AVW WALL BOX MANUAL ASSEMBIY

Item list of accessories package
M5X10 self-tapping screws---
        14pcs
M6X12 screws ---
        21U& More than12U,12pcs
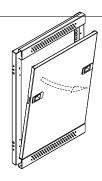   less than21U, 8pcs
M6X12 screws&square nuts---
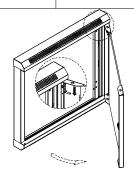   12U& less than12U,10SET
        More than12U, 20SET
Tip Check the quantities of the items after open package, ensure the quantities is right to improve the assembly efficiency.
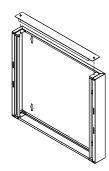ATTENTION:
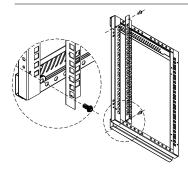please remove front/back door and side plane from the frame prior to unpacking

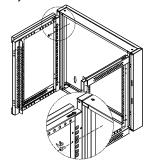1 Remove   from , put them separate for the preparation of the frame assembly.

2 Open the front door by key, pull the door latch downward, refer to the picture, remove the front door from front frame, put them separate for the preparation of the frame assembly.
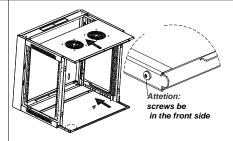

3 Fix the top and bottom of the back frame by 4 pcs of M5*10 Self-tapping screw.

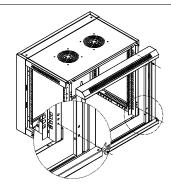4 Fix 19" mounting rails to the first holes of top & bottom of side frames by 4sets of M5 screws.

5 Install side frames to the grooves of back frame by 4pcs of M6*12 screws (6pcs if more than 18U) as shown by the arrow in the picture, note 19" mounting rails are in the front side.
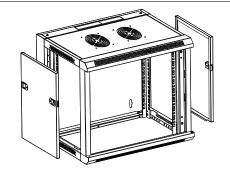

Attetion:
screws be
in the front side

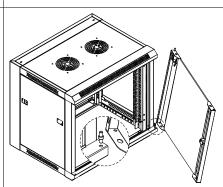6 Install top and bottom as shown by the arrow in the picture.
Tip Please note the direction when install bottom, screws will be in the front side, please refer to picture.

7   Install front frame by 4pcs of M6*12 screws (6pcs of M6*12 screws if more than 18U), refer to the picture.

8 Install side panels, refer to the picture

9 Repetition step 2, install front door.
Tip: AVW enclosure is the bolted structure, need to adjust the diagonal size of enclosure after the assembly, ensure homogeneous space for all doors and doors work well.