

# LOCKOUT TAGOUT

YOUR LIFE DEPENDS ON IT

According to **OSHA**, following proper lockout/tagout procedures prevents an estimated **120 fatalities and 50,000 injuries** each year. Learn how to lockout/tagout and avoid unnecessary risk.

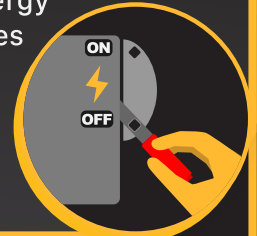
**1** Notify all employees about the required lockout



**2** Shut down equipment using normal stopping procedure

STOP

**3** Locate and isolate equipment from all energy sources



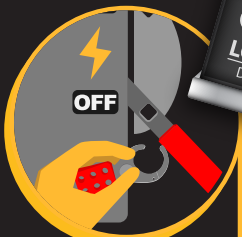
**9** Once work is completed, notify all employees



**4** Release any stored energy



**8** Remove the lockout device



**5** Lockout all switches and controls with assigned locks and tags



**7** Perform servicing



**6** After ensuring that no personnel are exposed, operate the normal operating controls to make sure equipment won't operate

RETURN EQUIPMENT TO 'OFF' STATE AFTER TEST

START?