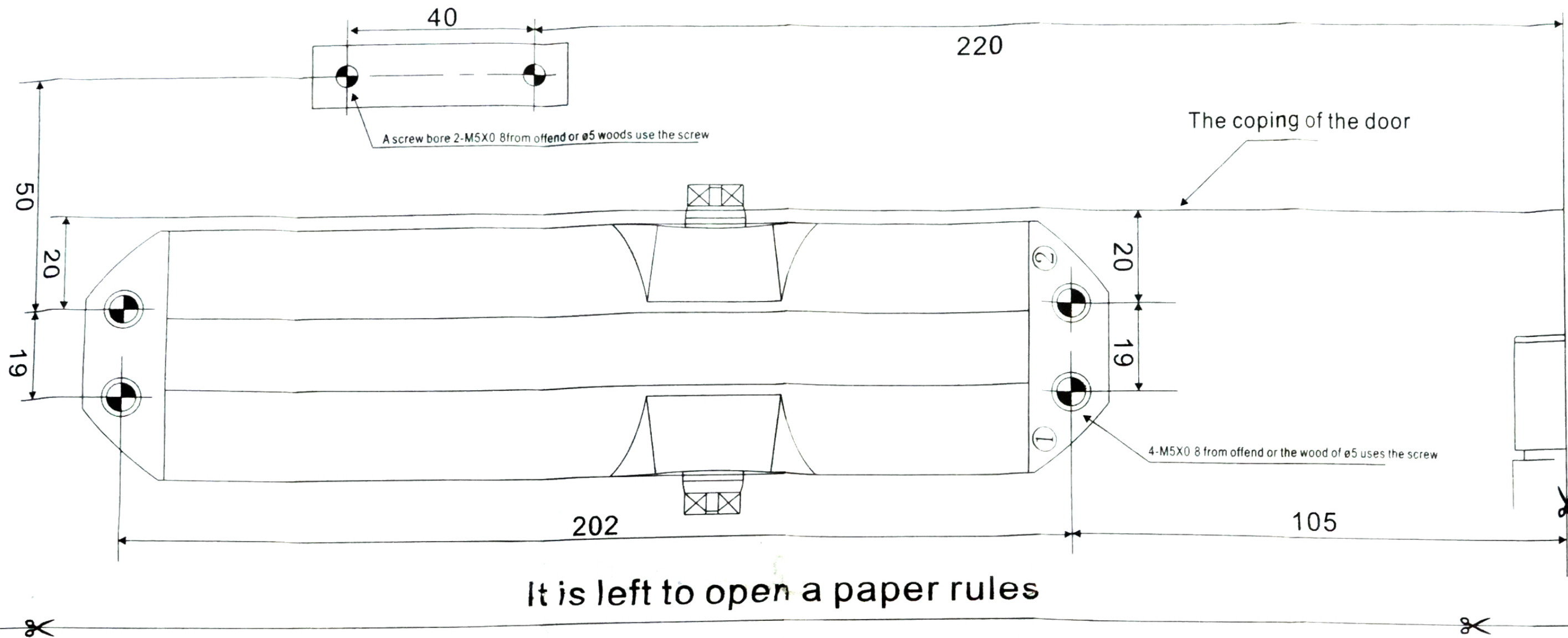


Instruction for installation



Technology Data & Function

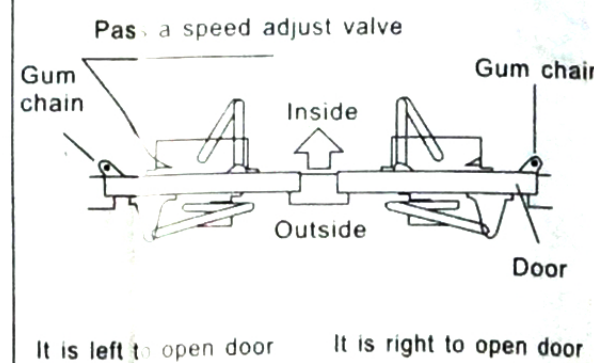
- Suit for door width: ≤ 1000 mm
- Loading door weight range: 40 – 60kg
- Door closing angle degree: $180^\circ - 20^\circ$
- Door closing lock angle degree: $20^\circ - 0^\circ$
- Spray plastic cement & rocker arm, guard against corrosion.
- Precise seal of fuel tank, forestall oil leak out.
- High quality cast of aluminum alloy fuselage, three folds shining paint, guard against oxidize.
- Two hydraulic pressure mech, they control two stop gate and control the rate of deadlock also control hydraulic pressure
- High carbon steel gear wheels, high carbon steel racks, treat by high frequency become deformed smaller nimble function.

The fixed position type closes door the machine installs the announcements

- 1, before installing, cannot close door the stalk of The stalk of the wheel gear over 180 degree, otherwise, will damage the machine.
- 2, use to shake the arm adjust to try the wheel gear, be to turn 180 degree, the wheel gear will be places in the ceasing appearance, should on time reply originally position, the in order to prevent adjust again while trying, but the wreath of Break closes door the machine.
- 3, close door the tool have the auto close function, strictly forbid by hand the habit pulls door.

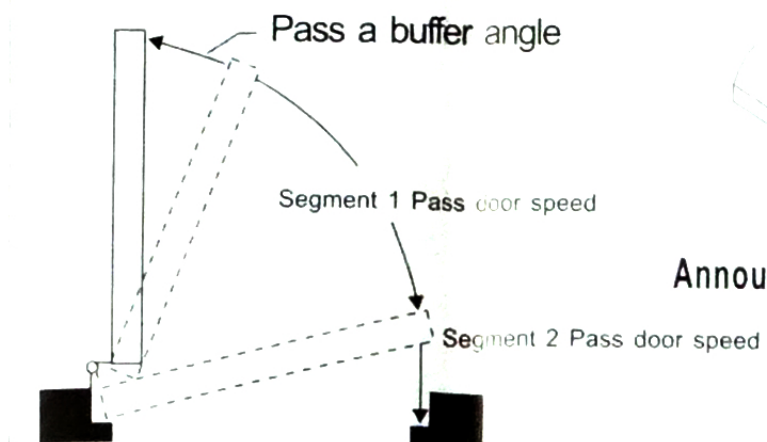
The decision opens the direction of the door

This bow machine applies any right open door or left open door, please be instructed to decide according to the next diagram before gearing its open a direction



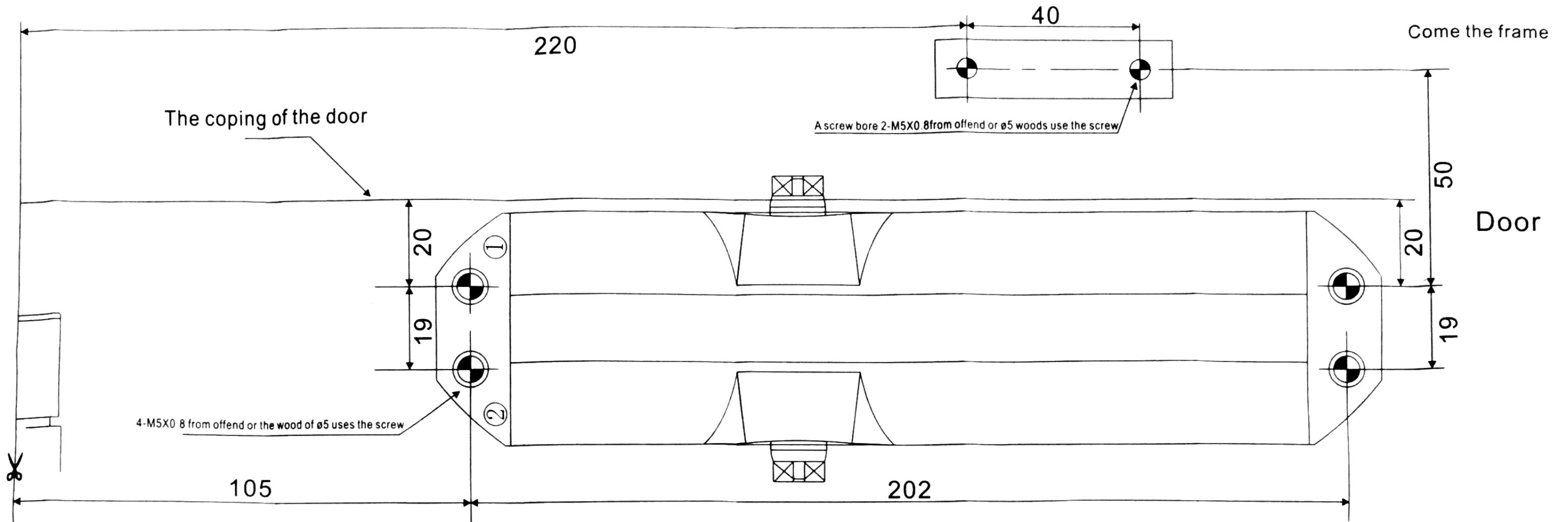
Pass a speed adjust valve

The 1 adjusts soon screw control a pass a speed. The 2 adjusts soon screw control a pass a speed. Its adjustment method is slow for clockwise hour of The needle direction is then quick.



Announcements:

Adjust soon the cannot Turn in screw **outs** the machine flat surface close **door** the machine otherwise will leak the oil namely, again can't positive often work



It is right to open a paper rules

Installation steps diagram

(The top diagram a row arithmetic figur installs the size for the standard, shearing along the line the bottom can immediately make the gearing paper rules)

<p>1. take the gearing size press according to the way of the designation the paper rules in door and a frames on, and fix with the tape good, and mark out 4.2 bores on the door, mark out on a frame moreover two bores that link, and the usage arills a hole the machine $\Phi 5.0$ of bore. metals door such as the usage Hour, must of offend again the tooth</p>	<p>2. Instll the machine Drill a hole according to the fanlight the position install the machine and fix with 4screws.</p> <p>$\phi 5 \times 30 \ell \oplus$ Head (The wood door uses) M5x1.0x12 $\ell \oplus$ Head (The wood door uses)</p>	<p>3. fix conjunction Ascend according to a frame of drill a hole the position install to connect and fix with 2 screws.</p> <p>$\phi 5 \times 30 \ell \oplus$ Head (The wood door uses) M5x1.0x12 $\ell \oplus$ Head (The metals door uses)</p>
<p>4. combine to drive the plank Will drive the plank inside it everywhere type into the slot of Everywhere type, and fix with the screw.</p>	<p>5. Combine to drive the plank with adjust the pole Will adjust the pole adjust and a frame 90° Combining will drive the plank and adjust the pole with the screw Fix.</p>	<p>6. complete the combination Install to complete, and a cover.</p>