

### INDustrial TECHnologies 2018 Innovative Industries for Smart Growth

# INDTECH2018 Innovative industries for smart growth

29-31 October, 2018 Vienna, Austria PILLAR 1

Session 1.1

Upcycling the PET/Polyester material: from T-shirt to bottle

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www.indtech2018.eu @IndTech2018 #IndTech2018 gr3n/demeto

30 October 2018



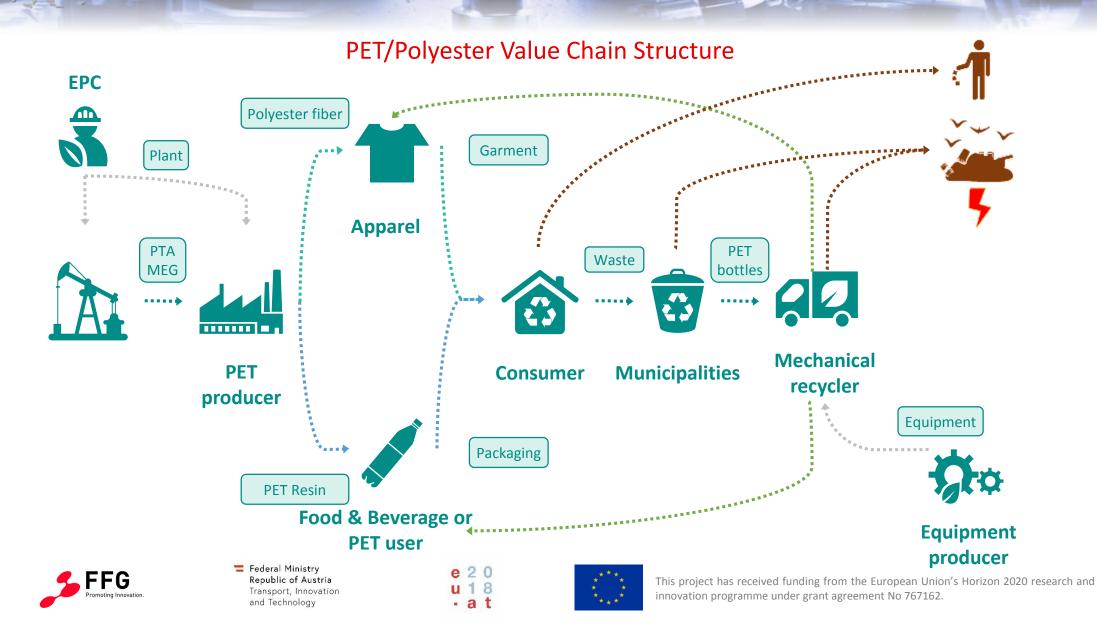
 Federal Ministry Republic of Austria Transport, Innovation and Technology





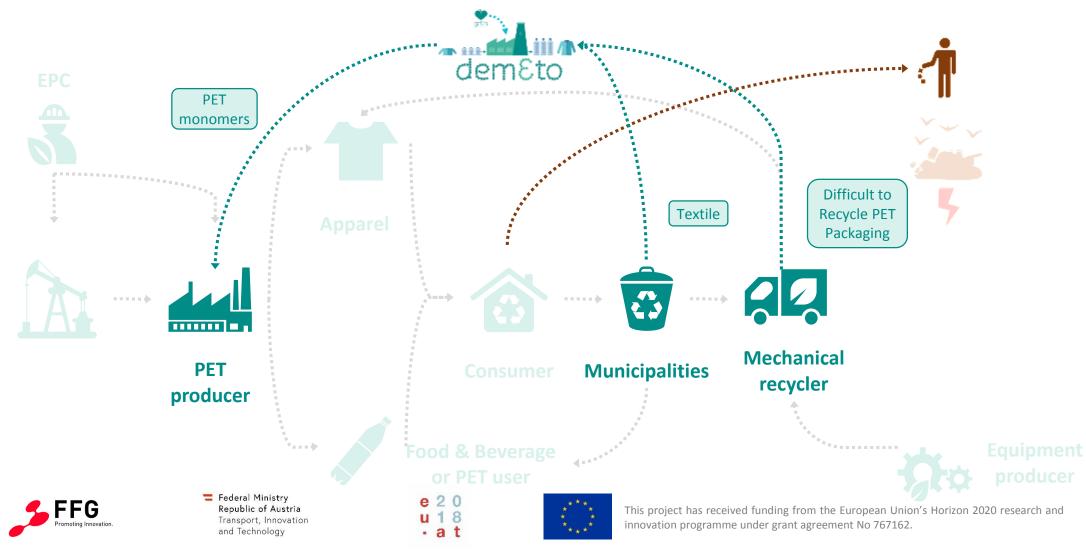
This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 767162.

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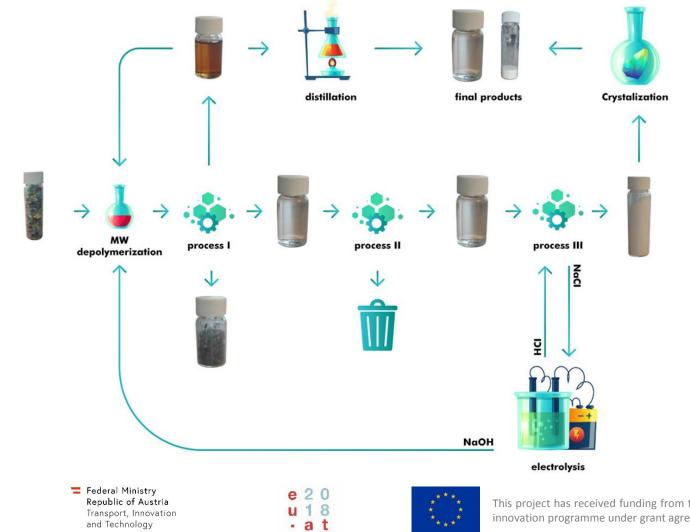


PET/Polyester Value Chain Structure: with gr3n/demeto





## How it works: microwave de-polymerization





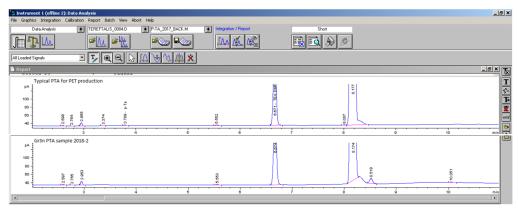
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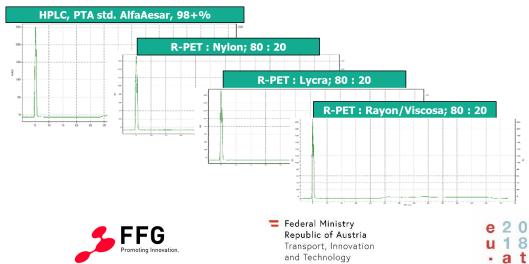
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#### Virgin grade monomers and positive environmental impact



1 pic. GC peaks detected during p-toluic acid determination in three PTA samples, typical PTA for PET production, Gr3n PTA 2018-1 after precipitation, Gr3n PTA 2018-2 after crystallization.



All LCA evaluations for DEIVIETO have been done using the Ecoinvent® Database		
		<u>gr&amp;n</u>
Non-renewable energy requirements (NREU) [MJ/kg <sub>PET</sub> *]	66.3	21.6**
Global Warming Potential (GWP) [kg <sub>co2</sub> /kg <sub>PET</sub> ]	2.08	1.28
Acidification [kg <sub>so2</sub> /kg <sub>PET</sub> ]	0.00763	0.00571
Eutrophication [kg <sub>PO4</sub> /kg <sub>PET</sub> ]	0.00225	0.00239
Abiotic depletion [kg <sub>s8</sub> /kg <sub>PET</sub> ]	6.72E-6	3.84E-6

valuations for DEMETO have been done using the Ecologont® Data

\*Reference Unit is kilograms of PET produced for Oil-based production, kilograms of PET recycled for chemical recycling. \*\*These are preliminary data based on current assumptions about the purification process.

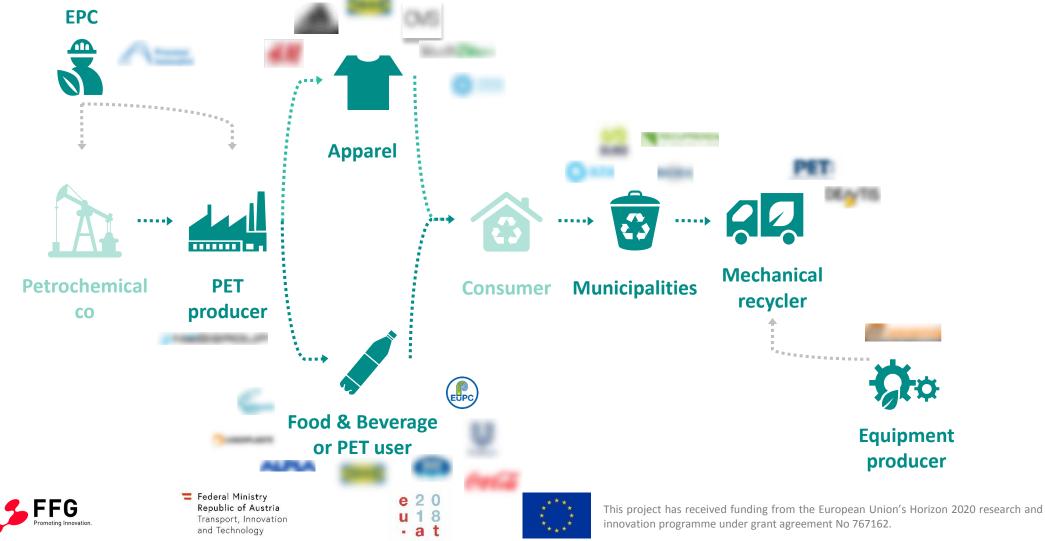




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gr3n, demeto and the industrial advisory board: technological and market validation with players





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# **Thanks for your attention!**

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