

▀ Mounting Instruction: Al –Main branch terminal 25mm²

Installation instruction Aluminium conductor

1.

Scrape the stripped end of the conductor carefully, eg. with a knife, to remove the layer of oxide.

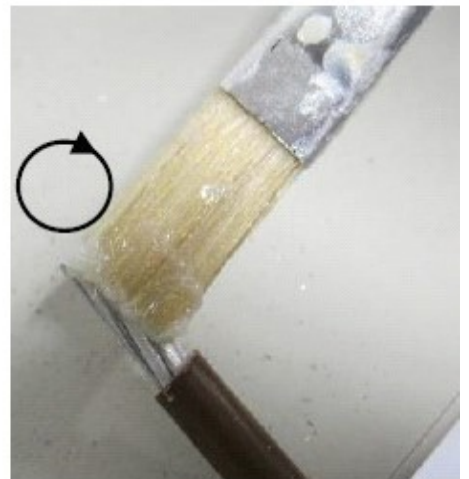
Caution:

Do not use brushes, files or emery paper because particles of aluminium can be deposited on other conductors.



2.

After removing the layer of oxide, coat the end of the conductor immediately with a neutral grease, e.g. acid- and alkali-free Vaseline, and connect it to the terminal immediately.



Repeat the above procedure if at any time the conductor is disconnected and reconnected.

Maintenance note:

The specified torques must be checked regular.

When the temperature and the torque are in the nominal values, the terminal must not be disconnected and reconnected!