

SAFETY DATA SHEET



BD/BDA Hardener 45

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : BD/BDA Hardener 45

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Hardener.

1.3 Details of the supplier of the safety data sheet

Boldan Oy, Matkuntie 3, 05200 RAJAMÄKI, FINLAND, +358 (0)9 8531042

e-mail address of person responsible for this SDS : info@boldan.fi

National contact

Boldan Oy, Matkuntie 3, 05200 RAJAMÄKI, FINLAND, +358 (0)9 8531042

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : In an emergency, call 112

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302

Skin Corr. 1B, H314

Eye Dam. 1, H318

Skin Sens. 1, H317

Repr. 2, H361d

STOT RE 2, H373

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Hazard statements :

H302 - Harmful if swallowed.

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H361d - Suspected of damaging the unborn child.

H373 - May cause damage to organs through prolonged or repeated exposure.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

Date of issue/Date of revision

: 23/02/2024

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Version : 4

1/21

BD/BDA Hardener 45

Label No : 77676

SECTION 2: Hazards identification

Prevention	: P280 - Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. P260 - Do not breathe vapour.
Response	: P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor. P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
Storage	: Not applicable.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazardous ingredients	:  Contains: Benzyl alcohol; Poly(methylenecyclohexaneamine); m-Xylene- α,α' -diamine and Phenol, methylstyrenated
Supplemental label elements	:
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:  This mixture contains substances that are assessed to be a PBT or a vPvB, refer to Section 3.2.
Other hazards which do not result in classification	: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
 Benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥25 - ≤50	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Oral] = 1230 mg/kg ATE [Inhalation (dusts and mists)] = 4.2 mg/l	[1]
Poly (methylenecyclohexaneamine)	REACH #: 01-2119983522-33 CAS: 135108-88-2	≥10 - ≤25	Acute Tox. 3, H301 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 2, H373 (oral) Aquatic Chronic 3, H412	ATE [Oral] = 300 mg/kg	[1]
m-Xylene- α,α' -diamine	REACH #: 01-2119480150-50 EC: 216-032-5 CAS: 1477-55-0	≥10 - ≤22	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 EUH071	ATE [Oral] = 930 mg/kg ATE [Inhalation (gases)] = 4500 ppm	[1]
Phenol, methylstyrenated	REACH #: 01-2119555274-38 EC: 700-960-7	≤10	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 3,	-	[1] [2]

SECTION 3: Composition/information on ingredients

Salicylic Acid	CAS: 68512-30-1 REACH #: 01-2119486984-17 EC: 200-712-3 CAS: 69-72-7	≤10	H412 Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d	ATE [Oral] = 891 mg/kg	[1]
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≤5	Acute Tox. 4, H302 Skin Corr. 1C, H314 Eye Dam. 1, H318 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 500 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

- : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

- : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

- : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

- : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

- : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

SECTION 4: First aid measures

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture	: In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

SECTION 7: Handling and storage

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
m-Xylene- α,α' -diamine	Regulation on Limit Values - MAC (Austria, 4/2021). TWA: 0.1 mg/m ³ 8 hours. CEIL: 0.1 mg/m ³
m-Xylene- α,α' -diamine	Limit values (Belgium, 5/2021). Absorbed through skin. Limit value - M: 0.1 mg/m ³
Benzyl alcohol	Ministry of Labour and Social Policy and the Ministry of Health - Ordinance No 13/2003. (Bulgaria, 6/2021). Limit value 8 hours: 5 mg/m ³ 8 hours.
No exposure limit value known.	
No exposure limit value known.	
Benzyl alcohol	Government regulation of Czech Republic PEL/NPK-P (Czech Republic, 10/2022). TWA: 40 mg/m ³ 8 hours. TWA: 8.88 ppm 8 hours. STEL: 80 mg/m ³ 15 minutes. STEL: 17.76 ppm 15 minutes.
m-Xylene- α,α' -diamine	Working Environment Authority (Denmark, 6/2022). Absorbed through skin. CEIL: 0.02 ppm CEIL: 0.1 mg/m ³
No exposure limit value known.	
No exposure limit value known.	
Benzyl alcohol	Institute of Occupational Health, Ministry of Social Affairs (Finland, 10/2021). TWA: 45 mg/m ³ 8 hours. TWA: 10 ppm 8 hours.
m-Xylene- α,α' -diamine	Ministry of Labor (France, 10/2022). Notes: Permissible limit values (circulars) STEL: 0.1 mg/m ³ 15 minutes.
Benzyl alcohol	DFG MAC-values list (Germany, 7/2022). Absorbed through skin. PEAK: 44 mg/m ³ , 4 times per shift, 15 minutes. PEAK: 10 ppm, 4 times per shift, 15 minutes. TWA: 22 mg/m ³ 8 hours. TWA: 5 ppm 8 hours. TRGS 900 OEL (Germany, 6/2022). Absorbed through skin. PEAK: 10 ppm 15 minutes. PEAK: 44 mg/m ³ 15 minutes. TWA: 22 mg/m ³ 8 hours. TWA: 5 ppm 8 hours.
m-Xylene- α,α' -diamine	DFG MAC-values list (Germany, 7/2022). Skin sensitiser.
No exposure limit value known.	
No exposure limit value known.	

SECTION 8: Exposure controls/personal protection

m-Xylene- α,α' -diamine	Ministry of Welfare, List of Exposure Limits (Iceland, 5/2021). Absorbed through skin. STEL: 0.1 mg/m ³ 15 minutes. STEL: 0.02 ppm 15 minutes.
m-Xylene- α,α' -diamine	NAOSH (Ireland, 5/2021). Notes: Advisory Occupational Exposure Limit Values (OELVs) OELV-8hr: 0.1 mg/m ³ 8 hours.
No exposure limit value known.	
Benzyl alcohol	Ministers Cabinet Regulations Nr.325 - AER (Latvia, 2/2021). TWA: 5 mg/m ³ 8 hours.
Benzyl alcohol	Lithuanian Hygiene Standard HN 23 (Lithuania, 7/2022). Absorbed through skin. TWA: 5 mg/m ³ 8 hours.
No exposure limit value known.	
No exposure limit value known.	
No exposure limit value known.	
m-Xylene- α,α' -diamine	FOR-2011-12-06-1358 (Norway, 12/2022). CEIL: 0.1 mg/m ³
Benzyl alcohol	Regulation of the Minister of Family, Labor and Social Policy of 18 February 2021, regarding the highest permissible concentrations and values of agents harmful to health in the work environment (Journal of Laws 2021, item 325) (Poland, 2/2021). TWA: 240 mg/m ³ 8 hours.
m-Xylene- α,α' -diamine	Portuguese Institute of Quality (Portugal, 11/2014). Absorbed through skin. CEIL: 0.1 mg/m ³
No exposure limit value known.	
No exposure limit value known.	
Benzyl alcohol	Regulation on protection of workers from the risks related to exposure to chemical substances at work (Slovenia, 5/2021). Absorbed through skin. KTV: 10 ppm, 4 times per shift, 15 minutes. KTV: 44 mg/m ³ , 4 times per shift, 15 minutes. TWA: 5 ppm 8 hours. TWA: 22 mg/m ³ 8 hours.
No exposure limit value known.	
No exposure limit value known.	
Benzyl alcohol	SUVA (Switzerland, 1/2023). Absorbed through skin. TWA: 5 ppm 8 hours. Form: vapour and aerosols TWA: 22 mg/m ³ 8 hours. Form: vapour and aerosols
m-Xylene- α,α' -diamine	SUVA (Switzerland, 1/2023). Absorbed through skin. Skin sensitiser. TWA: 0.1 mg/m ³ 8 hours.
No exposure limit value known.	

Biological exposure indices

Product/ingredient name	Exposure indices
No exposure indices known.	
No exposure indices known.	
No exposure indices known.	
No exposure indices known.	
No exposure indices known.	
No exposure indices known.	

SECTION 8: Exposure controls/personal protection

No exposure indices known.
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Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following:
 European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
Benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL	Long term	22 mg/m ³	Workers	Systemic

SECTION 8: Exposure controls/personal protection

Poly(methylenecyclohexaneamine)	DNEL	Inhalation Short term	27 mg/m ³	General population	Systemic
	DNEL	Inhalation Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Inhalation Short term	110 mg/m ³	Workers	Systemic
	DNEL	Inhalation Long term	0.2 mg/m ³	Workers	Systemic
	DNEL	Inhalation Long term Dermal	2 mg/kg bw/day	Workers	Systemic
	DNEL	Inhalation Short term	2 mg/m ³	Workers	Systemic
m-Xylene- α,α' -diamine	DNEL	Inhalation Short term Dermal	6 mg/kg bw/day	Workers	Systemic
	DNEL	Inhalation Long term	0.2 mg/m ³	Workers	Local
	DNEL	Inhalation Long term Dermal	0.33 mg/kg bw/day	Workers	Systemic
Phenol, methylstyrenated	DNEL	Inhalation Long term	1.2 mg/m ³	Workers	Systemic
	DNEL	Inhalation Long term Oral	0.2 mg/kg bw/day	General population	Systemic
	DNEL	Inhalation Long term	0.348 mg/m ³	General population	Systemic
	DNEL	Inhalation Long term	1.41 mg/m ³	Workers	Systemic
	DNEL	Inhalation Long term Dermal	1.67 mg/kg bw/day	General population	Systemic
	DNEL	Inhalation Long term Dermal	3.5 mg/kg bw/day	Workers	Systemic
Salicylic Acid	DNEL	Inhalation Long term Oral	1 mg/kg bw/day	General population	Systemic
	DNEL	Inhalation Long term Dermal	1 mg/kg bw/day	General population	Systemic
	DNEL	Inhalation Long term Dermal	2.3 mg/kg bw/day	Workers	Systemic
	DNEL	Inhalation Short term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Inhalation Long term	4 mg/m ³	General population	Systemic
	DNEL	Inhalation Long term	5 mg/m ³	Workers	Local
2,4,6-tris(dimethylaminomethyl) phenol	DNEL	Inhalation Long term	5 mg/m ³	Workers	Systemic
	DNEL	Inhalation Long term Oral	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Inhalation Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Inhalation Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Inhalation Short term	0.13 mg/m ³	General population	Systemic
	DNEL	Inhalation Long term	0.13 mg/m ³	General population	Systemic
	DNEL	Inhalation Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Inhalation Long term	0.53 mg/m ³	Workers	Systemic
	DNEL	Inhalation Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Inhalation Short term	2.1 mg/m ³	Workers	Systemic

PNECs

No PNECs available

SECTION 8: Exposure controls/personal protection

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Recommendations : Wear suitable gloves tested to EN374.

< 1 hour (breakthrough time): Nitrile gloves. thickness > 0.3 mm

> 8 hours (breakthrough time): 4H / Silver Shield® gloves.

Wash hands before breaks and immediately after handling the product.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Filter type: A

Filter type (spray application): A P

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Various

Odour : Slight

Odour threshold : Not available.

Melting point/freezing point : Not available.

SECTION 9: Physical and chemical properties

Initial boiling point and boiling range :

Ingredient name	°C	°F	Method
Benzyl alcohol	205.3	401.5	
Poly(methylenecyclohexaneamine)	>220	>428	

Flammability : Not available.

Lower and upper explosion limit : Lower: 1.3%
Upper: 13%

Flash point : Closed cup: 101°C (213.8°F)

Auto-ignition temperature :

Ingredient name	°C	°F	Method
2,4,6-tris(dimethylaminomethyl)phenol	382	719.6	EU A.15
Phenol, methylstyrenated	>385	>725	DIN 51794

Decomposition temperature : Not available.

pH : Not applicable.

Viscosity : Not available.

Solubility(ies) :

Not available.

Solubility in water : Not available.

Partition coefficient: n-octanol/ water : Not applicable.

Vapour pressure :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
2,4,6-tris(dimethylaminomethyl)phenol	0.056	0.0075	EU A.4			
Benzyl alcohol	0.05	0.0067				

Relative density : Not available.

Density : 1.1 g/cm³

Vapour density : Not available.

Explosive properties : Not available.

Oxidising properties : Not available.

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Benzyl alcohol	LC50 Inhalation Dusts and mists	Rat - Male, Female	4200 mg/m ³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1230 mg/kg	-
	LD50 Oral	Rat	300 mg/kg	-
Poly (methylenecyclohexaneamine) m-Xylene- α,α' -diamine	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rabbit	2 g/kg	-
	LD50 Oral	Rat	930 mg/kg	-
	LD50 Oral	Rat	300 mg/kg	-
Salicylic Acid	LC50 Inhalation Dusts and mists	Rat	>0.9 mg/l	1 hours
	LD50 Oral	Rat	891 mg/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Oral	Rat	1280 mg/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

Conclusion/Summary : Harmful if swallowed.

Acute toxicity estimates

Route	ATE value
Oral	1090.1 mg/kg
Inhalation (gases)	38640 ppm
Inhalation (dusts and mists)	13.29 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Benzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 mg	-
	Skin - Moderate irritant	Pig	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	-
m-Xylene- α,α' -diamine	Eyes - Severe irritant	Rabbit	-	24 hours 50 ug	-
	Skin - Severe irritant	Rabbit	-	24 hours 750 ug	-
	Eyes - Severe irritant	Rabbit	-	24 hours 50 ug	-
2,4,6-tris (dimethylaminomethyl) phenol	Skin - Mild irritant	Rat	-	0.025 MI	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-
	Skin - Severe irritant	Rat	-	0.25 MI	-
	Skin - Severe irritant	Rat	-	0.25 MI	-

Conclusion/Summary : Causes severe skin burns and eye damage.

Sensitisation

Conclusion/Summary : May cause an allergic skin reaction.

Mutagenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Carcinogenicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

Reproductive toxicity

Conclusion/Summary : Based on available data, the classification criteria are not met.

SECTION 11: Toxicological information

Teratogenicity

Conclusion/Summary : Suspected of damaging the unborn child.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Poly(methylenecyclohexaneamine)	Category 2	oral	-

Aspiration hazard

Not available.

Information on likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes severe burns. May cause an allergic skin reaction.
Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Inhalation : Adverse symptoms may include the following:
reduced foetal weight
increase in foetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced foetal weight
increase in foetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced foetal weight
increase in foetal deaths
skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

SECTION 11: Toxicological information

General	: May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging the unborn child.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Benzy alcohol	Acute LC50 10000 µg/l Fresh water	Fish - <i>Lepomis macrochirus</i>	96 hours
Phenol, methylstyrenated	Acute EC50 15 mg/l	Algae	72 hours
	Acute EC50 14 mg/l	Daphnia	48 hours
Salicylic Acid	Acute LC50 25.8 mg/l	Fish	96 hours
	Acute EC50 >100 mg/l	Algae - <i>Desmodesmus subspicatus</i>	72 hours
	Acute LC50 111.7 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 1380 mg/l	Fish - <i>Pimephales promelas</i>	96 hours
	Chronic NOEC 5.6 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	21 days

Conclusion/Summary : Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Conclusion/Summary : This product has not been tested for biodegradation.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Benzy alcohol	0.87	-	Low
Poly (methylenecyclohexaneamine)	-	209 to 219	Low
m-Xylene-α,α'-diamine	0.18	2.69	Low
Phenol, methylstyrenated	3.627	-	Low
Salicylic Acid	2.21 to 2.26	-	Low
2,4,6-tris (dimethylaminomethyl) phenol	0.219	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

SECTION 12: Ecological information

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
Benzyl alcohol	No	N/A	N/A	No	N/A	N/A	N/A
Poly (methylenecyclohexaneamine)	No	N/A	No	Yes	No	N/A	No
m-Xylene- α,α' -diamine	No	N/A	No	No	No	N/A	No
Phenol, methylstyrenated	No	N/A	N/A	No	SVHC (Candidate)	Specified	Specified
2,4,6-tris (dimethylaminomethyl) phenol	No	N/A	N/A	No	N/A	N/A	N/A

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

European waste catalogue (EWC) : 080111*, 200127*

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN3066	UN3066	UN3066	UN3066
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	8 	8 	8 	8 
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	No.	No.	No.

Additional information

SECTION 14: Transport information

ADR/RID : Tunnel code (E)

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not relevant/applicable due to nature of the product.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
☒ PvB	Phenol, methylstyrenated	Candidate	D(2023) 8585-DC	-

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
☒ BD/BDA Hardener 45	≥90	3

Labelling :

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Explosive precursors : ☒ Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

National regulations

Austria

VbF class : Not regulated.

Limitation of the use of organic solvents : Permitted.

Czech Republic

Storage code : IV

SECTION 15: Regulatory information

Denmark

Danish fire class : V-1

MAL-code : 5-5

Protection based on MAL : According to the regulations on work involving coded products, the following stipulations apply to the use of personal protective equipment:

General: Gloves must be worn for all work that may result in soiling. Apron/coveralls/protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. A face shield must be worn in work involving spattering if a full mask is not required. In this case, other recommended use of eye protection is not required.

In all spraying operations in which there is return spray, the following must be worn: respiratory protection and arm protectors/apron/coveralls/protective clothing as appropriate or as instructed.

MAL-code: 5-5

Application: When using scraper or knife, brush, roller etc. for pre- and post-treatments in a spray booth where the operator is outside the spray zone and when working in similar new* facilities of the combined-cabin, spray-cabin and spray-booth type where the operator is working inside the spray zone. When spraying in new* booths and cabins with non-atomizing guns.

- Protective clothing must be worn.

During non-atomising spraying in existing* facilities of the combined-cabin, spray-cabin and spray-booth type where the operator is working inside the spray zone. When spraying in existing* spray booths, if the operator is outside the spray zone. When using scraper or knife, brush, roller, etc. for pre- and post-treatments in cabins or booths of the existing* facility type, if the operator is inside the spray zone. When using scraper or knife, brush, roller, etc. for pre- and post-treatments outside a closed facility, spray booth or spray cabin. During downtimes, cleaning and repair in closed facilities, spray booths or cabins, if there is a risk of contact with wet paint or organic solvents.

- Air-supplied full mask and protective clothing must be worn.

When spraying in new* booths if the operator is outside the spray zone.

- Air-supplied full mask must be worn.

During all spraying where atomisation occurs in cabins or spray booths where the operator is inside the spray zone and during spraying outside a closed facility, cabin or booth.

- Air-supplied full mask, protective clothing and hood must be worn.

Drying: Items for drying/drying ovens that are temporarily placed on such things as rack trolleys, etc. must be equipped with a mechanical exhaust system to prevent fumes from wet items from passing through workers' inhalation zone.

Polishing: When polishing treated surfaces, a mask with dust filter must be worn. When machine grinding, eye protection must be worn. Work gloves must always be worn.

Caution The regulations contain other stipulations in addition to the above.

*See Regulations.

SECTION 15: Regulatory information

Restrictions on use : Not to be used by professional users below 18 years of age. See the National Working Environment Authorities Executive Order regarding Young People At Work.

List of undesirable substances : Listed

Finland

France

Reinforced medical surveillance : Act of July 11, 1977 determining the list of activities which require reinforced medical surveillance: not applicable

Germany

Storage class (TRGS 510) : 8A

Hazardous incident ordinance

This product is not controlled under the Germany Hazardous Incident Ordinance.

Hazard class for water : 3

Technical instruction on air quality control : TA-Luft Number 5.2.5: 58%
TA-Luft Class I - Number 5.2.5: 31.6%
TA-Luft Class III - Number 5.2.2: 0.4%

Italy

D.Lgs. 152/06 : Not determined.

Netherlands

Ministry of Social Affairs and Employment (SZW) - Carcinogenic substances and processes, mutagenic or reprotoxic substances

Ingredient name	Carcinogen	Mutagen	Reproductive toxicity - Fertility	Reproductive toxicity - Development	Harmful via breastfeeding
salicylzuur	-	-	-	Development 2	-

Water Discharge Policy (ABM) : A(2) Toxic for aquatic organisms, may have long-term hazardous effects in aquatic environment. Decontamination effort: A

Norway

Sweden

Switzerland

VOC content : VOC (w/w): 31.6%

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Repr. 2, H361d	Calculation method
STOT RE 2, H373	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H301	Toxic if swallowed.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

Full text of classifications [CLP/GHS]

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

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Version : 4

BD/BDA Hardener 45

All variants

Notice to reader

SECTION 16: Other information

The information in this SDS is based on the present state of our knowledge and on current laws. The product is not to be used for purposes other than those specified under section 1 without first obtaining written handling instructions. It is always the responsibility of the user to take all necessary steps to fulfil the demands set out in the local rules and legislation. The information in this SDS is meant to be a description of the safety requirements for our product. It is not to be considered a guarantee of the product's properties.

