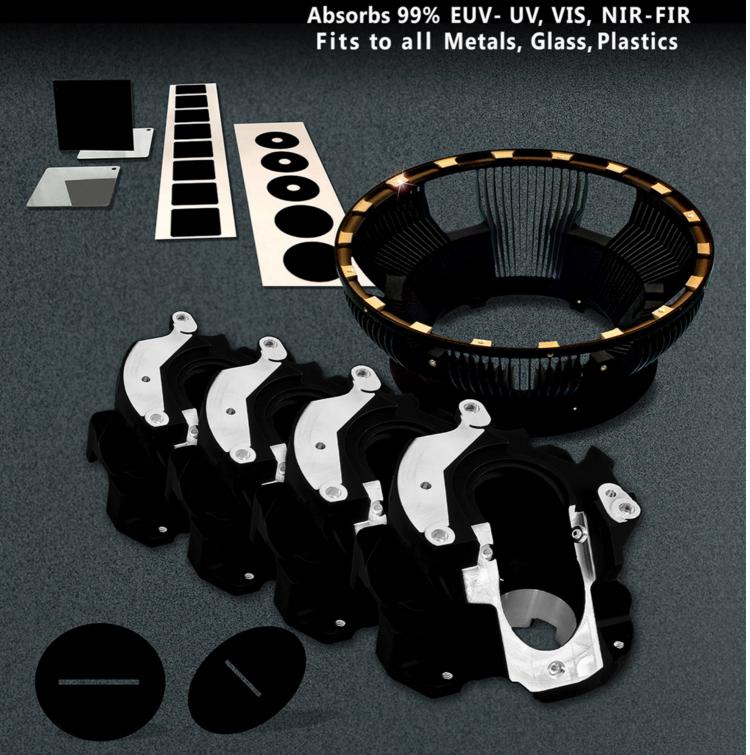


# Acktar Black World's Blackest Coatings By Industrial Vacuum Deposition Technology

Abouth 00% FUV UV VIC NID FID







# Coating Service – High Performance Black Light-Absorbing Thin-Film Coatings

Acktar is the world's largest manufacturer of black coatings and its coatings are the standard of excellence in the field. Acktar coats all types of opto-mechanical parts submitted by customers and also undertakes build-to-print manufacture of the parts and assembly after coating. Since 1993 Acktar has been dedicated to providing the best-in-industry black coatings for applications ranging from satellite optics and endoscopes to automotive IR cameras and smart phones.

Www.acktar.com

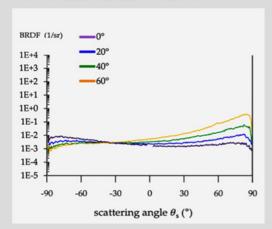
**Hemispherical Reflectance** 

1%

100

200 <sub>0</sub> [nm]

#### BRDF Metal Velvet™ - 532 nm



# 9% 8% VISI IR Fractal Black Magic Vacuum Black Metal Velvet

4.0

6.0 Wavelength 10.0

#### **Characteristics of Acktar Black Coatings**

1.0





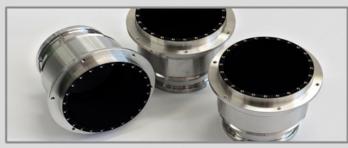
	Magic Black™	Vacuum Black™	Fractal Black™	Ultra Black™	Metal Velvet™ (foil)
Operational wavelength	EUV-NIR	EUV-SWIR	VIS-FIR	MWIR-LWIR	EUV-FIR
Coating thickness,	3 - 5	4 - 7	5 - 14	13 - 25	5 - 7
Working temperature	- 269°C to + 450°C (4K to 723K)				
Weight of coating, mg/cm²	1.1 - 1.6	0.7 - 1.1	1.6 - 3.2	3.3 - 6.5	1.4 - 3.2
Abrasion resistance	light	moderate	moderate	moderate	light
Adhesion to: Metals, Glass, Ceramics, Plastic (ref ECSS-Q-70-13C)	Coated pieces withstand scotch tape test (3M853 Crystal clear tape, strength of 13N per 25mm), without any evidence of coating removal.				
Outgassing	CVCM 0.001%, RML 0.2%				
Chemical content	100% inogranic				
Surface resistivity	In the dissipative range				
Cleanability	Coated pieces withstand cleaning with ethanol, IPA or acetone with no change in optical and technical characteristics.				





# **Sensors & Imaging**

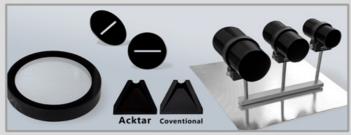
Where signal-to-noise determines the quality of images or the sensitivity of sensors Acktar coatings provide superior stray light suppression across the spectrum from EUV through the IR.



# Space & Science

Satellite-borne optics typically require the highest level of stray light suppression combined with space compatibility conditions. Acktar space-qualified coatings combine superior optical performance with a unique mix of features and advantages such as wide-range thermal stability,

essentially zero outgassing, vacuum compatibility, and survival under space radiation. The maintenance of knife edge geometry in star-tracker baffles is an example where Acktar provides a significant performance boost.



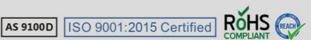
# **Lasers & Inspection**

Acktar coatings are particularly advantageous in high energy density laser applications because they offer high Laser Induced Damage Thresholds (LIDT) in addition to their unique mix of optical performance and other features and

advantages. A typical example: Magic Black™ coated aluminium - LIDT > 800 watts/sqcm for 532nm quasi CW.

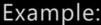
## Acktar's Black<sup>™</sup> coating capabilities include:

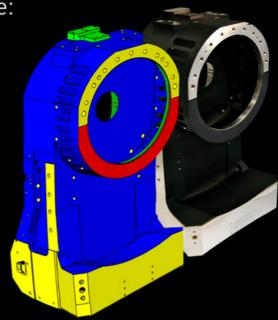
- High emissivity: >99% (at 3-10 microns); > 94% (at 3-30 microns)
- Thickness tolerances +/-0.6 microns
- Ideally conforms to knife edge of baffle vanes radius < 15 microns
- Zero fluorescence
- Space qualified (ATOX, radiation, thermal cycling, outgassing)
- UHV compatible: 10<sup>-11</sup> mbar
- Paternable by conventional photolithography etching & lift off
- Tailorable electrical conductivity
- Extremely low molecular contamination MOC < 10-9 g/cm²</p>
- Clean room compatible class 10
- High vibration stability
- Biocompatible



# 4 COATING CATEGORIES TO DEFINE WHEN YOU ORDER Acktar Black

coating code		requirement		
blue	primary coated area	black coating fully compliant with specifications		
red	secondary coated area	relaxed specifications with regards to blackness		
green	no requirement	not coated, coated or partially coated at Acktar's discretion		
yellow	uncoated (masked) area	area which must be free of any Acktar coating		





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- Specifications presented in this brochure are for information only.
  Binding specifications will be as agreed between Acktar and a customer in each case.
- Acktar reserves the right to change the characteristics and/or specifications of its products at any time without prior notice.