



## SURFACE WATER | GROUND WATER | INDUSTRIAL WATER

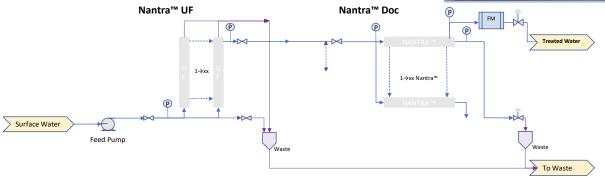
## **OVERVIEW**

Akvotek's Nantra $^{TM}$  S plants are designed to treat ground/surface or industrial water with <3000 NTU to achieve potable water quality via a 2-step membrane treatment process.

There are no chemicals added into the Process\*.

The standard treatment process involves pre-filtration, Ultrafiltration, and NantraDoc $^{TM}$  as the  $2^{nd}$  Stage membrane.





## STANDARD SPECIFICATIONS

| Parameter                        | Units   | S-100  | S-200   | S-500   | S-1000  |  |  |
|----------------------------------|---------|--|---------|---------|---------|--|--|
| Permeate Flow Rate               | m³/day  | 100  | 200     | 500     | 1000    |  |  |
| Permeate Recovery Rate           | %       | 70-95  |         |         |         |  |  |
|                                  |         | (varies according to feed water and configuration) |         |         |         |  |  |
| Permeate TSS                     | mg/L    | Below limit of detection                           |         |         |         |  |  |
| Raw Water TSS                    | mg/L    | Up to 3000   |         |         |         |  |  |
| E-Coli, Coliforms                |         | <1/100ml   |         |         |         |  |  |
| Cryptosporidium, giardia removal |         | 6 Log Removal                                      |         |         |         |  |  |
| Permeate Colour                  |         | < 5 Hazen  |         |         |         |  |  |
| Raw Water Colour                 |         | Up to 300 Hazen true colour                        |         |         |         |  |  |
| Raw Water Temperature            | °C      | 15-40  |         |         |         |  |  |
| Power Supply                     | -       | AC 220   | AC 220  | AC 380  | AC 380  |  |  |
| Power Consumption                | kWhr/kL | 0.55   | 0.50    | 0.45    | 0.43    |  |  |
| Max Power Draw                   | kW      | 1.5  | 2.5     | 6.0     | 11.0    |  |  |
| No of Containers (Optional)      | -       | 1 x 20'  | 1 x 20' | 1 x 20' | 1 x 40' |  |  |
| Membranes                        |         |  |         |         |         |  |  |
| Nantra™ UF Membranes             | No      | 3  | 6       | 15      | 30†     |  |  |
| NantraDoc™ Membranes             | No      | 4  | 8       | 20      | 40†     |  |  |

<sup>†</sup>Raw Water Quality Dependent





<sup>\*</sup>Chlorine is added for Membrane and Residual Disinfection

## **STANDARD INCLUSIONS + OPTIONS**

| Equipment  | S30E     | S-100    | S-200    | S-500    | S-1000   |
|--|----------|----------|----------|----------|----------|
| Low Pressure Feed Pump<br>304SS or 316SS Close Coupled Centrifugal,<br>Carbon/Ceramic/NBR Mech Seal, 304 Frame   | <b>✓</b> | <b>√</b> | <b>√</b> | <b>√</b> | <b>√</b> |
| Skid Mounted Plant and Equipment 304SS frame   | ✓        | 0        | 0        | 0        | 0        |
| Containerised System Self-contained standard sea container – with lighting, aircon etc. CSC.   | 0        | ✓        | ✓        | <b>√</b> | ✓        |
| Low Pressure Backwash Pump<br>316SS or polymer close coupled centrifugal<br>Variable Speed with User Control*  | X        | ✓        | ✓        | ✓        | ✓        |
| Air Blower Side channel blower with air filtration, silencer and safety blow off valve, IP55   | 0        | ✓        | ✓        | ✓        | ✓        |
| Pre-Filtration  Manual, semi-automatic and fully automatic options available in SS with local IP 55 controls ¥   | X        | <b>✓</b> | <b>√</b> | ✓        | <b>✓</b> |
| Membrane CIP System Electronically controlled variable flowrate solenoid driven diaphragm dosing pump/s and tank Wetted parts - ceramic, PTFE, 316 s/steel | <b>√</b> | <b>√</b> | <b>√</b> | <b>√</b> | <b>√</b> |
| PLC Control System (+HMI) High Speed HMI with both Unitronics or Rockwell options available  | 0        | ✓        | ✓        | ✓        | ✓        |
| PLC — Remote Monitoring<br>GSM, Modem or Ethernet — iPad Compatible  | X        | 0        | 0        | 0        | ✓        |
| Permeate Distribution System Inclusive of tanks/pumps/pipework/control etc   | X        | 0        | 0        | 0        | 0        |
| IH3 High Efficiency Motors<br>NEMA 56J Frame, TEFC/IP55  | X        | ✓        | ✓        | ✓        | ✓        |
| Switchgear DOL, Soft Start, and VSD as applicable  | X        | ✓        | ✓        | ✓        | ✓        |
| Electrical Cabinet<br>NEMA 4, IP65   | ×        | ✓        | ✓        | ✓        | ✓        |
| Instrumentation  | S30E     | S-100    | S-200    | S-500    | S-1000   |
| Pressure Gauge/s – 304/316SS   | 0        | ✓        | ✓        | ✓        | ✓        |
| Pressure Transmitter/s   | X        | 0        | 0        | 0        | ✓        |
| Flow Gauge/s – ABS, uPVC,PP  | 0        | ✓        | ✓        | ✓        | 0        |
| Flow Transmitter/s - 304/316SS   | X        | ✓        | ✓        | ✓        | ✓        |
| Flow Totalizer - Mechanical  | X        | ✓        | ✓        | ✓        | ✓        |
| Flow Totalizer - Electronic  | X        | ✓        | ✓        | ✓        | ✓        |
| Float Switch's — 316SS, ABS, uPVC  | X        | ✓        | ✓        | ✓        | 0        |
| Control Valve - 316SS, globe, Emerson/Spirax Sarco*  | ×        | ✓        | ✓        | ✓        | ✓        |
| Premium Instrumentation System *Can be substituted with a 7m standnine // ¥ Man  | X        | 0        | 0        | 0        | ✓        |

<sup>\*</sup>Can be substituted with a 7m standpipe // ¥ Manual Only on S30E – specification can be adapted to satisfy clients standards

 $<sup>\</sup>checkmark$  = Standard Supply,  $\bigcirc$  = Optional Supply,  $\boxtimes$  = Not Applicable