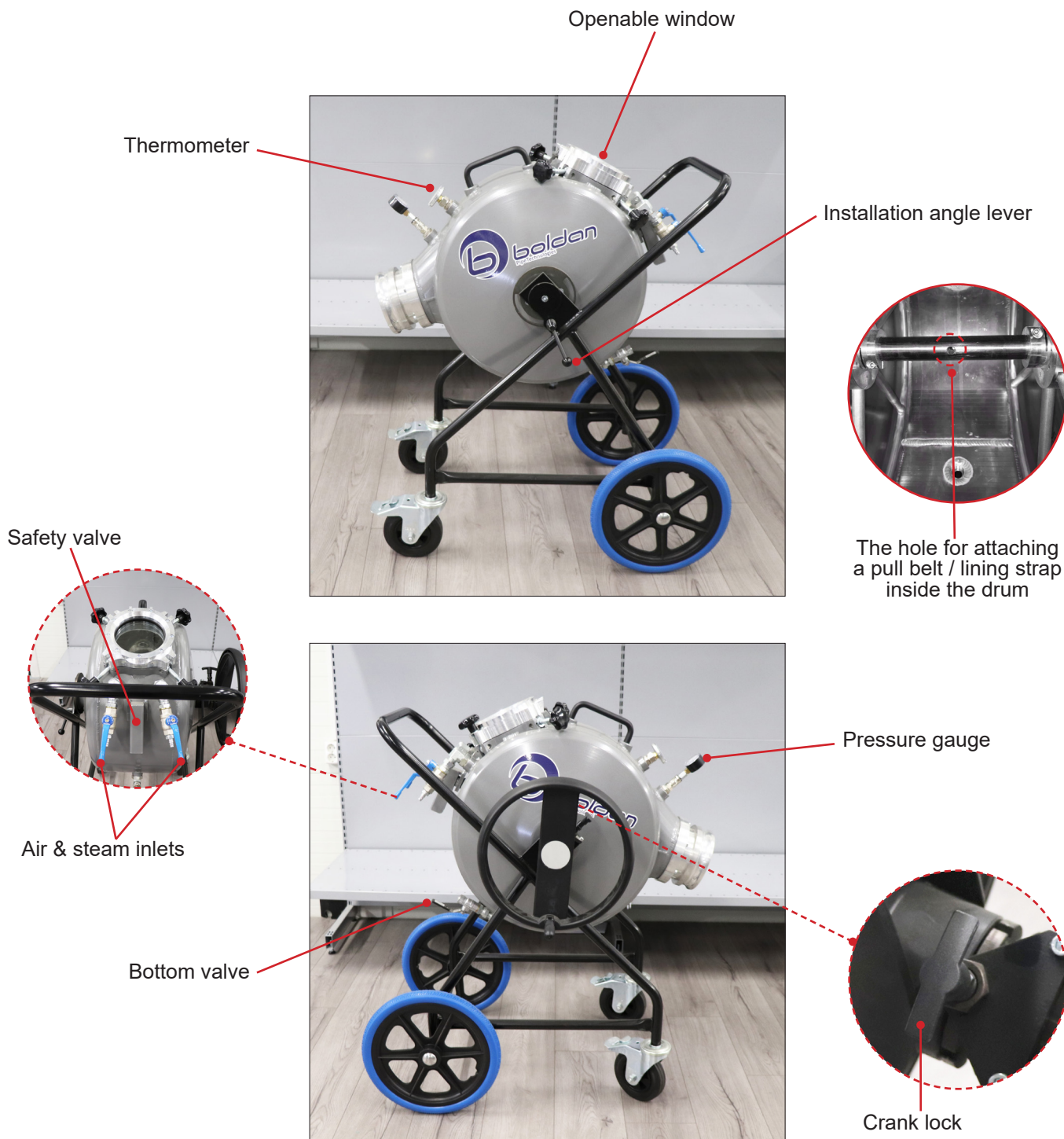


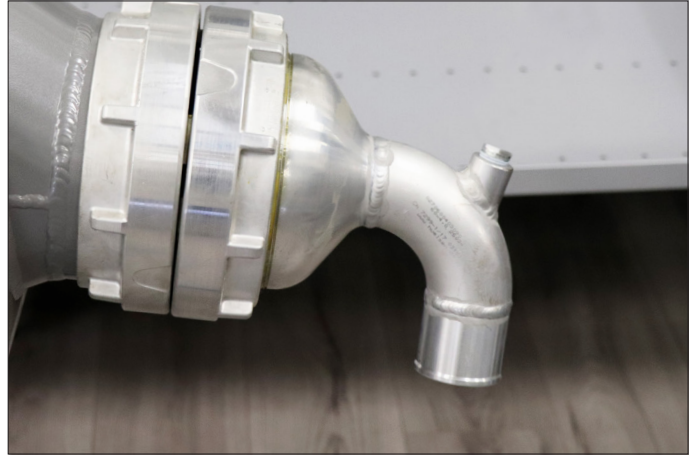




ATTACHING THE INVERSION NOZZLE TO INVERSION DRUM



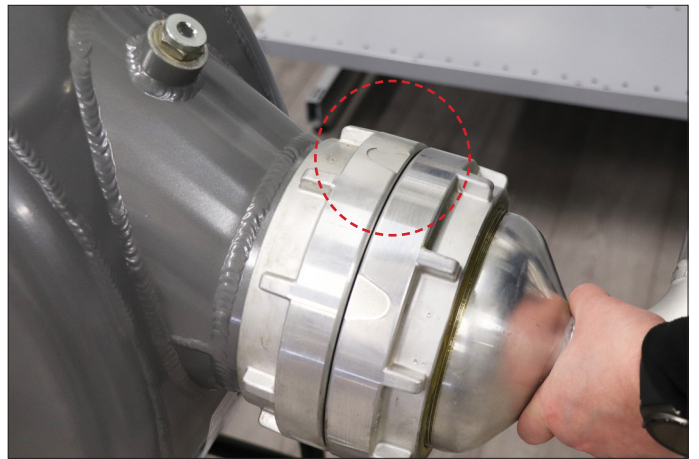
Straight nozzle



Storz nozzle with steam access



Seal inside the inversion drum and Storz nozzle



1. Insert the Storz inversion nozzle onto the inversion drum so that the seals coincide.

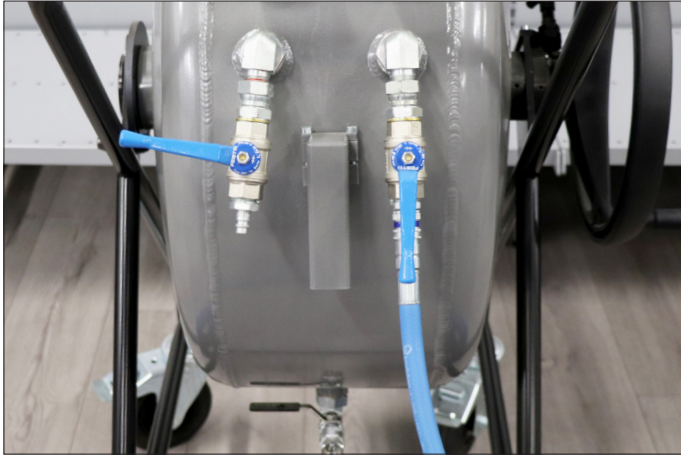


2. Lock the Storz nozzle on the drum by turning it with the Storz key.

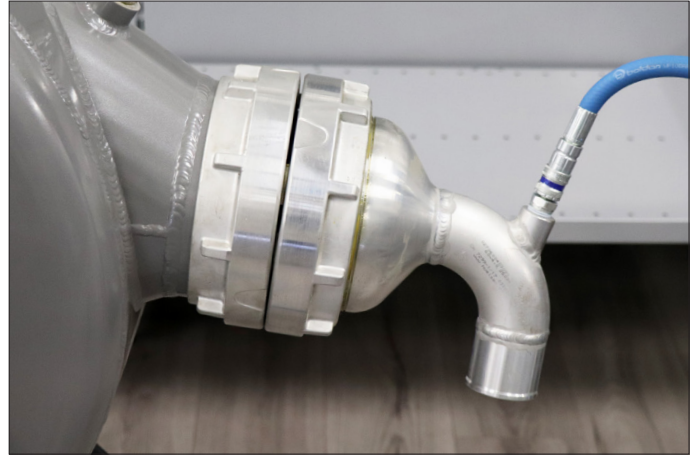


3. The Storz nozzle is locked when the connecting symbols are aligned.

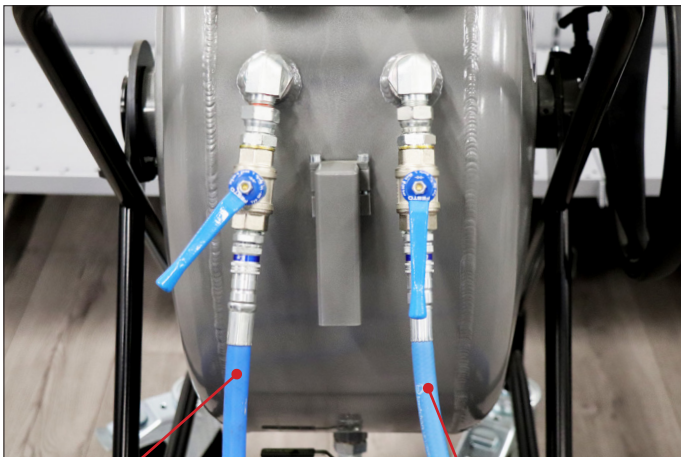
AMBIENT AND STEAM CURING



1. Compressed air hose connected to the drum.



2. Steam hose connected to the inversion nozzle.



3. Steam hose and compressed air hose connected to the drum.

LINER CURING WITH HOT WATER



1. Press on the small protrusion to open and remove the cover on the crankshaft.



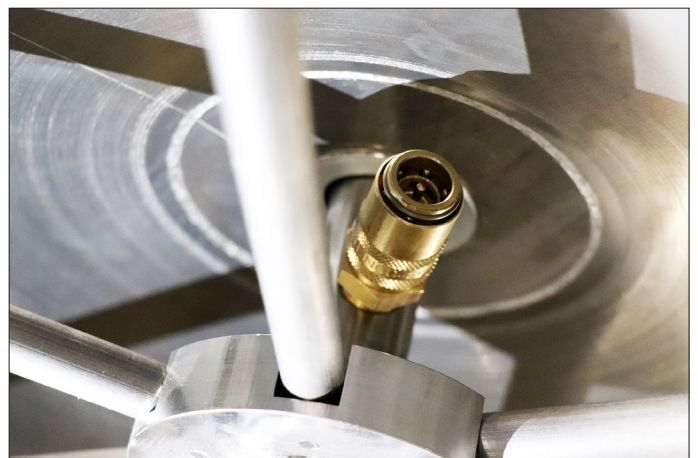
2. Remove the plug.

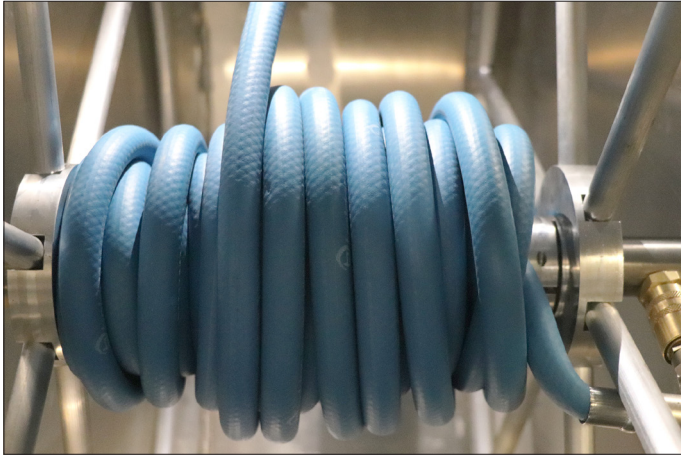


3. Connect the water quick-connect fitting onto the crankshaft.



4. Connect the water quick-connect fitting onto the joint on the shaft inside the drum.





5. Connect the water hose, which will go inside the liner, onto the drum's quick connector. Wind the water hose neatly around the shaft. You can use the water hose as a liner feeding string by attaching it to the liner knot.



6. Connect the water inlet to the quick connector on the drum crankshaft. Once the liner has been shot and pressurized into the pipe, you can start feeding warm water into the liner's end. The regulator releases the pressure as the liner fills with water.



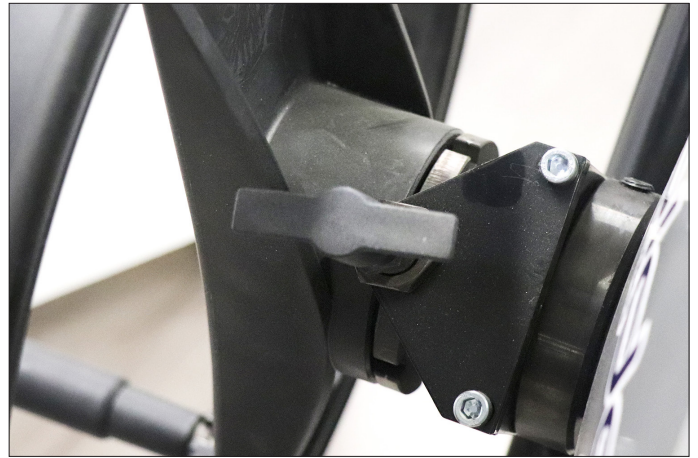
7. When the water reaches the drum, you can start the water cycle by letting water out through the bottom valve while warm water enters the liner's end.



Necessary parts for the water connection.



8. Crank locked.



9. Lift the pin and turn transversely, the crank will be released.



10. You can adjust the drum installation angle by loosening the lever, then turn the angle to fit and tighten.