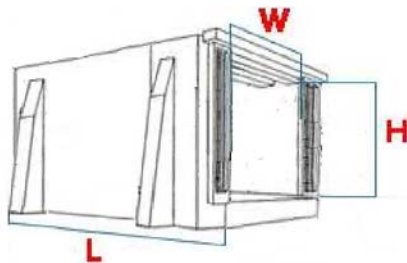
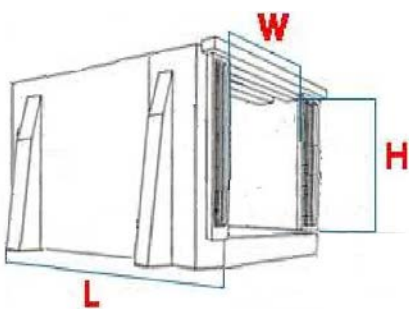


	Capabilities	
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Supplier	GOMETEGUI INDUSTRIAL
Date	16/10/2024

Country	SPAIN
Commodity/Product	HEAVY DUTY COMPONENTS

		Capabilities		In-House Operations	Date of the last calibration and results	Sub-contracting Operations	
				Characteristics		Machine & Ref	Characteristics
Lifting capacity							
	Workshop 1	Max lifting capacity (Ton)	30				
		Max Hook height (meter)					
	Workshop 2	Max lifting capacity (Ton)	30				
		Max Hook height (meter)					
	Workshop 3	Max lifting capacity (Ton)	120				
		Max Hook height (meter)	9				
	Workshop 4	Max lifting capacity (Ton)	200				
		Max Hook height (meter)	9,9				
Cutting machine							
	Machine 1 : Oxycutting	Max thickness (mm)	300			400	
		Max Length L (mm)	14000				
		Max Width W (mm)	3200				
		Max Height H (mm)					
	Machine 2 : Plasma	Max thickness (mm)	25				
		Max Length L (mm)	14000				
		Max Width W (mm)	3200				
		Max Height H (mm)					
	Machine 3 : Other	Max thickness (mm)					
		Max Length L (mm)					
		Max Width W (mm)					
		Max Height H (mm)					
		Oxycutting or Plasma cutting?					
	Max Lifting capacity on cutting area (Ton)			30			
Rolling Machine							
	Machine 1	Max thickness (mm) Hot		GOYAR			T. Berasategui
		Max thickness (mm) Cold	50			320	
		Max Width W (mm)	3000			3500	
	Machine 2	Max thickness (mm) Hot					
		Max thickness (mm) Cold					
		Max Width W (mm)					
	Machine 3	Max thickness (mm) Hot					
		Max thickness (mm) Cold					
		Max Width W (mm)					
Max Lifting capacity on rolling area (Ton)							
Bending Machine							
	Machine 1	Max thickness (mm) Hot		MEBUSA 300T			T. Berasategui
		Max thickness (mm) Cold					
		Max Width W (mm)	6000				
	Machine 2	Max thickness (mm) Hot					
		Max thickness (mm) Cold					
		Max Width W (mm)					
	Machine 3	Max thickness (mm) Hot					
		Max thickness (mm) Cold					
		Max Width W (mm)					
Max Lifting capacity on bending area (Ton)							
Roller							
	Machine 1	Diameter range (mm)					
		Max Weight w (Ton)	60				
	Machine 2	Diameter range (mm)					
		Max Weight w (Ton)	60				
	Machine 3	Diameter range (mm)					
		Max Weight w (Ton)					
Max capacity of roller (Ton)							
Positioner							
	Machine 1	Max Diam D (mm)	4560	LAMBERT			
		Max Weight w (Ton) at 1 meter	60				
	Machine 2	Max Diam D (mm)	2000	LAMBERT			
		Max Weight w (Ton) at 1 meter	20				
	Machine 3	Max Diam D (mm)					
		Max Weight w (Ton) at 1 meter					
Max capacity of roller (Ton)			200				
Heat Treatment Cabin							
	Furnace 1	Max Length L (mm)	14000				
		Max Height H (mm)	3800				
		Max Width W (mm)	8100				
		Max Temperature:	650 / 700°C				
		Precision class (1, 2, 3)					
	Furnace 2	Max Length L (mm)					
		Max Height H (mm)					
		Max Width W (mm)					
		Max Weight w (Ton)					
		Precision class (1, 2, 3)					
Max Lifting capacity on Heat Treatment area (Ton)			160				
Heavy Vertical lathe Capacity							
	Machine 1	Max Diam D (mm)	12000	SCHIESS-FRORIEP			
		Max Height H (mm)	6000				
		Max Weight w (Ton)	125				
		Milling Machine head	Yes				
		Grinding / Polishing head	Yes				

	Machine 2	Max Diam D (mm)	4000	DYE-CNC			
		Max Height H (mm)	2470				
		Max Weight w (Ton)	30				
		Milling Machine head					
		Grinding / Polishing head					
	Machine 3	Max Diam D (mm)					
		Max Height H (mm)					
		Max Weight w (Ton)					
		Milling Machine head					
		Grinding / Polishing head					
Max Lifting capacity on Vertical Lathes area (Ton)			200				
Heavy Horizontal lathe Capacity							
	Machine 1	Max Diam D (mm)	1000	GEMINIS-CNC-5			
		Max Lenght L (mm)	4000				
		Max Weight w (Ton)					
		Grinding / Polishing head					
	Machine 2	Max Diam D (mm)					
		Max Lenght L (mm)					
		Max Weight w (Ton)					
		Grinding / Polishing head					
	Machine 3	Max Diam D (mm)					
		Max Lenght L (mm)					
		Max Weight w (Ton)					
		Grinding / Polishing head					
		Max Lifting capacity on Vertical Lathes area (Ton)					
Milling Machine							
	Machine 1	Max Length L (mm)	12000	INSSE			
		Max Height H (mm)	5500				
		Max Weight w (Ton)	120				
		5 axis milling head					
		Rotating table	4400x4400				
	Machine 2	Max Length L (mm)	16000	SKODA			
		Max Height H (mm)	4200				
		Max Weight w (Ton)	80				
		5 axis milling head					
		Rotating table	4000x3600				
	Machine 3	Max Length L (mm)	9400	CME			
		Max Height H (mm)	800+700				
		Max Weight w (Ton)	40				
		5 axis milling head					
		Rotating table					
	Machine 4	Max Length L (mm)	4000	TOS			
		Max Height H (mm)	3000				
		Max Weight w (Ton)	40				
		5 axis milling head					
		Rotating table	2500x1800				
Max Lifting capacity on Milling Machine area (Ton)							
Sand / Shot Blasting Cabin							
	Cabin 1 = Sand blasting	Max Length L (mm)	14000	NA			
		Max Height H (mm)	6000				
		Max Width W (mm)	8000				
		Max Weight w (Ton)	160				
		Type (Sand Blasting / Shot blasting)	Shot blasting				
		Type of abrasives (Sandblasting / Gritblasting)	Gritblasting				
		Hygrometry control (Yes / No)	Yes				
		Hygrometry: Temperature under control	Yes				
	Max Lifting capacity on Cabin 1 (Ton)		160				
	Cabin 2	Max Length L (mm)	14000	NA			
		Max Height H (mm)	5000				
		Max Width W (mm)	6000				
		Max Weight w (Ton)	40				
		Type (Sand Blasting / Shot blasting)	Shot blasting				
		Type of abrasives (Sandblasting / Gritblasting)	Gritblasting				
		Hygrometry control (Yes / No)	Yes				
		Hygrometry: Temperature under control	Yes				
Max Lifting capacity on cabin 2 (Ton)		40					
Painting Cabin							
	Cabin 1	Max Length L (mm)	14000	NA			
		Max Height H (mm)	6000				
		Max Width W (mm)	8000				
		Max Weight w (Ton)	160				
		Hygrometry control (Yes / No)	Yes				
		Hygrometry: Temperature under control	Yes				
	Cabin 2	Max Length L (mm)	14000	NA			
		Max Height H (mm)	5000				
		Max Width W (mm)	6000				
		Max Weight w (Ton)	40				
		Hygrometry control (Yes / No)	Yes				
		Hygrometry: Temperature under control	Yes				
Max Lifting capacity on paiting area (Ton)			160				
Controlling Equipments							
Laser Tracking System	Size Min - Max (mm)	The NDT test are performed by our quality technicians	Details & characteristics	LEICA			
3D Measuring Arm							
NDT Ultrasonic types : conventional, Time-of-flight diffraction (TOFD), phased array (PA)				LEVEL II			
NDT Radiography (RT)				LEVEL II			
NDT Surface Methods (PT/MT)				LEVEL II			

Other						
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Prepared :		Approved :		Validated :	
Revision : "-"		Replaces :		Responsible Function :	
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Values
Yes
No