

ORGANISATION INTERNATIONALE DE MÉTROLOGIE LÉGALE

SECOND COMMITTEE DRAFT (2 CD)

(clean version)

Date: 17 January 2019

OIML TC 8 / SC 3

Recommendation: OIML R 117-3

Title: Dynamic Measuring Systems for Liquids other than Water

Part 3: Test report format

Comments by by:

22nd February 2019

OIML R 117-3

Dynamic Measuring Systems for Liquids other than Water Part 3: Test report format

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Foreword

The International Organization of Legal Metrology (OIML) is a worldwide, intergovernmental organization whose primary aim is to harmonize the regulations and metrological controls applied by the national metrological services, or related organizations, of its Member States. The main categories of OIML publications are:

- International Recommendations (OIML R), which are model regulations that establish the metrological characteristics required of certain measuring instruments and which specify methods and equipment for checking their conformity. OIML Member States shall implement these Recommendations to the greatest possible extent;
- International Documents (OIML D), which are informative in nature and which are intended to harmonize and improve work in the field of legal metrology;
- International Guides (OIML G), which are also informative in nature and which are intended to give guidelines for the application of certain requirements to legal metrology; and
- **International Basic Publications (OIML B),** which define the operating rules of the various OIML structures and systems.

OIML Draft Recommendations, Documents and Guides are developed by Project Groups linked to Technical Committees or Subcommittees which comprise representatives from the Member States. Certain international and regional institutions also participate on a consultation basis. Cooperative agreements have been established between the OIML and certain institutions, such as ISO and the IEC, with the objective of avoiding contradictory requirements. Consequently, manufacturers and users of measuring instruments, test laboratories, etc. may simultaneously apply OIML publications and those of other institutions.

International Recommendations, Documents, Guides and Basic Publications are published in English (E) and translated into French (F) and are subject to periodic revision.

Additionally, the OIML publishes or participates in the publication of **Vocabularies** (**OIML V**) and periodically commissions legal metrology experts to write **Expert Reports** (**OIML E**). Expert Reports are intended to provide information and advice, and are written solely from the viewpoint of their author, without the involvement of a Technical Committee or Subcommittee, nor that of the CIML. Thus, they do not necessarily represent the views of the OIML.

This publication - reference OIML R 117-3, Edition 20XX (E) - was developed by OIML Project Group 3 of OIML TC 8/SC 3 *Dynamic measuring systems for liquids other than water*. It was approved for final publication by the International Committee of Legal Metrology in 20XX and will be submitted to the International Conference of Legal Metrology in 20XX for formal sanction.

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Dynamic measuring systems for liquids other than water Part 3: Test report format

1 Introduction

This report format applies to any kind of dynamic measuring systems for liquids other than water independent of its technology. It presents a standardized format for the results of the various tests and examinations, described in OIML R 117-2, to which a type of a measuring system or a sub-assembly shall be submitted with a view to its approval based on this OIML Recommendation.

It is recommended that all metrology services or laboratories evaluating and/or testing types of measuring systems or sub-assemblies according to OIML R117 (20XX), , or to national or regional regulations based on this Recommendation, use this report format directly, or after translation into a language other than English or French. If this Recommendation needs to be translated, it is highly recommended to leave the structure and the numbering of the clauses unchanged, thus facilitating the interpretation of most of the contents even for those readers that are not able to easily interpret the applied language.

2 Applicability of this test report format

In the framework of the *OIML Certificate System for Measuring Instruments*, and the OIML *Mutual Acceptance Arrangement* (MAA) applicable to measuring systems or sub-assemblies in conformity with OIML R 117 (20XX), the use of this report format in French and/or in English is mandatory, including its translation into the national languages of the countries issuing such certificates, where appropriate.

Concerning the implementation of OIML R 117-1:2007 & -2:2014 in national regulations this report format is informative.

3 Guidance for the application of this test report format

Key to the symbols and expressions used in the following pages:

• The "summary of the results" and the "results of the tests" shall be completed in agreement with the following examples:

| | Class 0.3 | Class 0.5 | Class 1 | Class 1.5 | No | Meaning |
|------------|-----------|-----------|---------|-----------|----|--|
| Passed for | X | | | | | passed for class 0.3 |
| Passed for | | X | X | X | | passed for class 0.5, 1 and 1.5 |
| Passed for | | | | | X | failed for all classes |
| Passed for | / | / | / | / | / | test is not applicable for this instrument |

- Unless prescribed otherwise, "Date" in the test report refers to the date of testing.
- The name(s) or symbol(s) of the unit(s) used to express the test results shall be specified where applied.
- Where in a table one or several choices can be made, checkboxes are applied. In such case the columns Pass, Fail, N/A are generally not applicable and thus presented crosshatched (see the example below).

| Clause | Requirement | | Pass | Fail | N/A | Remarks |
|--------|-------------|--|------|------|-----|---------|
| | | | | | | |
| | | | | | | |
| | | | | | | |

If a prescribed test is not relevant for the type of instrument to be tested, the reason why the test is omitted shall be clearly stated in the field "Remarks" (for instance tests related to AC mains supply in the case of an instrument only powered by batteries, or partial testing after modification of a previously approved type).

The testing and report formats described in this Recommendation are generally via the volumetric method. However, testing using the gravimetric method is also acceptable.

The numbering of the report and the page numbers shall be completed in the heading.

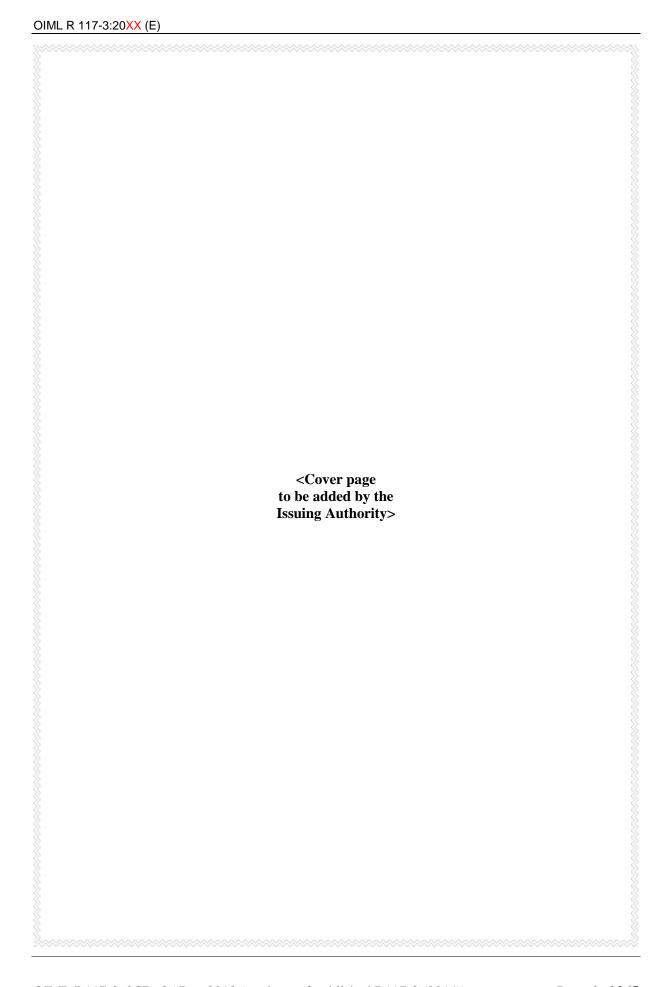
Pages 1–5 of this report format shall be replaced by a cover page added by the Issuing Authority.

4 The report format

The following pages concern the format for the individual report, starting with space for the cover page.

Note: The symbols and units used in this report format can differ for other applications, such as volume or mass-based measurements.

Note: This report format shall be used as guideline. The table format and information presented can differ for other applications, such as different type of equipment under test.



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| | | |

A References of the authority responsible for this report

| Name | T | | | |
|--|----------|------------------|----------------------|------------------|
| | | | | |
| Address | | | | |
| | | | | |
| D 1 | | | | |
| Report number | | | | |
| Application number | | | | |
| (project number) | | | | |
| Period of execution of the te | ests | | | |
| Date of issuing the report | | | | |
| Name and signature of the | person | | | |
| responsible for the report | rt and | | | |
| stamp(s) (if applicable) | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |
| D Symonoic of the | mognilt | a of the over | mination and tost | · a |
| B Synopsis of the | result | s of the exal | mination and test | S |
| (To be completed by the Issue | ina Auth | nority) | | |
| (To be completed by the Issui | ıng Auın | iority) | | |
| (10 be completed by the Issui | ing Auin | | | |
| | | | ments in OIML R 117- | 1:2007 |
| The tested specimen fulfils for: Class 0.3 | ALL app | | ments in OIML R 117- | 1:2007 Class 1.5 |
| The tested specimen fulfils | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | | |
| The tested specimen fulfils | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |
| The tested specimen fulfils for: Class 0.3 | ALL app | plicable require | Class 1.0 | |

C Summary of the results of the examination and tests

(To be completed by the Issuing Authority)

C.1 Examinations

Details of the evaluation results are available in the corresponding referenced rows in clause E.

| Clause(s) | | | ance with OIML R | |
|------------|---|------|------------------|-----|
| in R 117-1 | | Pass | Fail | N/A |
| 2 | General requirements | | | |
| 2.1 | Constituens of a measuring system | | | |
| 2.2 | Ancillary devices | | | |
| 2.3 | Rated operating conditions | | | |
| 2.4 | Accuracy classes | | | |
| 2.5 | Maximum permissible errors and significant faults | | | |
| 2.6 | Conditions for applying maximum permissible errors | | | |
| 2.7 | Provisions for converted indications | | | |
| 2.8 | Maximum permissible errors and significant faults on calculators | | | |
| 2.9 | Indications | | | |
| 2.10 | Elimination of air or gases | | | |
| 2.11 | Gas indicator | | | |
| 2.12 | Transfer point | | | |
| 2.13 | Complete filling of the measuring system | | | |
| 2.14 | Emptying of the delivery hose | | | |
| 2.15 | Variations in the internal volume of full hoses | | | |
| 2.16 | Branches and bypasses | | | |
| 2.17 | Control and closing mechanisms | | | |
| 2.18 | Various provisions | | | |
| 2.19 | Markings | | | |
| 2.20 | Sealing devices and stamping plate | | | |
| 2.21 | Unattended delivery | | | |
| 3 | Requirements for meters and ancillary devices of a measuring system | | | |
| 3.1 | Meter | | | |
| 3.2 | Indicating device | | | |
| 3.3 | Price indicating device | | | |
| 3.4 | Printing device | | | |
| 3.5 | Memory device | | | |
| 3.6 | Pre-setting device | | | |
| 3.7 | Conversion device | | | |
| | Calculator | | | |
| 3.8 | | | | |
| 3.9 | Self-service device | | | |
| 4 | Measuring systems equipped with electronic devices | | | |
| 4.1 | General requirements | | | |
| 4.2 | Power supply device | | | |
| 5 | Checking facilities Requirements specific to certain types of measuring | | | |
| £ 1 | systems Exal diamonsous | | | |
| 5.1 | Fuel dispensers | | | |
| 5.2 | Measuring systems on road tankers Measuring systems for the unloading of ships' tanks and | | | |
| 5.4 | of rail and road tankers using an intermediate tank Measuring systems for liquefied gases under pressure (other then LPG dispensers) | | | |
| 5.5 | Fuel dispensers for liquefied gases under pressure (LPG dispensers) | | | |
| 5.6 | Measuring systems for milk, beer and other foaming potable liquids | | | |
| 5.7 | Measuring systems on pipelines and systems for loading ships | | | |
| 5.8 | Measuring systems intended for the refuelling of aircraft | | | |
| 5.9 | Blend dispensers | | | |

| 5.13 | Measuring systems for bunkering | | |
|------|---|--|--|
| 5.14 | Measuring systems for liquefied natural gas | | |

C.2 Performance tests

Details of the test results are available in the referenced sub-clauses of clause F of this report.

| Clause R 117-3 | Clause R 117-2 | Pertormance tests | Clause R 117-1 | Complies with R 117-1 | | | |
|-------------------|-------------------|--|-------------------|-----------------------|------|-----|--|
| | | | | Pass | Fail | N/A | |
| F.1 | 4 | Type evaluation performance tests | 2.3 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | xx | Xx | XX | | | | |
| F.2 | 5 | Meter sensors and measuring devices | 3 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | xx | Xx | XX | | | | |
| F.3, F4, F5 | 6 | Electronic calculators, indicating devices and associated devices | 3 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | xx | Xx | XX | | | | |
| F.6 | 7 | Gas elimination devices | 2.10 | | | | |
| уу | xx | Xx | XX | | | | |
| уу | XX | Xx | XX | | | | |
| F.7 | 8 | Ancillary devices | | | | | |
| | XX | Ancillary devices Xx | XX | | | | |
| уу | XX | Xx | XX | | | | |
| уу | XX | AX | ΛΛ | | | | |
| F.8.1, F.8.2 | A | Fuel dispensers | 5.1 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | XX | Xx | XX | | | | |
| F.8.3, F.8.4 | A-LPG | LPG dispensers | 5.5 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | XX | Xx | XX | | | | |
| F.8.5 | В | Measuring systems on road tankers | 5.2 | | | | |
| уу | xx | Xx | XX | | | | |
| уу | XX | Xx | XX | | | | |
| F.8.6 | E | Measuring systems for milk, beer and other foaming potable liquids | 5.6 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | xx | Xx | XX | | | | |
| F.8.7 | F | Measuring systems on pipelines and systems for loading ships | 5.7 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | xx | Xx | XX | | | | |
| F.8.8 | G | Measuring systems intended for the refuelling of aircraft | 5.8 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | XX | Xx | XX | | | | |
| | | | | | | | |

| Clause R 117-3 | Clause R 117-2 | Performance tests | Clause R 117-1 | Complies with R 117-1 | | | |
|-------------------|-------------------|---|-------------------|-----------------------|------|-----|--|
| | | | | Pass | Fail | N/A | |
| F.8.9, F.8.10 | K | Measuring systems for bunkering | 5.13 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | XX | Xx | XX | | | | |
| F.8.11 | L | Measuring systems for liquefied natural gas | 5.14 | | | | |
| уу | XX | Xx | XX | | | | |
| уу | XX | Xx | XX | | | | |

Note: yy, xx, Xx and XX are completed by the issuing authority

D General information

D.1 Manufacturer

| Company | | | |
|---|--|-----|------|
| Address | | | |
| | | | |
| | | | |
| | | | |
| D.2 Applicant | | | |
| Company | | | |
| Representative | | | |
| Address | | | |
| | | | |
| | | | |
| | | | |
| Reference | | | |
| Date of application | | | |
| | by the manufacturer (documented) | Yes | ☐ No |
| No application for OIM Issuing Authority (see O | L type evaluation has been made to any other OIML DIML B 3, 3.1.2) | Yes | ☐ No |
| Observations: | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

D.3 Testing laboratories involved in the tests

(This table to be completed for each test laboratory)

| Name | | | |
|--|--|----------|-----------------|
| Address | | | |
| Application number | | | |
| Tests by this laboratory | | | |
| Date/period of tests | | | |
| Name(s) of test engineer(s) | | | |
| Accredited by | | Number: | Expires (date): |
| Accreditation includes OIML R 117 | Yes | Edition: | No |
| Details of relevant peer assessment or assessment by other means | | | |
| In case tests have been performed on another location than the premises of this laboratory, give details here | | | |
| Name of the responsible person | | | |
| Date of signature | | | |
| Stamp (if applicable) and signature of the responsible person | | | |
| Observations: | <u>, </u> | | |
| | | | |
| | | | |
| | | | |
| | | | |

D.4 General information concerning the type and the specimen(s) supplied for the tests (as stated on the instrument / provided by the manufacturer)

| Information, indicated on the instrument | |
|---|--|
| Manufacturer's trade mark | |
| Type designation | |
| Accuracy class | |
| Size of the meter | |
| Cyclic volume (if applicable) | |
| Minimum pressure p_{\min} (if applicable) | |
| Maximum pressure p_{max} (if applicable) | |
| Ambient temperature range (if applicable) | |
| Liquid temperature range (if applicable) | |
| Base pressure (if applicable) | |
| Base temperature (if applicable) | |
| $t_{\rm sp}$ (if applicable) | |
| Electrical power (if applicable) | |
| Identification of software (if applicable) | |

The following specimens are used during the examination:

| Specimen no. | Model | Size [inch or mm] | Serial no. | Year of fabrication |
|--------------|-------|----------------------|------------|---------------------|
| 1 | | | | |
| 2 | | | | |
| 3 | | | | |
| 4 | | | | |
| 5 | | | | |
| | | | | |

The following meter sizes are approved with the parameters as indicated in the table (if applicable).

| Type | | |
|--------------------------------------|--|--|
| Diameter in- / outlet [mm] | | |
| Q _{min} [m ³ /h] | | |
| $Q_{\rm max}$ [m ³ /h] | | |
| Reynolds num. [-] | | |
| Density [kg/m³] | | |
| Viscosity [cSt] | | |
| MMQ [m ³] | | |
| Temperature range liquid [°C] | | |
| Temperature range ambient [°C] | | |
| Maximum pressure [kPa] | | |

If the family of meter approach is used, the sizes which are approved but not tested will also be added to the table. The sizes that are tested are in bold.

Relevant external/internal photographs taken during the examination and tests:

Note: It is acceptable to have these photographs placed in the relevant section of the applicable test of chapter F.

| Adjustments, modifications, and repairs made to the specimens during the testing: | |
|--|--|
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| D.6 Additional information concerning the type | |
| D.6 Additional information concerning the type | |
| Additional information concerning the type Additional observations and/or information (connection equipment, interfaces, etc.): | |
| | |
| | |
| | |
| | |
| | |

D.7 Results of previous tests that were taken into account

Reference to other OIML reports regarding the same EUT.

D.8 Information concerning the test equipment used for the type evaluation

(including details of simulations and the way uncertainties are taken into account)

Note: It is acceptable to have these photographs placed in the relevant section of the applicable test of chapter F.

E Check list for type evaluation and performance test

E.1 Check list for type evaluation

Note: Item numbering refers to International Recommendation OIML R 117-1:20XX07

"Dynamic measuring systems for liquid other than water"

Part 1: Metrological and technical requirements

For each test, the check list has been completed according to this example:

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 2 | General requirements | | | | |
| 2.7 | Provisions for converted indications | | | | |
| | There are two approaches to verify a conversion device: | | | | |
| | The first approach verifies the conversion device with the associated measuring devices, the calculator, and the indicating device (together). This approach applies to mechanical conversion devices and may apply to electronic conversion devices. | | | | |
| | The second approach allows for separate verification of the individual components of a conversion device. This approach allows the separate verification of associated measuring sensors, associated measuring devices (made up of an associated measuring sensor plus an associated measuring transducer), and the conversion function. | | | | |
| | In both of these approaches, for the purpose of the verification, the indication of the quantity at metering conditions is assumed to be without any error. | | I | | |
| | The approach to be applied shall be specified by the applicant for type approval. | | | | |
| 2.7.1 | First approach: Verification of a conversion device with the associated measuring devices, the calculator, and the indicating device (together) | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 2.7.1.1 | It is not mandatory that a conversion device indicates the quantities measured by the associated measuring devices (such as temperature, pressure, and density). | | | | |
| 2.7.1.2 | When a conversion device is verified using the first approach, the MPE allowable on the converted indication due to the conversion device (positive or negative), is the greater of: • the value specified in line C of Table 3, or • one half of the minimum specified quantity deviation (<i>E</i> _{min}). | | | | |
| 2.7.1.3 | The value of a significant fault on converted indications (from 2.5.4) is the greater of: one fifth of the absolute value of the MPE for the measured quantity, or the minimum specified quantity deviation (E_{min}). | | | | |
| 2.7.2 | Second approach: Verification of the individual components of the conversion device | | | | |
| 2.7.2.1 | Verification of a conversion device (as part of the calculator with its indicating device), using simulated inputs | | | | |
| 2.7.2.1.1 | Using digital input signals: when a calculator with its indicating device is verified separately, using known "digital input signals" to simulate inputs from associated measuring devices, the MPE and the significant fault for the indication of the temperature or pressure or density are restricted to rounding errors. | | | | |
| 2.7.2.1.2 | Using analog input signals: when a calculator with its indicating device is verified separately, using known "analog input signals" to simulate inputs from associated measuring devices, the MPE and the significant fault for the indication of the temperature or pressure or density are those specified in Table 5.1. | | | | |
| 2.7.2.1.3 | Verification of indications of converted quantities using simulated inputs The indication of the converted quantity shall agree with the | | | | |
| | "true value", within one tenth of the MPE stated in line A of Table 3 for the applicable accuracy class. The "true value" is calculated based on the quantities indicated for the simulated inputs for the following: | | | | |
| | the unconverted quantity, the temperature or pressure or density as determined by associated measuring devices, | | | | |
| | as well as: any characteristic quantities entered into the calculator (typically density), and | | | | |
| | appropriate values from applicable International Recommendations and Standards. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|-------|------|-----|--------------|
| 2.7.2.2 | Verification of associated measuring devices or associated measuring sensors | | | | |
| 2.7.2.2.1 | The MPE and significant fault for indications of temperature or pressure or density measured by an associated measuring device (which is made up of an associated measuring sensor and an associated measuring transducer) when it is subjected to a known temperature or pressure or density, are those specified in Table 5.2. If the indication is provided by the conversion device (as part of the calculator with its indicating device), this MPE includes the MPE of the corresponding calculator as specified in 2.7.2.1.1. | | | | |
| 2.7.2.2.2 | When an associated measuring device, which provides a digital signal output is verified by subjecting it to a known temperature or pressure or density, the MPE and significant fault are those specified in Table 5.2. The rounding errors of the calculator or other indicting device are assumed to be negligible. | | | | |
| 2.7.2.2.3 | When an associated measuring sensor (which provides an analog output) is verified separately by subjecting it to a known temperature or pressure or density, the MPE and significant fault are those specified in Table 5.3. | | | | |
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| 2.8 | Maximum permissible errors and significant faults on cal | lcula | tors | | , |
| | Maximum permissible errors and significant faults on quantities of liquid indications applicable to calculators, positive or negative, when they are tested separately, are equal to one-tenth of the maximum permissible error defined in line A of Table 2. | | | | |
| | However, the magnitude of the maximum permissible error, respectively significant fault, shall not be less than one half of the scale interval of the measuring system in which the calculator is intended to be included. | | | | |

| | | 7.0 | | | |
|-------------|--|------|------|-----|---------|
| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
| 2.9 | Indications | | | | |
| 2.9.1 | The volume shall be indicated in cubic centimetres or millilitres, in cubic decimetres or litres, or in cubic metres. The mass shall be indicated in grams, kilograms, or metric tons (tonnes). The name of the unit or its symbol shall appear in the immediate vicinity of the indication. For mass, according to the case, the name of the unit or its symbol shall be accompanied by the term "mass" (actual mass) or "conventional mass" (comparison to weights). | | | | |
| | Where units of quantity are delivered by associated measuring instruments: temperature shall be indicated in degrees Celsius or in degrees Kelvin, density shall be indicated in kilograms per cubic meter, and pressure shall be indicated in bars or Pascals (Pa, kPa, MPa). | | | | |
| | If units of measurement outside the SI are required by a country's national regulations, these units of measurement shall be considered acceptable for indications in that country. In international trade, the officially agreed equivalents between these units of measurement and those of the SI shall be applied. | | | | |
| 2.9.2 | Measuring systems shall be provided with an indicating device giving the quantity of liquid measured at metering conditions. When a measuring system is fitted with a conversion device, it shall be possible to indicate the quantity at metering conditions and the converted quantity. In case of systems used for direct selling to the public, only the quantity used in the transaction shall be indicated in normal operation. The use of the same display for the indications of quantities at metering conditions and converted indications is permitted provided that the nature of the displayed quantity is clear and that these indications are available on request. Provisions applicable to devices which indicate the quantity at metering conditions apply to devices which indicate the converted quantities by analogy. | | | | |
| 2.9.3 | A measuring system may have several devices indicating the same quantity. Each shall meet the requirements of this Recommendation. Scale intervals of the various indications may be different. | | | | |
| 2.9.4 | For any measured quantity relating to the same measurement, the indications provided by various devices shall not deviate one from another by more than one scale interval or the greatest of the two scale intervals if they differ, except otherwise provided in clause 5 (see 5.10.1.3). For totalizers this requirement applies to the difference in indication before and after the measurement. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 2.9.5 | Subject to specific provisions for certain types of measuring systems, use of the same indicating device for the indications of several measuring systems (which then have a common indicating device) is permitted provided that one of the following conditions is met: • it is impossible to use any two of these measuring systems simultaneously, • the indications relating to a given measuring system are accompanied by a clear identification of that measuring system, and the user may obtain the indication corresponding to any of the measuring systems concerned, using a simple command. | | / | / | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 2.10 | Elimination of air or gases | | | | |
| 2.10.1 | General requirements | | | | |
| | Measuring systems shall incorporate a gas elimination device for the proper elimination of any air or undissolved gases which may be contained in the liquid before it enters the meter. In the case that neither air intake nor gas release will occur in the liquid upstream of the meter, a gas elimination device is not required. | | | | |
| 2.10.1 | The gas elimination device shall be suitable for the supply conditions and be arranged in such a way that the effect due to the influence of the air or gases on the measuring result does not exceed: | | | | |
| | 1 % of the quantity measured for milk, beer, other foaming potable liquids, and for liquids of a viscosity exceeding 1 mPa·s (at 20 °C); or | | | | |
| | • 0.5 % of the quantity measured for all other liquids. | | | | |
| | However, it is not necessary for this effect to be less than 1 % of the minimum measured quantity. | | | | |
| | The values specified in this section apply to the difference between: | | | | |
| | • the meter errors with air intake or with gas, and | | | | |
| | the meter errors without air intake or gas. | | | | |
| | Gas elimination devices shall be installed in accordance with the manufacturer's instructions. | | | | |

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|-------------|--|------|------|-----|---------|
| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
| 2.10.2 | Pumped flow | | | | |
| | A gas separator shall be provided when, without prejudice of requirements in 2.10.4, the pressure at the pump inlet may, even momentarily, fall below either the atmospheric pressure or the saturated vapor pressure of the liquid, which can result in mixed air or gas. | | | | |
| | If gaseous formations such as pockets liable to have a specific effect greater than 1 % of the minimum measured quantity can occur as well, this gas separator shall also be approved as a gas extractor. | | | | |
| | Depending on the supply conditions, a special gas extractor can be used for that purpose if the risk of mixed air or gas is smaller than 5 % of the volume delivered at the maximum flowrate. | | | | |
| | When applying this provision concerning gaseous formations, it is important to consider that: | | | | |
| | gaseous formations in the form of air pockets can occur because of thermal contraction during shutdown periods, and | | | | |
| | entrained gas and/or air pockets are likely to be introduced into the pipework when the supply tank becomes empty. | | | | |
| | A gas extractor is required when the pressure at the pump inlet is always greater than the atmospheric pressure and the saturated vapor pressure of the liquid, but gaseous formations liable to have a specific effect greater than 1 % of the minimum measured quantity can occur. When applying this provision, it is necessary to consider the situations concerning gaseous formations that were mentioned above. | | | | |
| | No gas elimination device is required if the pressure at the pump inlet is always greater than the atmospheric pressure and the saturated vapor pressure of the liquid, and if any gaseous formation liable to have a specific effect greater than 1 % of the minimum measured quantity cannot form or enter the inlet pipework of the meter, whatever the conditions of use. | | | | |
| | If the gas elimination device is installed below the level of the meter, a non-return valve shall be incorporated to prevent the pipework between the two components from emptying. | | | | |
| | The loss of pressure caused by the flow of liquid between the gas elimination device and the meter shall be as small as possible. | | | | |
| | If the pipework upstream of the meter incorporates several high points, it may be necessary to provide one or more automatic or manual evacuation devices | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|-------|-------|-------|-------------------------|
| 2.10.3 | Non-pumped flow | | | • | |
| | When a meter is supplied by gravity without use of a pump, and if the pressure of the liquid in all parts of the pipework upstream of the meter and in the meter itself is greater than the saturated vapor pressure of the liquid and the atmospheric pressure at metering conditions, a gas elimination device is not necessary. | | | | |
| | If the pressure of the liquid is likely to be lower than the atmospheric pressure while remaining greater than the saturated vapor pressure, an appropriate automatic device shall prevent entry of air into the meter. In other cases, an appropriate gas elimination device shall be | | | | |
| | provided. | | | | |
| | If a meter is supplied under gas pressure, the measuring system shall be so constructed that release of gas dissolved in the liquid is avoided. An appropriate device shall prevent entry of gas into the meter. | | | | |
| | In all circumstances, the pressure of the liquid between the meter and the transfer point shall be greater than the saturated vapor pressure of the liquid. | | | | |
| 2.10.4 | Viscous liquids | | | | |
| 2.10.4.1 | Viscous liquids - general requirements (for measuring system | ns fo | r bur | ıkeri | ng see 2.10.4.2) |
| | Since the effectiveness of gas elimination devices decreases as the viscosity of the liquids increases, these devices are not required for measuring liquids with a dynamic viscosity of more than 20 mPa \cdot s at 20 °C. | | | | |
| | In this case, it is necessary to make provisions to prevent entry of air. The pump shall be so arranged that the inlet pressure is always greater than the atmospheric pressure. | | | | |
| | If it is not always possible to meet this condition, a device shall be provided to stop the flow of liquid automatically as soon as the inlet pressure falls below the atmospheric pressure. A pressure gauge shall be used to monitor this pressure. These provisions are not necessary if devices are provided which ensure that no air can enter through the joints in the sections of the pipework under reduced pressure and if the measuring system is so arranged that no air or dissolved gases will be released. | | | | |
| 2.10.4.2 | Viscous liquids – special requirements applicable to measur Section 5.13) | ring | syste | ems | for bunkering (see also |

| Clause 2.10.1 is not applicable to measuring systems for bunkering. | | | |
|---|--|--|--|
| Since the effectiveness of gas elimination devices decreases as the viscosity of the liquids increases, these devices are not required for measuring liquids with a dynamic viscosity of more than 20 mPa·s at 20 °C. | | | |
| Note: On measuring systems for bunkering (especially for the dynamic measurement of bunker fuel), the use of a gas elimination device is not required if the presence of air can be detected and corrected by the system to ensure that the required mpe is met. | | | |
| Measuring systems on bunkering systems, even when measuring very high viscosity liquids and regardless of the presence of air, shall continue to meet the requirements of 2.4 to 2.6 with respect to the maximum permissible errors and the accuracy class of the measuring system. | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 2.10.5 | - | P | H | Z | |
| 2.10.3 | Gas removal pipe The gas removal pipe of a gas elimination device shall not include a manually-controlled valve. However, if such a closing element is required for safety reasons, it shall be possible to ensure that the valve remains in the open position during operation by means of a sealing device or by means of a system interlock that would prevent further measurement upon valve closure. | | | | |
| 2.10.6 | Anti-swirl device | | | | |
| | If the supply tank of a measuring system is normally to be completely emptied, the outlet of the tank shall be fitted with an anti-swirl device, unless the measuring system incorporates a gas separator. | | | | |
| 2.10.7 | General provisions for gas elimination devices | | | | |
| 2.10.7.1 | The gas separated in a gas elimination device shall be evacuated automatically unless a device is provided which automatically either stops or sufficiently reduces the flow of liquid when there is a risk of air or gases entering the meter. In the case of shutdown, no measurement shall be possible unless the air or gases are automatically or manually eliminated. | | | | |
| 2.10.7.2 | The operational limits of a gas elimination device are as follows: • the maximum flowrate(s) for one or more specified liquids, • the maximum pressure (with no flow running) and minimum pressure (with liquid and without air intake while the pump is running at maximum flowrate) compatible with the correct operation of the gas elimination device, and • the minimum measured quantity for which it is designed. | | | | |
| 2.10.8 | Within the error limits specified in 2.10.1, a gas separator shall ensure the elimination of air or gases mixed with the liquid. A gas separator designed for a maximum flowrate lower than or equal to 20 m³/h shall ensure the elimination of any proportion by volume of air or gases relative to the measured liquid. A gas separator designed for a maximum flowrate higher than 20 m³/h shall ensure the elimination of 30 % air or gases relative to the measured liquid (the volumes of air or gases are measured at atmospheric pressure in determining their percentages). The percentage is considered only when the meter is running at flow rates higher than the minimum flow rate (mean value during one minute). Note: Gas separators for flow rates up to 20 m³/h are therefore of relatively larger size than those for higher flow rates. | | | | |

| Furthermore, when provided, the automatic gas elimination | | | |
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| device must continue to operate at the maximum pressure | | | |
| fixed for the gas separator. | | | |
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| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
| 2.10.9 | Special provisions applicable to gas extractors | | | | |
| | A gas extractor shall, at the maximum flowrate of the measuring system, ensure the elimination of an air or gas pocket of a volume (measured at atmospheric pressure) at least equal to the minimum measured quantity with no resulting additional effect greater than 1 % of the minimum measured quantity. A special gas extractor (capable of eliminating mixed gas and gas pockets), shall also be capable, at the system's | | | | |
| | maximum flowrate, of continuously separating a volume of air or gas mixed with the liquid equal to 5 % of the volume of liquid delivered (at the maximum flowrate) without the resulting additional effect exceeding the limits fixed in 2.10.1. | | | | |
| 2.11 | Gas indicator | | | | |
| | For certain types of measuring systems a gas indicator may be required. The gas indicator shall be designed so as to provide a satisfactory indication of the presence of air or gases in the liquid. | | | | |
| | The gas indicator shall be downstream of the meter. In empty hose measuring systems, the gas indicator may be in the form of a weir-type sight glass and may also be used as the transfer point. The gas indicator may be fitted with a bleed screw or with any other venting device when it forms a high point of the pipework. No pipe shall be connected to the venting device. Flow indicating devices (e.g. spinners) may be incorporated in gas indicators provided that such devices do not prevent observation of any gaseous formations which could be present in the liquid. | | | | |
| 2.12 | Transfer point | | | | |
| 2.12.1 | Measuring systems shall incorporate a minimum of one transfer point. This transfer point is located downstream of the meter in delivery systems and upstream of the meter in receiving systems. | | | | |
| 2.12.2 | Measuring systems may be of two types: "empty hose" systems and "full hose" systems. The term "hose" includes rigid pipework. | | | | |
| 2.12.2.1 | In case of an empty hose system the transfer point may be in the form of either a weir-type sight glass, or a closing device combined, in each case, with a system which ensures the emptying of the delivery hose after each measuring operation. | | | | |
| 2.12.2.2 | When, in case of full hose systems, the delivery line has a free end, the closing device must be installed as close as possible to this end. | | | | |
| 2.12.2.3 | In the case of receiving equipment, the same provisions apply by analogy to the reception pipework upstream of the meter. | | | | |

| Measuring systems for bunkering (5.13) and measuring systems for LNG (5.14) may in different instances actually have piping/hose that is "partially filled." The manufacturer shall provide documentation that explains how this is corrected in the measurement. |
|---|
| corrected in the measurement. |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 2.13 | Complete filling of the measuring system | | | | |
| 2.13.1 | The meter and the pipework between the meter and the transfer point shall be kept full of liquid during measurement and during shutdown periods. When this condition is not met, especially in the case of fixed installations, the complete filling of the measuring system up | | | | |
| | to the transfer point shall be effected manually or automatically and shall be monitored during measurement and shutdowns. To ensure complete elimination of air and gases from the measuring system, a venting device (with means for visual or automatic detection of the complete filling) shall be placed in appropriate positions. | | | | |
| 2.13.2 | The effect of contraction due to temperature change on the liquid in the pipework between the meter and the transfer point shall not be greater than 1 % of the minimum measured quantity due to variations in temperature, equal to: • 10 °C for exposed pipes, • 2 °C for insulated or underground pipes. | | | | |
| | To calculate this additional effect the coefficient of thermal expansion for the liquid shall be rounded to 1 \times 10 $^{\text{-}3}$ per degree Celsius. | | | | |
| 2.13.3 | Following the provisions in 2.10.3, a pressure maintaining device shall, if necessary, be installed downstream of the meter to ensure that the pressure in the gas elimination device and in the meter is always greater than both the atmospheric pressure and the saturated vapor pressure of the liquid. | | | | |
| 2.13.4 | When reversal of the flow could result in errors greater than the minimum specified quantity deviation, a measuring system (in which the liquid could flow in the opposite direction when the pump is stopped) shall be provided with a non-return valve. If necessary, the system shall also be fitted with a pressure limiting device. System shall either prevent reverse flow or accurately account for reverse flow by appropriate means. | | | | |
| 2.13.5 | In empty hose measuring systems, the pipework downstream of the meter and, if necessary, the pipework upstream of the meter shall have a high point so that all parts of the measuring system except the hose, always remain full. | | | | |
| 2.13.6 | In full hose measuring systems which are used for measuring liquids other than liquefied gases, the free end of the hose shall incorporate a device which prevents the draining of the hose during shutdown periods. When a closing device is installed downstream of this device, the volume of the space between them shall be as small as possible and, in all cases, be less than the minimum specified quantity deviation. | | | | |
| 2.13.7 | If the hose comprises several components, these shall be assembled either by means of a special connector which | | | | |

| keeps the hose full, or by a connection system which is either | | |
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| sealed or requires the use of a special tool to be disconnected. | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 2.14 | Emptying of the delivery hose In empty hose measuring systems, emptying of the delivery hose referred to in 2.12.2.1 is ensured by a venting valve. In some cases, this valve may be replaced by an active means, such as an auxiliary pump or compressed gas injector. This active device shall operate automatically. | | | | |
| | However, when it is not possible, for duly established technical or safety reasons, to deliver (or to receive) the measured quantity contained in hoses of an empty hose measuring system (for example when measuring liquefied carbon dioxide), this quantity shall be smaller than or equal to half the minimum specified quantity deviation. | | | | |
| 2.15 | Variations in the internal volume of full hoses For full hoses in a measuring system provided with a hose reel, the increase in internal volume due to the change from the coiled hose position when not under pressure to the uncoiled hose position when under pressure without any flow of liquid, shall not exceed twice the minimum specified quantity deviation. If the measuring system is not provided with a hose reel, the | | | | |
| 2.16 | increase in internal volume shall not exceed the minimum specified quantity deviation. Branches and bypasses | | | | |
| 2.16.1 | In measuring systems intended to deliver liquids, no means shall be provided by which any measured liquid can be diverted downstream of the meter. However, two or more delivery outlets may be permanently installed and operated simultaneously or alternately provided so that any diversion of flow to other than the intended receiving receptacle(s) cannot be readily accomplished or is readily apparent. Such means include, for example, physical barriers, visible valves or indications that make it clear which outlets are in operation, and explanatory signs, if necessary. For measuring systems intended to receive liquids, such provisions apply by analogy. A manually controlled outlet may be available for purging or draining the measuring system. Effective means shall be provided to prevent the passage of liquid through any such outlet during normal operation of the measuring system. For purposes of safety, a pressure relief valve could be installed downstream of the meter. In such an installation, it is required that indications make clear when the relief valve is in operation. | | | | |
| 2.16.2 | In measuring systems which may operate either with an empty hose or with a full hose and which are equipped with flexible pipes, a non-return valve shall be incorporated in the rigid pipework leading to the full hose immediately downstream from the selector valve. In addition, the selector valve shall not, in any position, permit connection of the | | | | |

| | discharge hose, operating as an empty hose to the pipework leading to the full hose. |
|--------|--|
| 2.16.3 | It shall not be possible to bypass the meter. See also note in Annex B). Note: In certain cases where a bypass does exist (such as for cooling the system), effective means shall be provided to prevent the passage of liquid through any such bypass during normal operation of the measuring system. |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
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| § (K 117-1) | Requirement | Pa | H | Z | Kemarks |
| 2.17 | Control and closing mechanisms | | | | |
| 2.17.1 | If there is a risk that the supply conditions can overload the meter, a flow limiting device shall be provided. This device shall be installed downstream of the meter (solution "A"). It shall be possible to seal it. An alternative solution "B" by software is also acceptable (eg: software to stop the flow if the flowrate exceeds meter limits). This technical choice must be described by the manufacturer. | | | | |
| 2.17.2 | The various positions of the controls of multi-way valves shall be easily visible and located by notches, stops or other fixing devices. Deviations from this requirement are permissible when the adjacent positions of the controls form an angle of 90° or more. | | | | |
| 2.18 | Various provisions | | | | |
| 2.18.1 | If provided, filters shall not disturb the accuracy or operation of the measuring system or its components | | | | |
| 2.18.2 | In the case of measuring liquid petroleum products, means for vapor recovery shall not influence the accuracy of measurements such that the maximum permissible error is exceeded. | | | | |
| 2.18.3 | It may be possible in meters for liquid food (for example, milk) to dismount and disassemble the measuring device to the extent necessary for cleaning. The measuring device must be designed such that improper assembly of the components of the measuring device is not possible. Instead, the meters may be provided with assembly instructions or marks that will ensure correct measurements. | | | | |
| 2.19 | Markings | | | | |
| 2.19.1 | Each measuring system, component or sub-system for which pattern approval has been granted shall bear, placed together legibly and indelibly either on the dial of the indicating device or on a special data plate, the following information: type approval number, manufacturer's identification mark, trademark or name, designation selected by the manufacturer, if appropriate, year of manufacture, serial number, characteristics as defined in 2.3.1 (measuring system), 3.1.1.1 (meter), or 2.10.7.2 (gas elimination device), | | | | |
| | accuracy class, and verification marks. This information shall be put on one or several data plates on a part not likely to be removed in normal conditions of use. | | | | |

| At least the information related to the minimum measured quantity and the verification marks shall be visible in normal | | | |
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| conditions of use. | | | |
| The information marked on the measuring system shall be | | | |
| the information based on the type approval, including the | | | |
| temperature range, and should not be confused with | | | |
| descriptions affixed for safety reasons, in particular the | | | |
| pressure limits. | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 2.19.2 | Each component or sub-system for which type approval has been granted shall bear the following information: • serial number, • type approval number. This information shall be part of the component or sub-system itself or shall be put on a data plate not likely to be removed from the component or sub-system under normal conditions of use. | | | | |
| 2.19.3 | If several components operate in a single measurement system, the markings required for each part of the system may be combined on a single plate. If several separate measuring systems operate in a common housing, only one data plate is required. When a measuring system can be transported without being dismantled, the markings required for each component may also be combined on a single plate. | | | | |
| 2.19.4 | When volume at base conditions is indicated, the result of measurement shall be accompanied with information with respect to the base conditions, for example: "at 15 °C" or "at 15 °C and 1013.25 hPa". | | | | |
| 2.20 | Sealing devices and stamping plate | | | | |
| 2.20.1 | Sealing may be carried out with metal, plastic or other suitable means as long as it is sufficiently durable and provides evidence of tampering. The seals shall, in all cases, be easily accessible. Sealing should be provided on all parts of the measuring system which cannot be materially protected in any other way against operations liable to affect the measurement accuracy. Without prejudice to the provisions in 3.1.4 and 3.7.5, it must be prohibited to change parameters which participate in the determination of the results of measurement (parameters for correction and conversion in particular) by means of sealing devices. A plate, referred to as the stamping plate, aimed at receiving the verification marks, shall be sealed or permanently attached on a support of the measuring system. It may be combined with the data plate of the measuring system referred to in 2.19. In the case of a measuring system used for potable liquids, sealing shall be applied such that the equipment may be dismantled for cleaning purposes. | | | | |
| 2.20.2 | Electronic sealing devices | | | | |
| 2.20.2.1 | When access to parameters that participate in the determination of results of measurement is not protected by mechanical sealing devices, the protection shall fulfil the provisions of 2.20.2.1.1 through 2.20.2.1.5. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 2.20.2.1.1 | access shall only be allowed to authorized persons, e.g. by using a "password" and, after changing parameters, the measuring system may be put into use "in sealed condition" again without any restriction; or access is allowed without restrictions (similar with the classical sealing) but, after changing parameters, the measuring system shall only be put into use in sealed condition again by authorized persons, e.g. by using a "password". | | | | |
| 2.20.2.1.2 | The "password" must be changeable. | | | | |
| 2.20.2.1.3 | In case of direct selling to the public the use of only a "password" is not allowed and the measuring system shall be provided with a mechanical sealing device, e.g. access cover protected switch or key switch. | | | | |
| 2.20.2.1.4 | The device shall either clearly indicate when it is in the configuration mode (that is changes not implemented), or it shall not operate while in this mode. This status shall remain until the measuring system has been put into use "in sealed condition" in accordance with 2.20.2.1.1. | | | | |
| 2.20.2.1.5 | For identification, data concerning the latest intervention shall be automatically recorded into an event logger. The record shall include at least: • an event counter, • the date the parameter was changed (this is allowed to be entered manually), • the new value of the parameter, and • an identification of the person that implemented the intervention The traceability of the last intervention shall be assured for at least two years, if it is not over-written on the occasion of a further intervention. If it is possible to store more than one intervention, and if deletion of a previous intervention must occur to permit a new record, the oldest record shall be deleted. | | | | |
| 2.20.2.2 | For measuring systems with parts which may be disconnected one from another by the user and which are interchangeable, the following provisions shall be fulfilled: • it shall not be possible to access parameters that participate in the determination of results of measurements through disconnected points unless the provisions in 2.20.2.1 are fulfilled; • interposing any device which may influence the accuracy shall be prevented by means of electronic and data processing securities or, if not possible, by mechanical means. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 2.20.2.3 | For measuring systems with parts which may be disconnected one from another by the user and which are not interchangeable, the provisions in 2.20.2.2 apply. Moreover, these measuring systems shall be provided with devices which do not allow them to operate if the various parts are not associated according to the manufacturer's configuration. Note: Disconnections which are not allowed to the user may be prevented, for example by means of a device that prevents any measurement after disconnecting and reconnecting. | | | | |
| 2.21 | Measuring systems for unattended delivery (such as those for fuel delivery from road tankers into filling stations or for direct sale to the public) may be designed in such a way that the transaction is not settled when the supplier leaves the delivery location. This arrangement is only applicable when there is an existing agreement between the parties. | | | | |
| | National or regional regulations may require that measuring systems intended for unattended delivery are equipped with: • an automatic device to identify the unloading location; • a printing device for automatically issuing a receipt to the customer; and • a memory device in which the following data are recorded: identification of the measuring system, measurement data, time and date of delivery, and the unloading location. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks | | | | | |
|-------------|---|------|-------|------|---------|--|--|--|--|--|
| 3 | Requirements for meters and ancillary devices of a n | neas | surii | ng s | ystem | | | | | |
| 3.1 | Meter | | | | | | | | | |
| 3.1.1 | Rated operating conditions | | | | | | | | | |
| 3.1.1.1 | The rated operating conditions of a meter are determined at least by the following characteristics: minimum measured quantity, MMQ; flowrate range limited by the minimum flowrate, Qmin, and the maximum flowrate, Qmax, (or by the Reynolds number range, if applicable); name or type of the liquid or its relevant characteristics, for example the viscosity range limited by the minimum viscosity of the liquid and/or the density range limited by the minimum density of the liquid ρmin and the maximum density of the liquid ρmax; the pressure range limited by the minimum pressure of the liquid, Pmin and the maximum pressure of the liquid, Tmin and the maximum temperature of the liquid, Tmin and the maximum temperature of the liquid, Tmin and the maximum temperature of the liquid, Tmax; climatic and mechanical environmental class (see Annex A); nominal value of the AC voltage supply and/or | | | | | | | | | |
| 3.1.1.2 | limits of DC voltage supply. The value of the minimum measured quantity shall be in the form 1×10^n , 2×10^n or 5×10^n authorized units of volume or mass, n being a positive or negative whole number, or zero. | | | | | | | | | |
| 3.1.2 | Metrological requirements In this section, the requirements for a meter also apply to measuring devices (see 5.1.5). | | | | | | | | | |
| 3.1.2.1 | The maximum permissible errors for a meter, under rated operating conditions, are equal to those specified in line B of Table 2. | | | | | | | | | |
| 3.1.2.2 | For any quantity equal to or greater than five times the minimum measured quantity, the repeatability error of the meter shall not be higher than two-fifths of the value specified in line A of Table 2. | | | | | | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 3.1.2.3 | Under rated operating conditions for a given liquid, meters shall present a magnitude of the difference between the initial intrinsic error and the error after the endurance test equal to or less than the value specified in line B in Table 2. Note: The requirements concerning the endurance testing are found in Section 6.1.5 and R117-2. It should also be noted that the endurance test is only applicable to meters with moving parts and parts under mechanical stress (this means that Coriolis, ultrasonic, and electromagnetic meters are not required to undergo an endurance test). | | | | |
| 3.1.2.4 | The minimum specified quantity deviation (E_{min}) for the meter is given by the second formula in 2.5.3. | | | | |
| 3.1.3 | Adjustment device | | | | |
| | A meter may have a sealable means of adjustment which permits modification of the ratio between the indicated quantity and the actual quantity to be within: 0.05 % for meters intended for measuring systems with accuracy class 0.3; 0.1 % for meters intended for measuring systems with all other accuracy classes. An adjustment device shall only be used to reduce the errors to as close to zero as possible. Adjustment by means of a bypass of the meter is prohibited. | | | | |
| 3.1.4 | Correction device | | | | |
| 3.1.4.1 | Meters may be fitted with correction devices; such devices are always considered as an integral part of the meter. All requirements that applay to the meter, in particular the maximum permissible errors specified in 3.1.2.1, are therefore applicable to the corrected quantity (at metering conditions). Submitted type evaluation paperwork must state if the correction device is a mandatory part of the meter. | | | | |
| 3.1.4.2 | In normal operation, the non-corrected quantity shall not be displayed. The non-corrected quantity shall, however, be available for test purposes. | | | | |
| 3.1.4.3 | The correction device shall only be used to reduce the errors to as close to zero as possible. | | | | |
| 3.1.4.4 | All the parameters which are not measured and which are necessary for correcting shall be contained in the calculator or the meter at the beginning of the measurement operation. The type approval certificate may prescribe the possibility of checking parameters that are necessary for correctness at the time of verification of the correction device. | | | | |
| 3.1.4.5 | For transactions that involve direct selling to the public, applying a correction is allowed only by selecting the name or the type of the liquid at the beginning of the measurement operation. For transactions that do not involve direct selling to the public, it is allowed to select or enter the name or type of the liquid or any other data, when this data participates in the correction of the quantity. This other allowed data is that which characterizes the name or type of the measured liquid without any ambiguity. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 3.1.4.5 | All cases are subject to the following conditions: | | | | |
| | A printing device subject to legal metrological control is mandatory; | | | | |
| | This data and a note explaining that this data has been entered manually shall be printed at the same time as the measuring results; | | | | |
| | The name or type of the liquid shall be known and printed without any ambiguity. | | | | |
| | For transactions that do not involve direct selling to the public (especially transactions governed by specific contracts), a printing device is not required when the following conditions exist: | | | | |
| | when the correction is stored by a memory device accessible to all parties involved; or | | | | |
| | when both parties have the possibility to be present to conclude the transaction, by any appropriate means, and the two parties are informed of the conditions of the correction. | | | | |
| | The type approval certificate may indicate how to gain access to the memorized data. | | | | |
| 3.1.4.6 | The correction device shall not allow the correction of a pre- estimated drift (such as in relation to time or total quantity). | | | | |
| 3.1.4.7 | The associated measuring devices, if any, shall comply with the applicable International Standards or Recommendations. Their accuracy shall be good enough to permit that the requirements on the meter be met, as specified in 3.1.2.1. | | | | |
| 3.1.4.8 | Associated measuring devices shall be fitted with checking facilities, as specified in 4.3.6. | | | | |
| 3.1.5.1 | Measuring systems equipped with turbine meters | | | | |
| 3.1.5.1 | The pressure downstream of the meter shall be such that cavitation is avoided. | | | | |
| 3.1.5.2 | If the accuracy of the meter is affected by disturbances in the upstream or downstream pipeline, the meter shall be provided with a sufficient number of straight pipe lengths, with or without flow straightening devices, as specified by the manufacturer, so that the indications of the installed measuring system including the meter meet the requirements of 2.4 to 2.6 with respect to the maximum permissible errors and according to the accuracy class of the measuring system. | | | | |
| 3.1.5.3 | The characteristics of the flow straightening devices, and/or straight pipe lengths, if required, shall be specified in the type approval certificate. | | | | · |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 3.1.5.4 | If the system is provided with a programmable or adjustable "low-flow cut-off" feature, a "zero-offset adjustment" feature, or any other adjustable feature relied upon to comply with a test requirement throughout the rated operating conditions, the feature(s) shall be sealable. Clear instructions for the proper setting of the feature(s) shall be provided by the manufacturer. The limitations and setting of the feature(s) shall be detailed in the type approval certificate. "Low-flow cut-off" features shall not be set at flow rates higher than 20 % of the application-defined minimum flow rate. The error caused by the zero-offset of the meter, related to the minimum flowrate, shall not exceed the value specified | | | | |
| | in line C of Table 3. | | | | |
| 3.1.6 | Measuring systems equipped with electromagnetic meters | | | | I |
| 3.1.6.1 | The requirements in 3.1.5.1 to 3.1.5.4 apply. | | | | |
| 3.1.6.2 | The rated operating conditions with respect to the conductivity of the liquid and the cable characteristics shall be specified by the manufacturer and shall be documented in the type approval certificate. | | | | |
| 3.1.7 | Measuring systems equipped with ultrasonic meters | | | | |
| 3.1.7.1 | The requirements in 3.1.5.1 to 3.1.5.4 apply. | | | | |
| 3.1.7.2 | The minimum Reynolds number of the liquid to be measured shall be specified by the manufacturer. | | | | |
| 3.1.8 | Measuring systems equipped with vortex meters | | | | |
| 3.1.8.1 | The requirements in 3.1.5.1 to 3.1.5.4 and the requirement in 3.1.7.2 apply. | | | | |
| 3.1.9 | Measuring systems equipped with mass flow meters | | | | |
| 3.1.9.1 | The requirements in 3.1.5.1 to 3.1.5.4 apply. | | | | |
| 3.1.9.2 | The mass flowmeter shall be installed in the measuring system in accordance with the system manufacturer's recommendations and with any conditions or limitations set out in the type approval certificate. | | | | |
| 3.1.10 | Measuring systems equipped with drum meters for alcohol | | | | |
| 3.1.10.1 | The volume of the individual measuring chambers of the drum meter shall be 1×10^n , 2×10^n , or 5×10^n litres, where n is a positive or negative whole number, or zero. The chambers of the drum shall be of equal size. The drum axis shall be horizontal. In order to be able to ensure that it is correctly installed, the meter shall be equipped with a level indicating device if, when the drum axis is inclined up to 3° to the horizontal, the indication of the meter varies by more than half the maximum permissible error on verification. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 3.1.10.2 | The volumes of the individual measuring chambers of a drum meter may be adjusted by means of displacement bodies. The associated conversion device which measures the density and the temperature of the measured liquid shall be adjustable. | | | | |
| 3.1.10.3 | The conversion device to determine the volume of ethanol belonging to a drum meter shall function in accordance with the International Recommendation OIML R 22 "International alcoholometric tables" (1975). The reference temperature for the alcohol measurement is 20 °C. The conversion may be applied mechanically or electronically. These requirements also apply to other measuring principles. | | | | |
| 3.1.10.4 | The sampler of a drum meter shall automatically separate and collect a representative sample of the liquid to be measured in order to permit the separate determination of the average alcohol content of liquid which has passed through the measuring device, for example, by separating an equal volume each time the measuring chambers are filled. If the test volume withdrawn is subject to special or separate treatment, the measuring device shall be so adjusted that the volume withdrawn is not included in the | | | | |
| 3.1.10.5 | indication of the drum meter. The elimination of air intake or gas release will be performed by the drum meter itself. So no additional gas elimination device is required. | | | | |
| 3.1.10.6 | The following inadmissible operating conditions and failures of a drum meter shall either be prevented by special devices incorporated in the meter, or their occurrences shall be indicated by warning devices: • excessive flowrate; | | | | |
| | excessive nowrate; obstruction of free flow; overfilling of the drum due to obstruction of the rotating elements; temperature outside the permissible range; and inadmissible heating of the separated sample. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| | Kequirement | Pa | F. | Ż | Kemarks |
| 3.2 | Indicating device | | | | |
| 3.2.1 | General provisions | | ı | 1 | |
| 3.2.1.1 | Reading of the indications shall be precise, easy and non-ambiguous whatever position the indicating device comes to rest; if the devices comprises several elements, it shall be arranged in such a way that the reading of the measured quantity can be made by simple juxtaposition of the indications of the different elements. The decimal sign shall appear distinctly. | | | | |
| 3.2.1.2 | The scale interval of indication shall be in the form $1\times 10^n, 2\times 10^n$ or 5×10^n authorised units of quantity, where n is a positive or negative whole number, or zero. | | | | |
| 3.2.1.3 | Non-significant minimum increments of registration should be avoided. This does not apply to price indications. | | | | |
| 3.2.1.4 | for analog indicating devices, the quantity corresponding to 2 mm on the scale or to one-fifth of the scale interval (of the first element for mechanical indicating devices), whichever is greater, shall be less than or equal to the minimum specified quantity deviation; for digital indicating devices, the quantity corresponding to two minimum increments of registration shall be less than or equal to the | | | | |
| 3.2.2 | minimum specified quantity deviation. Mechanical indicating device | | | | |
| 3.2.2.1 | When the graduation of an element is entirely visible, the value of one revolution of that element shall be in the form 10 ⁿ authorized units of quantity, where n is a whole number. This rule however, does not apply to the element corresponding to the maximum range of the indicating device. | | | | |
| 3.2.2.2 | On an indicating device having several elements, the value of each revolution of an element whose graduation is entirely visible must correspond to the scale interval of the following element. | | | | |
| 3.2.2.3 | An element of the indicating device may have continuous or discontinuous movement, but when elements other than the first have only part of their scales visible through the windows, these elements shall have discontinuous movement. | | | | |
| 3.2.2.4 | The advance by one figure of any element having discontinuous movement shall occur and be completed when the preceding element passes from 9 to 0. | | | | |
| 3.2.2.5 | When the first element has only a part of its scale visible through a window and has a continuous movement, the dimension of that window shall be at least equal to 1.5 times | | | | |

| | the distance between two consecutive graduated scale marks. | | | | |
|-------------|--|------|------|-----|---------|
| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
| 3.2.2.6 | All scale marks shall have the same width, constant along the line and not exceeding one quarter of the scale spacing. The apparent scale spacing shall be equal to or greater than 2 mm. The apparent height of the figures shall be equal to or greater than 4 mm, unless otherwise specified in the requirements for particular measuring systems. | | | | |
| 3.2.3 | Electronic indicating device | | | | |
| | The continuous display of quantity during the period of measurement is only mandatory in the case of direct selling to the public. However, if interrupting the display of quantity interrupts the action of some checking facilities that are mandatory or necessary to ensure correct measurement, the quantity passing through the meter during each interruption shall be smaller than or equal to the minimum measured quantity. | | | | |
| 3.2.4 | Zero setting device for quantity indicating device | | | | |
| 3.2.4.1 | A quantity indicating device may be provided with an ancillary device for setting the indication to zero either by manual operation or by means of an automatic system. | | | | |
| 3.2.4.2 | Once the zeroing operation has begun it shall be impossible for the quantity indication to show a result different from that of the measurement, which has just been made, until the zeroing operation has completed. Indicating devices on fuel dispensers and electronic measuring systems shall not be capable of being reset to zero during measurement. On other measuring systems, either this provision shall be fulfilled or a clearly visible notice shall be provided on the indicating device stating that this operation is prohibited. | | | | |
| 3.2.4.3 | On analog indicating devices, the residual indication after return to zero shall not be more than half the minimum specified quantity deviation. | | | | |
| 3.2.4.4 | On digital indicating devices, the quantity indication after return to zero shall be zero without any ambiguity. | | | | |
| 3.2.4.5 | In the case of direct selling to the public, and except for fuel dispensers, the following provisions apply: • the next delivery shall be inhibited until the indicating device has been reset to zero; or • when the zeroing operation is not automatic, the measuring system shall bear legible and indelible information inviting the customer to reset the indication before the delivery. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 3.3 | Price indicating device | | | | |
| 3.3.1 | A quantity indicating device with aligned figures and zero- setting may be complemented with a price indicating device, also with aligned figures and zero-setting. | | | | |
| 3.3.2 | The unit price may be displayed before the delivery (3.3.2.1) or the unit price may be keyed in after the delivery (3.3.2.2). | | | | |
| 3.3.2.1 | The selected unit price shall be displayed by an indicating device before the start of the measurement (unless the option in 3.3.2.2 is used). The unit price shall be adjustable; changing the unit price may be carried out either directly on the measuring system or through ancillary devices. The indicated unit price at the start of the measurement operation shall be valid for the whole transaction. A new unit price shall only be effective at the moment of a new measurement operation. A time of at least 5 seconds shall elapse between indicating a new unit price and before the next measurement operation | | | | |
| | can start, if the unit price is set from ancillary devices. | | | | |
| 3.3.2.2 | (This section is a different option from 3.3.2.1 and is not applicable to fuel dispensers.) In the case of price indicating devices for measuring systems other than fuel dispensers, it is permitted to display only the quantity before and during the delivery. Neither unit price nor total price is displayed before and during the delivery. After the measurement operation is complete, the unit price is selected (or keyed in) to process the total price calculation to conclude the transaction; this unit price shall be valid for the whole transaction. In the case of direct selling to the public, the unit price shall be displayed or printed. | | | | |
| 3.3.3 | The provisions in 3.2 relating to quantity indicating devices apply also, by analogy, to the price indicating devices. | | | | |
| 3.3.4 | The monetary unit used, or its symbol, shall appear in the immediate vicinity of the indication. | | | | |
| 3.3.5 | The zero-setting devices of the price indicating device and of the quantity indicating device shall be designed in such a way that zeroing either indicating device automatically involves zeroing the other. | | | | |
| 3.3.6 | The scale interval shall satisfy the following requirements for analog indicating devices, the price corresponding to 2 mm on the scale or to one-fifth of the scale interval (of the first element for mechanical indicating devices), whichever is greater, shall be less than or equal to the minimum specified price deviation; for digital indicating devices, the price corresponding to two minimum increments of registration, shall be less than or equal to the minimum specified price deviation. However, the interval of one-fifth of the scale interval or of 2 mm in the case of the first bullet or the scale interval in the case of the second bullet needs not correspond to a value less | | | | |

| than that of the smallest coin in circulation in the country in | | |
|---|--|--|
| which the equipment is used. | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 3.3.7 | The difference between the indicated price and the price calculated from the unit price and the indicated quantity shall not exceed the minimum specified price deviation. However this difference need not be less than the smallest coin in circulation in the country in which the equipment is used. Moreover this requirement does not apply when the unit | | | | |
| | price has been changed between two measurements. | | | | |
| 3.3.8 | The significant fault on price indication (the difference in 3.3.7) is the price corresponding to the significant fault for the quantity as specified in 2.5.4. | | | | |
| 3.3.9 | On analog indicating devices, the residual indication after zeroing shall not exceed half the minimum specified price deviation. However, this indication need not be less than the smallest coin in circulation in the country in which the equipment is used. | | | | |
| 3.3.10 | On digital indicating devices, the price indication after zeroing shall be zero without any ambiguity. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 3.4 | Printing device | | | ļ | |
| 3.4.1 | The printed scale interval shall be in the form of 1×10^n , 2×10^n or 5×10^n authorized units of quantity, n being a positive or negative whole number, or zero, and shall not be greater than the minimum specified quantity deviation. The printed scale interval shall not be less than the smallest scale interval of the indicating devices. | | | | |
| 3.4.2 | The quantity printed shall be expressed in one of the units authorized for the indication of quantity and expressed in the same units as the indicating device. The figures, the unit used or its symbol and the decimal sign, if any, shall be printed unambiguously on the ticket. | | | | |
| 3.4.3 | The printing device may also print information identifying the measurement such as: sequence number, date, identification of the dispenser, type or name of liquid, etc. If the printing device is connected to more than one measuring system, it shall print the identification of the relevant system. | | | | |
| 3.4.4 | If a printing device allows repetition of the printing before a new delivery has started, copies shall be clearly marked as such, for example by printing "duplicate". | | | | |
| 3.4.5 | If the quantity is determined by the difference between two printed values, even if one is expressed in zeros, it shall be impossible to withdraw the ticket from the printing device during measurement. | | | | |
| 3.4.6 | Where the printing device and quantity indicating device each have a zeroing device, these devices shall be designed so that resetting one of them to zero also resets the other. | | | | |
| 3.4.7 | The printing device may print, in addition to the measured quantity, the corresponding transaction price, or this price accompanied by the unit price. Any value shall be printed as a repeated value from the measuring system. The figures, the monetary unit used or its symbol, and the decimal sign, if any, shall be printed unambiguously on the ticket. | | | | |
| 3.4.8 | The printed price scale interval shall be in the form 1×10^n , 2×10^n or 5×10^n monetary units, n being a positive or negative whole number, or zero; it shall not exceed the minimum specified price deviation. However, it need not be less than the smallest coin in circulation in the country in which the equipment is used. | | | | |
| 3.4.9 | If the quantity indicating device is not fitted with a price indicating device, the difference between the printed price and the price calculated on the basis of the indicated quantity and the printed unit price shall comply with the requirements in 3.3.7. | | | | |

| 3.4.10 | Electronic printing devices are also subject to the requirements in 4.3.5. | | | | |
|-------------|---|------|------|-----|---------|
| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
| 3.5 | Memory device | | | | |
| 3.5.1 | Measuring systems may be fitted with a memory device to store measurement results until their use or to keep a record of commercial transactions, providing proof in the event of a dispute. Devices used to read stored information are considered as included in the memory devices. It is not required that the parties interested in a transaction shall be provided continuously with the results of measurement, but only that they shall have access to these results (for example, in the event of a dispute). | | | | |
| | In addition, in the case of self-service (filling station, truck filling station) the owner of the measuring system is considered to have access to the indications of the measuring system even when he does not use this possibility in practice. | | | | |
| 3.5.2 | The medium on which data are stored must have sufficient permanency to ensure that the data are not corrupted under normal storage conditions. There shall be sufficient memory storage for any particular application. | | | | |
| 3.5.3 | Stored data may be deleted if either: | | | | |
| | • the transaction is settled; or | | | | |
| | these data are printed by a printing device subject to legal control. | | | | |
| 3.5.4 | After the requirements in 3.5.3 are fulfilled and when the storage is full, it is permitted to delete memorized data when both the following conditions are met: | | | | |
| | data are deleted in the same order as the recording order and the rules established for the particular application are respected; deletion is carried out either automatically or after a special manual operation. | | | | |
| 3.5.5 | Memorization shall be such that it is impossible in normal use to modify stored values. The data memorized must be protected against unintentional and intentional changes with common software tools. | | | | |
| 3.5.6 | Memory devices shall be fitted with checking facilities according to 4.3.5. The aim of the checking facility is to ensure that stored data correspond to the data provided by the calculator and that restored data correspond to stored data. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 3.6 | Pre-setting device | | | ı | |
| 3.6.1 | The preset quantity shall be indicated before the start of the measurement. | | | | |
| 3.6.2 | Where pre-setting is effected by means of several controls which are independent of each other, the scale interval corresponding to one control shall be equal to the pre-setting range of the control of the next lower order. Pre-setting devices with push-buttons or similar means to pre-set fixed quantities are allowed, provided that these fixed quantities are equal to a whole number of units of volume or mass. | | | | |
| 3.6.3 | Pre-setting devices may be so arranged that the repetition of a selected quantity does not require a new setting of the controls. | | | | |
| 3.6.4 | Where it is possible to view simultaneously the figures of the display device of the pre-setting device and those of the quantity indicating device, the former shall be clearly distinguishable from the latter. | | | | |
| 3.6.5 | Indication of the selected quantity may, during measurement, either remain unaltered or return progressively to zero. However, for an electronic pre-setting device it is acceptable to indicate the preset value on the indicating device for quantity or price by means of a special operation with the restriction that this value shall be replaced by the zero indication for quantity or price before the measurement operation can start. | | | | |
| 3.6.6 | In the case of a prepaid or pre-ordered delivery: • the difference found under normal operating conditions between the pre-set quantity and the quantity shown by the quantity indicating device at the end of the measurement operation shall not exceed the minimum specified quantity deviation; • the difference found under normal operating conditions between the prepaid amount and the price shown by the price indicating device at the end of the measurement operation shall not exceed the minimum specified price deviation. | | | | |
| 3.6.7 | The pre-set quantities and the quantities shown by the quantity indicating device shall be expressed in the same unit. This unit (or its symbol) shall be marked on the presetting mechanism. | | | | |
| 3.6.8 | The scale interval of the pre-setting device shall not be less than the scale interval of the indicating device. | | | | |
| 3.6.9 | Pre-setting devices may incorporate a device to permit the flow of liquid to be stopped quickly when necessary. | | | | |
| 3.6.10 | Measuring systems with a price indicating device may also be fitted with a price pre-setting device which stops the flow | | | | |

| of the liquid when the quantity delivered corresponds to the | | |
|--|--|--|
| pre-set price. | | |
| The requirements in 3.6.1 to 3.6.9 apply by analogy. | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 3.7 | Conversion device | | | • | |
| 3.7.1 | Measuring systems may be fitted with a conversion device as defined in T.c.4. The provisions of 3.7 apply to electronic conversion devices and, by analogy, to mechanical conversion devices. | | | | |
| 3.7.2 | The calculation of the converted quantity shall be made according to the applicable International Recommendations or Standards, or other acceptable methods. | | | | |
| 3.7.3 | The parameters which characterize the measured liquid and which are employed in the conversion formula shall be measured using associated measuring devices subject to control when the parameters vary during the measurement process. However, some of these parameters may be not measured, or associated measuring devices may be not subject to control if these parameters do not vary substantially. In any case, the maximum permissible errors an converted indications due to the conversion device, shall not exceed the values specified in 2.7.1.2. | | | | |
| 3.7.4 | Associated measuring sensors and suitable provisions for testing shall be installed within a distance of one metre (1 m) of the meter wherever possible. Where this is not possible, it shall be possible to verify that the associated measuring devices are able to determine (within the maximum permissible errors as defined in Table 4.2) the relevant characteristic quantities of the liquid, as they exist in the measuring device (See also Annex B). The associated measuring devices shall not affect the correct functioning of the meter(s). | | | | |
| 3.7.5 | All the parameters which are not measured and which are necessary for the conversion shall be present in the calculator at the beginning of the measurement operation. It must be possible to print or to indicate them from the calculator. The device(s) used exclusively to print or indicate these non measured parameters are considered to be non-critical and are only subject to tests showing their capability to correctly indicate or print these values. For a mechanical conversion device that cannot print or indicate these values, a seal must be broken to change any setting. For direct selling to the public, it is allowed to enter the name or type of the liquid into the calculator at the beginning of the measurement Operation; it is not permitted to change any other parameter participating in conversion unless a seal is broken. In other cases, it is allowed to select or enter the name or type of the liquid or any other data, when this data participates in the conversion of the quantity, subject to the following conditions: • a printing device subject to legal metrological control is mandatory; | | | | |

| | this data and a note explaining that this data has been entered manually shall be printed at the same time as the measurement results; the name or type of the liquid shall be known and printed without any ambiguity; where the transaction does not involve direct selling to the public, the other allowed data are those which characterize the name or type of the measured liquid without any ambiguity. Except in the case of direct selling to the public it is allowed |
|-------|---|
| | to replace the printing device under the following conditions: |
| | in case of conversion by a memory device; or when both parties have the possibility to be present to conclude the transaction, by any appropriate means to inform the two parties of the conditions of conversion. |
| | The type approval certificate may indicate how to gain access to the memorized data. |
| 3.7.6 | In addition to the quantity at metering conditions and the volume at base conditions or the mass, which shall be displayed according to 2.9.2, the values of other measured quantities (density, pressure, temperature) shall be accessible for testing purposes. When only used for testing or inspection purposes, the device(s) used to access and indicate these values is(are) considered to be non-critical, and is(are) only subject to tests showing its(their) capability to correctly indicate or print these values. |
| | Scale intervals for indication of density, pressure and temperature shall be smaller than or equal to one fifth of the maximum permissible errors fixed in Table 4.2 in 2.7.2.2 for associated measuring devices. |
| 3.7.7 | The temperature sensor shall respond rapidly to temperature changes in order to measure the temperature of the liquid passing through the meter in a sufficiently accurate way. |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 3.8 | Calculator | | | | |
| | All parameters necessary for the elaboration of indications that are subject to legal metrology control, such as unit price, calculation table, correction polynomial, etc. shall be present in the calculator at the beginning of the measurement operation. The calculator may be provided with interfaces permitting the coupling of other devices. When these Interfaces are used, the Instrument shall continue to function correctly and its metrological functions shall not be influenced or affected. | | | | |
| 3.9 | Convener's note: Section 3.9 is new in R117-1 (2CD). If this R117-1 text is approved (or altered) by the PG on the 2CD then, these new requirements will be inserted here into R117-3. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 4 | Measuring systems equipped with electronic devices | | | | |
| 4.1 | General requirements | | | | |
| 4.1.1 | Electronic measuring systems shall be designed and manufactured such that their metrological functions are safeguarded and their errors do not exceed the maximum permissible errors as defined in 2.5 under rated operating conditions. | | | | |
| 4.1.1.1 | Interruptible electronic measuring systems shall be designed and manufactured such that, when they are exposed to the disturbances specified in A.4, either: a) significant faults do not occur, or b) checking facilities detect a malfunction and act upon it in accordance with 4.3 when significant faults occur. | | | | |
| 4.1.1.2 | Non-interruptible measuring systems shall be designed and manufactured in such a way that no significant faults occur when they are exposed to the disturbances specified in A.4. | | | | |
| 4.1.2 | It is the responsibility of the manufacturer to decide whether a given type of measuring system is interruptible or not, taking into account the applicable rules of security and type of application. However, measuring systems for direct selling to the public shall be interruptible. When, at the time of type approval, it is not possible to | | | | |
| | specify the future utilization of the instrument the requirements in 4.1.1.2 apply. | | | | |
| 4.1.3 | The requirements in 4.1.1 shall be met durably. For this purpose electronic measuring systems shall be provided with the checking facilities specified in 4.3. | | | | |
| 4.1.5 | Measuring systems shall permit the retrieval of the measurement result just before a malfunction, in particular significant faults and/or power supply failure, occurred and was detected by checking facilities. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 4.2 | Power supply device | | | | |
| 4.2.1 | When the flow is not interrupted during the failure of the principal power supply device, the measuring system shall be provided with a means to safeguard all measuring functions during that failure. | | | | |
| 4.2.2 | When the flow is interrupted during the failure of the principal power supply device, the provisions in 4.2.1 shall be met, or data contained at the moment of the failure shall be saved and displayable an an indicating device subject to legal metrology control during a period of at least 15 minutes, to permit the conclusion of the current transaction. | | | | |
| 4.2.2.1 | If a provision for the manual activation of the display is present, the display shall be available for a minimum of two minutes. | | | | |
| 4.2.2.2 | As an alternative, except for direct selling to the public, the last transaction may be memorized and displayable upon the restoration of power. | | | | |
| 4.3 | Checking facilities | | | | |
| 4.3.1 | Action of checking facilities The detection by the checking facilities of incorrectness in generation, transmission, processing and/or indication of measurement data shall result in the following actions, according to the type. | | | | |
| 4.3.1.1 | Type N (Non-automatic): a visible or audible alarm for the attention of the operator. | | | | |
| 4.3.1.2 | Type I or P | | | | |
| | a) for non-interruptible measuring systems: | | | | |
| | automatic correction of the fault | | | | |
| | stopping only the faulty device when the measuring system without that device continues to comply with the regulations | | | | |
| | a visible or audible alarm for the Operator; this alarm shall continue until the cause of the alarm is suppressed. In addition, when the measuring system transmits data to ancillary devices, the transmission shall be accompanied by a message indicating the presence of a fault. | | | | |
| | Where an instrument is equipped with facilities to estimate the quantity of liquid having passed through the system during a fault, all indications of such values shall be clearly identifies as estimates. | | | | |
| | b) for interruptible measuring systems, in particular for fuel dispensers: | | | | |
| | automatic correction of the fault | | | | |

| | stopping only the faulty device, when the measuring system without that device continues to comply with the regulations |
|---------|--|
| | • stopping the flow. |
| 4.3.2 | Checking facilities for the measuring device Checking facilities shall be designed and manufactured such that they can verify the presence of the measuring device, its correct operation, and the correctness of the data transmission. |
| 4.3.2.1 | When the signals generated by the measuring device are in the form of pulses, each pulse representing an elementary quantity, significant faults shall be detected by checking facilities and acted upon. |
| | These checking facilities shall be of type P and the checking shall occur at time intervals not exceeding the duration of the measurement of an amount of liquid equal to the minimum specified quantity deviation. |
| | While not an requirement for initial and subsequent verification, it shall be possible during type approval to ensure that these checking facilities function correctly: |
| | by disconnecting the transducer, or |
| | by interrupting one of the sensor's pulse generators, or |
| | by interrupting the electrical supply of the transducer. |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
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| 4.3.2.2 | For electromagnetic meters only, where the amplitude of the Signals generated by the measuring device is proportional to the flowrate, the following procedure may be used: | | | | |
| | A simulated signal with a shape similar to that of the measurement signal is fed into the Input of the secondary device, representing a flowrate between the minimum and maximum flowrate of the meter. The checking facility shall check the primary and the secondary device. The equivalent digital value is checked to verify that it is within predetermined limits given by the manufacturer and consistent with the maximum permissible errors. | | | | |
| | This checking facility shall be of type P or I. In the latter case, the checking shall occur at least every five minutes. | | | | |
| | <i>Note</i> : Following this procedure, additional checking facilities (more than two electrodes, double signal transmission etc.) are not required. | | | | |
| 4.3.2.3 | For other technologies checking facilities providing equivalent levels of security remain to be developed. | | | | |
| 4.3.3 | Checking facilities for the calculator These checking facilities shall verify that the calculator system functions correctly and ensure the validity of the calculations made. There are no special means required for indicating that these checking facilities function correctly. | | | | |
| 4.3.3.1 | The checking of the functioning of the calculation system shall be of types P or I. In the latter case, the checking shall occur at least every five minutes, except in the case of fuel dispensers, for which it shall occur at each delivery. The objective of the checking is to verify that: • the values of all permanently memorized instructions and data are correct; and | | | | |
| | all procedures of internal transfer and storage of data relevant to the measurement result are performed correctly. | | | | |
| 4.3.3.2 | The checking of the validity of calculations shall be of type P. This consists of checking the correct value of all data related to the measurement whenever these data are internally stored or transmitted to an ancillary device through an interface. | | | | |
| | In addition, the calculation system shall be provided with a means of controlling the continuity of the calculation program. | | | | |
| 4.3.4 | Checking facilities for the indicating device This checking facility shall verify that the primary indications are displayed and that they correspond to the data provided by the calculator. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
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| 4.3.4 | In addition, the checking facility shall verify the presence of the indicating devices, if they are removable. | | | | |
| | These verifications may be performed in one of two possible ways; they may be performed either according to first possibility which is presented in 4.3.4.2 or they may be performed according to the second possibility which is presented in 4.3.4.3. | | | | |
| 4.3.4.1 | While not a requirement for initial and subsequent verification, it shall be possible during type approval to ensure that the checking facility of the indicating device is working properly. | | | | |
| 4.3.4.2 | The first possibility is to automatically control the complete indicating device. The checking facility of the indicating device is of type P. However, it may be of type I if a primary indication is provided by another device of the measuring system or if the indication may be easily determined from other primary indications (for example, in the case of a fuel dispenser, it is possible to determine the price to pay from the quantity and the unit price). | | | | |
| 4.3.4.3 | The second possibility is to automatically check the data transmitted to the indicating device and the electronic circuits used for the indicating device, except the driving circuits of the display itself, and to also check the display. | | | | |
| | The automatic checking facility of the transmitted data and of the electronic circuits used for the indicating device is of type P. However, it may be of type I if a primary indication is provided by another device of the measuring system, or if the indication may be easily determined from other primary indications (for example, in the case of the presence of a price indicating device, it is possible to determine the price to pay from the quantity and the unit price). | | | | |
| | The checking facility of the display shall provide the ability to visually check the entire display which shall meet the following description: | | | | |
| | a) For fuel dispensers: displaying all the elements ("eights" test if appropriate); blanking all the elements ("blank" test), and displaying "zeros" for quantity and, if applicable, displaying the valid unit price and "zeros" for price, just before a new delivery starts. | | | | |
| | b) For all other interruptible and non-interruptible measuring systems, the test sequence shall be as described under a) (above) or any other automatic test cycle which indicates all possible states for each element of the display. | | | | |

| This ability to visually check the display shall be of type I for fuel dispensers and of type N for other interruptible and non-interruptible measuring systems, but it is not mandatory for a malfunction to result in the actions described in 4.3.1. | | | |
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| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 4.3.5 | Checking facilities for ancillary devices | | | | |
| | An ancillary device (repeating device, printing device, seif- service device, memory device, etc.) shall include a checking facility of type I or P. The object of this checking facility is to verify the presence of the ancillary device, when it is a necessary device, and to verify the correct transmission of data from the calculator to the ancillary device. | | | | |
| | In particular, the checking of a printing device aims at ensuring that the data received and processed by the printing device correspond to the data transmitted by the calculator. At least the following shall be checked: | | | | |
| | presence of paper, | | | | |
| | transmission of data, | | | | |
| | • the electronic control circuits (except the driving circuits of the printing mechanism itself). | | | | |
| | While not a requirement for initial and subsequent verification, it shall be possible during type approval to ensure that the checking facility of the printing device is functioning by an action that forces a printing malfunction. This action should be a simulated incorrectness in the generation, transmission (taking into account 4.3.2.1), processing, or indication of measurement data. | | | | |
| | Where the action of the checking facility is a warning, this shall be given on or by the ancillary device concerned. | | | | |
| 4.3.6 | Checking facilities for the associated measuring devices Associated measuring devices shall include a checking facility of type P. The aim of this checking facility is to ensure that the Signal given by these associated devices is inside a pre-determined measuring range. Data from associated measuring devices shall be read at least 5 times during a quantity equal to the minimum measured quantity. Each time the data is read there shall be a check. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Re | marks | | | | | | |
|-------------|--|------|------|-----|----|-------|--|--|--|--|--|--|
| 5 | Requirements specific to certain types of measuring | | | | | | | | | | | |
| 5.1 | Fuel dispensers | | | | | | | | | | | |
| | Except where otherwise specified, the requirements in this section do not apply to LPG dispensers. | | | | | | | | | | | |
| | Note: This clause can also be used for other liquid dispensers usually used at petrol station locations (such as: urea (AUS32/DEF) dispensers, dispensers for windscreen washer fluid (isopropanol/water), and lubricant dispensers) and boat or small aircraft dispensers, when the operation is done "full-hose". Also considered as "similar" is any dispenser for foaming liquid that works in a similar way with a "full-hose" operation. | | | | | | | | | | | |
| 5.1.1 | Where installed, the ratio between the maximum and the minimum flowrate may be smaller than 10 provided that it is not less than five. <i>Note</i> : this (as installed) requirement is different than the requirement in 2.3.3.3. | | | | | | | | | | | |
| 5.1.2 | When the measuring system includes its own pump, a gas elimination device shall be installed immediately upstream of the meter inlet. | | | | | | | | | | | |
| 5.1.3 | When the measuring system is intended for installation in a centrally pumped system, or for a remote pump, the general provisions in 2.10 shall be applied (See also Annex A). | | | | | | | | | | | |
| | If it is not intended to install a gas elimination device, there shall be no risk of air intake or gas release. In this case, an automatic facility (such as a storage tank level detector) shall automatically prevent further deliveries when the storage tank minimum level is reached (see also 2.10.2). | | | | | | | | | | | |
| 5.1.4 | Where a gas indicator is fitted, it shall not have a venting device as mentioned in 2.11. | | | | | | | | | | | |
| 5.1.5 | Fuel dispensers shall be equipped with a device for resetting the quantity indicating device to zero. If these systems also include a price indicating device, this indicating device shall be fitted with a zero-setting device. | | | | | | | | | | | |
| 5.1.6 | The minimum height for the figures of the resettable quantity indicator is 10 mm. The minimum height for the resettable price indicator is 10 mm. The minimum height for the unit price is 4 mm. | | | | | | | | | | | |
| 5.1.7 | When only one nozzle can be used during a delivery, and after the nozzle has been replaced, the next delivery shall be inhibited until the corresponding indicating device has been reset to zero. When two or more nozzles can be used simultaneously or alternately, and after the utilized nozzles have been replaced, the next delivery shall be inhibited until the indicating device has been reset to zero. Moreover, by design, the provisions in the first paragraph of 2.16.1 shall be fulfilled. The above requirements do not apply when an auxiliary hand pump is used. | | | | | | | | | | | |

| 5.1.8 | Measuring systems having a maximum flowrate not greater than 3.6 m ³ /h, shall have a minimum measured quantity not exceeding 5 L. | | | | |
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| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.1.9 | When the measuring system is fitted with a ticket printing device which is subject to control, this printing device shall comply with the relevant requirements in 3.4. In addition, any printing operation shall prevent the continuation of the delivery until a reset to zero as been performed. However, the printing operation shall not change the quantity indicated on the indicating device. | | | | |
| 5.1.10 | Fuel dispensers shall be interruptible. | | | | |
| 5.1.11 | In addition to the requirements in 4.2.2, electronic fuel dispensers shall be such that the minimum duration of operation of the display shall be either: • at least 15 min continuously and automatically after the failure of the principal electrical supply; or • a total of at least 5 min in one or several periods controlled manually during one hour after the failure. | | | | |
| 5.1.11 | The instrument shall be supplied with electric power for the 12 hours preceding a test of this requirement. In addition, electronic fuel dispensers shall be designed so that an interrupted delivery cannot be continued after the power supply has been re-established if the power failure has lasted more than 15 seconds. | | | | |
| 5.1.12 | When several fuel dispensers have a common indicating device it shall be impossible to use any of these measuring systems simultaneously. | | | | |
| 5.1.13 | The checking of the operation of the calculator, as described in 4.3.3.1, shall be performed at least once for each delivery. | | | | |
| 5.1.14 | It is not required to display quantities, and prices if applicable, that correspond to a small number of "minimum increments of registration" at the beginning of the delivery. The display of quantity or price may start after the hidden quantity has been reached. | | | | |
| | The quantity thus hidden shall not be greater than two times the minimum specified quantity deviation. The hidden price shall not be greater than the price corresponding to that quantity. It shall not be possible to change the amount that is being | | | | |
| | masked without breaking a seal. | | | | |
| | Without breaking a seal, it is desirable to disable the "hiding function" to allow: | | | | |
| | verification of hose inflation volume: | | | | |
| | reduction of measuring errors during verifications (assessing the contribution of the hose inflation volume); and | | | | |
| | checking that the device incorporated at the dispenser end of the hose prevents the draining of the hose during shutdown periods as per 2.13.6 | | | | |

| 5.1.15 | All dispensers with electronic indicators shall be fitted with a time-out function that terminates a transaction (i.e. the dispenser is reset to zero before delivery starts), should a period of inactivity (no flow) of more than 120 seconds occur during the transaction. | | | |
|--------|--|--|--|--|
| 5.1.16 | When a fuel dispenser has a temperature compensation system incorporated (or connected), the temperature compensation functionality must be sealed against removal. It shall not be possible to disable the compensation function in the electronics without breaking a seal. See also clause 3.7. | | | |
| | During verification, the maximum deviation between the temperature measured by the dispenser and a reference is 1.4 °C | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 5.2 | Measuring system on road tankers | | | | l |
| 5.2.1 | The provisions hereafter apply to measuring systems mounted on road tankers or on transportable tanks for the transport and delivery of liquids of low viscosity ($\leq 20~\text{mPa}\cdot\text{s}$) and stored at atmospheric pressure with the exception of road tankers containing liquids covered by more specific sections of this Recommendation (such as Section 5.6 for foaming potable liquids (Section 5.14 for LNG, and etc.). | | | | |
| 5.2.2 | Tanks equipped with measuring systems may comprise one or more compartments. The largest MMQ of the meter and air separator must not exceed the volume of the smallest compartment. Note: It must be possible to reach MMQ when delivering full volume of any compartment. The MMQ of the measuring instrument and the air separator must not exceed 50% of the volume of the largest compartment. Note: It must be possible to reach 2 x MMQ during verification per 2.5.1, 2.5.3 and 2.10.1. | | | | |
| 5.2.3 | The compartments of road tankers shall be fitted with an anti-swirl device, except when the measuring system is fitted with a gas separator which complies with 2.10.8. | | | | |
| 5.2.4 | When a tank comprises more than one compartment, each compartment shall be provided with an individual (manual or automatic) closing device in each outlet line. | | | | |
| 5.2.5 | In conformity with national regulations on their use, each measuring system shall be allocated to a specific product or to a range of products for which the meter has been approved. | | | | |
| 5.2.6 | Subject to the requirements in 2.16.2, a measuring system mounted on a road tanker may include empty or full hoses or both. | | | | |
| 5.2.7 | The quantity indicating device shall include a zero-setting device complying with 3.2.4. When the measuring system is fitted with a ticket printing device, any printing operation shall prevent the continuation of the delivery until a reset to zero has been performed. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.2.8 | Measuring systems mounted on road tankers may be designed to operate by pump only, or by gravity only, or with the choice of either pump or gravity, or by gas pressure. | | | | |
| 5.2.8.1 | Measuring systems fed by pump only may operate either empty hose or full hose and shall comply with the requirements in 5.2.8.1.1 and 5.2.8.1.2. | | | | |
| 5.2.8.1.1 | As there is a risk that the requirements in 2.10.2 related to the absence of air or gas cannot be met, the measuring system shall have a suitable gas elimination device upstream of the meter (see 2.10.7, 2.10.8 and 2.10.9). | | | | |
| 5.2.8.1.2 | When, in a measuring system, the pressure at the outlet of the meter can be lower than atmospheric pressure, but still higher than the saturated vapor pressure, an automatic means to prevent any air from entering the meter shall be installed. When the pressure at the outlet of the meter cannot be lower than atmospheric pressure (this is especially the case for systems operating solely full hose), the use of automatic devices for slowing down and stopping the flow is not required. | | | | |
| 5.2.8.2 | Measuring systems operating solely by gravity shall comply with the following requirements. | | | | |
| 5.2.8.2.1 | The equipment shall be so constructed that the total contents of the compartment(s) can be measured at a flowrate greater than or equal to the minimum flowrate of the measuring system. | | | | |
| 5.2.8.2.2 | If there are connections with the gas phase in the tank of the road tanker, appropriate devices shall prevent any gas from entering the meter. | | | | |
| 5.2.8.2.3 | The requirements in 2.10.3 concerning non-pumped flow shall apply. A pump downstream of the transfer point for increasing the flowrate may be authorized if the foregoing provisions are complied with. This pump shall not cause a fall in pressure in the meter. | | | | |
| 5.2.8.2.4 | Where an air release to atmosphere is required to ensure the complete emptying of all piping downstream of the transfer point, it shall be automatic in operation. Means for visual or automatic detection of the complete emptying are mandatory in this case. | | | | |
| 5.2.8.3 | Measuring systems capable of being operated either by gravity or by pump shall comply with the requirements in 5.2.8.1 and 5.2.8.2. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 5.2.8.4 | Measuring systems operated by means of gas pressure may operate empty hose or full hose. The pipework which links the meter to the device intended to prevent any gas from entering the meter as specified in 2.10.3 shall have no constriction or component likely to cause a pressure loss which could generate gas pockets by releasing the gas dissolved in the liquid. These systems shall include a pressure gauge which | | | | |
| | indicates the pressure in the tank. The dial of this gauge shall indicate the range of permissible pressures. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|--------|-------|-----------------------|
| 5.3 | Measuring systems for the unloading of ships' tanks and intermediate tank | d of | rail a | and 1 | road tankers using an |
| 5.3.1 | Measuring systems designed to measure quantities of liquids during the unloading of ships' tanks and of rail and road tankers may include an intermediate tank in which the liquid level determines the transfer point. This intermediate tank may be designed to ensure the elimination of gas. The cross section of the intermediate tank shall be such that a quantity equal to the minimum specified quantity deviation corresponds to a difference in level of at least 2 mm. | | | | |
| 5.3.2 | In the case of road and rail tankers, the intermediate tank shall automatically ensure a constant level, visible or detectable, at the beginning and at the end of the measurement operation. The level is considered to be constant when it settles within a range corresponding to a quantity of no more than the minimum specified quantity deviation. | | | | |
| 5.3.3 | In the case of ships' tanks, it is not necessary to provide for the automatic maintenance of a constant level. Where such a provision is not made, it shall be possible to measure the contents in the intermediate tank. If the ships' tank is unloaded by means of pumps located in the bottom of the ship, the intermediate tank may be used only at the beginning and at the end of the measurement operation. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks | | | |
|-------------|--|------|------|-----|---------|--|--|--|
| 5.4 | Measuring systems for liquefied gases under pressure (other than LPG dispensers) | | | | | | | |
| 5.4.1 | Only full hose measuring systems are authorized (unless 5.4.9 is applicable). | | | | | | | |
| 5.4.2 | The design of the measuring system shall ensure that the product in the meter remains in a liquid state during the measurement. | | | | | | | |
| 5.4.3 | A thermometer well shall be provided close to the meter for verification purposes. | | | | | | | |
| 5.4.4 | Provisions shall be made for fitting a pressure measuring device downstream and close to the meter. This measuring device shall be available for verification. If necessary, provisions for sealing shall be made. | | | | | | | |
| 5.4.5 | When the quantity is measured using a system mounted on a road tanker, any connection between the gaseous phases of the vehicle's tank and of the receiving tank is prohibited. For other measuring systems for liquefied gas, such connections are permitted when the quantities of gas transferred via these connections are measured by means of suitable measuring instruments and subtracted from the delivered quantity. | | | | | | | |
| 5.4.6 | Safety valves may be incorporated in measuring systems in order to prevent abnormally high pressures. If they are located downstream of the meter, they shall open to the atmosphere or be connected to the receiving tank. In no case shall the safety valves located upstream of the meter be connected to the valves located downstream by pipes which bypass the meter. | | | | | | | |
| 5.4.7 | When the conditions of operation require the use of detachable hoses, these hoses shall remain full if their quantities are greater than the minimum specified quantity deviation. Detachable full hoses shall be fitted with special connections for full hoses, so-called couplers or self-sealing valves. Manually operated blow-off devices shall be provided at the ends of these hoses, if necessary. | | | | | | | |
| 5.4.8 | For measuring systems mounted on road tankers the quantity indicating device and its printing device, if provided, shall comply with the requirements in 5.2.7. | | | | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 5.4.9 | The provisions in 5.4 also apply for measuring systems for liquefied carbon dioxide with the following exceptions: only empty hose measuring systems are authorized (see 5.4.1); the connection between the gaseous phases of the vehicle's tank and of the receiving tank is permitted if (i) a device is installed to allow compensation of the delivered quantity by an amount relating to the quantity of vapor returned in the gas line, or (ii) compensation is made by automatic calculation. However, in both cases, flow from the delivery tank to the receiving tank by means of the gas return line shall be securely prevented; the requirements in 5.4.7 are not mandatory for | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.5 | Fuel dispensers for liquefied gases under pressure (LPG | disp | ense | rs) | |
| 5.5.1 | Requirements in 5.1.1, 5.1.5, 5.1.6, 5.1.8 to 5.1.15, 5.4.1, and 5.4.2 are applicable to LPG dispensers for motor vehicles. Where installed, the ratio between the maximum flowrate and the minimum flowrate may be smaller than five provided that it is not less than 2.5. | | | | |
| 5.5.2 | Provisions shall be made to ensure that the LPG in the measuring system remains in the liquid state. Often, this is accomplished through a pressure-maintaining device. | | | | |
| 5.5.3 | A thermometer well may be provided close to the meter. When it is not provided, the legal metrology authority may require that the manufacturer or the owner of the measuring system provide an equivalent means for measuring temperature. When a pressure-maintaining device is used, provision shall be made for fitting a pressure-measuring device close to the meter and upstream of the pressure-maintaining device. This measuring device shall be available for verification. If necessary, provision for sealing shall be made. For testing/verification purposes, provisions should be included to allow for the circulation of the LPG. | | | | |
| 5.5.4 | Connection between the gas phase of the feed tank and the gas phase of the vehicle's tank, a vapor return line, is prohibited. | | | | |
| 5.5.5 | When only one nozzle can be used during a delivery, and after the nozzle has been replaced, the next delivery shall be inhibited until the indicating device has been reset to zero. When two or more nozzles can be used simultaneously or alternately, and after the utilized nozzles have been replaced, the next delivery shall be inhibited until the indicating device has been reset to zero. Moreover, by design, the provisions in the first paragraph of 2.16.1 shall be fulfilled. Moreover, in both cases, when the flow is stopped by emergency means and a predetermined delay is exceeded, the current delivery shall be stopped and the next delivery shall be preceded by a reset to zero. | | | | |
| 5.5.6 | A non-return valve, downstream of the meter, is mandatory. The pressure loss caused by it shall be sufficiently low to be considered negligible. | | | | |
| 5.5.7 | Hoses shall be fitted with special connections for full hoses, so-called couplers or self-sealing valves. | | | | |
| 5.5.8 | Safety features shall not affect the metrological performance. | | | | |
| 5.5.9 | When the measuring system is provided with a conversion device, it shall be possible to verify separately the indications of quantity at measuring conditions and associated measuring devices. | | | | |

| 5.5.10 | Construction of the nozzle shall be such that, at the moment | | |
|--------|--|--|--|
| | of coupling or uncoupling, the loss of liquid does not | | |
| | exceed the minimum specified quantity deviation. | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks | | | | | |
|-------------|--|------|------|-----|---------|--|--|--|--|--|
| 5.6 | Measuring systems for milk, beer, and other foaming potable liquids | | | | | | | | | |
| 5.6.1 | The following requirements apply to transportable measuring systems for foaming potable liquids which are mounted on road tankers and also to fixed measuring systems used for the reception or delivery of these liquids. | | | | | | | | | |
| 5.6.2 | The transfer point in reception installations is defined by a constant level air elimination system upstream of the meter. The air elimination device must make use of a constant level tank which is usually combined in one device but may be separate if the air elimination device is downstream of the constant level tank and before the meter. It must be possible to verify a constant level in the air elimination device before and after each measurement. The level shall be established automatically. | | | | | | | | | |
| | In the event the MS measures the level in the air elimination device/constant level tank automatically before and after measurement (e.g. by an automatic level gauging device) and corrects the received quantity according to the levels, 5.6.2.4 does not apply. | | | | | | | | | |
| 5.6.2.1 | The air elimination device may be placed either upstream of the pump or between the pump and the meter. The air elimination device is usually considered to be necessary whether the liquid meter is fed by gravity, by emptying milk churns, by means of an auxiliary pump, or by means of a vacuum system. If the liquid is introduced by means of pump or a vacuum system, a gas elimination device is necessary. This device may be combined with the constant level tank. However, new technologies that do not include an air elimination device (such as systems with some type of a correction function) shall not be prevented by this section. These systems shall must comply with the general requirements in 2.10.1 during the whole measuring operation. | | | | | | | | | |
| 5.6.2.2 | The requirement in 2.13.3 does not apply to measuring systems for milk, and the meter may be fed by means of a vacuum system. In this case, the pressure inside the pipework connecting the constant level tank to the meter will be lower than atmospheric pressure and the tightness of the joints of this connection must be particularly well ensured. It must be possible to check the tightness and a notice plate drawing attention to this checking shall be provided. | | | | | | | | | |
| 5.6.2.3 | In all installations for reception, the pipework upstream of the air elimination device is assumed to empty completely and automatically under the rated operating conditions. After measurement, any unmeasured liquid in hoses designed to be coupled to the outlet of the supply tank, is assumed to belong to the supply tank, thus to the delivering party. It must be possible to check the emptiness of the hoses | | | | | | | | | |

| | and a warning plate drawing attention to this verification step shall be provided. | | | |
|---------|---|--|--|--|
| 5.6.2.4 | The constant level in the air elimination device/constant level tank is monitored by means of a sight glass or a level indicating device. The level is considered to be constant when it settles within a range defined by two marks at least 15 mm apart and corresponding to a difference in quantity of no more than twice the minimum specified quantity deviation. | | | |
| 5.6.2.5 | If, in order to meet the above condition, devices for reducing the flowrate are incorporated in the measuring system, the flowrate during the period of reduced flowrate shall be at least equal to the minimum flowrate of the meter. | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.6.2.6 | If, in a reception installation, the measured liquid flows to a level lower than that of the meter, a device shall automatically ensure that the pressure at the outlet of the meter remains above atmospheric pressure. | | | | |
| 5.6.2.7 | Measuring systems shall be fully filled before a measurement commences. In the case of receiving systems, if it is not practical to fill the measuring system before a measurement, it is acceptable to determine the quantity required to fill the measuring system and this quantity shall be indicated on the data plate of the measuring system so that it can be taken into account, by calculation, in the first measurement of a reception period. The first quantity measured by the measuring system during a reception period shall be equal to or greater than the quantity which is necessary for the complete filling of the measuring system. | | | | |
| 5.6.3 | In spite of the general requirements in 2.10 concerning the elimination of air or gases, the gas elimination devices shall meet the requirements in 2.10.1 under operating conditions only, such as when air enters at the beginning and end of each measuring operation. However, when the measuring system is equipped with hoses, which are designed to be coupled to the outlet of the supply tank, the gas elimination device shall also comply with the requirements in 2.10.1 during the whole measuring operation. For reception equipment, the user shall be able to ascertain the look tightness of the connections so that no air may | | | | |
| | the leak-tightness of the connections so that no air may enter upstream of the meter during measuring. For delivery equipment, the system shall be assembled so that the liquid pressure in the connecting pipes running from the supply tank is always positive. | | | | |
| 5.6.4 | The indicating device of a transportable measuring system and its printing device, if provided, shall comply with the requirements in 5.2.7. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks | | | | |
|-------------|---|------|------|-----|---------|--|--|--|--|
| 5.7 | Measuring systems on pipelines and systems for loading ships | | | | | | | | |
| 5.7.1 | The ratio between the maximum flowrate and the minimum flowrate of the measuring system may be less than 5 (see 2.3.3). In this case, the measuring system shall be fitted with an automatic checking device to verify that the flowrate of the liquid to be measured is within the restricted measuring range of the measuring system. | | | | | | | | |
| | This checking device shall be of type P and shall meet the requirements in 4.3.1.2. | | | | | | | | |
| | The maximum and minimum flowrates may be determined in relation to the liquid to be measured and manually introduced into the calculator. | | | | | | | | |
| 5.7.2 | Prevention of gas flow | | | | | | | | |
| | The measuring system shall be provided with a means of eliminating any air or gas contained in the liquid unless the entry of air into the liquid or release of gas from the liquid is prevented by the configuration of the pipework or by the arrangement and operation of the pump(s). | | | | | | | | |
| 5.7.3 | Special conditions of installation | | | | | | | | |
| | Reverse flow of the liquid to be measured in the measuring system shall be prevented by a suitable device, unless otherwise approved. | | | | | | | | |
| 5.7.4 | Sampling device | | | | | | | | |
| | The measuring system may include a sampling device intended to determine the properties of the liquid to be measured. | | | | | | | | |
| | It is not necessary to take into account the quantity of the sample in the results of the measurement if this sample is less than 0.1 times the maximum permissible error of the measuring system. | | | | | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks | | |
|-------------|--|-----------------|------|-----|---------|--|--|
| 5.8 | Measuring systems intended for the fueling of aircraft | | | | | | |
| | The requirements of this section also apply to the fuelling of | of helicopters. | | | | | |
| 5.8.1 | General | | | | | | |
| 5.8.1.1 | Measuring systems intended for fueling aircraft are full hose measuring systems. | | | | | | |
| 5.8.1.2 | The gas elimination device function may be performed by a microfilter water elimination device provided that requirements in 2.10 are fulfilled. | | | | | | |
| | A water elimination device may be placed downstream of the meter. The water draw-off valve should not to be sealed. | | | | | | |
| 5.8.1.3 | These systems shall be interruptible measuring systems. | | | | | | |
| 5.8.1.4 | Pressure relief valves may be incorporated in measuring systems in order to relieve excessively high pressures (for safety reasons). If they are located downstream of the meter, they shall open to the atmosphere or be connected to the receiving tank. | | | | | | |
| | In no case shall the pressure relief valves located upstream of the meter be connected to the pressure relief safety valves located downstream by pipes (which would bypass the meter). | | | | | | |
| 5.8.2 | Stationary measuring systems | | • | | | | |
| 5.8.2.1 | The requirements applicable to fuel dispensers apply to stationary measuring systems intended for the refuelling of aircraft, except those in 5.1.1. | | | | | | |
| 5.8.2.2 | These systems may include their own pumps or be designed for installation in a centrally pumped system. | | | | | | |
| 5.8.2.3 | The microfilter-water elimination device shall be fitted upstream of the gas elimination device. | | | | | | |
| 5.8.3 | Mobile measuring systems | | | | | | |
| 5.8.3.1 | General | | | | | | |
| 5.8.3.1.1 | If more than one transfer point is provided, interlocks should prevent the usage of two or more together unless the arrangement is such that it would be difficult to use them on different aircrafts at the same time. | | | | | | |
| 5.8.3.1.2 | They may be designed for defuelling aircraft provided that the connecting point for defuelling is located upstream of the gas elimination device. A weir-type sight glass is not mandatory. | | | | | | |
| | Interlocks may also be necessary to prevent bypassing metered liquid through the return line back to the supply tank while delivering fuel to the aircraft. | | | | | | |
| 5.8.3.1.3 | Where the microfilter-water elimination device may be used to perform the function of the gas elimination device, | | | | | | |

| | 1 | | 1 | |
|-----------|---|--|---|--|
| | it may be verified by an examination of documents only if the requirements in 2.10 are fulfilled. | | | |
| 5.8.3.1.4 | Each installation shall be provided with or accompanied by: • instructions for use; • a liquid circulation plan; • a description of necessary operations for use; and • a description of control and connecting devices positions related to their use. | | | |
| 5.8.3.2 | Aircraft fueling tanker measuring systems | | | |
| | The requirements in 5.2.2, 5.2.3, 5.2.4, 5.2.6, 5.2.7 and 5.2.8.1 apply. | | | |
| | <i>Note</i> : For good practice in the use of the system, when the aircraft refuelling tanker measuring system is fitted with a device used to perform the gas extractor or special gas extractor function, a manometer should be provided upstream of the pump in order to detect depressions when they occur. Its indications should be easily visible by the operator. | | | |
| 5.8.3.3 | Aircraft hydrant measuring systems | | | |
| 5.8.3.3.1 | The gas elimination device may be a device performing the function of a gas extractor when the underground pipe: | | | |
| | is designed for easy elimination of the air contained in the pipe with appropriate devices; | | | |
| | is fitted with special connecting devices for full hoses; and is supplied so that, in designed supply conditions, no gaseous formation can occur or enter the underground pipe. | | | |
| 5.8.3.3.2 | When the aircraft hydrant measuring system is equipped with a device for froth recovery and reinjection, it shall be located upstream of the gas elimination device and it shall not permit permanent introduction of gas into the meter. | | | |
| 5.8.3.3.3 | Depressurization valves for the hoses so that connection and disconnection can be easily made, shall be accompanied with interlocks to prevent metered liquid from being diverted. | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 5.9 | Blend dispensers | | | | |
| 5.9.1 | The requirements in 5.1.1 to 5.1.15 are applicable to both parts of the multigrade-dispenser and to the gasoline part of the gasoline-oil-dispenser (with the text "blend dispensers" in the place of "fuel dispensers" where appropriate). However, by design, the ratio between the maximum flowrate and the minimum flowrate may be at least five in the case of multigrade-dispensers. | | | | |
| 5.9.2 | When only one nozzle can be used during a delivery, and after the nozzle has been replaced, the next delivery shall be inhibited until the indicating device has been reset to zero. When two or more nozzles can be used simultaneously or alternately, and when the utilized nozzles have been replaced, the next delivery shall be inhibited until the indicating device has been reset to zero. Moreover, by design, the provisions in the first paragraph of 2.16.1 shall be fulfilled. | | | | |
| 5.9.3 | The requirements in 5.9.4 through 5.9.8 do not apply if the designations of the various mixtures do not allow conclusions to be drawn concerning the ratio of quantities of the two components. Examples for such designations: • number of stars (2, 3, 4 stars); • octane-number; and • two-stroke-mixture (without designation such as 5 %). | | | | |
| | Moreover, the requirement in 5.9.4 or 5.9.5 only applies where the measuring system provides the indication of the mixed quantity and the price of the mixture depends on the blending ratio. It does not apply where the measuring system provides: an indication of the mixed quantity and the price does not depend on the blending ratio; or a quantity indication for each component of the mixture and does not provide an indication of the mixed quantity. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| | To permit compliance with the requirement in 5.9.4 or 5.9.5 | | - | | |
| | to be verified, it is necessary: | | | | |
| | for multigrade-dispensers to measure the quantities of both components; | | | | |
| | for gasoline-oil-dispensers to measure either the quantities of oil and gasoline or the quantities of oil and mixture; and | | | | |
| | for both types to make the separate collection of both components feasible during verification or have an adequate calibration procedure to check effective dispensed volumes. | | | | |
| 5.9.4 | The accuracy of the blending ratio for multigrade-dispensers shall be as follows. | | | | |
| | The designations of the various mixtures being indicated as the ratio of quantities of the two components (for example 1:1), the real ratio of the quantities of two components shall be within the limits of \pm 5 %, i.e. the real ratio $k_{\rm real} = V_2 / V_1$ of quantities of both components determined during the verification shall be equal to the nominal (indicated) ratio $k_{\rm nom}$, within the limits: $k_{\rm min} = k_{\rm nom} - 0.05 \ k_{\rm nom} \ {\rm and} \ k_{\rm max} = k_{\rm nom} + 0.05 \ k_{\rm nom}$ | | | | |
| | Enomales | | | | |
| | Examples: Designation 3:1 1:1 1:3 | | | | |
| | k_{nom} 0.333 1.00 3.00 | | | | |
| | k_{\min} 0.316 0.95 2.85 | | | | |
| | k_{max} 0.350 1.05 3.15 | | | | |
| 5.9.5 | Oil injected downstream of the meter. | | | | |
| | In this case, oil is not measured with the volume of gasoline, and oil mix/injection shall be disabled to perform the accuracy test. | | | | |
| | The contribution/volume of oil injected can be checked as additional volume dispensed when the oil injection is enabled. | | | | |
| | The accuracy of the total volume, with and without oil injected, shall both meet the MPE requirements. | | | | |
| | Note 1: if the influence of the additive injection is negligible the additive injection system shall be excluded from metrological control. | | | | |
| | Note2: If a non-continuous system is used for oil injection the effect should not have an effect on the MPE | | | | |
| | Special means shall be provided in the dispenser to route oil to a special sampling point where the oil volume to be injected is collected and volume measured for verification of the blend ratio. | | | | |
| | The sampling point shall be capable of being sealed to prevent fraud. | | | | |
| 5.9.6 | If the blend dispenser is capable of delivering more than one mixture with the same nozzle and the blending ratios are | | | | |

| | being guaranteed, the installation of two hoses and a special blending device close to the transfer point is required. If the blend dispenser can deliver only one mixture per nozzle, the blending device may be installed inside the dispenser, using a single hose per nozzle. Note: this might be allowed in some countries when more than one blending ratio is available. |
|-------|---|
| 5.9.7 | If the blend dispenser is capable of delivering one or both single components (in addition to the mixtures) with a common nozzle, a device shall prevent the liquid flow through the unused part of the blend device. |
| 5.9.8 | The lubricating oil part of a gasoline-oil-dispenser shall be designed so as to prevent air bubbles in the oil passing through the oil measuring device. There shall also be a device to detect the presence of oil. In the absence of oil, delivery has to be stopped by means, e.g. of: |
| | an intermediate oil reservoir and a device which stops the delivery when the oil reservoir is empty; and a pressure detecting device which stops the |
| | delivery in the case of an oil pressure drop. |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 5.10 | Self-service arrangements with fuel dispensers | | l | l | |
| | The following requirements apply to measuring systems covered by 5.1, 5.5, or 5.9 when fitted with self-service arrangements. | | | | |
| | It is advisable, in particular, that national or international regulations include provisions prescribing that primary indications shall remain accessible to the parties involved in the transaction up to the settlement of the transaction. | | | | |
| 5.10.1 | General requirements | | | | |
| 5.10.1.1 | Marking, sealing and connection of the components are left to national regulations. | | | | |
| 5.10.1.2 | Where the self-service device serves two or more dispensers, each dispenser shall be provided with a dispenser identification that shall accompany any primary indication provided by the self-service device. | | | | |
| 5.10.1.3 | The primary indications on indicating devices and printing devices of the self-service arrangement shall not indicate any mutual differences. | | | | |
| | Scale intervals of the primary indication on indicating devices and the printing devices and memory devices of the self-service arrangement shall be the same. | | | | |
| | However, in case the data transmission between the fuel dispenser and self-service device is in the form of pulses, all primary indications provided by the self-service device shall not indicate any mutual differences for any measured quantity relating to the same measurement. The indications provided by the self-service device shall not deviate from (each of) the primary indications on the fuel dispenser by more than one scale interval or the greater of the two scale intervals if they differ. | | | | |
| 5.10.1.4 | Printing devices on the self-service arrangement shall not reproduce the indications of a dispenser as the difference between two printed values. | | | | |
| 5.10.1.5 | Indication of information that is not subject to metrological control is allowed, provided that it cannot be confused with metrological information. | | | | |
| 5.10.1.6 | A change of the type of payment and/or mode of operation shall not be effective before the end of the current measurement operation. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.10.1.7 | The self-service arrangement, including provisions related to clearly defined methods of operation, shall be such that at least one primary indication for the benefit of the customer must be available at least up to the settlement of the transaction to enable the delivered quantity and the price to pay to be checked. | | | | |
| 5.10.1.8 | In the case of a self-service arrangement that totalizes the delivered quantities for different registered customers over the course of time, the minimum measured quantity is not affected by the scale interval used for such totalizations. | | | | |
| 5.10.2 | Attended service mode | | | | |
| | If the dispenser indicating device provides the only primary indication, it shall bear a legend, which is clearly visible to the customer which states that the next authorization of a particular dispenser can only be given by the supplier after settlement of the current transaction and that in case of dispute, the primary indication on the indicating device of the fuel dispenser is correct. | | | | |
| | Notes:1. In attended service mode, the settlement of the transactio the site of the delivery.2. In attended service mode, the measurement operation transaction takes place. | | _ | | |
| 5.10.2.1 | Attended post-payment | | | | |
| 5.10.2.1.1 | Where the self-service arrangement includes a device that provides an additional primary indication (additional to those of the indicating device of the dispenser), it shall consist of at least one installation for the reproduction of the quantity and the price (if calculated) indicated by the primary dispenser indicating device, consisting of at least: • an indicating device for the benefit of the supplier; and • a display, or a printing device for the issue of a | | | | |
| 5.10.2.1.2 | receipt, for the benefit of the customer. For self-service devices with temporary storage (temporary storage mode) of measurement data of dispensers the following requirements apply: a) temporary storage of measurement data shall be restricted to one delivery for each dispenser, that is, a dispenser may be authorized for a next delivery before the previous transaction on the same dispenser has been settled; b) the mandatory primary indication for the benefit of the supplier shall be accompanied by a clear mark representing the sequence (for example, the numbers 1 or 2, or the letters A or B); and | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.10.2.1.2 | c) when a mandatory primary indication of the self-service device is out of service, the self-service arrangement may continue its operation provided that it no longer uses any temporary storage, and that the dispenser indicating device remains the primary indication. In such a case, the fuel dispensers shall bear a legend, which is clearly visible to the customer, which states that in case of dispute, the primary indication on the indication device of the fuel dispenser is correct. | | | | |
| 5.10.2.1.3 | Where the mandatory primary indication for the benefit of the customer is provided by a device in the form of a separate constructional unit and this unit becomes uncoupled, or if the checking facilities detect a malfunction, the temporary storage mode shall be prohibited and the dispenser indicating device remains the primary indication. | | | | |
| 5.10.2.1.4 | The self-service device should be capable of indicating the status of the dispensers (e.g. running, authorized, or unauthorized) that are connected to the self-service device and in the case of multiple modes of service and/or type of payment, also that particular status of the measuring system. | | | | |
| 5.10.2.2 | Pre-payment in attended service mode | | ı | | |
| 5.10.2.2.1 | The requirements in 3.6 are applicable. | | | | |
| 5.10.2.2.2 | A printed or hand-written receipt of the pre-paid amount shall be provided. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|--|------|------|-----|---------|
| 5.10.3 | Unattended service mode | | | | |
| 5.10.3.1 | General In unattended service mode, the end of the measurement operation is the end of the registration (printing and/or memorizing) of information concerning the measurement operation. | | | | |
| 5.10.3.1.1 | The self-service arrangement shall provide additional primary indications by means of: • a printing device for the issue of a receipt to the customer (see note, below); and • a device (printing or memory) on which measurement data are registered for the benefit of the supplier. Note: during the transaction initiation, the customer can be offered a choice to get or to not get a receipt with the printing device. In case the printed ticket is unavailable, customer is warned prior to transaction so he can abort process (see 5.10.3.1.2). The printed ticket is the legal format for the customer receipt. After the decision to receive a normal ticket is made, the customer can also be offered an E-receipt (by Email, SMS, or by another electronic format). In that case, the E-receipt is only informative and is not subjected to the requirements of this recommendation. The customer shall be warned of this. | | | | |
| 5.10.3.1.2 | When the printing device or memory device, as required by 5.10.3.1.1, are not able to provide any indication or become unserviceable, the customer shall be clearly warned by automatic means before the operation commences. Passing from attended to unattended service mode shall not be possible before correct operation of the arrangement is concluded as feasible by the checking facilities, including compliance with the above provision. Memorized data older than 3 months may be automatically deleted. | | | | |
| 5.10.3.1.3 | Where the self-service arrangement is provided with individual volume totalizers, one for each registered customer and visible to the customer, the requirements in 5.10.3.1.1 and 5.10.3.1.2 do not apply. | | | | |
| 5.10.3.1.4 | Self-service devices shall be provided with a means for controlling the continuity of the calculation program ("watch-dog") for ensuring the discontinuation of the current delivery when the continuity of the processor program is no longer ensured. The next effective acceptance of notes, cards or other equivalent mode of payment shall only take place if the continuity of the processor program is re-established. | | | | |
| 5.10.3.1.5 | When a power supply failure occurs, the delivery data shall be memorized. The requirements in 5.1.9 apply. | | | | |
| 5.10.3.2 | Delayed-payment | | | | |

| The printed and/or memorized indications as mentioned | | | |
|--|--|--|--|
| in 5.10.3.1 shall contain sufficient information for | | | |
| further checking and at least the measured quantity, the | | | |
| price to pay (if calculated) and information to identify | | | |
| the particular transaction (e.g. the dispenser number, | | | |
| location, date, time). | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.10.3.3 | Pre-payment in unattended service mode | | | | |
| 5.10.3.3.1 | Following the termination of each delivery, the printed and/or memorized indications as intended in 5.10.3.1 shall be made available, clearly indicating the amount which has been pre-paid and the price corresponding to the liquid obtained. These printed and/or memorized indications may be divided into two parts as follows: | | | | |
| | a) one part provided prior to the delivery on which the prepaid amount is shown and recognizable as such; and | | | | |
| | b) one part provided following the termination of delivery, provided that it is clear from the information provided on both parts that they are related to the same delivery. | | | | |
| 5.10.3.3.2 | The requirements in 3.6 are applicable. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.11 | Other self-service arrangements | | | | |
| | It is advisable, in particular, that national or international regulations include provisions prescribing that primary indications shall remain accessible to the parties interested in a transaction up to the settlement of this transaction. | | | | |
| | Measuring systems, especially those for loading road or rail tankers, may be designed in such a way that the transaction is not settled when the customer leaves the loading site, in implicit agreement with the supplier. | | | | |
| | In this case, national or international regulations may prescribe that the self-service arrangement provide additional primary indications by means of: | | | | |
| | a printing device for the issue of a receipt to the customer; and | | | | |
| | a device (printing or memory) on which measurement data are registered for the benefit of the supplier. | | | | |
| | The printed and/or memorized indications shall contain sufficient information for further checking and at least the measured quantity and information to identify the particular transaction (e.g. the system number, location, date, time). | | | | |
| | Moreover, after a delivery, measuring systems shall not be capable of being reset to zero and authorized until measurement data are memorized or printed out. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.12 | Unattended delivery | | | | |
| | Measuring systems for unattended delivery (such as those for fuel delivery from road tankers into filling stations or for direct sale to the public) may be designed in such a way that the transaction is not settled when the supplier leaves the delivery location. This arrangement is only applicable when there is an existing agreement between the parties. | | | | |
| | National or regional regulations may require that measuring systems intended for unattended delivery are equipped with: • an automatic device to identify the unloading location; | | | | |
| | a printing device for automatically issuing a receipt to the customer; and | | | | |
| | a memory device in which the following data are recorded: identification of the measuring system, measurement data, time and date of delivery, and the unloading location. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|-------------|---|------|------|-----|---------|
| 5.13 | Measuring systems for bunkering | | | | |
| 5.13.1 | The requirements of 5.13 apply to all measuring systems for bunkering. | | | | |
| | Note 1: Measuring systems for bunkering are located either on a special bunkering vessel (such as bunker barge/tanker) or on the receiving ship. | | | | |
| | Note 2: Systems that measure LNG in a bunkering application are covered by Section 5.14. | | | | |
| 5.13.2 | Bunkering systems are non-interruptible. | | | | |
| 5.13.3 | The requirements in 5.7.1 and 5.7.3 are applicable to measuring systems for bunkering. When a system is capable of bi-directional flow, it must evaluated bi-directionally. The mpe requirements of 2.10.4.2 shall be applied. | | | | |
| 5.13.4 | The liquid to be measured in the system may include air during a minor part of the delivery period. A type P checking facility must be present to detect the presence of air, enabling the effect of air on the measured quantity to be detected and (if necessary) corrected. | | | | |
| | The effect of air on the actual transferred quantity during delivery/receipt shall be continuously calculated and indicated as the flow-weighted average effect on the transferred quantity. When testing the effect of air alone, upon completion of the delivery/receipt, the effect of air is calculated as the flow-weighted average of the total transferred quantity and shall not exceed the partial mpe of line C of table 3. | | | | |
| | The operator shall take measures to reduce air entrainment during the delivery based on the indication of entrained air. | | | | |
| | The manufacturer shall specify the critical characteristics of the checking facility; instructions for the use of the checking facility shall be provided by the manufacturer (see explanatory section Annex B). | | | | |
| | Note: The effect of air on the accuracy will be quantified during type evaluation to configure this as parameter within the system. | | | | |

| § (R 117-1) | Requirement | Pass | Fail | N/A | Remarks |
|--------------------|--|------|------|-----|---------|
| | - | Ь | H | Z | |
| 5.14 5.14.1 | Measuring systems for liquefied natural gas (LNG) The design and operation of an LNG measuring system shall ensure that the product in the liquid meter remains in a liquid state during the measurement. | | | | |
| 5.14.2 | LNG delivery systems shall indicate quantity delivered in terms of mass. Note: Supplemental information may include energy unit quantity. | | | | |
| 5.14.3 | Requirements in Sections 5.1.5, 5.1.6, 5.1.7, 5.1.9, 5.1.10, 5.1.11, 5.1.12, 5.1.13, 5.1.14 and 5.1.15 are applicable to LNG fuel dispensers. LNG fuel dispensers shall have a minimum measured quantity not exceeding 20 kg. | | | | |
| 5.14.4 | For measuring systems mounted on road tankers and LNG fuel dispensers, the quantity indicating device and its printing device, if provided, shall comply with the requirements in 3.2.4. | | | | |
| 5.14.5 | When it is necessary to cool the delivery path of the LNG prior to making a delivery (to prevent vaporization of the liquid), the measuring system may include a circuit, downstream of the meter, to allow for the recirculation of product. Such circuits must be equipped with a suitable means to indicate when there is product flowing through the circuit. If flow is detected in this circuit during a delivery, the delivery shall be terminated. | | | | |
| 5.14.6 | If the piping/hose downstream of the meter of an LNG system is not designed to remain filled between transactions, the system must employ a means to automatically account for the quantity of product required to fill the piping/hose downstream of the meter prior to starting a transaction. | | | | |
| | The calculator that indicates the total mass of the transaction may: • reset to a negative value (buyer credit) compensating for the mass of LNG that is missing from the hose during normal transaction conditions, prior to commencing the transaction; • reset to zero before the transaction commences, but after the hose has been filled; or • suppress the advancement of the indication until the piping/hose is charged and start the transaction at zero at that time. | | | | |
| 5.14.7 | When LNG is measured using a measuring system other than LNG fuel dispenser, any connection between the gaseous phases of the storage tank and that of the receiving tank is prohibited unless the quantities of gas transferred via these connections are determined by suitable means and subtracted from the transaction quantity. Suitable means can (for instance) be a meter in the vapor return line. It is suggested that this meter has an accuracy of better than 10%. It is unknown if there are any test facilities | | | | |

| | where the accuracy of the vapor return line meter can be tested. It is a possibility to evaluate this accuracy on a theoretical basis as long as the influence of the vapor measurement ensures that the total measurement falls within the measurement system MPE of 1.5%. The suggested accuracy comes from the fact that the amount of vapor measured is usually expected to be lower than 1% (this varies on the operating conditions) of the liquid measurement. Note: This can mean that it is possible to use a gas meter (outside its allowed measurement range, for instance, due to the low flowrate and temperature of the vapor). There shall not be an ability to flow liquid between the delivery tank and the receiving tank through the gas return line. If it is possible for liquid to enter the gas return line, provisions shall be made to detect this and stop the transaction. | | |
|---------|---|--|--|
| 5.14.8 | For LNG fuel dispensers, any connection between the gaseous phases of the storage tank and that of the receiving tank is prohibited during the transaction. | | |
| 5.14.9 | To accommodate the delivery of LNG to a vehicle tank, the pressure in the receiving tank may be relieved prior to commencing a transaction. Note 1: This may be done through the use of a separate vapour return line which must be disconnected before the transaction is initiated. Alternatively, the pressure may be relieved via the piping/hose and the recirculation circuit noted in section 5.14.5. National law may specify that the relief of pressure from the receiving tank prior to the commencement of a transaction is not deemed to be part of the transaction. Note 2: It is preferable that the vapour is not vented to the atmosphere. | | |
| 5.14.10 | Pressure relief valves may be incorporated in measuring systems in order to prevent excessively high pressures. If they are located downstream of the meter, they shall open to the atmosphere or be connected to the receiving tank. In no case shall the pressure relief valves located upstream of the meter be connected to the pressure relief located downstream by pipes (which would bypass the meter). | | |

E.2 Symbols, units and equations used

| Symbol | Description | Unit |
|----------------------|---|------------|
| Q | Flow rate | [L/min] |
| Q_{i} | Indicated flow rate | [L/min] |
| V | Volume under metering conditions | [L] |
| V_{b} | Base volume | [L] |
| M | Mass | [kg] |
| T | Temperature | [°C] |
| P | Pressure | [kPa] |
| ρ | Density | $[kg/m^3]$ |
| PX | Price | [NCU] |
| $T_{ m min}$ | Minimum temperature (for the application) | [°C] |
| $T_{ m med}$ | Medium temperature (for the application) | [°C] |
| $T_{ m max}$ | Maximum temperature (for the application) | [°C] |
| P_{min} | Minimum pressure (for the application) | [kPa] |
| $P_{ m med}$ | Medium pressure (for the application) | [kPa] |
| P_{max} | Maximum pressure (for the application) | [kPa] |
| $ ho_{	ext{min}}$ | Minimum density (for the application) | $[kg/m^3]$ |
| $ ho_{	ext{med}}$ | Medium density (for the application) | $[kg/m^3]$ |
| $ ho_{ m max}$ | Maximum density (for the application) | $[kg/m^3]$ |
| $ ho_{15}$ | Base density | $[kg/m^3]$ |
| $V_{ m i}$ | Indicated volume under metering conditions* | [L] |
| $V_{ m bi}$ | Indicated base volume* | [L] |
| $M_{\rm i}$ | Indicated mass* | [kg] |
| $T_{ m i}$ | Indicated temperature | [°C] |
| $P_{\rm i}$ | Indicated pressure | [bar] |
| $ ho_{ m i}$ | Indicated density | $[kg/m^3]$ |
| $ ho_{15\mathrm{i}}$ | Indicated base density | $[kg/m^3]$ |
| $V_{ m ref}$ | Reference volume under metering conditions | [L] |
| $V_{ m bref}$ | Reference base volume | [L] |
| $M_{ m ref}$ | Reference mass | [kg] |
| $T_{ m ref}$ | Reference temperature | [°C] |
| $P_{ m ref}$ | Reference pressure | [bar] |
| $ ho_{ m ref}$ | Reference density | $[kg/m^3]$ |
| | | |

| Symbol | Description | Unit |
|-----------------------------|---|-------------------------|
| $ ho_{ m 15ref}$ | Reference base density | $[kg/m^3]$ |
| $np_{ m out}$ | Number of output pulses | [-] |
| $R_{ m out}$ | Output resistance | $[\Omega]$ |
| $I_{ m out}$ | Output current | [mA] |
| $f_{ m out}$ | Output frequency | [Hz] |
| $np_{ m in}$ | Number of input pulses | [-] |
| $R_{\rm in}$ | Input resistance | $[\Omega]$ |
| $I_{ m in}$ | Input current | [mA] |
| $f_{ m in}$ | Input frequency | [Hz] |
| $E_{ m V}$ | Deviation on volume under metering conditions | [%] |
| $E_{ m Vb}$ | Deviation on base volume | [%] |
| $E_{ m M}$ | Deviation on mass | [%] |
| E_{T} | Deviation on temperature | [°C] |
| $E_{ m P}$ | Deviation on pressure | [kPa] or [%] |
| $E_{ m ho}$ | Deviation on density | $[kg/m^3]$ |
| $E_{ m PX}$ | Deviation on price | [NCU] |
| $MPE_{\rm V}$ | Maximum permissible error on volume under metering conditions | [%] |
| MPE_{Vb} | Maximum permissible error on base volume | [%] |
| MPE_{M} | Maximum permissible error on mass | [%] |
| MPE_{T} | Maximum permissible error on temperature | [°C] |
| MPE_{P} | Maximum permissible error on pressure | [kPa] or [%] |
| MPE_{ρ} | Maximum permissible error on density | $[kg/m^3]$ |
| MPE_{PX} | Maximum permissible error on price | [NCU] |
| Avg. | Average | [-] |
| \mathcal{E}_0 | Initial intrinsic error | [L], [kg] or $[kg/m^3]$ |
| $\mathcal{E}_{0\mathrm{V}}$ | Initial intrinsic error on volume | [L] |
| $\mathcal{E}_{0\mathrm{M}}$ | Initial intrinsic error on mass | [kg] |
| $\mathcal{E}_{0\rho}$ | Initial intrinsic error on density | $[kg/m^3]$ |
| CCV_{V} | Critical change value on volume under metering conditions | [%] |
| CCV_{Vb} | Critical change value on base volume | [%] |
| $CCV_{\rm M}$ | Critical change value on mass | [%] |
| CCV_{T} | Critical change value on temperature | [°C] |
| CCV_{P} | Critical change value on pressure | [bar] or [%] |
| CCV_{ρ} | Critical change value on density | $[kg/m^3]$ |
| Notes: | | |

*Indicated measurement value can be the difference between the beginning and the end of the measurement.

Where applicable, flow rate, indicated and/or reference values can be calculated from simulated signals.

Absolute errors are calculated by subtracting the reference value from the indicated value.

Relative errors are calculated by subtracting the reference value from the indicated value; that result is divided by the reference value and multiplied by 100 %.

The above mentioned symbols and units are not mandatory and can differ per application. However, the symbols and units shall be defined in this section of the report.

F Performance tests

F.1 Influence factor tests and disturbance tests

F.1.1 Disturbance and influence factor tests – climatic and mechanical environmental conditions (R 117-2, 4.8)

F.1.1.1 Dry heat (R 117-2, Table 4.8.5)

| Application no.: | | Ambient conditions | | 3 |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | |] |

| Test condition | Input value ^(b) | Indicated measurement value ^(b) | Reference value ^(b) | E _i [%] | MPE [%] |
|--------------------|-------------------------------|--|--------------------------------|--------------------|------------|
| Reference at 20 °C | | | | | |
| °C (a) | | | | | |
| Reference at 20 °C | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: (a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.8.5 (b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.1.2 Cold (R 117-2, Table 4.8.6)

| Application no.: | | | Ambient conditions | | |
|------------------|-----------------------|----------|--------------------|-----|--|
| Model: | | | | | |
| Serial no.: | | At start | At end | | |
| Test date: | Temperature: | | | °C | |
| Observer: | Relative humidity: | | | % | |
| | Atmospheric pressure: | | | kPa | |
| | Time: | | | 1 | |

| Test condition | Input value ^(b) | Indicated measurement value ^(b) | Reference value ^(b) | <i>E</i> _i [%] | MPE [%] |
|--------------------|-------------------------------|--|--------------------------------|---------------------------|------------|
| Reference at 20° C | | | | | |
| °C (a) | | | | | |
| Reference at 20° C | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: ^(a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.8.6 ^(b) **The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2**

F.1.1.3 Damp heat, cyclic (R 117-2, Table 4.8.7)

| Application no.: | | | Ambient conditions | | |
|------------------|-----------------------|----------|--------------------|-----|--|
| Model: | | | | | |
| Serial no.: | | At start | At end | | |
| Test date: | Temperature: | | | °C | |
| Observer: | Relative humidity: | | | % | |
| | Atmospheric pressure: | | | kPa | |
| | Time: | | | | |

| Test condition | Input value ^(b) | Indicated measurement value ^(b) | Reference value ^(b) | E _i [%] | MPE [%] |
|---------------------------------|-------------------------------|--|-----------------------------------|--------------------|------------|
| Reference at 20° C | | | | | |
| Damp heat, EUT switched off (a) | | | | | |
| Reference at 20° C | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: (a) Specified by the manufacturer, see applicable test levels in R 117-2 4.8.3 and Table 4.8.7

(b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2 C.F.: Checking facility activated during the test

F.1.1.4 Vibration (R 117-2, Table 4.8.8)

| Application no.: Model: | | | | Ambient | conditions | |
|-------------------------|-------------------------------|--|--------------------------------|----------------|------------|-----|
| Serial no.: | | | | At start | At end | |
| Test date: | | | Temperature: | | | °C |
| Observer: | | | Relative humidity: | | | % |
| | | | Atmospheric pressure: | | | kPa |
| | | | Time: | | | |
| | | | | | | |
| Test condition | Input value ^(b) | Indicated measurement value ^(b) | Reference value ^(b) | $E_{ m i}$ [%] | MP [% | |
| Reference | | varue | | | <u> </u> | |
| Vibration, EUT switche | d off ^(a) | | | | | |
| Reference | | | | | | |
| | | | | | | |
| Passed | | Yes | No | | | |
| · | | | | | | |

Remarks:

Note: ^(a) Specified by the manufacturer, see applicable test levels in R 117-2 4.8.4 and Table 4.8.8 ^(b) **The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2**

F.1.2 Disturbance and influence factor tests – electrical tests (R 117-2, 4.9)

F.1.2.1 AC mains voltage variation (R 117-2, Table 4.9.2.1)

| Application no.: | | | | | Ambient | condition | S |
|--------------------------------------|--------------|-----------|-------------------------------------|------------------|----------|-----------|-------|
| Model: Serial no.: Test date: | | | | Temperature: | At start | At end |] ∘c |
| Observer: | | | Rel | ative humidity: | | | % |
| Observer. | | | | heric pressure: | | | kPa |
| | | | rumosp | Time: | | | - 111 |
| | | | | 111101 | | 1 | _ |
| Test condition | 1 | Input | Indicated | E_{i} | MPE | | |
| | [V] | value (a) | measurement value ^(a) | [%] | [%] | | |
| Reference | $U_{ m nom}$ | | | | | | |
| $U_{\min} = U_{\text{nom}} - 15\%$ | | | | | | | |
| $U_{\text{max}}=U_{\text{nom}}+10\%$ | | | | | | | |
| Reference | $U_{ m nom}$ | | | | | | |
| | | | | | | | |
| Passed | | Yes | No | | | | |
| | | | | | | | |

Remarks:

Note: (a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.2.2 DC mains voltage variation (R 117-2, Table 4.9.2.2)

| Application no.: | | | Ambient conditions | | |
|------------------|-----------------------|----------|--------------------|-----|--|
| Model: | | | | | |
| Serial no.: | | At start | At end | _ | |
| Test date: | Temperature: | | | °C | |
| Observer: | Relative humidity: | | | % | |
| | Atmospheric pressure: | | | kPa | |
| | Time: | | | | |

| Test condition | | Input | Indicated | $E_{ m i}$ | MPE |
|------------------------------|--------------|-------------------------------|--------------------------|------------|-----|
| | <i>U</i> [V] | Input value ^(b) | measurement value (b) | [%] | [%] |
| Reference | $U_{ m nom}$ | | | | |
| $U_{\min}={}^{(\mathrm{a})}$ | | | | | |
| $U_{\rm max} = {}^{\rm (a)}$ | | | | | |
| Reference | $U_{ m nom}$ | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: (a) Specified by the manufacturer but not less than $U_{\text{nom}} - 15 \% \le U_{\text{nom}} \le U_{\text{nom}} + 10 \%$

⁽b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

AC mains voltage dips, short interruptions and reductions (R 117-2, Table 4.9.3) F.1.2.3 Application no.: Ambient conditions Model: Serial no .: At end At start °C Test date: Temperature: Observer: Relative humidity: % Atmospheric pressure: kPa Time: Test condition (a) Indicated Input $E_{\rm i}$ S.F. C.F. measurement Reduction to Cycles value (b) Test [%] [%] [yes/no] value (b) [%] Reference b c d Reference

| Passed | | | Yes | | No |
|--------|--|--|-----|--|----|
|--------|--|--|-----|--|----|

Remarks:

Note: (a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.9.3 C.F.: Checking facility activated during the test

⁽b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

OIML R 117-3:20XX (E) Bursts (transients) on AC and DC mains (R 117-2, Table 4.9.4) F.1.2.4 Application no.: Ambient conditions Model: Serial no .: At start At end °C Test date: Temperature: Observer: Relative humidity: % Atmospheric pressure: hPa Time: AC mains power lines Test condition (a) Indicated S.F. C.F. Input $E_{\rm i}$ Level measurement value (a) Line [%] [%] [yes/no] [kV] value (a) Reference L1 - Phase L2 - Neutral PE - Earth +L1 + PE+ L2 + PE+ L1 + L2+L1 + L2 + PE-Reference 2 DC mains power lines Test condition (a) Indicated $E_{\rm i}$ S.F. C.F. Input Level measurement Line value (b) [%] [%] [yes/no] value (ba) [kV] Reference DC mains cable DC mains cable Reference

| Passed | Yes | No |
|--------|-----|----|
| | | |

Remarks:

(a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.9.4 C.F.: Checking facility activated during the test

(b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.2.5 Electrostatic discharge (R 117-2, Table 4.9.5)

| Application no.: | | | Ambient conditions | | |
|------------------|-----------------------|----------|--------------------|-----|--|
| Model: | | | | | |
| Serial no.: | | At start | At end | | |
| Test date: | Temperature: | | | °C | |
| Observer: | Relative humidity: | | | % | |
| | Atmospheric pressure: | | | kPa | |
| | Time: | | | | |

| Nr. | Test Test Point (a) | condition Level [kV] | C/A | Input value ^(b) | Indicated measurement value (b) | E _i [%] | S.F. [%] | C.F. [yes / no] |
|-------|---------------------------|-----------------------|--------------|-------------------------------|---------------------------------------|--------------------|-------------|--------------------|
| 1 | Reference | | | | | | | |
| 2 | [1] | + | | | | | | |
| 3 | [1] | - | | | | | | |
| 4 | [2] | + | | | | | | |
| 5 | [2] | - | | | | | | |
| [| | | | | | | | |
| | | | | | | | | |
| ļ | | | | | | | | |
| | | | | | | | | |
| n-2 | [-] | + | | | | | | |
| n-1 | [n] | - | | | | | | |
| n | Reference | | | | | | | |
| Refer | ence quanti | ty = (Refere | nce quantity | 1 + Reference | e quantity 2) / 2 | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: C: Contact discharge, A: Air discharge

C.F.: Checking facility activated during the test

(a) Location of the discharge points

⁽b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

Remarks:

Bursts (transients) on signal, data and control lines (R 117-2, Table 4.9.6) F.1.2.6 Application no.: Ambient conditions Model: Serial no .: At end At start °C Test date: Temperature: Observer: Relative humidity: % Atmospheric pressure: kPa Time: Test condition (a) Indicated Input E_{i} S.F. C.F. Level measurement value (b) Line [%] [%] [yes/no] value (b) [kV] Reference + IO-line Reference Passed Yes No Comments:

Note: (a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.9.6 C.F.: Checking facility activated during the test

⁽b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.2.7 Surges on signal, data and control lines (R 117-2, Table 4.9.7)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| n | Indicated Indicated | | E. | C E | CE | |
|------------|----------------------|-------------------------------------|--|--|--|--|
| Level [kV] | value ^(a) | measurement value ^(a) | [%] | 5.F. [%] | C.F. [yes/no] | |
| | | | | | | |
| + | | | | | | |
| - | | | | | | |
| | | | | | | |
| | Level [kV] | Level [kV] Input value (a) | Level [kV] Input measurement value (a) + | Level [kV] Input measurement value (a) [%] | $ \begin{array}{ c c c c c c } \hline Level & Input & measurement & E_i & S.F. \\ \hline [kV] & value & (a) & value & (a) & [\%] & & [\%] \\ \hline \\ + & & & & & & & & & & & & & & \\ \hline \end{array} $ | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: C.F.: Checking facility activated during the test

⁽a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.2.8 DC mains voltage dips, short interruptions and (short term) variations (R 117-2, Table 4.9.8)

| Voltage dips | | | | |
|------------------|-----------------------|--------------------|--------|-----|
| Application no.: | | Ambient conditions | | |
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test condition | | Indicated | | $E_{ m i}$ | S.F. | C.F. |
|------------------------------------|-----------------|-----------------|-----------------------|------------|------|----------|
| Amplitude [% of U_{nom}] | Duration [s] | Input value (a) | measurement value (a) | [%] | [%] | [yes/no] |
| Reference | | | | | | |
| | 0.01 | | | | | |
| | 0.03 | | | | | |
| 40 | 0.1 | | | | | |
| | 0.3 | | | | | |
| | 1 | | | | | |
| Reference | | | | | | |

| Test condition | | Input | Indicated | $E_{ m i}$ | S.F. | C.F. |
|------------------------------------|-----------------|-------------------------------|----------------------------------|------------|------|----------|
| Amplitude [% of U_{nom}] | Duration [s] | Input value ^(a) | measurement value ^(a) | [%] | [%] | [yes/no] |
| Reference | | | | | | |
| 70 | 0.01 | | | | | |
| | 0.03 | | | | | |
| | 0.1 | | | | | |
| | 0.3 | | | | | |
| | 1 | | | | | |
| Reference | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: C.F.: Checking facility activated during the test

⁽a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

| Voltage variations | | | | |
|--------------------|-----------------------|--------------------|--------|-----|
| Application no.: | | Ambient conditions | | |
| Model: | | | | |
| Serial no.: | | At start | At end | _ |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |
| | | | | _ |

| Test condition Amplitude Duration | | Input value (a) | Indicated measurement | E_{i} | S.F. | C.F. |
|------------------------------------|-----|-----------------|-----------------------|------------------|------|----------|
| [% of U_{nom}] | [s] | value (a) | value (a) | [%] | [%] | [yes/no] |
| Reference | | | | | | |
| | 0.1 | | | | | |
| | 0.3 | | | | | |
| 85 | 1 | | | | | |
| | 3 | | | | | |
| | 10 | | | | | |
| Reference | | | | | | |

| | | Input value | Indicated measurement value | <i>E</i> _i [%] | S.F. [%] | C.F. [yes/no] |
|-----------|-----|----------------|-----------------------------------|---------------------------|-------------|------------------|
| Reference | | | | | | |
| | 0.1 | | | | | |
| | 0.3 | | | | | |
| 120 | 1 | | | | | |
| | 3 | | | | | |
| | 10 | | | | | |
| Reference | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
| | | |

Remarks:

Note: C.F.: Checking facility activated during the test ^(a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

Short interruptions Application no.: Ambient conditions Model: Serial no .: At start At end °C Test date: Temperature: Relative humidity: % Observer: Atmospheric pressure: kPa Time:

| | | Input value (a) | Indicated measurement value ^(a) | E _i [%] | S.F. [%] | C.F. [yes/no] |
|-----------|-------|-----------------|--|--------------------|-------------|---------------|
| Reference | | | | | | |
| | 0.001 | | | | | |
| | 0.003 | | | | | |
| | 0.01 | | | | | |
| 0 | 0.03 | | | | | |
| | 0.1 | | | | | |
| | 0.3 | | | | | |
| 1 | | | _ | | - | |
| Reference | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

⁽a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.2.9 Ripple on DC mains power (R 117-2, Table 4.9.9)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test condition | | Innut | Indicated | E_{i} | S.F. | C.F. |
|----------------|-------------------|----------|-----------|---------|------|----------|
| Line | Frequency [Hz] | Inniif I | | [%] | [%] | [yes/no] |
| Reference | | | | | | |
| Ripple | 50 | | | | | |
| Ripple | 100 | | | | | |
| Ripple | 150 | | | | | |
| Ripple 300 | | | | | | |
| Reference | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

⁽a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

Surges on AC and DC mains power lines (R 117-2, Table 4.9.10) F.1.2.10 Application no.: Ambient conditions Model: Serial no .: At start At end °C Temperature: Test date: Observer: Relative humidity: % Atmospheric pressure: kPa Time: AC mains power lines Indicated Test condition Input $E_{\rm i}$ S.F. C.F. measurement Level Line value (a) [%] [%] [yes/no] value (a) [kV] Reference phase to earth + 2-2phase to earth + 2 neutral to earth neutral to earth -2phase to neutral + 1 - 1 phase to neutral Reference Yes Passed No DC mains power lines Test condition Indicated Input E_{i} S.F. C.F. Level measurement value (a) [%] [%] Line [yes/no] value (a) [kV] Reference + line to earth + 2+ line to earth -2- line to earth + 2 - line to earth -2+ line to line + 1 + line to line - 1 Reference Passed Yes No Remarks:

⁽a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.2.11 Electromagnetic fields of general origin (R 117-2, Tables 4.9.11 and 4.9.11.1)

| Application Model: | on no.: | | | | | Ambient | condition | S |
|--------------------|-------------|----------|-----------|-------------|-----------------|----------|-----------|----------|
| Serial no.: | | | | | | At start | At end | |
| Test date: | | | | | Temperature: | | | °C |
| Observer: | | | | | ative humidity: | | | % |
| | | | | Atmosp | heric pressure: | | | kPa |
| | | | | | Time: | | | _ |
| Tes | t condition | (a) | | Indicated | | | | |
| Frequ | | Pol | Input | measurement | $E_{ m i}$ | S.F. | | C.F. |
| Start | Stop | [H/V] | value (b) | value (b) | [%] | [%] | | [yes/no] |
| [MHz] | [MHz] | [11/ 7] | | , 4100 | | | | |
| Reference | | | | | | | | |
| 26 | | | | | | | | |
| | | | | _ | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | <u> </u> | | | |
| <u> </u> | | <u> </u> | L | <u> </u> | <u> </u> | | L | |
| | 1000 | | | T | <u> </u> | | | |
| Reference | | | | | | | | |
| Reference | | | | I | | | | |
| Passed | | | Yes | No | 7 | | | |
| 1 abbca | | | 103 | 110 | | | | |

Remarks:

Note: (a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.9.11.1 C.F.: Checking facility activated during the test

⁽b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.2.12 Electromagnetic fields specifically caused by wireless communication networks (R 117-2, Tables 4.9.11 and 4.9.11.2)

| Application no.: Model: | | | Ambient | Ambient conditions | | |
|---|-------------------------------|--|---------------------------|--------------------|----------|------------------|
| Serial no.: Test date: Observer: | | Temperature: Relative humidity: | | | | °C % kPa |
| | | Atmosp | heric pressure: Time: | | | Ki a |
| Test condition Frequency Start Stop [GHz] [GHz] [H/V] | Input value ^(a) | Indicated measurement value ^(a) | <i>E</i> _i [%] | S.F. [%] | ı | C.F. [yes/no] |
| Reference | | | | | | |
| 0.446 | | | | | | |
| 0.8 | | | | | | |
| r | · | T | r | r | <u>-</u> | |
| ļ | i | | <u> </u> | | | |
| ļ | <u> </u> | | i | i | | |
| | <u> </u> | | | | | |
| <u>i</u> | <u>i</u> | <u>i</u> | <u>i</u> | <u>i</u> | <u>L</u> | |
| 3 | | | | | | |
| Reference | | | | | | |
| | | | _ | | | |
| Passed | Yes | No | | | | |

Remarks:

⁽a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.2.13 Conducted (common mode) currents generated by RF EM fields (R 117-2, Table 4.9.11.3)

| Application Model: | on no.: | | | | | Ambient | condition | s |
|--|--|--------------|-------------------------------|---------------------------------------|--------------------|----------------|-----------|-----------------|
| Serial no.: Test date: Observer: | | | | At start | At end | °C % kPa | | |
| Tes Frequ Start [MHz] | st condition lency Stop [MHz] | Pol [H/V] | Input value ^(b) | Indicated measurement value (b) | E _i [%] | S.F. [%] | [| C.F. yes/no] |
| Reference | <u> </u> | | | | | | | |
| 0.15 | | | | | | | | |
| | | | | | | | | |
| ļ | | <u> </u> | | <u> </u> | | ļ | | |
| | | <u> </u> | | | | <u> </u> | | |
| | | | | <u> </u> | | | | |
| <u> </u> | <u> </u> | <u> </u> | <u> </u> | <u> </u> | <u> </u> | <u> </u> | <u></u> | |
| | | | | | | | | |
| | | | | | | | | |
| | 80 | | | | | | | |
| Reference | ; | | | | | | | |
| | | | | | 1 | | | |
| Passed | | | Yes | No | | | | |

Remarks:

Note: (a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.9.11.3 C.F.: Checking facility activated during the test

⁽b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.3 Tests for EUTs powered by a road vehicle battery (R 117-2, 4.10)

F.1.3.1 Voltage variations (R 117-2, Table 4.10.1)

| Application no.: | | Ambient conditions | | S |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test conditio | n | Innut | Indicated | E | MPE |
|--------------------------------------|--------------|-------------------------------|-------------------------------------|----------------|-----|
| Line | Level [V] | Input value ^(a) | measurement value ^(a) | $E_{ m i}$ [%] | [%] |
| Reference | $U_{ m nom}$ | | | | |
| $U_{\min}=U_{\mathrm{nom}}-15\%$ | | | | | |
| $U_{\text{max}}=U_{\text{nom}}+10\%$ | | | | | |
| Reference | $U_{ m nom}$ | | | | |

Remarks:

⁽a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

OIML R 117-3:20XX (E)

F.1.3.2 Electrical transient conduction along supply lines (R 117-2, Table 4.10.2)

| Application no.: Model: | | Ambient conditions | | |
|----------------------------|-----------------------|--------------------|--------|-----|
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test c | ondition | Innut | Indicated | $E_{\rm i}$ | S.F. | C.F. |
|------------|----------------------|-------------------------------|-------------------------------------|-------------|------|----------|
| Test pulse | Pulse voltage [V] | Input value ^(a) | measurement value ^(a) | [%] | [%] | [yes/no] |
| Reference | | | | | | |
| 2a | | | | | | |
| 2b | | | | | | |
| 3a | | | | | | |
| 3b | | | | | | |
| Reference | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

⁽a) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.3.3 Battery voltage variations during starting up a vehicle engine (R 117-2, Table 4.10.3)

| Application no.: | | Ambient conditions | | S |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | 1 |

| Test pulse shape (a) | Input value ^(b) | Indicated measurement value (b) | <i>E</i> _i [%] | S.F. [%] | C.F. [yes/no] |
|---|-------------------------------|---------------------------------------|---------------------------|-------------|---------------|
| Reference | | | | | |
| $U_{\mathrm{S}}\left[V ight]$ | | | | | |
| $U_{ m A}\left[{ m V} ight]$ | | | | | |
| $t_{\mathrm{S}}\left[\mathrm{s}\right]$ | | | | | |
| $t_{\rm f}$ [ms] | | | | | |
| Reference | | | | | |

Remarks:

Note: (a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.10.3 C.F.: Checking facility activated during the test

^(b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.1.3.4 Load dump test (R 117-2, Table 4.10.4)

| Application no.: | | Ambient conditions | | S |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test pulse shape (a) | Input value ^(b) | Indicated measurement value (b) | <i>E</i> _i [%] | S.F. [%] | C.F. [yes/no] |
|--|-------------------------------|---------------------------------------|---------------------------|-------------|---------------|
| Reference | | | | | |
| $U_{\mathrm{S}}\left[\mathrm{V} ight]$ | | | | | |
| $R_{\rm i}\left[{ m V} ight]$ | | | | | |
| $t_{\rm r}$ [ms] | | | | | |
| $t_{ m f} [{ m ms}]$ | | | | | |
| Reference | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: (a) Specified by the manufacturer, see applicable test levels in R 117-2, Table 4.10.4

⁽b) The applicable units are defined in F.2.11, F.3.2, F.4.2, F.4.4, F.5.2, F.7.1, F.7.3.2

F.2 Test reports for meter sensors and measuring devices (R 117-2, 5.3)

F.2.1 Indication at zero flowrate (R 117-2, 5.3.1)

| Application no.: | | Ambient | 3 | |
|------------------|-----------------------|----------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |
| | | | | _ |

| Ē 0/ | | | | D 0/ | | | |
|-----------------|---------------|-------------------------------|----------------------------|-------------------------|--------------|---------------------|------------|
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| Test no. [-] | Test time [s] | $V_{ m i\; start} \ [{ m L}]$ | $V_{ m i\;end} \ [{ m L}]$ | p _t [kPa] | T_{t} [°C] | E _{vi} [%] | MPE [%] |

| $\bar{E} =$ | % | Range = % |
|-------------|---|-----------|
| | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note:

F.2.2 Accuracy at reverse flow conditions

Convener's note: Possibility to remove F.2.2 as it is covered by F.2.3.

| Application of Model: Serial no.: Test date: Observer: | no.: | | | Relati | Femperature: ve humidity: eric pressure: Time: | Ambient co | nditions at end "C "K kPa |
|--|---|---------------------------|-------------------------|---------------------------------------|---|----------------------------|-------------------------------|
| Q(1) [L/min] | $V_{ m i}$ [L] | $V_{ m s}$ [L] | p _t [kPa] | T _t [°C] | <i>T</i> _s [°C] | $E_{ m vi}$ [%] | MPE [%] |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = 9 | % | | |
| Q(2) [L/min] | <i>V</i> _i [L] | V _s [L] | p _t [kPa] | T _t [°C] | T _s [°C] | $E_{ m vi}$ [%] | MPE [%] |
| | | | | | | | |
| Ē = % | | | | Range = % | ó | | |
| . Q(n) [ℓ/min] | V _i [L] | <i>V</i> _s [L] | pt [kPa] | T _t [°C] | T _s [°C] | <i>E</i> _{vi} [%] | MPE [%] |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | |
| Passed | | | Yes | No | | | |
| Remarks: | | | | | | | |
| | $i_{\rm i}$ and $V_{\rm s}$ may be the units of vol | | | f appropriate. units of mass, if a | appropriate. | | |
| Test liquid: | | | | Test measures u | ısed: | | |

F.2.3 Accuracy at metering conditions (R 117-2, 5.3.2)

| Application of Model: Serial no.: Test date: Observer: | no.: | | | Relat | Temperature: ive humidity: eric pressure: Time: | Ambient c | At end °C % kPa |
|---|-----------------------|---------------------------|---|---------------------|--|---------------------|-----------------------------|
| Q(1) [L/min] | V _i [L] | <i>V</i> _s [L] | p _t [kPa] | T_{t} [°C] | <i>T</i> _s [°C] | $E_{ m vi}$ [%] | MPE [%] |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | |
| Q(2) [L/min] | V _i [L] | V _s [L] | p _t [kPa] | Tt [°C] | T _s [°C] | E _{vi} [%] | MPE [%] |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = 9 | <u>6</u> | | |
| Q(n) [L/min] | V _i [L] | V _s [L] | pt [kPa] | T _t [°C] | T _s [°C] | E _{vi} [%] | MPE [%] |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | |
| Passed | | | Yes | No | | | |
| Remarks: | | | | | | | |
| | | | $V_{\rm n}$ and $V_{\rm r}$, if appendix eplaced by uni- | | appropriate. | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | | kg/m³ °C¹¹ kPa¹¹ mPa·s | $T_{ m r}$: eta : | st measures us | | | °C °C ⁻¹ L |
| | | | Di | rection flow n | neter Forw | ard/reverse | |

F.2.4 Accuracy at metering conditions for drum meter for alcohol (R 117-2, 5.3.2.2)

| | Ambient conditions | | | |
|-----------------------|---|---|---|--|
| | | | | |
| | At start | At end | | |
| Temperature: | | | °C | |
| Relative humidity: | | | % | |
| Atmospheric pressure: | | | kPa | |
| Time: | | | | |
| | Relative humidity: Atmospheric pressure: | Temperature: Relative humidity: Atmospheric pressure: | Temperature: Relative humidity: Atmospheric pressure: | |

| Test no. | Q [L/min] | <i>V</i> _i [L] | $T_{ m t}$ [°C] | <i>T</i> _s [°C] | <i>V</i> _s [L] | <i>E</i> _{vi} [L] | E _{vi} [%] | MPE [%] |
|----------|--------------|---------------------------|-----------------|----------------------------|---------------------------|----------------------------|---------------------|---------|
| 1 | | | | | | | | |
| 2 | Q_1 | | | | | | | 0.2 |
| 3 | | | | | | | | |
| 1 | | | | | | | | |
| 2 | Q_2 | | | | | | | 0.25 |
| 3 | | | | | | | | |
| 1 | _ | | | | | | | |
| 2 | Q_3 | | | | | | | 0.3 |
| 3 | | | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

Test liquid: Test measures used: $\rho \text{ (15 °C)} \qquad \qquad \text{kg/m}^3 \qquad \qquad T_r\text{:} \qquad \qquad \text{°C} \\ \alpha: \qquad \qquad \text{°C}^{-1} \qquad \qquad \beta: \qquad \qquad \text{°C}^{-1} \\ \gamma: \qquad \qquad \text{kPa}^{-1} \qquad \qquad \text{Nominal volume:} \qquad \qquad \text{L}$

 χ : kPa⁻¹ μ (20 °C): mPa·s

| t .2.5 | Accuracy at limits | of temperatur | e, pressure | , viscosity an | ia aensity (1 | K 11/-2, 5 | 3.3.1) | |
|------------------------|---|--------------------------------|---------------|----------------|---------------|--------------|----------|---|
| Applicat Model: | | | | | | bient condit | | |
| Serial no Test date | | | | Tempe | At serature: | start At er | nd ○C | |
| Observe | | | | Relative hu | | | % | |
| | | | A | tmospheric pr | ressure: | | kPa | |
| | | | | | Time: | | | |
| Test | Limits of T, p , μ , \square | Q | $V_{ m i}$ | $V_{ m s}$ | $E_{ m vi}$ | $E_{ m vi}$ | MPE | |
| no. | | [L/min] | [L] | [L] | [L] | [%] | [%] | |
| | | Q_{\min} | | | | | | _ |
| | T_{\min} [°C] | $Q_{ m mid}$ | | | | | | |
| 1 | | Q_{\max} | | | | | | |
| | T [9C] | Q_{\min} | | | | | | _ |
| | T_{\max} [°C] | $rac{Q_{ m mid}}{Q_{ m max}}$ | | | | | | _ |
| | | $Q_{ m min}$ | | | | | | - |
| | p _{min} [kPa] | $Q_{ m mid}$ | | | | | | _ |
| 2 | | $Q_{ m max}$ | | | | | | |
| 2 | | Q_{\min} | | | | | | |
| | p_{max} [kPa] | $Q_{\rm mid}$ | | | | | | _ |
| | | $rac{Q_{ m max}}{Q_{ m min}}$ | | | | | | _ |
| 3 - | μ _{min} [mPa·s] | $Q_{ m mid}$ | | | | | | _ |
| | y min [| Q_{\max} | | | | | | _ |
| | | $Q_{ m min}$ | | | | | | |
| | $\mu_{\rm max}$ [mPa·s] | Q_{mid} | | | | | | |
| | | Q _{max} | | | | | | |
| | G [[/m-3] | $rac{Q_{min}}{Q_{mid}}$ | | | | | | _ |
| | ρ_{\min} [kg/m ³] | $Q_{ m max}$ | | | | | | _ |
| 4 | | Q_{\min} | | | | | | |
| | $\rho_{\text{max}} [\text{kg/m}^3]$ | $Q_{ m mid}$ | | | | | | |
| | | $Q_{ m max}$ | | | | | | _ |
| | | | | | | | | |
| Passe | d | Yes | | No | | | | |
| | | | | | | | | |
| Remarks: | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | 1) V_i and V_s may be replaced 2) The units of volume | | | | oriate. | | | |
| | | , | - | | | | | |
| Test liqu | | , 3 | | easures used: | | ^~ | | |
| ho (15 °C | -, | g/m^3 | $T_{\rm r}$: | | | °C | 1 | |
| α : | | C-1 Do-1 | β: Namin | al value | | °C-1 | 1 | |
| χ: μ (20 °C | | Pa ⁻¹ ıPa∙s | Nomin | al volume: | | L | | |
| | , | | | | | | | |

F.2.6 Accuracy of the converted indication within a Coriolis meter (R 117-2, 5.3.3.2)

| Application Model: Serial no.: Test date: Observer: | n no.: | | | | Ambient conditions At start At end Temperature: | | | | | |
|---|------------------------|---------------------------|-------------------------|-------------------------------------|---|--------------------|-------------------------|-----------------------|-------------------------|--|
| | | Meter i | ndication | | | | Reference | | | |
| Q(1) [kg/min] | M _i [kg] | <i>V</i> _i [L] | T _i [°C] | $\rho_{\rm i}$ [kg/m ³] | M _n [kg] | V _s [L] | ho [kg/m ³] | T _t [°C] | p _t [kPa] | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | M | Iass | Vol | ume | Der | nsity | Tempe | erature | | |
| Q(1) [kg/min] | E [%] | MPE [%] | E [%] | MPE [%] | E [%] | MPE [%] | E [%] | MPE [%] | | |
| | | | | | | | | | | |
| $\bar{E} =$ Range = | % | | | | | | | | | |
| | | Meter i | ndication | | | | Reference | | | |
| Q(n) | M_{i} | Vi | $T_{\rm i}$ | $\rho_{\rm i}$ | $M_{ m n}$ | $V_{ m s}$ | ρ | T_{t} | p_{t} | |
| [kg/min] | [kg] | [L] | [°C] | [kg/m ³] | [kg] | [L] | [kg/m ³] | [°C] | [kPa] | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | M | Iass | Vol | ume | Der | nsity | Tempe | erature | | |
| Q(n) [kg/min] | E _{Mi} [%] | MPE [%] | E _{vi} [%] | MPE [%] | Ερ _ί [%] | MPE [%] | E _{Ti} [%] | MPE [%] | | |
| | | | | | | | | | | |
| $ar{E} =$ | % | | | | | | | | | |
| Range = | % | | | | | | | | | |
| Passed | | | Y | es | No | | | | | |
| Remarks: | | | | | | | | | | |
| Note: (1) | V _s may be | e replaced b | by $V_{\rm r}$, if app | ropriate. | | | | | | |
| Test liquid | : | | | | est measur | es used: | | | | |
| ρ (15 °C) | | | $/\mathrm{m}^3$ | | r: | | | °C | | |
| α: γ | | °C kP | 2-1 Pa ⁻¹ | β | ': Nominal vol | lume: | | °C ⁻¹ L | | |
| χ: μ (20 °C): | | | Pa∙s | 1 | | | | | | |

F.2.7 Flow disturbance test (R 117-2, 5.3.4)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |
| | | , | | - |

Disturber used: Half moon plate

| Test no. | Disturber installation position | Q [L/min] | V _i [L] | <i>V</i> _s [L] | <i>E</i> _{vi} [L] | E _{vi} [%] | MPE [%] |
|----------|---------------------------------|---------------------------|-----------------------|---------------------------|----------------------------|---------------------|---------|
| Referenc | e | $Q_{ m min}$ $Q_{ m max}$ | | | | | |
| 1 | 0° | Q_{\min} Q_{\max} | | | | | |
| 1 | 90° | Q_{\min} Q_{\max} | | | | | |
| 2 | 0° | Q_{\min} Q_{\max} | | | | | |
| 2 | 90° | Q_{\min} Q_{\max} | | | | | |
| 2 | 0° | Q_{\min} Q_{\max} | | | | | |
| 3 | 90° | Q_{\min} Q_{\max} | | | | | |

| Passed | | | Yes | | No |
|--------|--|--|-----|--|----|
|--------|--|--|-----|--|----|

Remarks:

Note: (1) V_i and V_s may be replaced by V_n and V_r , if appropriate.

(2) The units of volume may be replaced by units of mass, if appropriate.

Inlet length upstream:

Outlet length upstream:

| Applicati Model: Serial no. Test date Observer | : : : | | At | Tempe Relative hui mospheric pr | At serature: | start At er | |
|--|---|--|----------------------------------|---------------------------------------|---------------------|---------------------|------------|
| Disturber i | ised: Ball valve | | | | | | |
| Test no. | Valve opening position | Q [L/min] | <i>V</i> _i [L] | <i>V</i> _s [L] | E _{vi} [%] | E _{vi} [%] | MPE [%] |
| Reference |) | Q_{\min} | | | | | |
| | 90° | $egin{array}{c} Q_{	ext{max}} \ Q_{	ext{min}} \ Q_{	ext{max}} \end{array}$ | | | | | |
| 1 | 80° | $Q_{ m min} \ Q_{ m max}$ | | | | | |
| 1 | 65° | $rac{Q_{ m min}}{Q_{ m max}}$ | | | | | |
| | 45° | $rac{Q_{ m min}}{Q_{ m max}}$ | | | | | |
| | 90° | $Q_{ m min}$ $Q_{ m max}$ | | | | | |
| | 80° | $Q_{ m min}$ $Q_{ m max}$ | | | | | |
| 2 | 65° | Q_{\min} Q_{\max} | | | | | |
| - | 45° | $Q_{ m min}$ | | | | | |
| | 90° | $Q_{ m min}$ | | | | | |
| - | 80° | $Q_{ m min}$ $Q_{ m max}$ | | | | | |
| 3 | 65° | $Q_{ m min}$ $Q_{ m max}$ | | | | | |
| | 45° | $Q_{ m min}$ $Q_{ m max}$ | | | | | |
| | | Zinax | | <u> </u> | l | | |
| Passed | | Yes | | No | | | |
| Remarks: | | | | | | | |
| | | | | | | | |
| |) V_i and V_s may be (i) The units of volumes | | | | riate. | | |
| Test liqui | | 1 . / 3 | | asures used: | | 0.5 | |
| ρ(15 °C) α: χ: μ (20 °C) | | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | T _r : β: Nomina | l volume: | | °C °C-1 | ı |

F.2.8 Drum meters for alcohol (R 117-2, 5.3.5)

F.2.8.1 Conversion device (R 117-2, 5.3.5.1)

| Application no.: | Ambient | conditions | S | |
|------------------|-----------------------|------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | _ |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| | Indications Reference values | | | | | | | | | | |
|----------|------------------------------|-------------|------------|----------------------|---------|--------------|--------------|---------------|--------------|---------------|----------------------|
| Test no. | $V_{\rm i}$ | $V_{ m bi}$ | $M_{ m i}$ | <i>P</i> 15i | Q | $np_{ m in}$ | $V_{ m ref}$ | $V_{ m bref}$ | $M_{ m ref}$ | $T_{ m ref}$ | $ ho_{ m 15ref}$ |
| [-] | [L] | [L] | [kg] | [kg/m ³] | [L/min] | [-] | [L] | [L] | [kg] | [°C] | [kg/m ³] |
| 1 | | | | | | | | | | $T_{ m min}$ | |
| 2 | | | | | | | | | | $T_{ m med}$ | |
| 3 | | | | | | | | | | $T_{\rm max}$ | |

| | | Error calculations | | | | | | | |
|----------|------------|--------------------|-------------|-------------------|------------------|-----------|--|--|--|
| | 7 | V | V | v _b | M | | | | |
| Test no. | $E_{ m V}$ | MPE _V | $E_{ m Vb}$ | MPE _{Vb} | E_{M} | MPE_{M} | | | |
| [-] | [%] | | [%] | | [%] | [%] | | | |
| 1 | | | | | | | | | |
| 2 | | | | | | | | | |
| 3 | | | | | | | | | |

| Passed Yes No |
|---------------|
|---------------|

Remarks:

Note: (1) V_i and V_s may be replaced by V_n and V_r , if appropriate.

(2) The units of volume may be replaced by units of mass, if appropriate.

Test liquid: Test measures used: $\rho \text{ (15 °C)} \qquad \qquad \text{kg/m}^3 \qquad \qquad T_r\text{:} \qquad \qquad ^{\circ}\text{C} \\ \alpha : \qquad \qquad ^{\circ}\text{C}^{-1} \qquad \qquad \beta : \qquad \qquad ^{\circ}\text{C}^{-1} \\ \chi : \qquad \qquad \text{kPa}^{-1} \qquad \qquad \text{Nominal volume:} \qquad \qquad \text{L}$

 μ (20 °C): mPa·s

Volume of individual measuring chambers (R 117-2, 5.3.5.2) F.2.8.2

| | Ambient | conditions | S |
|-----------------------|---|---|---|
| | | | |
| | At start | At end | |
| Temperature: | | | °C |
| Relative humidity: | | | % |
| Atmospheric pressure: | | | kPa |
| Time: | | | |
| | Relative humidity: Atmospheric pressure: | Temperature: Relative humidity: Atmospheric pressure: | Temperature: Relative humidity: Atmospheric pressure: |

| Chamber no. [-] | $V_{ m nom}$ [L] | V _s [L] | <i>T</i> _L [°C] | <i>T</i> s [°C] | <i>E</i> _v [L] | E _v [%] | MPE [%] |
|-----------------|------------------|--------------------|----------------------------|-----------------|---------------------------|--------------------|------------|
| 1 | | | | | | | 0.2 |
| | | | <u> </u> | | <u> </u> | | |
| n | | | | | | | 0.2 |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

 $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate. Note:

Test liquid: Test measures used:

°C $T_{\rm r}$: ρ (15 °C) kg/m³ $^{\circ}C^{-1}$ °C⁻¹ α : kPa⁻¹ χ: μ (20 °C): Nominal volume:

 $mPa \cdot s$

F.2.8.3 Inclined drum axis (R 117-2, 5.3.5.3)

Application no.:

Model:

Serial no.:

Test date:

Observer:

At start At end

CC

Relative humidity:

Atmospheric pressure:

Time:

At start At end

CC

kPa

| Test conditions | Test no. | Q _{min} [L/min] | V _i [L] | T _t [°C] | <i>T</i> s [°C] | V _s [L] | $E_{ m vi}$ [L] | $E_{ m vi}$ [%] | MPE [%] |
|--------------------------|----------|--------------------------|--------------------|---------------------|-----------------|--------------------|-----------------|-----------------|------------|
| Reference | | | | | | | | | |
| D | 1 | | | | | | | | |
| Drum axis Inclined 3° | 2 | | | | | | | | |
| memed 5 | 3 | | | | | | | | |
| Reference | | | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

Test liquid: Test measures used:

ho (15 °C) kg/m³ T_r : °C α : °C γ : kPa $^{-1}$ Nominal volume: L

 μ (20 °C): mPa·s

F.2.8.4 Test of accuracy of the sampling device (R 117-2, 5.3.5.4)

Application no.: Ambient conditions Model: Serial no .: At start At end Temperature: °C Test date: Relative humidity: Observer: % Atmospheric pressure: kPa Time:

| Test no. | $V_{ m nom}$ | $V_{ m s}$ | $T_{ m L}$ | T_{s} | $E_{ m v}$ | $E_{ m v}$ | MPE |
|----------|--------------|------------|------------|------------------|------------|------------|-----|
| [-] | [L] | [L] | [°C] | [°C] | [L] | [%] | [1] |
| 1 | | | | | | | |
| | | <u> </u> | | | | | |
| n | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: $V_{\text{nom}} = n \cdot V_{\text{nom ladles}} [L]$ $\mathrm{MPE} = 0.1 \, \bullet \, V_{\mathrm{nom}} \, [\mathrm{L}]$

Test liquid: Test measures used:

°C kg/m^3 $T_{\rm r}$: ρ (15 °C) °C⁻¹ $^{\circ}C^{-1}$ β: α : kPa^{-1} Nominal volume: χ: μ (20 °C): L

 $mPa{\cdot}s$

Test of the volume of the containers (R 117-2, 5.3.5.5) F.2.8.5

| Application no.: | | Ambient | conditions | S |
|------------------|-----------------------|----------|------------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| | $V_{ m nom}$ [L] | V _s [L] | T _t [°C] | <i>T</i> s [°C] | $E_{ m vi} \ [\ell]$ | E _{vi} [%] | MPE [%] |
|----------------------|------------------|--------------------|---------------------|-----------------|----------------------|---------------------|------------|
| Collecting container | | | | | | | ± 5 |
| Inserting container | | | | | | | - 5 |
| Surge container | | | | | | | -2.5 |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate.

Test liquid: Test measures used:

°C kg/m^3 $T_{\rm r}$: ρ (15 °C) $^{\circ}C^{\text{-1}}$ $^{\circ}C^{\text{-}1}$ β : α : kPa⁻¹ Nominal volume: L χ: μ (20 °C):

mPa·s

F.2.8.6 Test of accuracy of the thermometer (R 117-2, 5.3.5.6)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | 1 |

| Test conditions | <i>T</i> _i [°C] | <i>T</i> s [°C] | <i>E</i> _{Ti} [°C] | MPE [°C] |
|-----------------|----------------------------|-----------------|-----------------------------|-------------|
| $T_{ m min}$ | | | | |
| $T_{ m mid}$ | | | | 1 |
| $T_{ m max}$ | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

F.2.9 Endurance test (R 117-2, 5.4)

Accuracy before endurance test

| Application Model: | no.: | | | | | Ambient | conditions |
|---------------------------|--|---------------------------------------|-------------------------|----------------------|-------------------------|---------------------|------------|
| Serial no.: Test date: | | | | , | Temperature: | At start | At end °C |
| Observer: | | | | Relat | ive humidity: | | % |
| | | | | Atmosph | eric pressure: Time: | | kPa |
| | | | | | | | |
| Q(1) [L/min] | V _i [L] | V _s [L] | p _t [kPa] | T _t [°C] | T _s [°C] | E _{vi} [%] | MPE [%] |
| | | | | | | | |
| | | | | | | | |
| $\bar{E}(B) = \%$ | | | | Range = | % | | |
| Q(2) [L/min] | V _i [L] | $V_{ m s}$ [L] | p _t [kPa] | T _t [°C] | $T_{\rm s}$ [°C] | E _{vi} [%] | MPE [%] |
| | | | | | | | |
| | | | | | | | |
| $\bar{E}(B) = \%$ | | | | Range = | % | | |
| Q(3) | $V_{\rm i}$ | $V_{ m s}$ | p_{t} | T _t | T _s | $E_{ m vi}$ | MPE |
| [L/min] | [L] | [L] | [kPa] | [°C] | [°C] | [%] | [%] |
| | | | | | | | |
| $\bar{E}(B) = \%$ | | | | Range = | <u> </u> % | | |
| | | | ** | |] | | I |
| Passed | | | Yes | No | | | |
| Remarks: | | | | | | | |
| Kemarks. | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | $Y_{\rm i}$ and $V_{ m s}$ may be the units of vol | | | | appropriate. | | |
| Test liquid: | | | | Test measures | used: | | |
| ρ(15 °C) | | kg/m ³ °C ⁻¹ | | $T_{ m r}$: eta: | | | °C °C-1 |
| α: χ: | | kPa ⁻¹ | , | o: Nominal volur | ne: | | L |
| μ (20 °C): | | mPa⋅s | | | | | |

Endurance test

| Application no.: | | Ambient conditions | at star |
|------------------|-----------------------|--------------------|---------|
| Model: | | | |
| Serial no.: | | | |
| Test date: | Temperature: | | °C |
| Observer: | Relative humidity: | | % |
| | Atmospheric pressure: | | kPa |
| | Time: | | |
| | | | _ |

| Date | Time | Observer | $Q \ [\ell/{\sf min}]$ | V _i [L] | Hours run [h] |
|------|------|----------|------------------------|--------------------|------------------|
| | | | | | |
| | | | | | |
| | | | | | |
| ļ | | | | | |
| | | | | | |
| | | | | | |

| ĺ | |
|---|--|
| ĺ | |
| ĺ | |
| ľ | |

Remarks:

Note: The units of volume may be replaced by units of mass, if appropriate.

Test liquid:

ρ (15 °C) kg/m³
α: °C-1
χ: kPa-1
μ (20 °C): mPa·s

| Accuracy at Application Model: Serial no.: Test date: Observer: | ter enduran no.: | ce test | | Ambient conditions a Temperature: Relative humidity: Atmospheric pressure: Time: | | | | | |
|--|--|--|-------------------------|---|---------------------|---------------------|-----------------------------|--|--|
| Q(1) [L/min] | V _i [L] | V _s [L] | p _t [kPa] | T _t [°C] | $T_{\rm s}$ [°C] | $E_{ m vi}$ [%] | MPE [%] | | |
| | | | | | | | | | |
| $\bar{E}(A) = \%$ | | | <u> </u> | $\bar{E}(A) - \bar{E}(B)$ | = % | | | | |
| Q(2) [L/min] | V _i [L] | V _s [L] | p _t [kPa] | T _t [°C] | T _s [°C] | E _{vi} [%] | MPE [%] | | |
| $\bar{E}(A) = \%$ | | | | $\bar{E}(A) - \bar{E}(B)$ | = % | | | | |
| Q(3) [L/min] | V _i [L] | V _s [L] | p _t [kPa] | T _t [°C] | | E _{vi} [%] | MPE [%] | | |
| | | | | | | | | | |
| $\bar{E}(A) = \%$ | _ | | | $\bar{E}(A) - \bar{E}(B)$ | = % | | | | |
| Passed | | | Yes | No | | | | | |
| Remarks: | | | | | | | | | |
| | $I_{ m i}$ and $V_{ m s}$ may bhe units of vol | | | | appropriate. | | | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | T ß | Cest measures (Cr.): Cr.: Cr.: Cr.: Cr.: Cr.: Cr.: Cr.: Cr. | | C | PC PC ⁻¹ L | | |

F.2.10 Accuracy on minimum measured quantity (R 117-2, 5.5)

| Observer: | | | | Relat | Temperature: ive humidity: eric pressure: Time: | At start | At end °C % kPa |
|-----------------------------|--------------------|--------------------|--|----------------------------|--|---------------------|-------------------|
| $Q_{ m min} \ [{ m L/min}]$ | V _i [L] | V _s [L] | p _t [kPa] | <i>T</i> _t [°C] | T _s [°C] | E _{vi} [%] | MPE [%] |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | |
| $Q_{ m max} \ [{ m L/min}]$ | V _i [L] | V _s [L] | p _t [kPa] | <i>T</i> _t [°C] | T _s [°C] | $E_{ m vi}$ [%] | MPE [%] |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | |
| Passed | | | Yes | No |] | | |
| Remarks: The MMQ va | llue for the test | es is | | | | | |
| | | | y V_n and V_r , if a replaced by un Test measure: T_r : | nits of mass, if | | C | |

F.2.11 Additional influence and disturbance tests for electronic measuring devices

The test report formats of F.1 are applied.

Input value is: Flowrate [L/min or m³/h or t/h or kg/min or

pulses/min]

Indicated measurement value is: Indicated quantity [L or m³ or t or kg]

F.3 Test procedures for electronic calculators, indicating devices and associated devices (R 117-2, 6)

F.3.1 Accuracy of electronic calculators and indicating devices (R 117-2, 6.2.1)

| Application no.: | | Ambient conditions | | S |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test No. | $Q_{ m i}$ | $np_{ m in}$ | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE_V |
|-------------|------------|--------------|--------------|------------|------------|---------|
| [-] | [L/min] | [-] | [L] | [L] | [%] | [%] |
| 1 | | | | | | |
| 2 | | | | | | |
| 3 | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: The units of volume may be replaced by units of mass, if appropriate.

F.3.2 Influence factor tests and disturbance tests (R 117-2, 6.2.2 and 6.2.3)

The test report formats of F.1 are applied.

Input value is: Flowrate [L/min or m³/h or t/h or kg/min or

pulses/min]

Indicated measurement value is: Indicated quantity [L or m³ or t or kg]

F.4 Test reports for conversion devices as part of an electronic calculator (R 117-2, 6.3)

F.4.1 Accuracy: First approach: (R 117-2, 6.3.1.1)

| Application no.: | | Ambient conditions | | 3 |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | hPa |
| | Time: | | | |

| | | Indica | ations | | | | | Refe | erence va | lues | | | |
|----------|-------------|-------------|------------|----------------------|--------|--------------|--------------|---------------|--------------|---------------|--------------|--|----------------------|
| Test no. | $V_{\rm i}$ | $V_{ m bi}$ | $M_{ m i}$ | $ ho_{	ext{15i}}$ | Q | $np_{ m in}$ | $V_{ m ref}$ | $V_{ m bref}$ | $M_{ m ref}$ | $T_{ m ref}$ | $P_{ m ref}$ | $ ho_{\!\scriptscriptstyle{\mathrm{ref}}}$ | $ ho_{ m 15ref}$ |
| [-] | [L] | [L] | [kg] | [kg/m ³] | [L/min | [-] | [L] | [L] | [kg] | [°C] | [kPa] | [kg/m ³] | [kg/m ³] |
| 1 | | | | | | | | | | $T_{ m min}$ | P_{\min} | $ ho_{	ext{min}}$ | |
| 2 | | | | | | | | | | $T_{ m med}$ | $P_{ m med}$ | $ ho_{ m med}$ | |
| 3 | | | | | | | | | | $T_{\rm max}$ | $P_{ m max}$ | $ ho_{	ext{max}}$ | |

| | Error calculations | | | | | | | | | |
|----------|--------------------|------------------|-------------|-------------------|------------------|-----------|--|--|--|--|
| | Ţ | V | V | b | M | | | | | |
| Test no. | $E_{ m V}$ | MPE _V | $E_{ m Vb}$ | MPE _{Vb} | E_{M} | MPE_{M} | | | | |
| [-] | [%] | [%] | [%] | [%] | [%] | [%] | | | | |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| 3 | | | | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

F.4.2 Influence factor tests and disturbance tests (R 117-2, 6.3.1.2 and 6.3.1.3)

The test report formats of F.1 are applied.

| Flowrate <i>Q</i> | [L/min] |
|---|---|
| Reference temperature T_{ref} | [°C] |
| Reference pressure p_{ref} | [kPas] |
| Reference density ρ_{ref} | $[kg/m^3]$ |
| Reference volume $V_{\rm ref}$ | [L] |
| Reference mass M_{ref} | [kg] |
| Indicated volume $V_{\rm i}$ | [L] |
| Indicated volume at base condition $V_{\rm bi}$ | [L] |
| Indicated mass M_i | [kg] |
| | Reference temperature T_{ref} Reference pressure p_{ref} Reference density ρ_{ref} Reference volume V_{ref} Reference mass M_{ref} Indicated volume V_{i} Indicated volume at base condition V_{bi} |

F.4.3 Accuracy: Second approach (R 117-2, 6.3.2.1)

| Applicati Model: Serial no Test date Observer | .: »: | : At start At end Temperature: C | | | | | | | | | | | | | |
|---|-------------|----------------------------------|------------------|------------------|-------------|-------------------|-----------|----|--------------|--------------------------|------------------|------------------------------|----------------------|----------------------|----------------------|
| | V T | | | | | | | | | | | | | | |
| Test No. | | $Q_{ m i}$ | $np_{ m in}$ | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE | v | $R_{ m in}$ | | | $T_{ m i}$ | | E_{T} | MPE _T |
| [-] | [L/ | min] | [-] | [L] | [L] | [%] | [%] | | $[\Omega]$ |] [º(| C] | [°C] | | [°C] | [°C] |
| 1 | | | | | | | | | | $T_{ m r}$ | nin | | | | |
| 2 | | | | | | | | | | $T_{\rm n}$ | ned | | | | |
| 3 | | | | | | | | | | $T_{ m n}$ | nax | | | | |
| | ρ | | | | | | | | | | | | | | |
| Test No. | $I_{ m in}$ | $p_{ m ref}$ | p_{i} | | $E_{ m P}$ | $E_{ m P}$ | MPE_{P} | | $PE_{ m P}$ | $f_{ m in}$ | ł | $\mathcal{O}_{\mathrm{ref}}$ | $ ho_{ m i}$ | $E_{ ho}$ | MPE_{ρ} |
| [-] | [mA] | [kPa] | [kPa | a] [l | cPa] | [%] | [kPa] | [9 | %] | [Hz] | [kg | y/m^3] | [kg/m ³] | [kg/m ³] | [kg/m ³] |
| 1 | | p_{min} | | | | - | | | | | ρ | P _{min} | | | |
| 2 | | $p_{ m med}$ | | | - | | | | | | ρ | med | | | |
| 3 | | p_{max} | | | | - | | | | | ρ | max | | | |
| | | Calculation V _i , T | | $V_{ m bref}$ ba | | 1 | Cal | | | $M_{\rm i}, M_{\rm ref}$ | | | | | |
| Test No. | $V_{ m bi}$ | $V_{ m bref}$ | $ ho_{ m 15rc}$ | | $E_{ m Vb}$ | MPE _{Vb} | | | $M_{\rm re}$ | | E_{M} | MPE | | | |
| [-] | [L] | [L] | [kg/n | n ³] | [%] | [%] | [kg] | | [kg |] [| %] | [%] | | | |
| 1 | | | | | | | | | | | | | | | |
| 2 | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | |
| Passed | d | | | | Yes | | N | lo | | | | | | | |
| Remarks: | | | | | | | | | | | | | | | |

F.4.4 Influence factor tests and disturbance tests (R 117-2, 6.3.2.2 and 6.3.2.3)

The test report formats of F.1 are applied.

| Input values are: | les are: Flowrate Q or number of pulses np_{in} Reference temperature T_{ref} or resistance R_{in} | | | | |
|-----------------------|---|------------------------------|--|--|--|
| | Reference pressure p_{ref} or current I_{in} | [°C] or [Ω] [bar] or [mA] | | | |
| | Reference density ρ_{ref} or frequency f_{in} | [kg/m ³] or [Hz] | | | |
| Indicated measurement | Indicated volume V _i | [L] | | | |
| values are: | Indicated volume at base condition $V_{\rm bi}$ | [L] | | | |
| | Indicated mass M_i | [kg] | | | |

F.5 Associated measuring devices (R 117-2, 6.4)

F.5.1 Accuracy test (R 117-2, 6.4.1)

Ambient conditions

| Model: | | At start | At end | |
|------------|-----------------------|----------|--------|-----|
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| | | | T | | |
|--------------------|-----------------------|-------------------------|----------------------------|----------------------------|-----------------------|
| Test No. [-] | T _{ref} [°C] | $R_{ m out}$ $[\Omega]$ | <i>T</i> _i [°C] | <i>E</i> _T [°C] | MPE _T [°C] |
| 1 | $T_{ m min}$ | | | | |
| 2 | $T_{ m med}$ | | | | |
| 3 | $T_{\rm max}$ | | | | |

| | | | | P | | | |
|-------------|--------------------|--------------|-------------|------------|------------|-----------|-----------|
| Test No. | $P_{ m ref}$ | $I_{ m out}$ | $P_{\rm i}$ | $E_{ m P}$ | $E_{ m P}$ | MPE_{P} | MPE_{P} |
| [-] | [kPa] | [mA] | [kPa] | [kPa] | [%] | [kPa] | [%] |
| 1 | P_{\min} | | | | | | |
| 2 | $P_{ m med}$ | | | | | | |
| 3 | P_{max} | | | | | | |

| | | | ρ | | |
|-------------|--------------------------------------|--------------|----------------------|----------------------|----------------------|
| Test No. | $ ho_{ m ref}$ | $f_{ m out}$ | $ ho_{\mathrm{i}}$ | $E_{ ho}$ | MPE_{ρ} |
| [-] | [kg/m ³] | [Hz] | [kg/m ³] | [kg/m ³] | [kg/m ³] |
| 1 | $ ho_{\!\scriptscriptstyle{ m min}}$ | | | | |
| 2 | $ ho_{ m med}$ | | | | |
| 3 | $ ho_{	ext{max}}$ | | | | |

| Passed | | | Yes | | No |
|--------|--|--|-----|--|----|
|--------|--|--|-----|--|----|

Remarks:

F.5.2 Influence factor tests and disturbance tests (R 117-2, 6.4.2 and 6.4.3)

The test report formats of F.1 are applied.

Input values are: Reference temperature T_{ref} [°C] Reference pressure p_{ref} [bar]

Reference density $ho_{
m ref}$ [kg/m³]

Indicated measurement Indicated temperature T_i or resistance R_{out} [°C] or [Ω] values are: Indicated pressure p_i or current I_{out} [bar] or [mA]

Indicated pressure p_i or current I_{out} [bar] or [mA] Indicated density ρ_i or frequency f_{out} [kg/m³] or [Hz]

F.5.3 Test of response time of the measuring system temperature sensor (R 117-2, 6.5)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| <i>∆T</i> [°C] | MMQ [L] | $Q_{ m max}$ [L/min] | <i>t</i> _d [s] | <i>t</i> ₉₀ [s] | $	au_{	ext{max}}$ [s] |
|-------------------|------------|----------------------|------------------------------|----------------------------|-----------------------|
| | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: t_d [s] = Delivery time = 2 MMQ / Q_{max}

 $\tau_{\text{max}}[s] = \text{Maximun time constant} = t_{\text{d}} \times 2.3025$

 ΔT [°C] = Temperature change = $T_2 - T_1$

 $t_{90} = 90 \% \text{ of } T_2$

F.6 Test reports for gas elimination devices

F.6.1 Gas separator test (R 117-2, 7.2.1.1)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. | Q [L/min] | <i>V</i> _i [L] | <i>V</i> _s [L] | V _n [L] | p _t [kPa] | V _a [L] | V _a /V _n [-] | Evi (without gas) | E _{vi (gas)} [%] | <i>E</i> _{vi} [%] |
|-----------|-----------|---------------------------|---------------------------|--------------------|----------------------|--------------------|------------------------------------|-------------------|---------------------------|----------------------------|
| Reference | | | | | | | | | | |
| 1 | Q(1) | | | | | | | | | |
| 2 | | | | | | | | | | |
| Reference | | | | | | | | | | |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| Reference | | | | | | | | | | |
| 1 | Q(n) | | | | | | | | | |
| 2 | | | | | | | | | | |

| Passed | Yes | No |
|---------|------|-----|
| 1 asscu | 1 03 | 110 |

Remarks:

Notes: $E_{\text{vi (gas)}} - E_{\text{vi (without gas)}}$ $E_{\text{vi (gas)}} = (V_{\text{i}} V_{\text{n}}) / V_{\text{n}}$

 $V_{\rm a} = (_{\rm Vgas\ meter}\ (p_{\rm t} + p_{\rm atm}))\ /\ p_{\rm atm}$ $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate.

Test liquid: Test measures used:

°C ρ(15 °C) kg/m³ $T_{\rm r}$: $^{\circ}C^{-1}$ $^{\circ}C^{-1}$ α : kPa⁻¹ Nominal volume: L

χ: μ (20 °C): mPa·s

F.6.2 Gas extractor test (R 117-2, 7.2.1.2))

| Application no.: | | Ambient | Ambient conditions | |
|------------------|-----------------------|----------|--------------------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |
| | | | | _ |

| R | Reference | before tes | ting | | | | | | | | |
|-----------------------|-----------------|----------------------|-----------------------------|---------------------|-------------------------|--------------------|-----------------------|----------|----------|------------------------------|----------------------------------|
| | Gas | | | Liquid | | | | | | | |
| P _{gr} [kPa] | $V_{ m gr}$ [L] | V _{nom} [L] | Q _{max} [L/min] | T _L [°C] | P _L [kPa] | V _s [L] | V _i [L] | E [L] | E [%] | Gas in liquid [Yes/no] | Gas sep. shut off [Yes/no] |
| 0 | 0 | 0 | | | | | | | | no | no |

| | Test | | • | | | | | | | | | |
|-----------------------|---------------------|----------------------|--------------------------|---------------------|----------------------|----------------------|--------------------|--------------|----------|------------------------------|----------------------------------|---------------|
| | Gas | | | | | | Li | quid | | | | Gas extractor |
| P _{gr} [kPa] | V _{gr} [L] | V _{nom} [L] | Q _{max} [L/min] | T _L [°C] | P _L [kPa] | V _{ref} [L] | V _i [L] | <i>E</i> [L] | E [%] | Gas in liquid [Yes/no] | Gas sep. shut off [Yes/no] | MPE [%] |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |

| Refere | nce after | testing | | | | | | | | | | |
|--------------|-----------------|----------------------|--------------------------|------------------------|-------------------------|-----------------------|-----------------------|-----------------|----------|------------------------------|----------------------------------|--|
| | Gas | | Liquid | | | | | | | | | |
| Pgr [kPa] | $V_{ m gr}$ [L] | V _{nom} [L] | Q _{max} [L/min] | T _L [°C] | P _L [kPa] | V _s [L] | V _i [L] | <i>E</i> [L] | E [%] | Gas in liquid [Yes/no] | Gas sep. shut off [Yes/no] | |
| 0 | 0 | 0 | | | | | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

F.6.3 Special gas extractor not indended for road tankers (R 117-2, 7.2.1.3)

Test on gas separator function: see test report format F.6.1 Test on gas extractor function: see test report format F.6.2

F.6.4 Special gas extractor indended for road tankers (R 117-2, 7.2.1.4)

$F.6.4.1 \qquad Residual \ discharge \ test \ from \ the \ supply \ tank \ (R\ 117-2, 7.2.1.4.1)$

| Applicatio Model: | n no.: | | | Ambie | nt condition | ons | | | | |
|--|--------------|-------------|-------------|------------------|--|-------------|------------------|-------------|-------------|-----|
| Serial no.: Test date: Observer: | | | | A | Temperature: Relative humidity: Atmospheric pressure: Time: At start At end | | | | | |
| Test no. | $Q_{ m max}$ | $V_{\rm i}$ | $T_{\rm t}$ | p_{t} | $V_{ m s}$ | $T_{\rm s}$ | V_{n} | $E_{ m vi}$ | $E_{ m vi}$ | MPE |
| [-] | [L/min] | [L] | [°C] | [kPa] | [L] | [°C] | [L] | [L] | [%] | [%] |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| 3 | | | | | | | | | | |
| $ar{E}=$ % | | | | | Range = | % | | | | |
| Passed | | | | Yes | | No | | | | |
| Damadaa | | | | | | | | | | |

Remarks:

| F.6.4. | 2 (| 3as po | cket | test | (R 1 | 17-2 | 2, 7.2 | .1.4.2) | | | | | | | | | |
|---|---------------------|----------------------|-------------------------|------------------------|--|--------|-------------------------|-------------------------|-------------------------------|--------------------|-------|----------------|---------|-------------------------|---------------------|-----------------------------|----------------------------------|
| Appli Mode Serial Test o Obser | no.: date: | no.: | | | | | | | , | Rel Atmosj | lativ | e h | | Arare: | start | At end | |
| | Referen | ice befo | re test | ting | | | | | | | | | | | | | |
| | Gas | | | | | Liquid | | | | | | | | | | | |
| P _{gr} [kPa] | $V_{ m gr}$ [L] | | nom [L] | Qn [L/n | | | T _L C] | P _L [kPa] | V _s [L] | V _i | | | E L] | E [%] | lic | ns in quid es/no] | Gas sep. shut off [Yes/no] |
| 0 | 0 | | 0 | | | | | | | | | | | | 1 | no | no |
| | Test | | Ī | | | | | | | | | | | | | | |
| | Gas | | | | | | | | Li | quid | | | | | | | Gas extractor |
| P _{gr} [kPa] | V _{gr} [L] | V _{nom} [L] | | _{max} min] | T [°(| | P _L [kPa] | V _{ref} [L] | V _i [L] | <i>E</i> [L] | [% | | lio | as in quid es/no] | Gas shut [Yes | off | MPE [%] |
| | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | |
| Refe | | fter test | ing | | | | | | | | | | | | | | |
| | Ga | | | _ | I | | | _ [| | 1 | L | iqui | | | _ | | |
| P _{gr} [bar] | | | V _{nom} [L] | Qn [L/n | | [°C | | P _L [kPa] | V _s [L] | V _i [L] | | <i>I</i> [I | | E [%] | liq | s in uid s/no] | Gas sep. shut off [Yes/no] |
| 0 | 0 | | 0 | | | | | | | | | | | | | | |
| Pas | ssed | | | | | | Ye | s | | No | | | | | | | |
| Remar | | | | | | | | | | | | | | | | | |
| Note: | $V_{\rm i}$ an | id $V_{\rm s}$ m | ay be | repla | iced l | oy V | _n and | $V_{\rm r}$, if ap | propriat | te. | | | | | | | |
| Test 1 ρ (15 α : χ : μ (20 | | | | 1 | kg/m °C ⁻¹ kPa ⁻¹ mPa-s | | | | <i>T</i> _r : β: | neasure | | | | | | °C °C ⁻¹ L | |

Switching test on an empty supply tank (R 117-2, 7.2.1.4.3) F.6.4.3

| Applicatio Model: | n no.: | Ambie | Ambient conditions | | | | | | | |
|-------------------|--------------|------------|--------------------|------------|------------|------------|-------------|-------------|-------------|-----|
| Serial no.: | | At start | t At end | | | | | | | |
| Test date: | | : | | °C | | | | | | |
| Observer: | | : | | % | | | | | | |
| | | | | | A | tmospheri | c pressure | : | | kPa |
| | | | | | | | Time | : | | |
| | | | | | | | | | | |
| Test no. | $Q_{ m max}$ | $V_{ m i}$ | T_{t} | $p_{ m t}$ | $V_{ m s}$ | $T_{ m s}$ | $V_{\rm n}$ | $E_{ m vi}$ | $E_{ m vi}$ | MPE |
| [-] | [L/min] | [L] | [°C] | [kPa] | [L] | [°C] | [L] | [L] | [%] | [%] |
| 1 | | | | | | | | | | |
| 2. | | | | | | | | | | |

| $ar{E}=$ % | Range = % |
|------------|-----------|

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

3

 $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate.

Test liquid: Test measures used:

°C kg/m^3 $T_{\rm r}$: ρ (15 °C) $^{\circ}C^{-1}$ β: $^{\circ}C^{-1}$ kPa⁻¹ Nominal volume: χ: μ (20 °C):

 $mPa{\cdot}s$

F.6.5 Gas elimination devices forming part of a measuring system (R 117-2, 7.2.2)

F.6.5.1 Gas separator in fuel dispenser (R 117-2, 7.2.2.1.1)

| Application no.: | Ambient conditions | | | |
|------------------|-----------------------|----------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |
| | | | | - |

| Test no. [-] | Q [L/min] | V _i [L] | V _s [L] | V _n [L] | p _t [kPa] | V _a [L] | V _a /V _n [-] | Evi (without gas) [%] | E _{vi (gas)} [%] | E _{vi} [%] |
|--------------|-----------|--------------------|--------------------|--------------------|-------------------------|--------------------|------------------------------------|-----------------------|---------------------------|---------------------|
| r 1 | | [12] | [12] | ركا | [KI u] | [2] | LJ | [,0] | [,0] | [/0] |
| Reference | | | | | | | | | | |
| 1 | Q(1) | | | | | | | | | |
| 2 | | | | | | | | | | |
| Reference | | | | | | | | | | |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| Reference | | | | | | | | | | |
| 1 | Q(n) | | | | | | | | | |
| 2 |] | | | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
| | | 1 | |

Remarks:

 $\begin{array}{ll} \textit{Notes:} & E_{vi} = E_{vi \; (gas)} - E_{vi \; (without \; gas)} \\ & E_{vi \; (gas)} = \left(V_i \; V_n\right) / \; V_n \\ \end{array}$

 $V_{\rm a} = (_{\rm Vgas\ meter} (p_{\rm t} + p_{\rm atm})) / p_{\rm atm}$

Test liquid: Test measures used:

ho (15 °C) kg/m³ T_r : °C α : °C-¹ β : °C-¹ γ : kPa-¹ Nominal volume: L

F.6.5.2 Gas extractor test (R 117-2, 7.2.2.2)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| R | Reference | before tes | ting | | | | | | | | |
|-----------------------|-----------------|----------------------|-----------------------------|---------------------|-------------------------|--------------------|-----------------------|----------|----------|------------------------------|----------------------------------|
| | Gas | | | Liquid | | | | | | | |
| P _{gr} [kPa] | $V_{ m gr}$ [L] | V _{nom} [L] | Q _{max} [L/min] | T _L [°C] | P _L [kPa] | V _s [L] | V _i [L] | E [L] | E [%] | Gas in liquid [Yes/no] | Gas sep. shut off [Yes/no] |
| 0 | 0 | 0 | | | | | | | | no | no |

| | Test | | • | | | | | | | | | |
|-----------------------|---------------------|----------------------|--------------------------|---------------------|----------------------|----------------------|--------------------|-----------------|----------|------------------------------|----------------------------------|------------|
| | Gas | | | Liquid | | | | | | | | |
| P _{gr} [kPa] | V _{gr} [L] | V _{nom} [L] | Q _{max} [L/min] | T _L [°C] | P _L [kPa] | V _{ref} [L] | V _i [L] | <i>E</i> [L] | E [%] | Gas in liquid [Yes/no] | Gas sep. shut off [Yes/no] | MPE [%] |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |

| Reference after testing | | | | | | | | | | | |
|--------------------------|-----------------|----------------------|--------------------------|------------------------|-------------------------|-----------------------|-----------------------|----------|----------|------------------------------|----------------------------------|
| | Gas | | Liquid | | | | | | | | |
| P _{gr} [bar] | $V_{ m gr}$ [L] | V _{nom} [L] | Q _{max} [L/min] | T _L [°C] | P _L [bar] | V _s [L] | V _i [L] | E [L] | E [%] | Gas in liquid [Yes/no] | Gas sep. shut off [Yes/no] |
| 0 | 0 | 0 | | | | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

 β : β : γ C⁻¹ β : γ C⁻¹ γ C⁻¹ Nominal volume: γ C⁻¹

 χ : kPa⁻¹ μ (20 °C): mPa·s

°C

F.6.5.3 Special gas extractor not intended for measuring systems on road tankers (R 117-2, 7.2.2.3)

| | (K 117- | 2, 7.2.2.3 |) | | | | | | | |
|----------------------|-----------------------------|----------------|-------------------|-----------------------|---------------|------------------------|------------|-----------|------------|----------|
| Applicati Model: | on no.: | | | | | | | Ambient o | conditions | 1 |
| Serial no. | | | | | | | · | At start | At end | • |
| Test date | | | | | | | nperature: | | | °C |
| Observer | : | | | | Λ. | Relative tmospherio | humidity: | | | % kPa |
| | | | | | A | unospheric | Time: | | | Kra |
| | | | | | | | | ı | | |
| | | | Refe | erence befor | re testing | | | | | |
| $Q_{ m max}$ | $T_{ m L}$ | $P_{ m L}$ | $V_{ m s}$ | $V_{ m i}$ | Ε | E | Gas in | Gas sep. | | |
| [L/min] | [°C] | [kPa] | (L) | [L] | [L] | [%] | liquid | shut off | | |
| (L/mm) | [0] | [KI ti] | [2] | [2] | (E) | [/0] | [Yes/no] | [Yes/no] | | |
| | | | | | | | no | no | | |
| | | | | | Test | | | | | |
| 0 | <i>T</i> | n | *** | 17 | Г | - | Gas in | Gas sep. | Gas ex | tractor |
| Q _{max} | T_1 | P _L | $V_{ m ref}$ | Vi | E | E | liquid | shut off | M | PE |
| [L/min] | [°C] | [kPa] | [L] | [L] | [L] | [%] | [Yes/no] | [Yes/no] | [9 | %] |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Passed | ı | [| | Yes | | No | | | | |
| Remarks: | l . | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
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| | | | | | | | | | | |
| | | | | | | | | | | |
| Note: V _i | $_{ m i}$ and $V_{ m s}$ ma | ay be repla | ced by $V_{ m n}$ | and $V_{ m r}$, if a | ppropriate | | | | | |
| Toot !:= ' | a. | | | | Ta -4 | | a. | | | |
| Test liqui | | ŀ | cg/m ³ | | $T_{\rm r}$: | easures use | u: | | °C | |

Nominal volume:

kPa⁻¹

 $mPa\cdot s$

μ: μ (20 °C):

 $^{\circ}C^{\text{-}1}$

F.6.5.4 Special gas extractor intended for measuring systems on road tankers (R 117-2, 7.2.2.3)

Residual discharge test: Test report format F.6.4.1 can be used. Gas pocket test: Test report format F.6.4.2 can be used

Switching test on empty supply tank: Test report format F.6.4.3 can be used

F.7 Test reports for ancillary devices (R 117-2, 8)

F.7.1 Influence factor tests and disturbance tests for printing devices (R 117-2, 8.3)

The test report formats of F.1 are applied.

Input values are: Data sent to the printing device These data can be for example:

[L or m³ or t or kg or NCU or NCU / L Output values are: Data printed by the printing device

or NCU /m³ or NCU / t or NCU / kg]

F.7.2 Influence factor tests and disturbance tests for memory devices (R 117-2, 8.4)

The test report formats of F.1 are applied.

Input values are: Data to be stored These data can be for example:

[L or m^3 or t or kg or NCU or NCU / L Output values are: Accessed data

or NCU $/m^3$ or NCU / t or NCU / kg]

F.7.3 Conversion devices (R 117-2, 8.5)

F.7.3.1 Accuracy tests (R 117-2, 8.5.1)

| Applicati Model: Serial no Test date Observer | .: : | | | | | | | | ative | nperatu humid pressu Tii | ity: | Ambi At sta | ent condi | | |
|---|----------------------|------------------------|-------------------------|---------------------|---------------------------|--------------------|------------------------|----|---------------------------|-----------------------------------|----------------|----------------------------|--|---------------------------------|-----------------------------------|
| | | | | V | | | | | | | | | Т | | |
| Test No. [-] | | $Q_{ m i}$ min] | <i>np</i> _{in} | $V_{ m ref}$ [L] | <i>V</i> _i [L] | E _V [%] | <i>MPE</i> v | V | $R_{ m in}$ | | ref | <i>T</i> _i [°C] | | <i>E</i> _T [°C] | MPE _T |
| 1 | | | | | | | | | | $T_{\rm r}$ | nin | | | | |
| 2 | | | | | | | | | | $T_{\rm r}$ | ned | | | | |
| 3 | | $T_{ m max}$ | | | | | | | | | | | | | |
| | ρ | | | | | | | | | | | | | | |
| Test No. [-] | I _{in} [mA] | p _{ref} [kPa] | p _i [kPa | | E _P | E _P [%] | MPE _P [bar] | | <i>PE</i> _P %] | f _{in} [Hz] | | O _{ref} | ρ _i [kg/m ³] | E_{ρ} [kg/m ³] | MPE_{ρ} [kg/m ³] |
| 1 | | $p_{ m min}$ | | | | - | | | | | ρ | O _{min} | | | |
| 2 | | $p_{ m med}$ | | | - | | | | | | ρ | med | | | |
| 3 | | $p_{ m max}$ | | | | - | | | | | ρ | max | | | |
| | (| Calculatio | | $V_{	ext{bref}}$ ba | | 1 | Cal | | | $M_{ m i}, M_{ m ref}$ | | | | | |
| Test No. | $V_{ m bi}$ | $V_{ m bref}$ | $ ho_{ m 15re}$ | | E _{Vb} | MPE _{Vb} | | | $M_{\rm re}$ | | E _M | MPE | | | |
| [-] | [L] | [L] | [kg/m | 15] [| [%] | [%] | [kg] | | [kg | | %] | [%] | | | |
| 1 | | | | | | | | | | | | | | | |
| 3 | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| Passed | i | | | | Yes | | N | lo | | | | | | | |
| | | | | | | | | | | | | | | | |

[L]

F.7.3.2 Influence factor tests and disturbance tests (R 117-2, 8.5.2)

The test report formats of F.1 are applied.

Input values are: Flowrate Q or number of pulses np_{in} [L/min] or [pulses/min]

> Reference temperature T_{ref} or resistance R_{in} [°C] or [Ω] Reference pressure p_{ref} or current I_{in} [bar] or [mA]

 $[kg/m^3]$ or [Hz]Reference density $ho_{ ext{ref}}$ or frequency $f_{ ext{in}}$

Indicated measurement Indicated volume V_i

values are: Indicated volume at base condition $V_{\rm bi}$ [L]

> Indicated mass M_i [kg]

F.7.4 Self-service devices (R 117-2, 8.6)

F.7.4.1 General functional tests (R 117-2, 8.6.1.1)

| Application no.: | | Ambient conditions | | | |
|------------------|-----------------------|--------------------|--------|-----|--|
| Model: | | | | | |
| Serial no.: | | At start | At end | | |
| Test date: | Temperature: | | | °C | |
| Observer: | Relative humidity: | | | % | |
| | Atmospheric pressure: | | | kPa | |
| | Time: | | | | |

For each applicable communication protocol (if applicable) the following simulated deliveries are tested:

Protocol tested: ...

| Test | Test description | Date correct transmitted |
|------|---|--------------------------|
| [-] | [-] | [Yes/No] |
| a | Regular delivery | |
| a | Large quantity delivery (e.g. >1000 L) | |
| a | Large price delivery (e.g. >1000 Euro) | |
| b | Unit price set to zero | |
| b | Unit price set to regular | |
| b | Unit price set to maximum | |
| С | Delivery ending with price to pay is zero | |
| d | Delivery ended by STOP function of SSD with single measuring system | |
| d | Delivery ended by STOP function of SSD with multiple measuring systems | |
| e | New unit price set during delivery (only after zeroing the measuring system, this unit price shall be active) | |
| f | Out of service primary indication customer display | |
| f | Out of service primary indication customer registration | |
| f | Out of service primary indication seller/supplier registration | |
| g | Disconnect communication line – before delivery | |
| g | Disconnect communication line – during delivery | |
| g | Disconnect communication line – after delivery | |
| h | Disconnect power line (part of) SSD – before delivery | |
| h | Disconnect power line (part of) SSD – during delivery | |
| h | Disconnect power line (part of) SSD – after delivery | |
| i | Disconnect power line (part of) measuring system – before delivery | |
| i | Disconnect power line (part of) measuring system – during delivery | |

| i | Disconnect power line (part of) measuring system – after delivery |
|--------|---|
| | |
| Passed | Yes No |

Remarks:

F.7.4.2 Accuracy tests (R 117-2, 8.6.1.2)

| Application no.: | Ambient conditions | | | |
|------------------|-----------------------|----------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |
| | | | • | - |

| Scale interval | Quantity | Unit price | Price |
|-------------------|----------|------------|-------|
| Indicating device | | | |
| SSD | | | |

| Test No. | $Q_{ m i}$ | Quantity np _{in} | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE_V |
|-------------|------------|---------------------------|--------------|------------|------------|---------|
| [-] | [L/min] | [-] | [L] | [L] | [L] | [L] |
| 1 | | | | | | |
| 2 | | | | | | |
| 3 | | | | | | |

| Test No. | $Q_{ m i}$ | Price np _{in} | PX_{ref} | PX_i | E_{PX} | MPE_{PX} |
|-------------|------------|---------------------------|---------------------|--------|-------------------|------------|
| [-] | [L/min] | [-] | [NCU] | [NCU] | [NCU] | [NCU] |
| 1 | | | | | | |
| 2 | | | | | | |
| 3 | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: The units of volume may be replaced by units of mass, if appropriate.

F.7.4.2 Influence factor tests and disturbance tests (R 117-2, 8.6.1.3 and 8.6.1.4)

The test report formats of F.1 are applied.

Input values are: Flowrate Q, These data can be for

number of pulses quantity np_{in} or example:

number of pulses price np_{in} [L/min] or [pulses/min]

Indicated measurement

values are: Indicat

Indicated volume V_i [L] Indicated volume at base condition V_{bi} [L]

 $\begin{array}{ll} \text{Indicated mass } \textit{M}_{i} & \text{[kg]} \\ \text{Indicated price PX}_{i} & \text{[NCU]} \\ \end{array}$

[NCU/L] [NCU/kg]

Note: The units of volume may be replaced by units of mass, if appropriate.

F.8 Additional test reports for complete measuring systems

F.8.1 Additional test reports for complete fuel dispensers, type evaluation (R 117-2, A.6)

For tests of individual components of the measuring system, the test report formats of F.1 to F.7 can be used.

F.8.1.1 Flow interruption (R 117-2, A.6.2.2)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test conditions | Test no. | Q _{max} [L/min] | V _i [L] | <i>T</i> _t [°C] | <i>T</i> s [°C] | <i>V</i> _s [L] | <i>E</i> _{vi} [L] | E _{vi} [%] | MPE [%] |
|--------------------|----------|--------------------------|--------------------|----------------------------|-----------------|---------------------------|----------------------------|---------------------|---------|
| Reference | | | | | | | | | |
| 5 interruptions | 1 | | | | | | | | |
| 5 interruptions | 2 | | | | | | | | |
| 5 interruptions | 3 | | | | | | | | |
| Reference | | | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

F.8.1.2 Variation of the internal volume of the hose (R 117-2, A.6.3.2)

Application no.:

Model:

Serial no.:

Test date:

Observer:

At start At end

Temperature:

Relative humidity:

Atmospheric pressure:

KPa

| Test conditions | <i>V</i> _i [L] | Hose reel present [yes/no] | <i>E</i> [L] | MPE [ℓ] |
|---------------------------|---------------------------|----------------------------|--------------|---------|
| Initial indication | 0 | | | |
| Hose pressurized for 10 s | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: MPE = $2 \times E_{min}$ if hose reel is present

 $MPE = E_{min}$ if hose reel is not present

F.8.1.3 Functional test of the communication protocol (R 117-2, A.6.4.1)

Test a: Communication link lost during ongoing transaction

| Test | Test description | Transaction | | | | | | |
|------|---|-------------|--------|-------|------------|--|--|--|
| no. | | authorized | Volume | Price | Unit price | | | |
| | | [yes/no] | [L] | [NCU] | [NCU/L] | | | |
| 1 | Connect dispenser to POS | | | | | | | |
| 2 | Start transaction, disconnect dispenser | | | | | | | |
| | from POS, hang nozzle | | | | | | | |
| 3 | Lift nozzle | | | | | | | |
| 4 | Hang nozzle | | | | | | | |
| | | | | | | | | |
| Pass | Passed Yes No | | | | | | | |

Test b: influence of remote price change on display indication

| Test | Test description Transaction | | Display indication | | | |
|------|--|------------|--------------------|-------|------------|--|
| no. | | authorized | Volume | Price | Unit price | |
| | | [yes/no] | [L] | [NCU] | [NCU/L] | |
| 1 | Lift nozzle | | | | | |
| 2 | Authorize transaction | | 0 | 0 | | |
| 3 | Try to change unit price | | 0 | 0 | | |
| 4 | Perform a delivery, hang the nozzle | | | | | |
| 5 | Carry out usual "cash in" steps at POS | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

F.8.1.4 Accuracy at MMQ (R 117-2, A.6.4.2)

Application no.:

Model:

Serial no.:

Test date:

Observer:

At start At end

Temperature:

Relative humidity:

Atmospheric pressure:

KPa

| Q [L/min] | <i>V</i> _i [L] | V _s [L] | p _t [kPa] | T_{t} [°C] | $T_{\rm s}$ [°C] | $E_{ m vi}$ [%] | MPE [%] |
|------------|---------------------------|--------------------|-------------------------|--------------|------------------|-----------------|------------|
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| $ar{E}=$ % | | | Range = 9 | % | | | |

Remarks:

Notes: (1) V_i and V_s may be replaced by V_n and V_r , if appropriate.

(2) The units of volume may be replaced by units of mass, if appropriate.

Test liquid: Test measures used:

F.8.1.5 Temperature conversion (R 117-2, A.6.4.3)

| Application no.: Model: | | | | S |
|----------------------------|-----------------------|----------|--------|-----|
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | hPa |
| | Time: | | | |

| | Indications | | | Reference values | | | | |
|----------|-------------|-------------|----------------------|------------------|--------------|---------------|--------------|------------------|
| Test no. | $V_{\rm i}$ | $V_{ m bi}$ | $ ho_{ m 15i}$ | Q | $V_{ m ref}$ | $V_{ m bref}$ | $T_{ m ref}$ | $ ho_{ m 15ref}$ |
| [-] | [L] | [L] | [kg/m ³] | [L/min] | [L] | [L] | [°C] | [kg/m³] |
| 1 | | | | | | | $T_{ m min}$ | |
| 2 | | | | | | | $T_{ m med}$ | |
| 3 | | | | | | | $T_{ m max}$ | |

| | Error calculations | | | | | |
|----------|--------------------|-----------|-------------|--------------------------|--|--|
| | Ţ | V | V | / _b | | |
| Test no. | $E_{ m V}$ | MPE_{V} | $E_{ m Vb}$ | <i>MPE</i> _{Vb} | | |
| [-] | [%] | [%] | [%] | [%] | | |
| 1 | | | | | | |
| 2 | | | | | | |
| 3 | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

Test liquid: Test measures used: $\rho \text{ (15 °C)} \qquad \qquad \text{kg/m}^3 \qquad \qquad T_r\text{:} \qquad \qquad ^{\circ}\text{C} \\ \alpha\text{:} \qquad \qquad ^{\circ}\text{C}^{-1} \qquad \qquad \beta\text{:} \qquad \qquad ^{\circ}\text{C}^{-1} \\ \chi\text{:} \qquad \qquad \text{kPa}^{-1} \qquad \qquad \text{Nominal volume:} \qquad \qquad \text{L} \\ \mu \text{ (20 °C):} \qquad \qquad \text{mPa-s}$

F.8.1.6 Test of timeout function (R 117-2, A.6.4.4)

| Test no. | Test description | dispenser switch off time | Maximum permissible dispenser switch off time |
|----------|---|---------------------------|---|
| | | [s] | [s] |
| 1 | Activate dispenser, no delivery, wait for timeout. | | 120 |
| 2 | Activate dispenser, deliver, stop flow, wait for timeout. | | 120 |

| Passed | Yes | No |
|--------|-----|----|

F.8.1.7 Blender testing

F.8.1.7.1 Blending gasoline / gasoline (R 117-2, A.6.5.1)

| Application no.: | | | Ambient conditions | | |
|------------------|-----------------------|----------|--------------------|-----|--|
| Model: | | | | | |
| Serial no.: | | At start | At end | | |
| Test date: | Temperature: | | | °C | |
| Observer: | Relative humidity: | | | % | |
| | Atmospheric pressure: | | | kPa | |
| | Time: | | | 1 | |

| | Accuracy test | | | | | | | |
|------------|---------------|------------|------------|------------|---------|------------|-----|--|
| Test | $Q_{ m max}$ | $V_{ m i}$ | $V_{ m s}$ | $p_{ m t}$ | T_{t} | $T_{ m s}$ | MPE | |
| conditions | [L/min] | [L] | [L] | [bar] | [°C] | [°C] | [%] | |
| Meter 1 | | | | | | | | |
| Meter 2 | | | | | | | | |

| Calculations | | | | | | | |
|----------------------|-----------------------|----------------------|---------------------|--------------------|---------------------------|--|--|
| k _{nom} [%] | k _{real} [%] | $V_{ m Meter~1}$ [L] | $V_{ m Meter2}$ [L] | $E_{ m Blend}$ [%] | MPE ^(c) [%] | | |
| 2 3 | | . , | . , | . , | . , | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: $V_{\text{Oil/Additive}} = V_{\text{i Test 1}} - V_{\text{i Test 2}}$

 $V_{\text{Gasoline}} = V_{\text{i Test 1}}$

 $k_{\text{real}} = 100 \ V_{\text{Meter 1}} / (V \ V_{\text{Meter 1}} + V_{\text{Meter 2}})$ $k_{\text{nom}} = \text{Nominal blending ratio}$

 $k_{\text{nom}} = \text{Nominal blending ratio}$ $E_{\text{Blend}} = (k_{\text{real}} - k_{\text{nom}}) / k_{\text{nom}}$

(c) As required in R 117-1, 5.9.4

Test liquid: Test measures used:

OIML R 117-3:20XX (E) Oil or additive injected upstream of the meter (R 117-2, A.6.5.2.1) F.8.1.7.2 Application no.: Ambient conditions Model: Serial no .: At start At end Temperature: °C Test date: Observer: Relative humidity: % Atmospheric pressure: kPa Time: Blending ratio k $V_{\rm s}$ Test $V_{\rm i}$ MPE Q $E_{\rm vi}$ $E_{\rm vi}$ no. [L/min] [L] [L] [-] [L] [%] [%] Q_{\min} Q_{mid} k_{\min} Q_{\max} Q_{\min} $k_{\rm mid}$ $Q_{ m mid}$ Q_{\max} Q_{\min} $Q_{ m mid}$ k_{max} Q_{\max} Passed Yes No Remarks: $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate. Note:

Test measures used:

Nominal volume:

 $T_{\rm r}$:

β:

kg/m³

°C⁻¹

kPa⁻¹

mPa·s

Test liquid:

 ρ (15 °C)

μ (20 °C):

 α :

°C

 $^{\circ}C^{-1}$

F.8.1.7.3 Oil or additive injected downstream of the meter (R 117-2, A.6.5.2.2)

Application no.:

Model:

Serial no.:

Test date:

Observer:

At start At end

CC

Relative humidity:

Atmospheric pressure:

Time:

At start At end

CC

kPa

| Accuracy test | | | | | | | |
|---------------|--------------|------------|------------|------------|-------------|-------------|-----|
| Test | $Q_{ m max}$ | $V_{ m i}$ | $V_{ m s}$ | $p_{ m t}$ | $T_{\rm t}$ | $T_{\rm s}$ | MPE |
| conditions | [L/min] | [L] | [L] | [kPa] | [°C] | [°C] | [%] |
| Test 1 (a) | | | | | | | 0.5 |
| Test 2 (b) | | | | | | | 0.5 |

| Calculations | | | | | | | |
|----------------------|-------------------|---------------------------|-----------------------|--------------------|---------------------------|--|--|
| T _{nom} [%] | $T_{ m real}$ [%] | $V_{ m Oil/Additive}$ [L] | $V_{ m Gasoline}$ [L] | $E_{ m Blend}$ [%] | MPE ^(c) [%] | | |
| | | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: (a) Oil/Additive blend disengaged or oil injection disconnected

(b) Oil/Additive blend engaged or oil injection connected

 $V_{\text{Oil/Additive}} = V_{\text{i Test 1}} - V_{\text{i Test 2}}$

 $V_{\text{Gasoline}} = V_{\text{i Test 1}}$

 $T_{\text{real}} = 100 \ V_{\text{Gasoline}} \ / \ (V_{\text{Gasoline}} + V_{\text{Oil/Additive}})$

 T_{nom} = Nominal blending ratio

 $E_{\text{Blend}} = (k_{\text{real}} - k_{\text{nom}}) / k_{\text{nom}}$

(c) As required in R 117-1, 5.9.5

Test liquid: Test measures used:

OIML R 117-3:20XX (E)

| F.8.2 | Additional test reports for complete fuel dispensers (R | 117-2, A | \-I) | | |
|--|---|-----------|--------------|----|----|
| F.8.2.1 | Initial verification at manufacturer's premises (R 117-2 | A, A-I.7. | 1) | | |
| F.8.2.1.1 | Administrative verification (R 117-2, A-I.7.1.1) | | | | |
| Application no Model: Serial no.: Test date: Observer: | D.: | | | | |
| | | | Pass | ed | |
| Compliance of th | te design to the type approval certificate. | | Yes | | No |
| All components | s referenced in the type approval certificate. | | Yes | | No |
| Seals are in olace | e and prevent normal dismounting/opening of the associated components | | Yes | | No |
| MMQ is clearly i | ndicated for normal conditions of use at dial level. | | Yes | | No |
| Identification pla | te(s) is (are) compliant with type approval certificate. | | Yes | | No |
| Identification pla | te(s) is (are) sealed/attached to the dispenser in a durable way. | | Yes | | No |
| | | | | | |
| Remarks: | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

F.8.2.1.2 Accuracy test at high and low flowrates (R 117-2, A-I.7.1.2)

| Application no.: Model: | | | | Ambient | condition | S |
|---|-------------------------------|---------------------------------------|-------------|------------|-----------------|----------------|
| Serial no.: Test date: Observer: | al no.: t date: Temperatur | | | | At end | °C % kPa |
| Test | Q_{i} | $V_{ m ref}$ | $V_{\rm i}$ | $E_{ m V}$ | | MPE |
| [-] | [L/min] | [L] | [L] | [%] | | [%] |
| High flow | | | | | | |
| Low flow | | | | | | |
| Passed Remarks: | Ye | es No | 0 | | | |
| Test liquid: ρ(15 °C) α: χ: μ(20 °C): | kg/m³ °C-¹ kPa-¹ mPa-s | Test meas T_r : β : Nominal v | | | °C °C-1 L | |

F.8.2.1.3 Accuracy test at MMQ and vapor recovery check (R 117-2, A-I.7.1.3)

| Application no.: | | | | Ambient | conditions |
|--|--------------------------|--|--|----------------------|-------------------|
| Model: Serial no.: Test date: Observer: | | | Temperature: lelative humidity: ospheric pressure: Time: | At start | At end °C % kPa |
| Test | $Q_{ m i}$ | $V_{ m ref}$ | $V_{ m i}$ | E_{V} | MPE |
| [-] | [L/min] | [L] | [L] | [%] | [%] |
| Maximum Flowr | ate | | | | |
| Zero flow for 2 min | nutes | | | | |
| | | | | | |
| Passed | Ye | s No |) | | |
| Remarks: | | | | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | kg/m^3 C ⁻¹ | Γest measures used: Γ _r : β: Nominal volume: | | C C ⁻¹ | |

F.8.2.1.4 Check of hose dilation and draining (R 117-2, A-I.7.1.4)

| Application no.: Model: Serial no.: Test date: Observer: | | Ambient conditions At start At end Temperature: Relative humidity: Atmospheric pressure: Time: | | | |
|--|-----|--|----------------|-----|--|
| Hose dilation without h | MMQ | HD1 | $E_{ m V}$ | MPE | |
| [-] | [L] | [L] | [%] | [%] | |
| Hose dilation | | | | | |
| Passed | Yes | No | | | |
| | | | | | |
| Test | MMQ | HD1 | $E_{ m V}$ | MPE | |
| [-] | [L] | [L] | [%] | [%] | |
| Draining | | | | | |
| Passed | Yes | No | | | |
| Test | MMQ | HD1 | E _V | MPE | |
| [-] | [L] | [L] | [%] | [%] | |
| Hose dilation | | | | | |
| Passed | Yes | No | | | |
| Test | MMQ | HD1 | $E_{ m V}$ | MPE | |
| [-] | [L] | [L] | [%] | [%] | |
| Draining | | | | | |
| Passed | Yes | No | | | |

| Remarks: | |
|----------|--|
| | |
| | |
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F.8.2.1.5 Test of timeout function on dispensers with an electronic calculator (R 117-2, A-I.7.1.5)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. | Test description | dispenser switch off time | Maximum permissible dispenser switch off time |
|----------|---|---------------------------|---|
| | | [s] | [s] |
| 1 | Activate dispenser, no delivery, wait for timeout. | | 120 |
| 2 | Activate dispenser, deliver, stop flow, wait for timeout. | | 120 |

Remarks:

F.8.2.1.6 Air elimination check (R 117-2, A-I.7.1.6) F.8.2.1.6.1 Alternative method 1 – air elimination test with result (R 117-2, A-I.7.1.6.2)

| Application no.: Model: Serial no.: Fest date: Observer: Relative humidity: Atmospheric pressure: Time: | | | | Ambient of At start | At end °C % kPa |
|--|------------------|--------------|------------|---------------------|-------------------|
| Test | Q_{i} | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
| [-] | [L/min] | [L] | [L] | [%] | [%] |
| Maximum Flowrate | | | | | |
| Passed Remarks: | Ye | s No |) | | |

F.8.2.1.6.2 Alternative method 2 – air elimination test with blowing evidence (R 117-2, A-I.7.1.6.3)

| Test | Q_{i} | Evidence of air blowing ot of air vent / air separator | | |
|--|--|--|--|--|
| [-] | [L/min] | [Yes/No] | | |
| Maximum Flowrate | | | | |
| | | | | |
| Passed | Ye | es No | | |
| Remarks: | | | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | Test measures used: T_r : β : Nominal volume: C^{-1} C^{-1} | | |

Ancillary devices (R 117-2, A-I.7.1.7) Prepay-preset (R 117-2, A-I.7.1.7.1)

F.8.2.1.7

F.8.2.1.7.1

| Application no.: Model: Serial no.: Test date: Observer: | | | Temp Relative hu ospheric p | | Ambient c | onditions At end °C % kPa |
|--|--|--|-----------------------------------|------------|------------|------------------------------|
| Test | Target check volu | те | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
| [-] | [L] | | [L] | [L] | [%] | [%] |
| Volume preset test | | | | | | |
| Passed Remarks: | Yes | No | | | | |
| Test | Target check pric | ce | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
| [-] | [NCU] | | [L] | [L] | [%] | [%] |
| Price preset test | | | | | | |
| Passed Remarks: | Yes | No |) | | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | Test meast T_r : β : Nominal v | | | | °C °C ⁻¹ L |

F.8.2.1.7.2 Printer for dispenser (R 117-2, A-I.7.1.7.2)

Application no.: Model: Serial no.: Test date: Observer:

| Test | Ticket reflects the information of the display with no allowed difference | | |
|-----------------|---|--|--|
| [-] | [Yes/No] | | |
| Check of ticket | | | |
| Passed | Yes No | | |

F.8.2.1.8 Temperature conversion (R 117-2, A-I.7.1.8)

| Application no.: Model: Serial no.: Test date: Observer: | | Tempo Relative hu Atmospheric pi | At start erature: midity: | At end CC KPa |
|--|--------------|--|---------------------------|--------------------|
| Test | $T_{ m ref}$ | $T_{ m i}$ | $E_{ m T}$ | MPE_{T} |
| [-] | [°C] | [°C] | [°C] | [°C] |
| Accuracy of temperature reading | | | | 1.6 |
| Passed | Yes | No | | |
| Test [-] | | conversion table as [Yes | | |
| Check of correct conversion table | | [103 | | |
| Passed | Yes | No | | |
| Remarks: | | | | |

F.8.2.1.9 Self-service device (R 117-2, A-I.7.1.9)

Convener note: these sections can probably be deleted (based on PG decision about deleting R117-2 sections A-I.7.1.9.1 and and A-I.7.1.9.2)

F.8.2.1.9.1 Unattended mode (R 117-2, A-I.7.1.9.1)

F.8.2.1.9.2 Attended mode (R 117-2, A-I.7.1.9.2)

| Application no.: Model: Serial no.: Test date: Observer: | | Temperature: Relative humidity: Atmospheric pressure: Time: | kPa |
|--|--|--|-----------|
| | Test | Date correct tr | ansmitted |
| | [-] | [Yes/N | 0] |
| , | rect transmission to the SSD Transmission 1 rect transmission to the SSD | | |
| | Transmission 2 | | |
| Passed | Yes | No | |
| | Test | Last transaction cor | |
| | [-] | [Yes/N | 0] |
| | retrieving from SSD memory Transmission 1 | | |
| | retrieving from SSD memory Transmission 2 | | |
| Passed | Yes | No | |
| Remarks: | | | |

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| F.8.2.2 | F.8.2.2 Initial verification on demand, at place of use (R 117-2, A-I.7.2) | | |
|---|--|--------|----|
| F.8.2.2.1 | Administrative verification (R 117-2, A-I.7.2.2) | | |
| Application Model: Serial no.: Test date: Observer: | no.: | | |
| | | Passed | l |
| Compliance of | the design to the type approval certificate. | Yes | No |
| All componer | nts referenced in the type approval certificate. | Yes | No |
| Seals are in ola | ace and prevent normal dismounting/opening of the associated components | Yes | No |
| MMQ is clearly | y indicated for normal conditions of use at dial level. | Yes | No |
| Identification p | plate(s) is (are) compliant with type approval certificate. | Yes | No |
| Identification p | plate(s) is (are) sealed/attached to the dispenser in a durable way. | Yes | No |
| | | | |
| Remarks: | | | |
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F.8.2.2.2 Accuracy test at high and low flowrates (R 117-2, A-I.7.2.3)

| Application no.: | | | | Ambient | conditions | 3 |
|--|------------------------------------|---------------------------------|---|------------|------------|----------------|
| Model: Serial no.: Test date: Observer: | | | Temperature: Relative humidity: oospheric pressure: Time: | At start | At end | °C % kPa |
| Test | $Q_{ m i}$ | $V_{ m ref}$ | $V_{\rm i}$ | $E_{ m V}$ | 1 | MPE |
| [-] | [L/min] | [L] | [L] | [%] | | [%] |
| High flow | | | | | | |
| Low flow | | | | | | |
| Donal | V | N N | | | | |
| Passed | Ye | es N | 0 | | | |
| Remarks: | | | | | | |
| Test liquid: ρ (15 °C) α : | kg/m ³ °C ⁻¹ | $T_{ m r}$: $oldsymbol{eta}$: | sures used: | | °C °C-1 | |
| χ: μ (20°C): | kPa ⁻¹ mPa⋅s | Nominal | volume: | | L | |

F.8.2.2.3 Accuracy test at MMQ and hose check (R 117-2, A-I.7.2.4)

| Application no.: Model: | | | | Ambient | conditions |
|-------------------------|-------------------|---------------------|-----------------------------|-------------|------------|
| Serial no.: Test date: | | | Temperature: | At start | At end °C |
| Observer: | | | elative humidity: | | % |
| | | Atmo | ospheric pressure: Time: | | kPa |
| _ | | | | _ | |
| Test | Q_{i} | $V_{ m ref}$ | $V_{ m i}$ | $E_{\rm V}$ | MPE |
| [-] | [L/min] | [L] | [L] | [%] | [%] |
| Maximum Flowrate | | | | | |
| Zero flow for 1 minute | | | | | |
| | | | | | |
| Passed | Yes | s No | , | | |
| | | | | | |
| | | | | | |
| | | | | | |
| Remarks: | | | | | |
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| | | | | | |
| Test liquid: | | Test measures used: | 0 | C | |
| ρ(15 °C) α: | °C ⁻¹ | | | C-1 | |
| χ: | kPa ⁻¹ | Nominal volume: | I | | |
| μ (20 °C): | mPa·s | | | | |

F.8.2.2.4 Test of timeout function on dispensers with an electronic calculator (R 117-2, A-I.7.2.5)

| Application no.: | | | conditions | S |
|------------------|-----------------------|----------|------------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. | Test description | dispenser switch off time | Maximum permissible dispenser switch off time |
|----------|---|---------------------------|---|
| | | [s] | [s] |
| 1 | Activate dispenser, no delivery, wait for timeout. | | 120 |
| 2 | Activate dispenser, deliver, stop flow, wait for timeout. | | 120 |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

F.8.2.2.5 Air elimination check (R 117-2, A-I.7.2.6)

$F.8.2.2.5.1 \qquad \text{Alternative method $1-$ air elimination test with result (R 117-2, A-I.7.2.6.2)}$

| Application no.: Model: Serial no.: Test date: Observer: Test [-] | Q _i [L/min] | | Temperature: delative humidity: espheric pressure: Time: | Ambient cond At start At | end C W kPa MPE [%] |
|---|------------------------|--------------------|--|--------------------------|---|
| Maximum Flowrate | | | | | |
| Passed Remarks: F.8.2.2.5.2 Alterna A-I.7.2 | | air elimination te | | vidence (R 1 | 17-2, |
| Test | $Q_{ m i}$ | Evidence of | air blowing ot of a | ir vent / air ser | parator |
| [-] | [L/min] | 2,100,100 | [Yes/No] | n vonce un sep | · • • • • • • • • • • • • • • • • • • • |
| Maximum Flowrate | | | | | |
| Passed | Ye | es No |) | | |
| Remarks: Test liquid: ρ (15 °C) | kg/m³ | Test measu | | °(| |

F.8.2.2.6 Ancillary devices (R 117-2, A-I.7.2.7) Prepay-preset (R 117-2, A-I.7.2.7.1) F.8.2.2.6.1 Application no.: Ambient conditions Model: Serial no.: At end Test date: Temperature: $^{\circ}\mathrm{C}$ Observer: Relative humidity: % Atmospheric pressure: kPa Time: **MPE** Test $V_{\rm ref}$ $V_{\rm i}$ Target check volume E_{V} [-] [L] [L] [L] [%] [%] Volume preset test Passed Yes No Remarks: Test liquid: Test measures used: °C kg/m³ $T_{\rm r}$: ρ (15 °C) °C⁻¹ $^{\circ}C^{-1}$ β: α : kPa-1 Nominal volume: L χ: μ (20 °C): mPa·s

F.8.2.2.6.2 Printer for dispenser (R 117-2, A-I.7.2.7.2)

Application no.: Model: Serial no.: Test date: Observer:

| Test | Ticket reflects the information of the display with no allowed difference | | |
|-----------------|---|--|--|
| [-] | [Yes/No] | | |
| Check of ticket | | | |
| | | | |
| Passed | Yes No | | |

F.8.2.2.7 Temperature conversion (R 117-2, A-2.7.2.8)

| Application no Model: Serial no.: Test date: Observer: | n.: | | | Tempo Relative hu Atmospheric po | At start erature: midity: | At end C KPa |
|--|------------------|------|--------------|--|---------------------------|--------------------|
| | Test | | $T_{ m ref}$ | $T_{ m i}$ | $E_{ m T}$ | MPE_{T} |
| | [-] | | [°C] | [°C] | [°C] | [°C] |
| Accuracy of | temperature read | ling | | | | 1.6 |
| Remarks: | Test | | | conversion table as | s par tuna appraval | |
| | [-] | | | | /No] | |
| Check of corr | ect conversion t | able | | | | |
| Passed Remarks: | | | Yes | No | | |

| E 0 2 2 0 Colf garrier Javier (D 147) | 2 4 12720) |
|--|--|
| F.8.2.2.8 Self-service device (R 117-2 | 2, A-1.2.7.2.9) a probably be deleted based on the deletion of R 117-2, A- |
| 1.2.7.2.9. | producty be detected bused on the detection of R 117 2, 11 |
| F.8.2.2.8.1 Unattended mode (R 117-2 | 2, A-I.2.7.2.9.1) |
| Application no.: Model: Serial no.: Test date: Observer: | Ambient conditions At start At end Temperature: Relative humidity: Atmospheric pressure: Time: At start At end % kPa |
| Test [-] | Date correct transmitted [Yes/No] |
| Check of correct transmission to the SSD | |
| Passed Yes Remarks: | No |
| Test [-] | Last transaction correct memorized [Yes/No] |
| Check of good retrieving from SSD memory | |
| Passed Yes Remarks: | No |
| | |

F.8.2.2.8.2 Attended mode (R 117-2, A-I.7.2.9.2)

| Application in Model: Serial no.: Test date: Observer: | Test [-] orrect transmiss | | the SSD | | Temperature lative humidity pheric pressure Time Date correct [Yes/ | At start | | °C % kPa |
|--|--|--------|---------|------|--|-----------|--------|----------|
| Check of c | Transmission orrect transmiss Transmission | ion to | the SSD | | | | | |
| Passed | | | Yes | No | | | | |
| Remarks: | Test | | | Lace | t transaction co | proof mon | orizad | |
| | [-] | | | Las | [Yes/ | | mzed | |
| Check of go | od retrieving fro Transmission | | memory | | | | | |
| Check of go | od retrieving fro Transmission | | memory | | | | | |
| Passed | | | Yes | No | | | | |
| Remarks: | | | | | | | | |

F.8.3 Additional test reports for complete LPG dispensers, type evaluation (R 117-2, A-LPG.6)

For tests of individual components of the measuring system, the test report formats of F.1 to F.7 can be used.

F.8.3.1 Flow interruption (R 117-2, A-LPG.6.2.2)

| Application no.: | | Ambient | conditions | ; |
|------------------|-----------------------|----------|------------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | _ |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test conditions | Test no. | Q _{max} [L/min] | V _i [L] | T_{t} [°C] | <i>T</i> _s [°C] | V _s [L] | <i>E</i> _{vi} [L] | E _{vi} [%] | MPE [%] |
|--------------------|----------|--------------------------|--------------------|-----------------------|----------------------------|--------------------|----------------------------|---------------------|---------|
| Reference | | | | | | | | | |
| 5 interruptions | 1 | | | | | | | | |
| 5 interruptions | 2 | | | | | | | | |
| 5 interruptions | 3 | | | | | | | | |
| Reference | • | | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

Test liquid: Test measures used: $\rho(15 \, ^{\circ}\text{C})$ kg/m³ T_r :

 α : $^{\circ}$ C⁻¹ β : $^{\circ}$ C⁻¹ γ : kPa⁻¹ Nominal volume: L

 χ : kPa⁻¹ Nominal volume: μ (20 °C): mPa·s

°C

F.8.3.2 Variation of the internal volume of the hose (R 117-2, A-LPG.6.3.2)

| Application no.: | | Ambient | conditions | 3 |
|------------------|-----------------------|----------|------------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | _ |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test conditions | <i>V</i> _i [L] | Hose reel present [yes/no] | <i>E</i> [L] | MPE [L] |
|---------------------------|---------------------------|----------------------------|--------------|------------|
| Initial indication | 0 | | | |
| Hose pressurized for 10 s | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

Remarks:

Note: MPE = $2 \times E_{min}$ if hose reel is present

 $MPE = E_{min}$ if hose reel is not present

F.8.3.3 Functional test of the communication protocol (R 117-2, A-LPG.6.4.1)

Test a: Communication link lost during ongoing transaction (R 117-2, A-LPG.6.4.1.2)

| Test | | Transaction | Γ | Display indication | n |
|------|---|-------------|--------|--------------------|------------|
| no. | Test description | authorized | Volume | Price | Unit price |
| 110. | | [yes/no] | [L] | [NCU] | [NCU/L] |
| 1 | Connect dispenser to POS | | | | |
| 2 | Start transaction, disconnect dispenser | | | | |
| | from POS, hang nozzle | | | | |
| 3 | Lift nozzle | | | | |
| 4 | Hang nozzle | | | | |
| | | | | | |
| Pass | sed Yes | No |) | | |

Test b: influence of remote price change on display indication (R 117-2, A-LPG.6.4.1.3)

| Test | | Display indication | | | |
|------|--|--------------------|--------|-------|------------|
| no. | Test description | authorized | Volume | Price | Unit price |
| 110. | | [yes/no] | [L] | [NCU] | [NCU/L] |
| 1 | Lift nozzle | | | | |
| 2 | Authorize transaction | | 0 | 0 | |
| 3 | Try to change unit price | | 0 | 0 | |
| 4 | Perform a delivery, hang the nozzle | | | | |
| 5 | Carry out usual "cash in" steps at POS | | | | |

| Passed Yes No |
|---------------|
|---------------|

F.8.3.4 Accuracy at MMQ (R 117-2, A-LPG.6.4.2)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Q [L/min] | <i>V</i> _i [L] | $V_{ m s}$ [L] | p _t [kPa] | <i>T</i> t [°C] | <i>T</i> _s [°C] | $E_{ m vi} \ [\%]$ | MPE [%] |
|--------------|---------------------------|----------------|-------------------------|-----------------|----------------------------|--------------------|------------|
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = 9 | % | | |

Remarks:

Notes: (1) V_i and V_s may be replaced by V_n and V_r , if appropriate.

(2) The units of volume may be replaced by units of mass, if appropriate.

Test liquid: Test measures used:

°C kg/m^3 $T_{\rm r}$: ρ (15 °C) °C⁻¹ $^{\circ}C^{-1}$ α : kPa⁻¹ Nominal volume: χ: μ (20 °C):

mPa·s

| F.8.3.5 | Temperature | conversion (| (R 117-2, A-1 | LPG.6.4.3) | | | |
|---|-----------------------------|--|-----------------------------|-----------------------------|---|--------------|-----------------------|
| Method 1: | | | | | | | |
| Application Model: Serial no.: Test date: Observer: | n no.: | | | Relativ | Cemperature: ve humidity: ric pressure: Time: | Ambient con- | end °C % hPa |
| | $Q_{ m max}$ | $T_{ m i}$ | $V_{ m bi}$ | $V_{ m s}$ | $V_{ m bref}$ | E | MPE (c) |
| | [L/min] | [°C] | [L] | [L] | [L] | [%] | [%] |
| Tank 1 | | | | | | | |
| Tank 2 | | | | | | | |
| Tank 1 | | | | | | | |
| Passed | | | Yes | No | | | |
| | | | | | | | |
| Note: $V_{ m i}$ a | and $V_{ m s}$ may be re | placed by $V_{ m n}$ a | nd $V_{ m r}$, if appro | priate. | | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | : | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | $T_{ m r}$ eta : | | | | C C ⁻¹ |
| Method 2: | | | | | | | |
| | <i>T</i> _{P1} [°C] | <i>T</i> _{P2} [°C] | <i>T</i> _{P0} [°C] | <i>T</i> _{Ps} [°C] | <i>T</i> _{PI} [°C] | MPE (c) [%] | |
| T1 | | | | | | | |
| T2 | | | | | | | |
| | L | | • | • | | • | |

Yes

Passed

No

F.8.3.6 Test of timeout function (R 117-2, A-LPG.6.4.4)

| Test no. | Test description | Dispenser switch off time [s] | Maximum permissible dispenser switch off time [s] |
|----------|---|-------------------------------|---|
| 1 | Activate dispenser, no delivery, wait for timeout. | | 120 |
| 2 | Activate dispenser, deliver, stop flow, wait for timeout. | | 120 |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

F.8.3.7 LPG remaining liquid in measuring system (R 117-2, A-LPG.6.4.5)

| Test no. | Test description | Q [L/min] | P _L [bar] | P _G [bar] | ΔP_{GL} [bar] | PMD [yes/no] |
|----------|-----------------------|--------------|-------------------------|-------------------------|--------------------------------|-----------------|
| 1 | Gas return line open | 0 | | | | no |
| 2 | Gas return line open | | | | | no |
| 3 | Gas return line close | 0 | | | 0 | yes |
| 4 | Gas return line open | | | | | no |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Note: PDM: Pressure maintaining device activated

OIML R 117-3:20XX (E)

| | lditional test reports for complete LPG dispensers, initial veril PG.7) | fication (R 117 | '-2, A- |
|---|--|-----------------|-------------|
| F.8.4.1 | Initial verification at manufacturer's premises (R 117-2, A | -LPG-I.7.1) | |
| F.8.4.1.1 | Administrative verification (R 117-2, A-LPG-I.7.1.1) | | |
| Application Model: Serial no.: Test date: Observer: | n no.: | | |
| | | Passed | |
| Compliance of | of the design to the type approval certificate. | Yes | No |
| All compone | ents referenced in the type approval certificate. | Yes | No |
| Seals are in o | place and prevent normal dismounting/opening of the associated components | Yes | No |
| MMQ is clear | rly indicated for normal conditions of use at dial level. | Yes | No |
| Identification | plate(s) is (are) compliant with type approval certificate. | Yes | No |
| Identification | plate(s) is (are) sealed/attached to the dispenser in a durable way. | Yes | No |
| | | | |
| | | | |
| Remarks: | | | |
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F.8.4.1.2 Accuracy test at high and low flowrates (R 117-2, A-LPG I.7.1.2)

| Application no.: Model: | | | | Ambient | conditions |
|--|--|-------------------|--|------------|-------------------|
| Serial no.: Test date: Observer: | | | Temperature: Relative humidity: cospheric pressure: Time: | At start | At end °C % kPa |
| Test | $Q_{\rm i}$ | $V_{ m ref}$ | $V_{\rm i}$ | $E_{ m V}$ | MPE |
| [-] | [L/min] | [L] | [L] | [%] | [%] |
| High flow | | | | | |
| Low flow | | | | | |
| | | | | | |
| Passed | Yes | s N | 0 | | |
| Remarks: | | | | | |
| Test liquid: ρ (15 °C) | kg/m ³ | Test meas T_r : | ures used: | | °C |
| α: χ: μ (20 °C): | °C ⁻¹ kPa ⁻¹ mPa·s | β : Nominal | volume: | | °C-1 L |

F.8.4.1.3 Accuracy test at MMQ (R 117-2, A-LPG-I.7.1.3)

| Application no.: Model: | | | | | Ambient | conditions |
|--|---------------------------------------|------------|--------------------|---|-----------------------|-------------------|
| Serial no.: Test date: Observer: | | | | Temperature: Relative humidity: ospheric pressure: Time: | At start | At end °C % kPa |
| Test | $Q_{\rm i}$ | | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
| [-] | [L/min] | | [L] | [L] | [%] | [%] |
| Maximum Flowrate | | | | | | |
| | | | | | | |
| Passed | | Yes | No |) | | |
| | | | | | | |
| | | | | | | |
| Remarks: | | | | | | |
| Remarks: | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| Test liquid: | | Te | est measures used: | | | |
| ρ (15 °C) | kg/m ³ | $T_{ m r}$ | : | | °C | |
| α: χ: | °C ⁻¹ kPa ⁻¹ | β: No | ominal volume: | | °C ⁻¹ L | |
| μ (20 °C): | mPa∙s | 211 | | | | |

F.8.4.1.4 Check of hose dilation and draining (R 117-2, A-LPG-I.7.1.4)

| | | | 2 Milotei | nt conditions |
|---|------------------------|----------------------|---------------------------|----------------|
| Model: Serial no.: | | | At start | At end |
| Test date: | | Ter | mperature: | °C |
| Observer: | | Relative | humidity: | % |
| | | Atmospheric | | kPa |
| lose dilation without hos | se reel | | Time: | |
| | , | | | |
| Test | MMQ | HD1 | $E_{ m V}$ | MPE |
| [-] | [L] | [L] | [%] | [%] |
| Hose dilation | | | | |
| Passed | Yes | No | | |
| 1 dissect | 103 | 110 | | |
| Test | MMQ | HD2 | $E_{ m V}$ | MPE |
| | | [L] | [%] | [%] |
| [-] | L | | | |
| [-] Draining | [L] | | | |
| | [L] | | | |
| | Yes | No | | |
| Draining | Yes | | $E_{ m V}$ | MPE |
| Draining Passed Jose dilation with hose re | Yes | No | <i>E</i> _V [%] | <i>MPE</i> [%] |
| Passed Test | Yes eel MMQ | No HD3 | | |
| Passed Test [-] Hose dilation | Yes [eel MMQ [L] | No HD3 [L] | | |
| Passed Test [-] | Yes eel MMQ | No HD3 | | |
| Passed Test [-] Hose dilation | Yes [eel MMQ [L] | No HD3 [L] | | |
| Passed Test [-] Hose dilation Passed Test | Yes eel MMQ [L] Yes | No HD3 [L] No HD4 | [%] | [%] |
| Passed Test [-] Hose dilation Passed | Yes MMQ [L] Yes | No HD3 [L] No | [%] | [%] MPE |
| Passed Test [-] Hose dilation Passed Test [-] | Yes eel MMQ [L] Yes | No HD3 [L] No HD4 | [%] | [%] MPE |

F.8.4.1.5 Test of timeout function on dispensers with an electronic calculator (R 117-2, A-LPG-I.7.1.5)

| Application no.: | | | Ambient conditions | | |
|------------------|-----------------------|----------|--------------------|-----|--|
| Model: | | | | | |
| Serial no.: | | At start | At end | | |
| Test date: | Temperature: | | | °C | |
| Observer: | Relative humidity: | | | % | |
| | Atmospheric pressure: | | | kPa | |
| | Time: | | | | |

| Test no. | Test description | dispenser switch off time | Maximum permissible dispenser switch off time |
|----------|---|---------------------------|---|
| | | [s] | [s] |
| 1 | Activate dispenser, no delivery, wait for timeout. | | 120 |
| 2 | Activate dispenser, deliver, stop flow, wait for timeout. | | 120 |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

F.8.4.1.6 Air elimination check – Process for fully assembled dispenser (R 117-2, A-LPG-I.7.1.6)

| Application no.: | | Ambient conditions | | 8 |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test | Q_{i} | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
|------------------|------------------|--------------|------------|------------|-----|
| [-] | [L/min] | [L] | [L] | [%] | [%] |
| Maximum Flowrate | | | | | |

| Passed | Yes | No |
|--------|-----|----|
| | | |

F.8.4.1.7

| F.8.4.1.7.1 | Prepay-p | reset (R | 117-2, A-L | PG-I.7 | .1.7.1) | | | | |
|--|----------|--|---------------|----------------------|---------------------|---------------------|------------|--------------------------|--------------|
| Application no Model: Serial no.: Test date: Observer: |).: | | | | | elative hu | | Ambient cond At start At | end °C % kPa |
| Test | | Ta | rget check vo | lume | | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
| [-] | | | [L] | | | [L] | [L] | [%] | [%] |
| Volume pre | set test | | | | | | | | |
| Passed | 1 | | Yes | | No | | | | |
| Test | | T | arget check p | rice | | $V_{ m ref}$ | $V_{ m i}$ | <i>E</i> v | MPE |
| [-] | | | [NCU] | | | [L] | [L] | [%] | [%] |
| Price prese | et test | | | | | | | | |
| Passed Remarks: | | | Yes | | No | | | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | | $T_{ m r}$: eta : | t measu minal vo | res used: olume: | | °(°(L | C-1 |

Ancillary devices (R 117-2, A-LPG-I.7.1.7)

F.8.4.1.7.2 Printer for dispenser (R 117-2, A-LPG-I.7.1.7.2)

Application no.: Model: Serial no.: Test date: Observer:

| Test [-] | Ticket reflects the information of the display with no allowed difference [Yes/No] | | | | |
|-----------------|--|--|--|--|--|
| Check of ticket | | | | | |
| Passed | Yes No | | | | |

F.8.4.1.8 Temperature conversion (R 117-2, A-LPG-I.7.1.8)

| Application no.: Model: Serial no.: Test date: Observer: | | | | | | tive hu | At star erature: midity: | ent conditions | °C % kPa |
|--|------------------|-------|--------------|----------|-------------|------------------|---------------------------|----------------|------------------|
| | Test | | $T_{ m ref}$ | | $T_{\rm i}$ | | $E_{ m T}$ | MP | E_{T} |
| | [-] | | [°C] | | [°C] | | [°C] | [ºC | [] |
| Accuracy of | temperature re | ading | | | | | | 1.0 | 6 |
| Passed | | | Yes | <u> </u> | No | 1 | | | |
| Remarks: | | | | | | _ | | | |
| | | | | | | | | | |
| | Test [-] | | | со | nversion t | able as [Yes. | s per type approv /No] | 7al | |
| Check of co | rrect conversion | table | | | | | | | |
| Passed Remarks: | | | Yes | | No |] | | | |
| | | | | | | | | | |

F.8.4.1.9 Self-service device (R 117-2, A-LPG-I.7.1.9)

Convener note: All of F.8.4.1.9 can probably be deleted based on the deletion of R 117-2, A-LPG-I.7.1.9.

F.8.4.1.9.1 Unattended mode (R 117-2, A-LPG-I.7.1.9.1)

| Application no.: Model: Serial no.: Test date: Observer: | | Relativ | Cemperature: ve humidity: ric pressure: Time: | At start | At end C KPa |
|--|-----------|----------|--|----------|----------------|
| Test | | D | ate correct tra | nsmitted | |
| [-] | | | [Yes/No |)] | |
| Check of correct transmission t | o the SSD | | | | |
| | | | | | |
| Passed | Yes | No | | | |
| Remarks: | | | | | |
| Test | | Last tra | insaction corre | | zed |
| [-] | | | [Yes/No |)] | |
| Check of good retrieving from S | SD memory | | | | |
| Passed Remarks: | Yes | No | | | |
| | | | | | |

F.8.4.1.9.2 Attended mode (R 117-2, A-LPG-I.7.1.9.2)

| Application n Model: Serial no.: Test date: Observer: | 0.: | Ambient conditions At start At end Temperature: | |
|---|---|---|--|
| | Test [-] | Date correct transmitted [Yes/No] | |
| | orrect transmission to the SSD Transmission 1 orrect transmission to the SSD Transmission 2 | | |
| Passed Remarks: | Yes | No | |
| | Test [-] | Last transaction correct memorized [Yes/No] | |
| | od retrieving from SSD memory Transmission 1 od retrieving from SSD memory | | |
| Passed | Transmission 2 Yes | No | |
| Remarks: | | | |

| F.8.4.2 | Initial verification on demand, at place of use (R 117-2, | A-LPG-I.7.2 |) |
|---|---|--------------------|-----|
| F.8.4.2.1 | Administrative verification (R 117-2, A-LPG-I.7.2.2) | | |
| Application n Model: Serial no.: Test date: Observer: | 0.: | | |
| | | Pass | sed |
| Compliance of the | ne design to the type approval certificate. | Yes | No |
| All component | s referenced in the type approval certificate. | Yes | No |
| Seals are in olace | e and prevent normal dismounting/opening of the associated components | Yes | No |
| MMQ is clearly | indicated for normal conditions of use at dial level. | Yes | No |
| Identification pla | ate(s) is (are) compliant with type approval certificate. | Yes | No |
| Identification pla | ate(s) is (are) sealed/attached to the dispenser in a durable way. | Yes | No |
| | | | |
| Remarks: | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

F.8.4.2.2 Accuracy test at high and low flowrates (R 117-2, A-LPG-I.7.2.3)

| Application no.: Model: | | | | Ambient | conditions |
|---|--|---------------------------------------|---|----------|-----------------------------|
| Serial no.: Test date: Observer: | | | Temperature: Relative humidity: ospheric pressure: Time: | At start | At end °C % kPa |
| Test | Q_{i} | $V_{ m ref}$ | $V_{\rm i}$ | E_{V} | MPE |
| [-] | [L/min] | [L] | [L] | [%] | [%] |
| High flow | | | | | |
| Low flow | | | | | |
| Passed | Y | es N | 0 | | |
| Remarks: | | | | | |
| Test liquid: ρ (15 °C) α : χ : | kg/m³ °C ⁻¹ kPa ⁻¹ | Test meas T_r : β : Nominal v | ures used: | | °C °C ⁻¹ L |
| μ (20 °C): | mPa·s | | | | |

F.8.4.2.3 Accuracy test at MMQ (R 117-2, A-LPG-I.7.2.3)

| Application no.: | | | | Ambient conditions | | |
|--|-------------------|--------------|----------------|---|------------|-------------------|
| Model: Serial no.: Test date: Observer: | | | | Temperature: Relative humidity: ospheric pressure: Time: | At start | At end °C % kPa |
| Test | $Q_{ m i}$ | | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
| [-] | [L/min] | | [L] | [L] | [%] | [%] |
| Maximum Flowrate | | | | | | |
| Passed Remarks: | | Yes | No | 0 | | |
| Test liquid: ρ (15 °C) | kg/m ³ | Test T_r : | measures used: | | °C °C-1 | |

Nominal volume:

kPa⁻¹

 $mPa\cdot s$

χ: μ (20 °C):

F.8.4.2.4 Test of timeout function on dispensers with an electronic calculator (R 117-2, A-LPG-I.7.2.5)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | 1 |

| Test no. | Test description | dispenser switch off time | Maximum permissible dispenser switch off time |
|----------|---|---------------------------|---|
| | | [s] | [s] |
| 1 | Activate dispenser, no delivery, wait for timeout. | | 120 |
| 2 | Activate dispenser, deliver, stop flow, wait for timeout. | | 120 |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

F.8.4.2.5 Air elimination check (R 117-2, A-LPG-I.7.2.6)

| | Ambient | conditions | 8 |
|-----------------------|---|---|---|
| | | | |
| | At start | At end | |
| Temperature: | | | °C |
| Relative humidity: | | | % |
| Atmospheric pressure: | | | kPa |
| Time: | | | |
| | Relative humidity: Atmospheric pressure: | Temperature: Relative humidity: Atmospheric pressure: | Temperature: Relative humidity: Atmospheric pressure: |

| Test | $Q_{ m i}$ | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
|------------------|------------|--------------|------------|------------|-----|
| [-] | [L/min] | [L] | [L] | [%] | [%] |
| Maximum Flowrate | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

F.8.4.2.6

F.8.4.2.6.1

| Application no.: Model: Serial no.: Test date: Observer: | | Tem Relative l Atmospheric | | Ambient con | et end C % kPa |
|--|--|--|-------------|-------------|----------------------|
| Test | Target check | $volume$ $V_{ m ref}$ | $V_{\rm i}$ | $E_{ m V}$ | MPE |
| [-] | [L] | [L] | [L] | [%] | [%] |
| Volume preset test | | | | | |
| Passed Remarks: | Yes | No | | | |
| Test | Target check | x price $V_{\rm ref}$ | $V_{ m i}$ | $E_{ m V}$ | MPE |
| [-] | [NCU] | | [L] | [%] | [%] |
| Price preset test | | | | | |
| Passed Remarks: | Yes | No | | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | Test measures used T_r : β : Nominal volume: | l: | | C C ⁻¹ |

Ancillary devices (R 117-2, A-LPG-I.7.2.7) Prepay-preset (R 117-2, A-LPG-I.7.2.7.1)

F.8.4.2.6.2 Printer for dispenser (R 117-2, A-LPG-I.7.2.7.2)

Application no.: Model: Serial no.: Test date: Observer:

| Test [-] | Ticket reflects the information of the display with no allowed difference [Yes/No] | | | | | |
|-----------------|--|--|--|--|--|--|
| Check of ticket | | | | | | |
| Passed | Yes No | | | | | |

Remarks:

F.8.4.2.7 Temperature conversion (R 117-2, A-LPG-I.7.2.8)

| Application n Model: Serial no.: Test date: Observer: | 0.: | | | Relat | Ambie At star Temperature: Relative humidity: Atmospheric pressure: Time: | | | | °C % kPa | |
|---|------------------|----------|--------------|-------|---|-------|------|------------|----------------|------------|
| | Test | | $T_{ m ref}$ | | $T_{ m i}$ | | 1 | $E_{ m T}$ | MPI | $E_{ m T}$ |
| | [-] | | [°C] | | [°C] | | [° | C] | [°C] |] |
| Accuracy of | f temperature re | ading | | | | | | | 1.6 | 5 |
| | | <u> </u> | | | 1 | 1 | | | | |
| Passed | | | Yes | | No | | | | | |
| Remarks: | | | | | | | | | | |
| | Test | | | | conversion to | | | approval | | |
| | [-] | | | | | [Yes. | /No] | | | |
| Check of co | rrect conversion | table | | | | | | | | |
| Doggad | | | Vac | | l No | 1 | | | | |
| Passed Remarks: | | | Yes | | No | | | | | |

| F.8.4.2.8 | Self-service device (R 117-2, A-LPG-I.7.2.9) |
|-----------|--|
| | |

Convener's note: Section F.8.4.2.8 can probably bdeled based on the deletion of R117-2, A-LPG-I.7.2.9.

F.8.4.2.8.1 Unattended mode (R 117-2, A-LPG-L7.2.9.1)

| Application no Model: Serial no.: Test date: Observer: | | Temperature: Relative humidity: Atmospheric pressure: Time: | Ambient At start | At end | °C % kPa |
|--|--------------------------------|--|------------------|--------|----------------|
| | Test | Date correct tra | ansmitted | | |
| | [-] | [Yes/No | o] | | |
| Check of co | orrect transmission to the SSD | | | | |
| Passed Remarks: | Yes | No | | | |

| | Test | Last transaction correct memorized | | | | |
|--------------|-------------------------------|------------------------------------|--|--|--|--|
| | [-] | [Yes/No] | | | | |
| Check of goo | od retrieving from SSD memory | | | | | |
| Passed | Yes | No | | | | |

Remarks:

F.8.4.2.8.2 Attended mode (R 117-2, A-LPG-I.7.2.9.2)

| Application n Model: Serial no.: Test date: Observer: Check of c | Test [-] orrect transmission to the SSD Transmission 1 | Ambient conditions At start At end Temperature: Relative humidity: Atmospheric pressure: Time: Date correct transmitted [Yes/No] | | | | | | |
|---|---|--|--|--|--|--|--|--|
| Check of c | orrect transmission to the SSD Transmission 2 | | | | | | | |
| Passed | Yes | No | | | | | | |
| Remarks: | Test | Last transaction correct memorized | | | | | | |
| Check of goo | [-] | [Yes/No] | | | | | | |
| | od retrieving from SSD memory | | | | | | | |
| Check of goo | od retrieving from SSD memory Transmission 1 od retrieving from SSD memory Transmission 2 | | | | | | | |
| Check of goo | Transmission 1 od retrieving from SSD memory | No | | | | | | |

F.8.5 Additional test reports for complete road tankers (R 117-2, Annex B)

For tests of individual components of the measuring system, the test report formats of F1 to F.7 can be used.

F.8.5.1 Complete emptying of the compartment of a road tanker (single compartment trucks only) (R 117-2, B.3.2)

| Applicatio Model: | n no.: | | | | | | | Ambie | nt condition | ons |
|-------------------------|--------------|------------|------------|------------|------------|------------|----------------------|-------------|--------------|----------|
| Serial no.: | | | | | | | | At start | At end | <u> </u> |
| Test date: Observer: | | | | | | | mperature: humidity: | | | °C % |
| Observer. | | | | | A | | c pressure: | | | hPa |
| | | | | | | _ | Time: | | | |
| Test no. | $Q_{ m max}$ | $V_{ m i}$ | $T_{ m t}$ | $p_{ m t}$ | $V_{ m s}$ | $T_{ m s}$ | $V_{ m n}$ | $E_{ m vi}$ | $E_{ m vi}$ | MPE |
| [-] | [L/min] | [L] | [°C] | [kPa] | [L] | [°C] | [L] | [L] | [%] | [%] |
| | | | | | | | | | | |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| 3 | | | | | | | | | | |
| $ar{E}=$ % | | | | | Range = | % | | | | |
| Passed | | Γ | | Yes | | No | | | | |
| Domorka | | L | | | | | | | | |

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

F.8.5.2 Connection of an empty compartment (multiple compartment trucks only) (R 117-2, B.3.3)

| Applicatio Model: Serial no.: Test date: Observer: | | | | | | | | At start | At end | °C % kPa |
|--|--------------------|-------------|--|----------------------|------------|-------------|-------------|-------------|-------------|----------------|
| Test no. | Q_{max} | $V_{\rm i}$ | $T_{\rm t}$ | p_{t} | $V_{ m s}$ | $T_{\rm s}$ | $V_{\rm n}$ | $E_{ m vi}$ | $E_{ m vi}$ | MPE |
| [-] | [L/min] | [L] | [°C] | [kPa] | [L] | [°C] | [L] | [L] | [%] | [%] |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| 3 | | | | | | | | | | |
| $ar{E}=$ % | | | | | Range = | % | | | | |
| Passed Remarks: | | | | Yes [| | No | | | | |
| Note: V_i : Test liquid $\rho(15 ^{\circ}\text{C})$ | and $V_{ m s}$ may | k | ged by $V_{\rm n}$ and $V_{\rm n}$ and $V_{\rm n}$ and $V_{\rm n}$ | nd $V_{ m r}$, if a | | easures use | ed: | | °C °C-1 | |

Nominal volume:

 kPa^{-1}

mPa·s

χ: μ (20 °C):

F.8.5.3 Variation of the internal volume of the hose (R 117-2, B.3.4)

| Application no.: | | Ambient | conditions | 3 |
|------------------|-----------------------|----------|------------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |
| Observer: | Atmospheric pressure: | | | - |

| Test no. | $V_{ m nom}$ [L] | $V_{ m i}$ [L] | $V_{ m nom} - V_{ m i}$ [L] | Hose reel present [yes/no] | MPE [L] |
|----------|------------------|----------------|-----------------------------|----------------------------|------------|
| | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: $E = V_{\text{nom}} - V_{\text{i}}$

 $V_{\rm nom}$ is the nominal volume between the anti-drain device and the hose closing device

MPE = $2 \times E_{min}$ if hose reel is present MPE = E_{min} if hose reel is not present

F.8.5.4 Complete emptying of the hose (R 117-2, B.3.5)

| Application no.: Model: | | | | | | Ambie | nt condition | ons | | |
|-------------------------|---------|------------------|------------------|------------|------------|------------------|--------------|-------------|-------------|----------|
| Serial no.: | | | | | | _ | | At star | t At end | |
| Test date: | | | | | | | mperature | | | °C |
| Observer: | | | | | | | humidity | | | % |
| | | | | | A | tmospheri | c pressure | : | | kPa |
| | | | | | | | Time | : | | |
| | | | | | | | | <u> </u> | | <u> </u> |
| Test no. | Q | V_{i} | T_{t} | $p_{ m t}$ | $V_{ m s}$ | T_{s} | $V_{\rm n}$ | $E_{ m vi}$ | $E_{ m vi}$ | MPE |
| [-] | [L/min] | [L] | [°C] | [kPa] | [L] | [°C] | [L] | [L] | [%] | [%] |
| 1 | | | | | | | | | | |
| | | | | | | | | | | |

| $ar{E}=$ % | Range = % |
|------------|-----------|

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

Test liquid: Test measures used:

 χ : kPa⁻¹ μ (20 °C): mPa·s

F.8.6 Test report for complete measuring systems for milk, beer and other foaming potable liquids (R 117-2, Annex E)

For tests of individual components of the measuring system, the test report formats of F.1 to F.7 can be used.

Measuring systems for milk (R 117-2, E.6.1) F.8.6.1

| F.8.6.1.1 | Receiving n | neasuring systems | (R 117-2, | E.6.1.1 |
|-----------|-------------|-------------------|-----------|---------|
| | | | | |

| F.8.6.1.1.1 | | vith suction p evice not activ | | E.6.1.1) | | | | |
|--|--------------|-----------------------------------|------------|---|----|----------|-----------|----------------|
| Application no Model: | u: | | | | | Ambient | condition | S |
| Serial no.: Test date: Observer: | | | | Tempe Relative hui Atmospheric pr | | At start | At end | °C % kPa |
| Test no. | $Q_{ m max}$ | V_{i} | $V_{ m s}$ | $E_{ m vi}$ | E | vi | MPE | |
| [-] | [L/min] | [L] | [L] | [L] | [% | 6] | [%] | |
| 1 | | | | | | | | |
| 2 | | | | | | | | |
| 3 | | | | | | | | |
| | | | • | | | • | | |
| Passed | | Ye | s | No | | | | |

Remarks:

 $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate. *Note*:

Test liquid: Test measures used: $^{\circ}\mathrm{C}$ kg/m³ $T_{\rm r}$: ρ (15 °C) $^{\circ}C^{-1}$ $^{\circ}C^{-1}$ β: α : kPa⁻¹ Nominal volume: χ: μ (20 °C): $mPa\cdot s$

Reports on accuracy without suction pipe (R 117-2, E.6.1.1) F.8.6.1.1.2 (sampling device not activated)

| Application n Model: | 0.: | | | | | | t conditions | i |
|----------------------|--------------|------------|------------|----------------|-----------|----------|--------------|-----|
| Serial no.: | | | | | | At start | At end | |
| Test date: | | | | Tempe | erature: | | | °C |
| Observer: | | | | Relative hui | midity: | | | % |
| | | | | Atmospheric pr | essure: | | | kPa |
| | | | | | Time: | | | j |
| | | | | | | | | |
| Test no. | $Q_{ m max}$ | $V_{ m i}$ | $V_{ m s}$ | $E_{ m vi}$ | E_{ν} | vi . | MPE | |

| Test no. [-] | Q _{max} [L/min] | <i>V</i> _i [L] | <i>V</i> _s [L] | $E_{ m vi}$ [L] | $E_{ m vi}$ [%] | MPE [%] |
|--------------|-----------------------------|------------------------------|---------------------------|-----------------|-----------------|------------|
| 1 | | | | | | |
| 2 | | | | | | |
| 3 | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate.

Test liquid: Test measures used: °C kg/m^3 $T_{\rm r}$: ρ (15 °C) $^{\circ}C^{-1}$ $^{\circ}C^{\text{-}1}$ α : kPa⁻¹ Nominal volume: χ: μ (20 °C):

mPa·s

MMQ with suction pipe (R 117-2, E.6.1.1) (sampling device not activated) F.8.6.1.1.3

| Application no Model: Serial no.: Test date: Observer: | o.: | | | Tempe Relative hu Atmospheric pr | At sta | ent conditions | °C % kPa |
|--|--------------------|---|--------------------------|--|-------------|----------------|----------------|
| Test no. | $Q_{ m operation}$ | $V_{ m i}$ | $V_{ m s}$ | $E_{ m vi}$ | $E_{ m vi}$ | MPE | |
| [-] | [L/min] | [L] | [L] | [L] | [%] | [%] | |
| 1 | | | | | | | |
| 2 | | | | | | | |
| 3 | | | | | | | |
| Passed Remarks: | | Ye | S | No | | | |
| Note: V_i and Test liquid: ρ (15 °C) α : χ : μ (20 °C): | | aced by $V_{\rm n}$ and ${ m kg/m^3}$ ${ m ^{\circ}C^{-1}}$ ${ m kPa^{-1}}$ ${ m mPa\cdot s}$ | Test n T_r : β : | neasures used: | | °C-1 L | |

F.8.6.1.1.4 MMQ with suction pipe (R 117-2, E.6.1.1)

(sampling device activated)

| Application no Model: Serial no.: Test date: Observer: | 0.: | | | Tempe Relative hu Atmospheric pr | At sta | ent conditions art At end °C % kPa |
|--|-----------------------------|--|----------------------------|--|-------------|--|
| Test no. | $Q_{ m operation}$ | $V_{ m i}$ | $V_{ m s}$ | $E_{ m vi}$ | $E_{ m vi}$ | MPE |
| [-] | [L/min] | [L] | [L] | [L] | [%] | [%] |
| 1 | | | | | | |
| 2 | | | | | | |
| 3 | | | | | | |
| Passed Remarks: | | Ye | | No | | |
| Note: V_i and | $V_{\rm s}$ may be replaced | aced by $V_{\rm n}$ and | $V_{ m r}$, if appropriat | te. | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | $T_{ m r}$: eta : | neasures used: nal volume: | | °C °C ⁻¹ L |

F.8.6.1.1.5 Test of the special gas extractor function of the air elimination device (R 117-2, E.6.1.2)

Application no.:

Model:

Serial no.:

Test date:

Observer:

At start At end

CC

Relative humidity:

Atmospheric pressure:

Time:

At start At end

CC

KPa

| Test no. | Qmax | $V_{\rm i}$ | $V_{\rm s}$ | $V_{\rm n}$ | p_{t} | $V_{\rm a}$ | V _a /V _n | Evi (without gas) | Evi (gas) | $E_{ m vi}$ |
|----------|---------|-------------|-------------|-------------|------------------|-------------|--------------------------------|-------------------|-----------|-------------|
| [-] | [L/min] | [L] | [L] | [L] | [kPa] | [L] | [-] | [%] | [%] | [%] |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| n-1 | | | | | | | | | | |
| n | | | | | | | | | | |
| | | | | | | 1 | | | | |

| Passed | | | Yes | | No |
|--------|--|--|-----|--|----|
|--------|--|--|-----|--|----|

Remarks:

Notes: $\begin{aligned} \textit{E}_{\text{vi}} &= \textit{E}_{\text{vi (gas)}} - \textit{E}_{\text{vi (without gas)}} \\ &= \textit{E}_{\text{vi (gas)}} = \left(\textit{V}_{\text{i}} - \textit{V}_{\text{n}} \right) / \textit{V}_{\text{n}} \\ &V_{\text{a}} = \left(\textit{V}_{\text{gas meter}} \left(p_{\text{t}} + p_{\text{atm}} \right) \right) / p_{\text{atm}} \end{aligned}$

Test liquid: Test measures used:

 μ (20 °C): mPa·s

F.8.6.1.2 Delivering measuring systems for milk (R 117-2, E.6.1.3)

F.8.6.1.2.1 Accuracy (R 117-2, E.6.1.3)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | _ |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. [-] | Q _{max} [L/min] | <i>V</i> _i [L] | <i>V</i> _s [L] | E _{vi} [L] | E _{vi} [%] | MPE [%] |
|--------------|--------------------------|------------------------------|---------------------------|---------------------|---------------------|------------|
| | $Q_{ m min}$ | | | | | |
| 1 | $Q_{ m mid}$ | | | | | |
| | $Q_{ m max}$ | | | | | |
| | $Q_{ m min}$ | | | | | |
| 2 | $Q_{ m mid}$ | | | | | |
| | $Q_{ m max}$ | | | | | |
| | Q_{\min} | | | | | |
| 3 | $Q_{ m mid}$ | | | | | |
| | $Q_{ m max}$ | | | | | |

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

F.8.6.1.2.2 MMQ (R 117-2, E.6.1.3)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | 1 |
| | | ! | | _ |

| Test no. [-] | Q _{max} [L/min] | <i>V</i> _i [L] | <i>V</i> _s [L] | <i>E</i> _{vi} [L] | E _{vi} [%] | MPE [%] |
|--------------|--------------------------|---------------------------|---------------------------|----------------------------|---------------------|------------|
| | $Q_{ m min}$ | | | | | |
| 1 | $Q_{ m mid}$ | | | | | |
| | $Q_{ m max}$ | | | | | |
| | $Q_{ m min}$ | | | | | |
| 2 | $Q_{ m mid}$ | | | | | |
| | $Q_{ m max}$ | | | | | |
| | $Q_{ m min}$ | | | | | |
| 3 | $Q_{ m mid}$ | | | | | |
| | $Q_{ m max}$ | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Note: V_i and V_s may be replaced by V_n and V_r , if appropriate.

F.8.6.1.2.3 Air elimination devices for delivering measuring systems for milk (R 117-2, E.6.1.4)

F.8.6.1.2.3.1 Gas separators for delivering measuring systems for milk (R 117-2, E.6.1.4.1)

| Application no.: Am Model: | | | | | | Ambient | condition | S | | | |
|--|-----------|--------------------|----------------|--------------------|-------------------------|--------------------|-------------------------------------|---------|--------------|---------------------------|---------------------|
| Serial no.: Test date: Observer: | | | | | | | Tempe elative hui ospheric pr | midity: | At start | At end | °C % kPa |
| Test no. [-] | Q [L/min] | V _i [L] | V _s | V _n [L] | p _t [kPa] | V _a [L] | V _a /V _n [-] | | without gas) | E _{vi (gas)} [%] | E _{vi} [%] |
| Reference | | | | | | | | | | | |
| 1 | Q(1) | | | | | | | | | | |
| 2 | | | | | | | | | | | |
| Reference | | | | | | | | | | | |
| 1 | | | | | | | | | | | |

| Passed | Yes | No |
|--------|-----|----|

Remarks:

Reference 1

2

Notes: $E_{\text{vi}} = E_{\text{vi (gas)}} - E_{\text{vi (without gas)}}$

 $E_{\text{vi (gas)}} = (V_{\text{i}} i_{\text{n}}) / V_{\text{n}}$

Q(n)

 $V_{\rm a} = (v_{\rm gas\ meter}\ (p_{\rm t} + p_{\rm atm}))/p_{\rm atm}$

 $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate.

Test liquid: Test measures used:

 $\rho \text{ (15 °C)} \qquad \qquad \text{kg/m}^3 \qquad \qquad T_r\text{:} \qquad \qquad \text{°C} \\ \alpha \text{:} \qquad \qquad \text{°C}^{-1} \qquad \qquad \beta \text{:} \qquad \qquad \text{°C}^{-1}$

γ: kPa⁻¹ Nominal volume: L

 μ (20 °C): mPa·s

| OIML | R | 117-3:20XX (| (E) |
|------|---|--------------|-----|
|------|---|--------------|-----|

F.8.6.1.2.3.2 Gas extractors for delivering measuring systems for milk (R 117-2, E.6.1.4.2)

Application no.:

Model:

Serial no.:

Test date:

Observer:

At start At end

Temperature:

Relative humidity:

Atmospheric pressure:

Time:

At start At end

CC

kPa

| Test no. [-] | Q _{max} [L/min] | $V_{ m i}$ [L] | <i>V</i> _s [L] | V _n [L] | E _{vi (without gas)} [%] | E _{vi (gas)} [%] | E _{vi} [%] |
|--------------|-----------------------------|----------------|---------------------------|--------------------|-----------------------------------|---------------------------|---------------------|
| Reference | | | | | | | |
| 1 | | | | | | | |
| 2 | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Notes: $E_{\text{vi }} = E_{\text{vi }}(\text{gas}) - E_{\text{vi }}(\text{without gas})$ $E_{\text{vi }}(\text{gas}) = (V_i \ V_n) \ / \ V_n$

 $V_{\rm i}$ and $V_{\rm s}$ may be replaced by $V_{\rm n}$ and $V_{\rm r}$, if appropriate.

Test liquid: Test measures used:

ho (15 °C) kg/m³ T_r : °C α : °C-¹ β : °C-¹ χ : kPa-¹ Nominal volume: L

 μ (20 °C): mPa·s

F.8.6.1.2.3.3 Reports on special gas extractors (R 117-2, E.6.1.4.3)

F.8.6.1.2.3.3.1 Special gas extractor not intended for measuring systems on road tankers

Test on gas separator function: see test report format F.6.1 Test on gas extractor function: see test report format F.6.2

F.8.6.1.2.3.3.2 Special gas extractor intended for measuring systems on road tankers

Test on gas separator function and gas extractor function:

| 1a) | Volumetric procedure by receiving the liquid from a standard capacity measure | |
|-------------|---|--|
|-------------|---|--|

| Application Model: Serial no.: Test date: Observer: | no.: | | | | Temperature elative humidity espheric pressure Time | 2: | onditions At end °C % kPa |
|---|--------------------------|--------------------|----------------------------|-----------------------|--|---------------------|-------------------------------|
| Test no. [-] | Q _{max} [L/min] | V _s | <i>T</i> _s [°C] | V _i [L] | V _n [L] | E _{vi} [%] | MPE [%] |
| 1 | | | | | | | |
| 2 | | | | | | | |
| Passed | | | Yes | No | , | | |
| Application Model: Serial no.: Test date: Observer: | no.: | | | R Atmo | Temperature elative humidity spheric pressure Time | Ambient co | At end °C % kPa |
| Test no. [-] | $Q_{ m max}$ [L/min] | V _s [L] | <i>T</i> s [°C] | V _i [L] | V _n | $E_{ m vi}$ [%] | MPE [%] |
| 1 | | | | | | | |
| 2 | | | | | | | |
| Passed | | | Yes | No | | | |

Passed

Remarks:

| OIML R 117 | '-3:20 <mark>XX</mark> (E | Ξ) | | | | | | | | |
|--|--------------------------------------|-----------------------------|-----------------------|---|--|----------------------------------|---------------------------------|--------------------|----------------------------|----------------|
| 2a) Gr | avimetric | procedure | by receiv | ing the liqu | id from a ta | ank on a | balance | | | |
| Applicatio Model: | n no.: | | | | | | A | Ambient | condition | s |
| Serial no.: Test date: Observer: | no.: At start At end Temperature: C | | | | | | | | | |
| | | | | | 1 10111 5 5 | Process Pr | Time: | | |] |
| Test no. [-] | Q _{max} [L/min] | $W_{ m gross}$ [kg] | W _{net} [kg] | $\rho(T_s')$ [kg/m ³] | $\rho(T_s)$ [kg/m ³] | T _s [°C] | (<i>T</i> _s ′) [°C] | V _n [L] | <i>E</i> _{vi} [%] | MPE [%] |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| Passed | | | | Yes | | | | | | No |
| | $=(W_{\mathrm{gross}}-$ | $W_{ m net})$ / $ ho$ (T | (1+0. | $T_{ m s}$) 0012 / $ ho({ m T_s})$ ering the liq | | ank on a | balance | | | |
| Applicatio Model: | | | | | | | A | Ambient | condition | S |
| Serial no.: Test date: Observer: | | | | | | Tempe lative hur pheric pr | erature: | At start | At end | °C % kPa |
| Test no. [-] | Q _{max} [L/min] | $W_{ m gross}$ [kg] | W _{net} [kg] | $\rho(T_s')$ [kg/m ³] | $\rho(T_{\rm s})$ [kg/m ³] | T _s [°C] | (<i>T</i> _s ′) [°C] | V _n [L] | E _{vi} [%] | MPE [%] |
| 1 | | | | | | | | | | |
| 2 | | | | | | | | | | |
| | | | | | | | | | | |

No

Yes

Notes: $\rho(T_s) = \rho(T_s') + 200 \times 10^{-6} \times (T_s' - T_s)$ $V_n = (W_{gross} - W_{net}) / \rho(T_s) \times (1 + 0.0012 / \rho(T_s))$

F.8.6.1.2.4 Volume required to fill the measuring system (R 117-2, E.6.1.6)

| Application no.: | Ambient | conditions | 3 | |
|------------------|-----------------------|------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. [-] | <i>V</i> _s [L] | <i>V</i> _i [L] | $V_{ m MS}$ [L] | V _{MSc} [L] | $\overline{V}_{ m MSc}$ [L] |
|--------------|---------------------------|------------------------------|-----------------|----------------------|-----------------------------|
| 1 | | | | | |
| 2 | | | | | |
| | | | | | |

Remarks:

Note: $V_{\text{MS}} = V_{\text{s}} - V_{\text{i}} [\ell]$

 $V_{\rm MSc} = V_{\rm MS}$ corrected by meter error $V_{\rm MSc} =$ mean volume of $V_{\rm MSc}$

F.8.6.2 Measuring systems for beer and other foaming liquids (R 117-2, E.6.2)

F.8.6.2.1 Delivering measuring systems (R 117-2, E.6.2.1)

F.8.4.2.1.1 Accuracy (R 117-2, E.6.2.1)

1) Gravimetric procedure by delivering the liquid into a tank on a balance

Application no.:

Model:

Serial no.:

Test date:

Observer:

At start At end

CC

Relative humidity:

Atmospheric pressure:

Time:

At start At end

CC

kPa

| Test no. [-] | Q [L/min] | W _{gross} [kg] | W _{net} [kg] | $\rho(T_s')$ [kg/m ³] | $\rho(T_{\rm s})$ [kg/m ³] | T _s [°C] | (<i>T</i> _s ′) [°C] | V _n [L] | E _{vi} [%] | MPE [%] |
|--------------|--------------|-------------------------|-----------------------|-----------------------------------|--|---------------------|------------------------------------|--------------------|---------------------|---------|
| 1 | | | | | | | | | | |
| | | | | | | | | | | |
| n | | | | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Notes: $V_{\text{air/gas in tank}} = V_{\text{tank}} - V_{\text{liquid in tank}}$ $\rho_{\text{gas}}(p) = \rho_{\text{gas}}(p_{\text{atmosphere}}) \times (\text{reading of tankmanometer in bar} + 1)$ $\rho(T_s) = \rho(T_s') + 200 \times 10^{-6} \times (T_s' - T_s)$ $\rho_{\text{CO2}}(15 \, ^{\circ}\text{C}, 1 \, \text{bar}) \approx 1.8 \, \text{kg/m}^3$ $V_n = (W_{\text{gross}} - W_{\text{net}}) / \rho(T_s)$

2) Volumetric procedure by delivering the liquid into a standard capacity measure

| Application no.: | | Ambient conditions | | S |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. [-] | Q [L/min] | V _s [L] | T _s [°C] | V _i [L] | V _n [L] | <i>E</i> _{vi} [%] | MPE [%] |
|--------------|--------------|--------------------|---------------------|--------------------|--------------------|----------------------------|------------|
| 1 | | | | | | | |
| | | | | | | | |
| 2 | | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
|--------|-----|----|

F.8.6.2.1.2 Minimum measured quantity (R 117-2, E.6.2.1)

1) Gravimetric procedure by delivering the liquid into a tank on a balance

| Application : Model: | no.: | | | | | | A | mbient c | conditions | S |
|--|--------------|---------------------|-----------------------|-----------------------------------|----------------------------------|----------------------------|---------------------------------|--------------------|---------------------|----------------|
| Serial no.: Test date: Observer: | | | | | | | idity: | t start | At end | °C % kPa |
| | | | | | | 7 | Time: | | | |
| Test no. [-] | Q [L/min] | $W_{ m gross}$ [kg] | W _{net} [kg] | $\rho(T_s')$ [kg/m ³] | $\rho(T_s)$ [kg/m ³] | <i>T</i> _s [°C] | (<i>T</i> _s ´) [°C] | V _n [L] | E _{vi} [%] | MPE [%] |
| | | | | | | | | | | |
| 1 | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | ļ | | |
| | | | | | | | | <u> </u> | <u> </u> | |
| | | | | | | | | | | |
| n | | | | | | | | | | |
| | | | | | | | | | | |
| Passed | | | Ye | es | No | | | | | |

Remarks:

Notes: $V_{\text{air/gas in tank}} = V_{\text{tank}} - V_{\text{liquid in tank}}$ $\rho_{\text{gas}}(p) = \rho_{\text{gas}}(p_{\text{atmosphere}}) \times (\text{reading of tankmanometer in bar} + 1)$ $\rho(T_s) = \rho(T_s') + 200 \times 10^{-6} \times (T_s' - T_s)$ $\rho_{\text{CO2}}(15 \, ^{\circ}\text{C}, 1 \, \text{bar}) \approx 1.8 \, \text{kg/m}^3$ $V_n = (W_{\text{gross}} - W_{\text{net}}) / \rho(T_s)$

2) Volumetric procedure by delivering the liquid into a standard capacity measure

| Application no.: | | Ambient conditions | | S |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | |] |

| Test no. [-] | Q [L/min] | V _s [L] | T _s [°C] | V _i [L] | V _n [L] | $E_{ m vi}$ [%] | MPE [%] |
|--------------|--------------|--------------------|---------------------|--------------------|--------------------|-----------------|------------|
| 1 | | | | | | | |
| <u> </u> | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| n | | | | | | | |
| | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

F.8.6.2.1.3 Gas elimination device (R 117-2, E.6.2.1.1)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | 1 |

| Test no. [-] | Q _{max} [L/min] | V _i [L] | V _s [L] | <i>V</i> _n [L] | Evi (without gas) [%] | E _{vi (gas)} [%] | E _{vi} [%] | Ē _{vi} [%] | MPE [%] |
|--------------|--------------------------|--------------------|--------------------|---------------------------|-----------------------|---------------------------|---------------------|------------------------|------------|
| Reference | | | | | | | | | |
| 1 | | | | | | | | | |
| 2 | | | | | | | | | |
| | | | | | | | | | |

| Passed | | Yes | | No |
|--------|--|-----|--|----|
|--------|--|-----|--|----|

Remarks:

Notes: $E_{vi} = E_{vi \text{ (gas)}} - E_{vi \text{ (without gas)}}$

 $E_{\text{vi (gas)}} = (V_{\text{i}} - V_{\text{n}}) / V_{\text{n}}$ $\bar{E}_{\text{vi}} = \text{mean value of } E_{\text{vi}}$

F.8.6.2.1.4 Variation of the internal volume of the hose (R 117-2, E.7)

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. [-] | $V_{ m nom}$ [L] | <i>V</i> _i [L] | $V_{ m nom} - V_{ m i}$ [L] | Hose reel present [yes/no] | MPE [L] |
|--------------|------------------|------------------------------|-----------------------------|----------------------------|------------|
| | | | | | |
| | <u> </u> | | | | |
| Passed | | Yes | No | | |

Remarks:

Note: $E = V_{\text{nom}} - V_{\text{i}}$

 V_{nom} is the nominal volume between the anti-drain device and the hose closing device

MPE = $2 \times E_{min}$ if hose reel is present

 $MPE = E_{min}$ if hose reel is not present

F.8.6.2.2 Receiving measuring systems (R 117-2, E.6.2.1)

F.8.6.2.2.1 Accuracy (R 117-2, E.6.2.1)

1) Gravimetric procedure by receiving the liquid from a tank on a balance

Application no.:

Model:

Serial no.:

Test date:

Observer:

At start At end

CC

Relative humidity:

Atmospheric pressure:

Time:

At start At end

CC

kPa

| Test no. | Q [L/min] | W _{gross} [kg] | W _{net} [kg] | $\rho(T_s')$ [kg/m ³] | $\rho(T_s)$ [kg/m ³] | $T_{\rm s}$ [°C] | V _n [L] | <i>E</i> _{vi} [%] | MPE [%] |
|----------|--------------|-------------------------|-----------------------|-----------------------------------|----------------------------------|------------------|--------------------|----------------------------|---------|
| 1 | | | | | | | | | |
| | | | | | | | | | |
| n | | | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

Remarks:

Notes: $V_{\text{air/gas in tank}} = V_{\text{tank}} - V_{\text{liquid in tank}}$ $\rho_{\text{gas}}(p) = \rho_{\text{gas}}(p_{\text{atmosphere}}) \times (\text{reading of tankmanometer in bar} + 1)$ $\rho(T_s) = \rho(T_s') + 200 \times 10^{-6} \times (T_s' - T_s)$ $\rho_{\text{CO2}}(15 \, ^{\circ}\text{C}, 1 \, \text{bar}) \approx 1.8 \, \text{kg/m}^3$ $V_n = (W_{\text{gross}} - W_{\text{net}}) / \rho(T_s)$

2) Volumetric procedure by receiving the liquid from a standard capacity measure

| Application no.: | | | conditions | S |
|------------------|-----------------------|----------|------------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. [-] | Q [L/min] | V _s [L] | T _s [°C] | <i>V</i> _i [L] | V _n [L] | <i>E</i> _{vi} [%] | MPE [%] |
|--------------|--------------|--------------------|---------------------|---------------------------|--------------------|----------------------------|------------|
| 1 | | | | | | | |
| | | | | | | | |
| n | | | | | | | |

| Passed | | Yes | No |
|--------|--|-----|----|
|--------|--|-----|----|

F.8.6.2.2.2 Minimum measured quantity (R 117-2, E.6.2.1)

1) Gravimetric procedure by receiving the liquid from a tank on a balance

| Application no.: Model: | | | | | Am | bient c | condition | S | | | |
|----------------------------|---------|----------------|--------------|----------------------|----------------------|------------|---------------|----------------|-------------|-------------|-----|
| Serial no.: | | | | | | | | At s | start | At end | _ |
| Test date: | | | | | | Tempera | | | | | °C |
| Observer: | | | | | | tive humi | - | | | | % |
| | | | | | Atmosph | neric pres | sure: | | | | kPa |
| | | | | | | T | ime: | | | | |
| | | | | | | | _ | | | | |
| Test no. | Q | $W_{ m gross}$ | $W_{ m net}$ | $\rho(T_s')$ | $\rho(T_{\rm s})$ | $T_{ m s}$ | $(T_{\rm s})$ |) | $V_{\rm n}$ | $E_{ m vi}$ | MPE |
| [-] | [L/min] | [kg] | [kg] | [kg/m ³] | [kg/m ³] | [°C] | [°C |] | [L] | [%] | [%] |
| | | | | | | | | | | | |
| 1 | | | | | | | | | | | |
| 1 | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | r | | | | | | - T | | ТТ | |

| Passed | | Yes | No |
|--------|--|-----|----|

Remarks:

n

Notes: $V_{\text{air/gas in tank}} = V_{\text{tank}} - V_{\text{liquid in tank}}$ $\rho_{\text{gas}}(p) = \rho_{\text{gas}}(p_{\text{atmosphere}}) \times (\text{reading of tankmanometer in bar} + 1)$ $\rho(T_s) = \rho(T_s') + 200 \times 10^{-6} \times (T_s' - T_s)$ $\rho_{\text{CO2}}(15 \, ^{\circ}\text{C}, 1 \, \text{bar}) \approx 1.8 \, \text{kg/m}^3$ $V_n = (W_{\text{gross}} - W_{\text{net}}) / \rho(T_s)$

2) Volumetric procedure by receiving the liquid from a standard capacity measure

| Application no.: | Ambient conditions | | | |
|------------------|-----------------------|----------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| Test no. [-] | Q [L/min] | V _s [L] | T _s [°C] | V _i [L] | V _n [L] | E _{vi} [%] | MPE [%] |
|-----------------|--------------|--------------------|---------------------|--------------------|--------------------|---------------------|------------|
| 1 | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| n | | | | | | | |
| n | | | | | | | |

| Passed | Yes | No |
|--------|-----|----|
| | | |

| F.8.7 | Test reports for complete measuring systems on pipelines and systems for loading of ships (R 117-2, Annex F) | | | | | | | |
|----------|--|--|--|--|--|--|--|--|
| For test | For tests of individual components of the measuring system, the test report formats of F.1 to F.7 can be used. | | | | | | | |
| | | | | | | | | |
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F.8.8 Test reports for complete measuring systems for fuelling aircrafts (R 117-2, Annex G)

For tests of individual components of the measuring system, the test report formats of F.1 to F.7 can be used.

F.8.8.1 Accuracy test using a volumetric test measure (R 117-2, G.2.5.1.2 A)

| Application Model: | no.: | | | | | Ambient co | onditions |
|--------------------|---------------------------------|-------------------|--------------------------------------|-------------------|-------------------------|--------------------|-----------|
| Serial no.: | | | | | | At start | At end |
| Test date: | | | | | Temperature: | | °C |
| Observer: | | | | | ive humidity: | | % |
| | | | | Atmosph | eric pressure: Time: | | kPa |
| | | | | | Time: | | |
| Q(1) | $V_{ m i}$ | $V_{ m s}$ | p_{t} | $T_{\rm t}$ | T_{s} | $E_{ m vi}$ | MPE |
| [L/min] | [L] | [L] | [kPa] | [°C] | [°C] | [%] | [%] |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| $\bar{E} = \%$ | | | | Range = | % | | |
| 0(2) | 17 | T/ | | T | T | F | MPE |
| Q(2) [L/min] | $V_{ m i}$ [L] | $V_{ m s}$ [L] | p _t [kPa] | $T_{\rm t}$ [°C] | $T_{\rm s}$ [°C] | $E_{ m vi} \ [\%]$ | [%] |
| [2,] | [2] | [2] | [111 11] | [0] | [0] | [,0] | [,~] |
| | | | | | | | |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | |
| | | | | | | | |
| Q(3) | $V_{\rm i}$ | $V_{\rm s}$ | p_{t} | T_{t} | T_{s} | $E_{ m vi}$ | MPE |
| [L/min] | [L] | [L] | [kPa] | [°C] | [°C] | [%] | [%] |
| | | | | | | | |
| | | | | | | | |
| $ar{E}=$ % | | | | Dange - | % | | |
| <i>E</i> = % | | | | Range = | % 0 | | |
| Passed | | | Yes | No |] | | |
| | | | | | J | | |
| Remarks: | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| Notes: (1) V | $V_{ m i}$ and $V_{ m s}$ may b | e replaced by | $V_{\rm n}$ and $V_{\rm r}$, if a | ppropriate. | | | |
| (2) R | ecommended | flowrates | Q(1): 0.8 Q | | | | |
| | | | $Q(2)$: Intern $Q(3)$: Q_{min} t | nediate flowra | te | | |
| | | | $Q(3)$. Q_{min} v | 0 0.2 <i>Qmax</i> | | | |
| Test liquid: | | _ | | Test measure u | used: | | |
| ρ (15 °C) | | kg/m ³ | | $T_{\rm r}$: | | | °C |
| lpha: | | °C-1 | | β: | | | °C-1 |
| χ: | | kPa ⁻¹ | | Nominal volui | me: | | L |
| μ (20 °C): | | mPa·s | | | | | |

| | | | | | | OIML R | 117-3:20 <mark>XX</mark> (E) |
|---|--|----------------------------|-------------------------|---|---|---------------------|------------------------------|
| Accuracy o | n minimum ı | measured q | uantity | | | | |
| Application Model: Serial no.: Test date: Observer: | no.: | | | Relati | Femperature: ive humidity: eric pressure: Time: | At start A | at end C W kPa |
| Q _{min} [L/min] | | $V_{ m s}$ [L] | p _t [kPa] | $T_{\rm t}$ [°C] | $T_{\rm s}$ [°C] | $E_{ m vi}$ [%] | MPE [%] |
| | | <u> </u> | | | | | |
| = | | | | | | | |
| $ar{E} = \%$ | | | | Range = | % | | |
| $Q_{ m min}$ [L/min] | V _i [L] | <i>V</i> _s [L] | p _t [kPa] | T _t [°C] | T _s [°C] | E _{vi} [%] | MPE [%] |
| | | | | | | | |
| $ar{E}=\%$ | | | | Range = | % | | |
| | 17 | 17 | | | | E | MPE |
| Q _{max} [L/min] | V _i [L] | V _s [L] | p _t [kPa] | T _t [°C] | T _s [°C] | E _{vi} [%] | [%] |
| | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | |
| Passed | | | Yes | No | | | |
| Remarks: | | | | | | | |
| Notes: (1) V (2) F | $V_{ m i}$ and $V_{ m s}$ may be Recommended : | e replaced by flowrates | Q(1): 0.8 Q(2): Inter | appropriate. Q_{max} to Q_{max} remediate flowrate to 0.2 Q_{max} | te | | |
| Test liquid: | | kg/m ³ | Test meas T_r : | sure used: | | °C | |
| ρ (15 °C) | | Kg/111 | 1 r. | | | C | |

 β :

Nominal volume:

°C⁻¹ kPa⁻¹

mPa·s

χ: μ (20 °C): °C⁻¹ L

F.8.8.2 Accuracy test using a master meter (R 117-2, G.2.5.1.2 B) Application no.: Model: Serial no: At start At end

Serial no.:

Test date:

Observer:

Relative humidity:

At start At end

C

C

Relative humidity:

Atmospheric pressure:

Time:

KPa

| Q(1) [L/min] | V _i [L] | V _s [L] | $E_{ m vi}$ [%] | MPE [%] |
|-----------------|-----------------------|-----------------------|-----------------|------------|
| | | | | |
| | | | | |
| | | | | |
| $ar{E}=\%$ | | | Range = % | |

| Q(2) [L/min] | <i>V</i> _i [L] | <i>V</i> _s [L] | $E_{ m vi}$ [%] | MPE [%] |
|-----------------|---------------------------|------------------------------|-----------------|------------|
| | | | | |
| | | | | |
| | | | | |
| $ar{E}=$ % | | | Range = % | |

| Q(3) [L/min] | <i>V</i> _i [L] | V _s [L] | $E_{ m vi}$ [%] | MPE [%] |
|-----------------|---------------------------|--------------------|-----------------|------------|
| | | | | |
| | | | | |
| | | | | |

| $ar{F}-$ % | E = 70 Range = 70 |
|------------|---------------------|
|------------|---------------------|

| 1 45504 | Passed | | Yes | | No |
|---------|--------|--|-----|--|----|
|---------|--------|--|-----|--|----|

Remarks:

Notes: (1) V_i and V_s may be replaced by V_n and V_r , if appropriate.

(2) Recommended flowrates Q(1): 0.8 Q_{max} to Q_{max} Q(2): Intermediate flowrate

Q(2): Intermediate flowrate Q(3): Q_{min} to 0.2 Q_{max}

Test liquid:

 $\rho \text{ (15 °C)} \qquad \qquad \frac{\text{kg/m}^3}{\alpha:}$ $\alpha: \qquad \qquad {^{\circ}\text{C}^{-1}}$ $\chi: \qquad \qquad \text{kPa}^{-1}$ $\mu \text{ (20 °C):} \qquad \text{mPa·s}$

F.8.8.3 Accuracy on minimum measured quantity

| (Test necessary | for MI | MQ < 500 | (1) | | | | | | |
|-----------------------------|--------|-----------|--------------------|------------|--|-------------------------------|----------|------------|---------------------|
| Application no Model: | o.: | | | | | | Ambient | conditions | |
| Serial no.: | | | | | | | At start | At end | |
| Test date: Observer: | | | | | Do | Temperature: lative humidity: | | | °C % |
| Observer. | | | | | Atmos | pheric pressure: | | | [‰] kРа |
| | | | | | | Time: | | | |
| | | | | | | | | | |
| Q(1) [L/min] | | | V _i [L] | | $V_{ m s}$ [L] | $E_{ m vi}$ [%] | | MPE [%] | |
| | | | [L] | | [L] | [70] | | [/0] | |
| | | | | | | | | | |
| | | | | | | | | | |
| $ar{E}=$ % | | | | | | Range = % | | | |
| Q(2) | | | $V_{ m i}$ | | $V_{ m s}$ | $E_{ m vi}$ | | MPE | |
| [L/min] | | | [L] | | [L] | [%] | | [%] | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | D 0/ | | | |
| $ar{E}=$ % | | | | | | Range = % | | | |
| Q(3) | | | $V_{\rm i}$ | | $V_{ m s}$ | $E_{ m vi}$ | | MPE | |
| [L/min] | | | [L] | | [L] | [%] | | [%] | |
| | | | | | | | | | |
| | | | | | | | | | |
| $ar{E}=$ % | | | | | | Range = % | | | |
| D 1 | | Г | | T 7 | | \neg | | | |
| Passed | | | | Ye | es No | | | | |
| Remarks: | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| Notes: (1) Red | comme | nded flov | wrates | | $Q(1)$: 0.8 Q_{max} to Q_{max} | | | | |
| | | | | Ç | $Q(2)$: Intermediate flow $Q(3)$: Q_{min} to 0.2 Q_{max} | rate | | | |
| | | | | Σ. | 2(3). Qmin to 0.2 Qmax | | | | |
| Test liquid | | | | | | | | | |
| Test liquid: ρ (15 °C) | | 1 | kg/m ³ | | | | | | |
| α : | | | $^{\circ}C^{-1}$ | | | | | | |
| χ. (20, 0.C) | | | kPa ⁻¹ | | | | | | |
| μ (20 °C): | | 1 | mPa∙s | | | | | | |

| F.8.9 | Test reports for type evaluation for measuring systems for bunkering (R 117-2, Annex |
|--------------|--|
| | K.2) |

F.8.9.1 Test reports for type evaluation without air entrainment (R 117-2, Annex K.2)

F.8.9.1.1 Test reports for the flow meter without air entrainment (R 117-2, Annex K.2.1)

| Application of Model: Serial no.: Test date: Observer: | no.: | | | Relat | Temperature: ive humidity: eric pressure: Time: | At start | 9, | C 6 Pa |
|--|------------------------------|--|-------------------------|--|--|----------------------------|-----------------------------|--------------|
| Q(1) [L/min] | $V_{ m i}$ [L] | $V_{ m s}$ [L] | p _t [kPa] | T_{t} [°C] | <i>T</i> _s [°C] | <i>E</i> _{vi} [%] | MPE [%] | 3 |
| | | | | | | | | |
| | | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | | |
| Q(2) [L/min] | <i>V</i> _i [L] | V _s [L] | p _t [kPa] | $T_{ m t}$ [°C] | T _s [°C] | $E_{ m vi}$ [%] | MPE [%] | |
| | | | | | | | | |
| | | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | | |
| Q(3) [L/min] | $V_{ m i}$ [L] | $V_{ m s}$ [L] | pt [kPa] | $T_{ m t}$ [°C] | T _s [°C] | <i>E</i> _{vi} [%] | MPE [%] | 3 |
| | | | | | | | | |
| | | | | | | | | |
| $ar{E}=$ % | | | | Range = | % | | | |
| Passed | | | Yes | No | | | | |
| Remarks: | | | | | | | | |
| Test liquid: ρ (15 °C) α : χ : μ (20 °C): | | kg/m ³ °C ⁻¹ kPa ⁻¹ mPa·s | | Test measure u T_r : β : Nominal volum | | | °C °C ⁻¹ L | |
| | | | | | | | | |

| F.8.9.1.2 Test reports for | : other individual comp | onents of the measuring | g system (R 117-2, Ar | nnex |
|----------------------------|-------------------------|-------------------------|-----------------------|------|
| K.2.2) | | | | |

For tests of individual components of the measuring system, the test report formats of F.1 to F.7 can be used.

F.8.9.2 Test reports for type evaluation with air entrainment (R 117-2, Annex K.3)

| Model Serial Test da Observ | no.: ate: | | | | Temp elative hu espheric p | At s erature: umidity: | tart At e | |
|--------------------------------------|---|---------------------------------|----------------------------|---------------------------|----------------------------------|------------------------|--------------------|----------------|
| Test [-] | Qmin [L/min] | $V_{ m opening\ readingef}$ [L] | $V_{ m closing}$ readingef | <i>V</i> _i [L] | $V_{ m ref}$ [L] | Aeration parameter [-] | E _V [%] | <i>MPE</i> [%] |
| 1 | | | | | | | | |
| 2 | | | | | | | | |
| 3 | | | | | | | | |
| Test | Qintermediate | $V_{ m opening}$ readingef | $V_{ m closing}$ readingef | $V_{ m i}$ | $V_{ m ref}$ | Aeration parameter | Ev | MPE |
| [-] | [L/min] | [L] | [L] | [L] | [L] | [-] | [%] | [%] |
| 2 | | | | | | | | |
| 3 | | | | | | | | |
| | | | | | | | | |
| Test | Q _{max} [L/min] | $V_{ m opening\ readingef}$ | $V_{ m closing}$ readingef | $V_{ m i}$ [L] | $V_{ m ref}$ [L] | Aeration parameter | E _V | <i>MPE</i> [%] |
| ГТ | | [L] | [L] | լեյ | [L] | [-] | [%] | [%] |
| [-] | | | | | | | | |
| 1 2 | | | | | | | | |
| 1 | | | | | | | | |
| 1 2 3 | ssed | | Yes | No | | | | |
| 1 2 3 | ssed $V_{\rm i} = V_{ m closing\ read}$ | ingef - Vopening read | | No | | | | |

- F.8.10 Test reports for initial verification for measuring systems for bunkering (R 117-2, Annex K.4)
- F.8.10.1 Test reports for initial verification for the flow meter (R 117-2, Annex K.4.2.1)

| Test | [Yes/No] |
|--|----------|
| Zero offset after zero setting does not exceed ±0.2 % of Q_{min} | |
| Deviation of flow meter density reading from supplier's density information does not exceed $\pm 1~kg/m^3$ | |
| Passed Yes No | |

Remarks:

F.8.10.2 Test reports for initial verification of additional measuring instruments (R 117-2, Annex K.4.2.2)

| Application no.: Model: | | Ambient | S | |
|-------------------------|--|------------|--------|---------|
| Serial no.: | | At start | At end | = |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | 1 11 11 |
| | | | | _ |
| Test | The instrument meets the requirements of R | 117-2, K.4 | 1.2.2 | |
| [-] | [Yes/No] | | | |
| Check of instrument 1 | | | | |
| | | | | |
| Check of instrument x | | | | |
| | | | | |
| Check of instrument n | | | | |
| | | | | |
| Passed | Yes No | | | |
| 1 | | | | |
| | | | | |

Remarks:

F.8.10.3 Test reports for initial verification of process switches (R 117-2, Annex K.4.2.3) Application no.: Model: Serial no.: Test date: Observer: Test The instrument meets the requirements of R117-2, K.4.2.3 [-] [Yes/No] Check of type Passed Yes No Remarks: Test Process switch operates as specified [-] [Yes/No] Check of operation Passed Yes No

Remarks:

F.8.10.4 Test reports for initial verification of the ticket printer (R 117-2, Annex K.4.2.4)

| Application no.: Model: Serial no.: Test date: Observer: | |
|--|---|
| Test | The printer type meets the requirements of R117-2, K.4.2.4 |
| [-] | [Yes/No] |
| Check of type | |
| Passed Remarks: | Yes No |
| Test | Ticket reflects the information required in R117-2, K.4.2.4 |

[Yes/No]

Passed Yes No

Remarks:

[-]

Check of ticket

| F.8.10.5 | Test reports for initial verification of the complete measuring system |
|----------|--|
| | (R 117-2, Annex K.4.3) |

F.8.10.5.1 Vessels

| Application no.: | | Ambient conditions | | |
|------------------|-----------------------|--------------------|--------|-----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |
| | Atmospheric pressure: | | | kPa |
| | Time: | | | |

| $Q_{ m i}$ | $V_{ m ref}$ | $V_{ m i}$ | $E_{ m V}$ | $E_{ m V}$ | MPE |
|------------|--------------|------------|------------|------------|------|
| [L/min] | [L] | [L] | [L] | [%] | [%] |
| | | | | | 0.71 |

| Passed Yes | No |
|------------|----|
|------------|----|

Note: V_{ref} is the volume indicated by the certified system.

 V_i is the volume indicated by the system under test.

Remarks:

Test liquid:

 $\rho (15 \, ^{\circ}\text{C}) \hspace{1cm} \text{kg/m}^{3}$ $\alpha: \hspace{1cm} ^{\circ}\text{C}^{-1}$ $\chi: \hspace{1cm} \text{kPa}^{-1}$ $\mu (20 \, ^{\circ}\text{C}): \hspace{1cm} \text{mPa·s}$

F.8.10.5.2 Barges

| Application no.: | Ambient conditions | | | |
|------------------|--------------------|----------|--------|----|
| Model: | | | | |
| Serial no.: | | At start | At end | |
| Test date: | Temperature: | | | °C |
| Observer: | Relative humidity: | | | % |

| Q_{i} | $V_{loaded\mathrm{f}}$ | $V_{\it delivered\ back}$ i | $E_{ m V}$ | $E_{ m V}$ | MPE |
|------------------|------------------------|-----------------------------|------------|------------|-----|
| [L/min] | [L] | [L] | [L] | [%] | [%] |
| | | | | | 0.2 |

Atmospheric pressure:

Time:

Note: $V_{loadedf}$ is the volume indicated at loading without entrained air.

 $V_{delivered\ backi}$ is the volume indicated at back delivering under normal operating conditions.

Remarks:

Test liquid:

 $\rho \text{ (15 °C)} \qquad \qquad \text{kg/m}^3$ $\alpha: \qquad \qquad ^{\circ}\text{C}^{-1}$ $\chi: \qquad \qquad \text{kPa}^{-1}$ $\mu \text{ (20 °C)}: \qquad \text{mPa-s}$

kPa

F.8.11 Test reports for measuring systems for liquefied natural gas (R 117-2, Annex L)

F.8.11.1 Test reports for individual components of the measuring system (R 117-2, L.2 to L.6)

For tests of individual components of the measuring system, the test report formats of F.1 to F.7 can be used.

F.8.11.2 Test report for complete measuring systems (R 117-2, Annex L.7)

| Application no.: Model: Serial no.: Test date: Observer: | | |
|--|--------|----|
| | Passed | l |
| Measuring system is compensating for the case that the delivery hose or piping between meter and transfer point of an LNG fuel dispenser is not designed to remain filled between deliveries | Yes | No |
| Measuring system ensures that the product in the liquid meter remains in a liquid state during the measurement (R117-1, 5.14.1) | Yes | No |
| Safety valves are properly incorporated in the measuring systems | Yes | No |
| Delivery systems shall indicate quantity delivered in terms of mass. (R117-1, 5.14.2) | Yes | No |
| For measuring systems mounted on road tankers and LNG fuel dispensers, the quantity indicating device and its printing device complies with the requirements in R117-1, 3.2.4 | Yes | No |
| For LNG fuel dispensers, any connection between the gaseous phases of the storage tank and that of the receiving tank is prohibited during the transaction. (R117-1, 5.14.8) | Yes | No |
| Pressure relief valves are incorporated in measuring systems in order to prevent excessively high pressures. (R117-1, 5.14.10) | Yes | No |
| Connection between the gaseous phase and the storage tank is in compliance with R117-1, 5.14 | Yes | No |
| Remarks: | | |