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## PLASTIC SEALING MACHINE

Model	TP-160	TP-260	TP-320	TP-460
Max Width	7inch	14-16inch	14-16inch	14-16inch
Thickness	<1mm	<1mm	<1mm	<1mm
Power	300W	480W	500W	650W
Voltage	AC220V 50Hz	AC220V 50Hz	AC220V 50Hz	AC220V 50Hz

## TP PLASTIC SEALING MACHINE USE INSTRUCTION

### USAGE

TP series plastic sealing machine is a latest product developed and manufactured successfully through adopting the foreign advanced technology and integrated circuit temperature control. This machine can preheat quickly, rise the temperature evenly and is best in plastic sealing effect. It can apply to plastic sealing card, cold mounting, dual purpose of one machine and is a latest product in plastic sealing machine.

The plastic sealing machine uses in sealing the identity card, employee card, marriage certificate, photo, name card and drawing sheet etc. The operation is simple and convenient. The cards having been sealed in plastic and resist the moisture, water, fade and alter. It is easy to be stored for long time.

When carrying out the cold paste-up, do not turn on the preheating switch and open the upper cover.

### OPERATING PROCEDURE

#### 1. Preparation:

- Insert the plug into the power socket, turn on power switch and power lamp is on (Red), then the electric motor begins to work normally.
- Turn on the preheating power and begin to preheat, the temperature rises rapidly.

#### 2. Temperature Set:

Set the button on the temperature position desired and preheat for about 3 minutes. When the temperature rises up to the set temperature and the working lamp will be on and off for several times. The temperature trends to the steady, this time, you can carry out the plastic sealing work. During the working procedure, the constant lamp will occur to twinkle, repeated light and dark changes. It means that constant temperature system inside the machine is at the convert in heating-stopping to heat and belongs to normal phenomenon.

#### 3. Plastic sealing:

When the green light is on, clip the plastic sealing cards into the protective film, insert the end of the card protective film which has been sealed into the machine. If inserting the end which has not been sealed into the machine, if inserting the end which has not been sealed into the machine, it will produce fold or the card protective film rounds the offset or produce the block phenomenon.

- When the card protective film is insert into the machine, it must be placed into the both crest lines of the card entrance plate.

#### 4. Plastic sealing temperature:

This machine belongs to a temperature adjustment type. Under 25℃ room temperature, recommend the following temperature: When the thickness of the card protective film is 0.05mm, the temperature is 110℃, 0.07mm for 140℃, 0.01mm for 170℃. They also can be adjusted according to the factors selected by you, such as the card film size, thickness and material etc.

- If the temperature is too low, the card picture is not clear, this time, you should increase the setting temperature.
- If the temperature is too high, the card protective film will cause the twinkle, this time, you should reduce the setting temperature.

### PRECAUTION

1. The plastic sealing machine should be placed in dry and clean places, far away from the flammable matters.
2. Do not spray the water on the machine. When the machine is working, do not put the objectives on the outer case.
3. This machine should be connected with the ground wire.
4. When stopping the machine, first turn off the preheating power, after radiation(the temperature is lower 80℃), then turn off the power switch.
5. Maintenance with electricity is forbidden.
6. When cleaning the rubber roller, use the soft cloth with alcohol. Do not use the gas and thinner, especially do not allow to use the metal brush and tool to brush, shovel or knock the rubber roller.