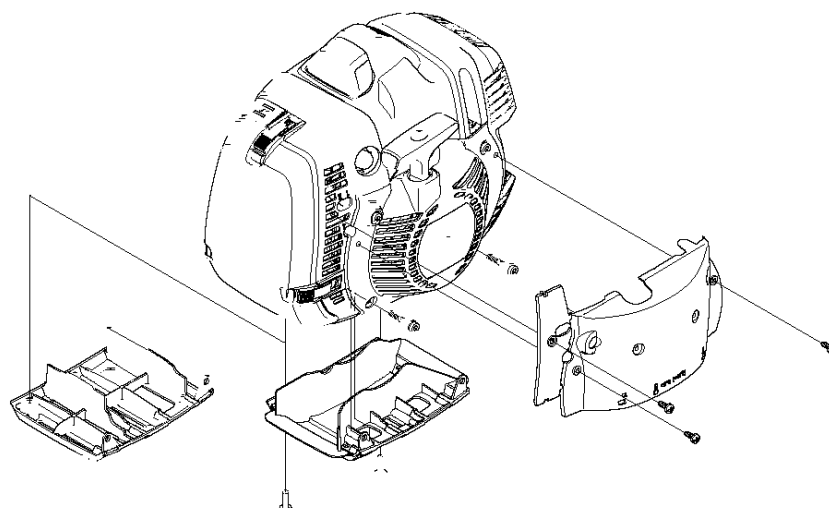
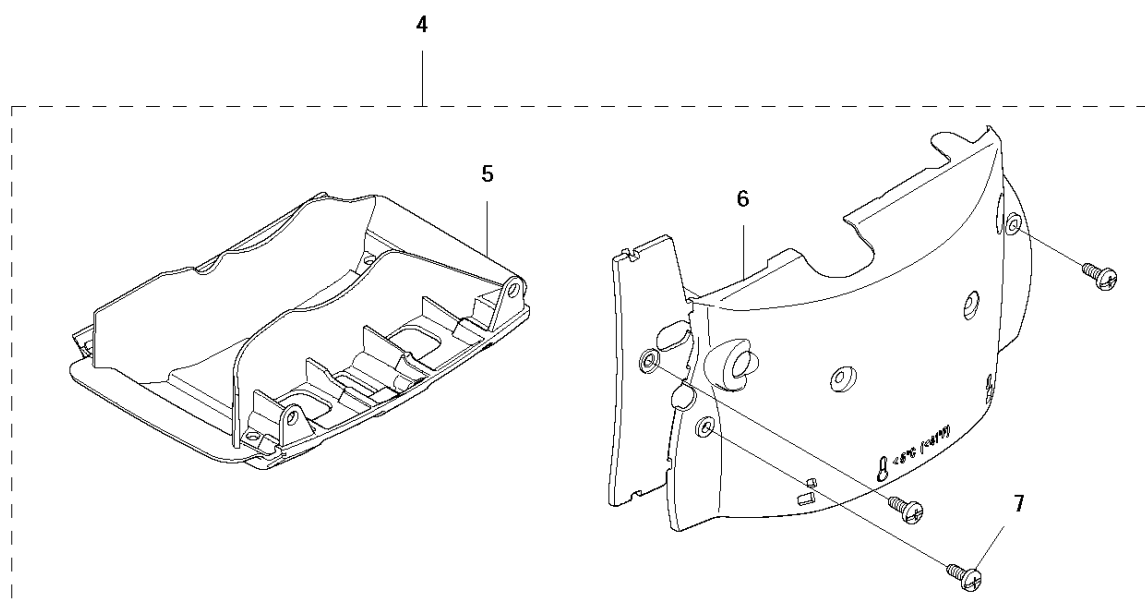
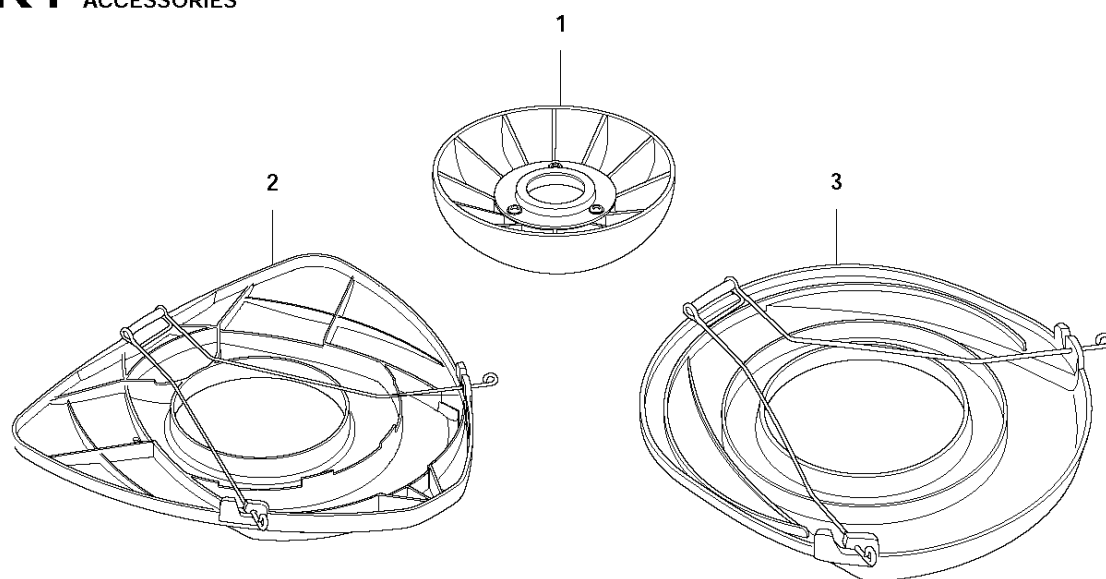




# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

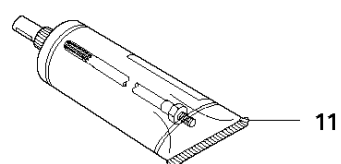
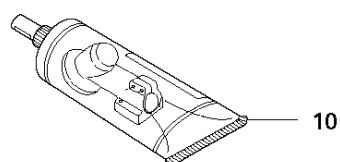
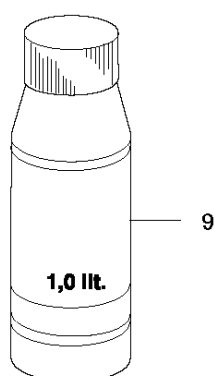
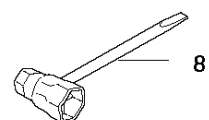
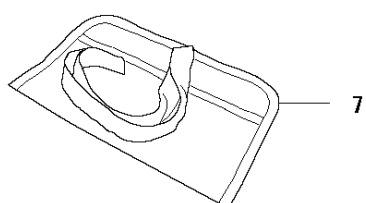
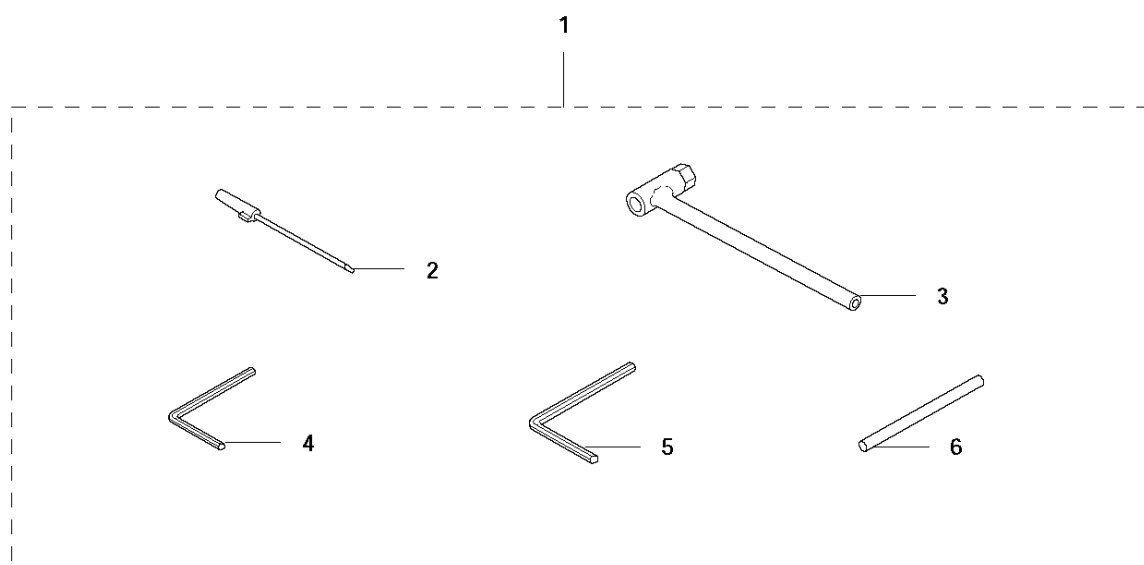
545 RX

**R4** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
ACCESSORIES

## ACCESSORIES

545 RX

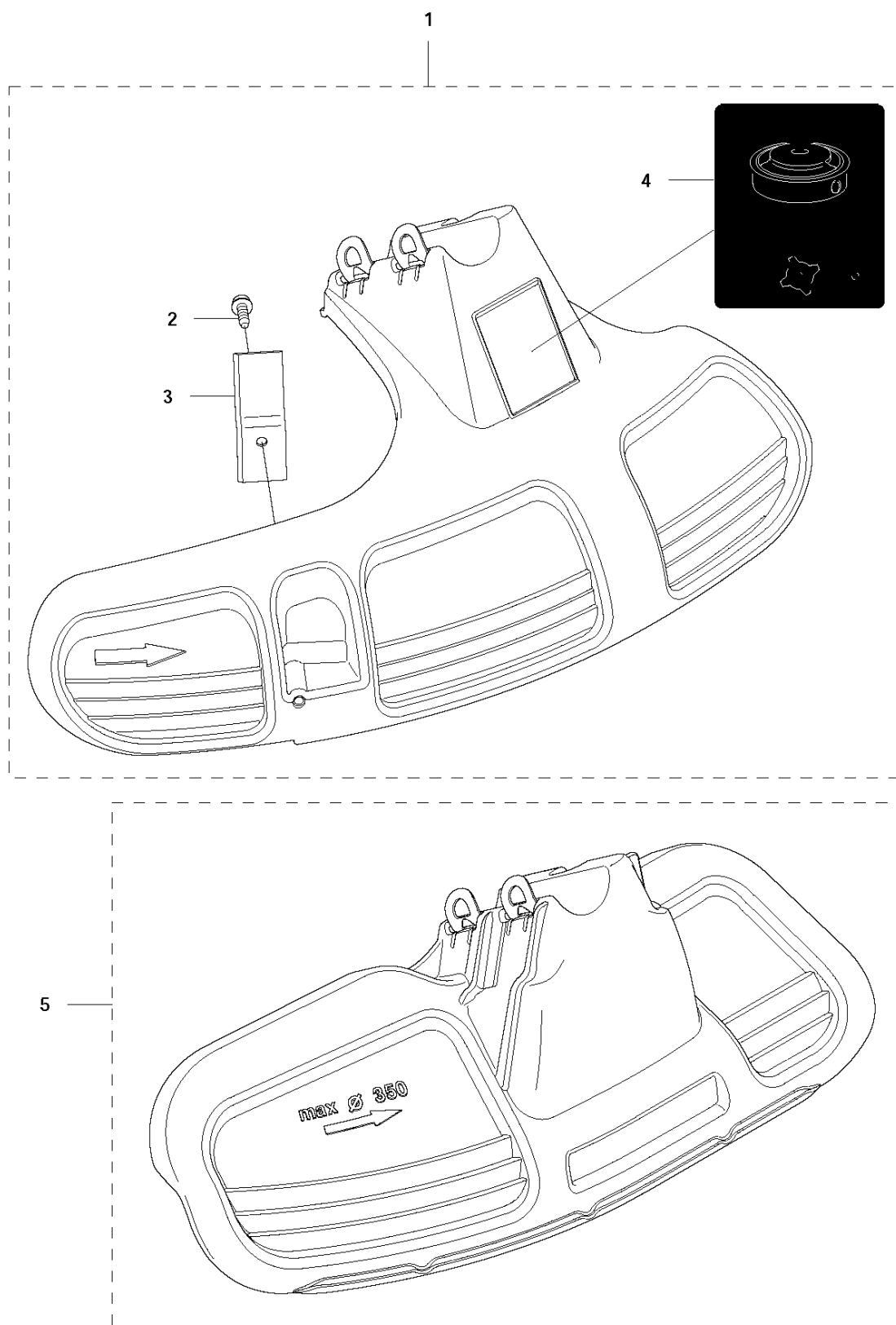
| Ref | Part No      | Description      | Remark | QTY KIT |   |
|-----|--------------|------------------|--------|---------|---|
| 1   | 502 15 70-02 | SUPPORT CUP      |        | 1       |   |
| 2   | 544 35 91-01 | TRANSPORT GUARD  |        | 1       |   |
| 3   | 537 31 29-01 | TRANSPORT GUARD  |        | 1       |   |
| 4   | 577 04 39-01 | WINTER KIT       |        | 1       |   |
| 5   | 575 94 80-01 | PROTECTIVE COVER |        | 1       | 4 |
| 6   | 522 55 09-01 | WINTER COVER     |        | 1       | 4 |
| 7   | 503 21 70-10 | SCREW CCRPANT    |        | 3       | 4 |

**R1** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
ACCESSORIES

## ACCESSORIES

545 RX

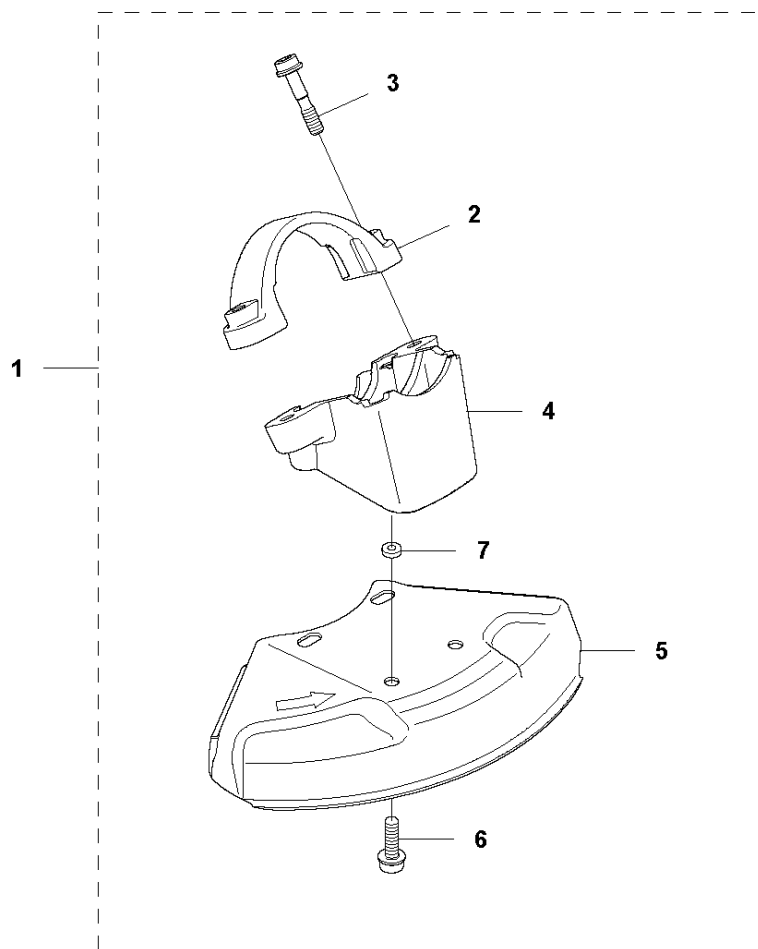
| Ref | Part No      | Description        | Remark | QTY KIT |   |
|-----|--------------|--------------------|--------|---------|---|
| 1   | 502 21 60-13 | ACCESSORY BAG      |        | 1       |   |
| 2   | 501 60 02-03 | SCREWDRIVER        |        | 1       | 1 |
| 3   | 502 11 46-03 | KEY                |        | 1       | 1 |
| 4   | 502 21 58-01 | L-NYCKEL           | 4 mm   | 1       | 1 |
| 5   | 503 55 86-02 | SPANNER            | 5 mm   | 1       | 1 |
| 6   | 502 28 59-01 | STOP               |        | 1       | 1 |
| 7   | 501 19 22-01 | TOOL CASING        |        | 1       |   |
| 8   | 537 36 21-01 | COMBINATION WRENCH |        | 1       |   |
| 9   | 531 00 92-48 | FILTER OIL         |        | 1       |   |
| 10  | 503 97 64-01 | GREASE             |        | 1       |   |
| 11  | 503 80 17-01 | GREASE             |        | 1       |   |

**R2** 545 RX, 545 RXT, 345 FR  
ACCESSORIES

## ACCESSORIES

545 RX

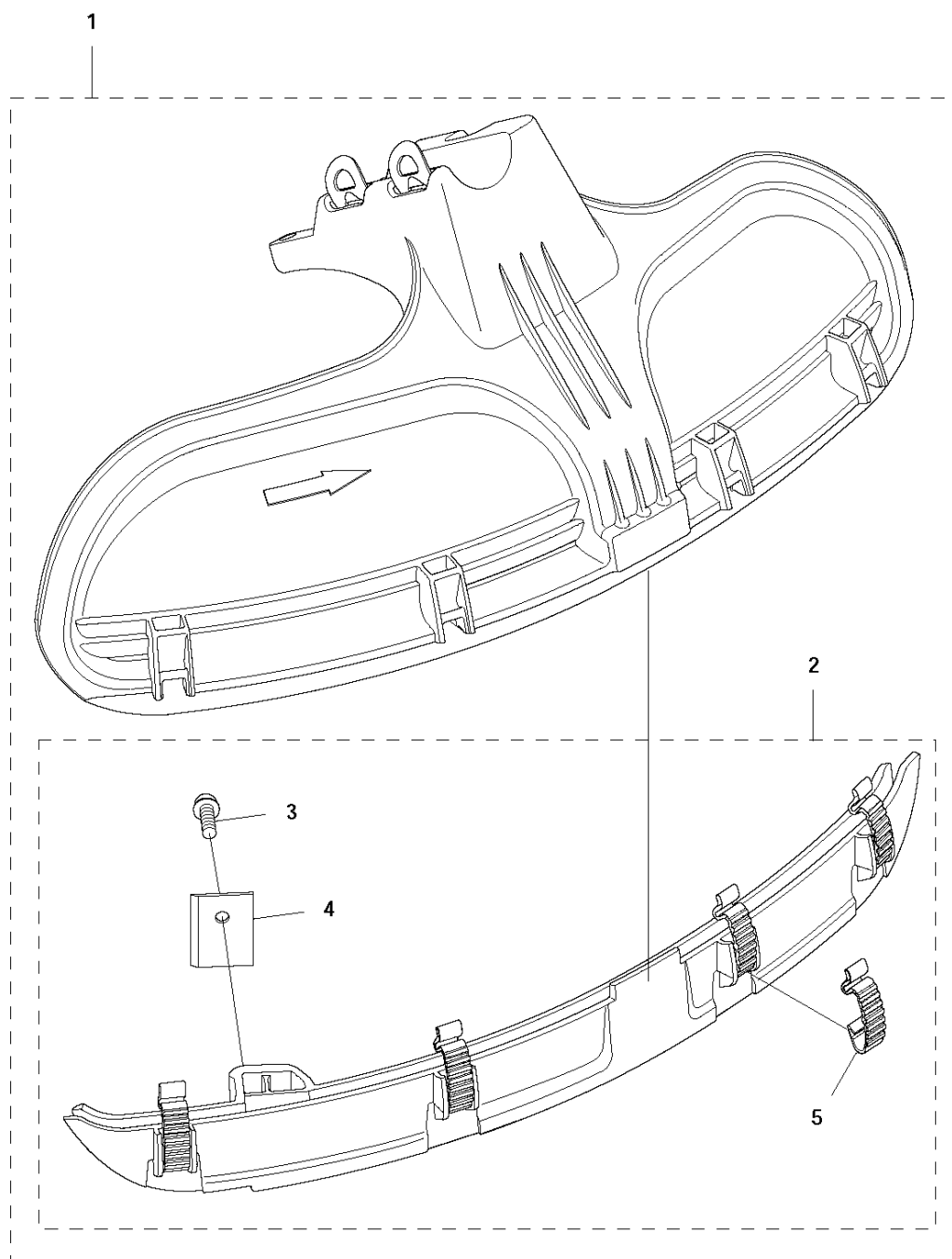
| Ref | Part No      | Description       | Remark | QTY KIT |   |
|-----|--------------|-------------------|--------|---------|---|
| 1   | 503 95 43-01 | TRIMMER GUARD     |        | 1       |   |
| 2   | 503 21 07-16 | SCREW IHSCFT      |        | 1       | 1 |
| 3   | 503 79 88-01 | BLADE             |        | 1       | 1 |
| 4   | 503 74 29-01 | DECAL             |        | 1       | 1 |
| 5   | 537 28 85-01 | GRASS BLADE GUARD |        | 1       |   |

**R7** 545 RX, 545 RXT, 345 FR  
ACCESSORIES

## ACCESSORIES

545 RX

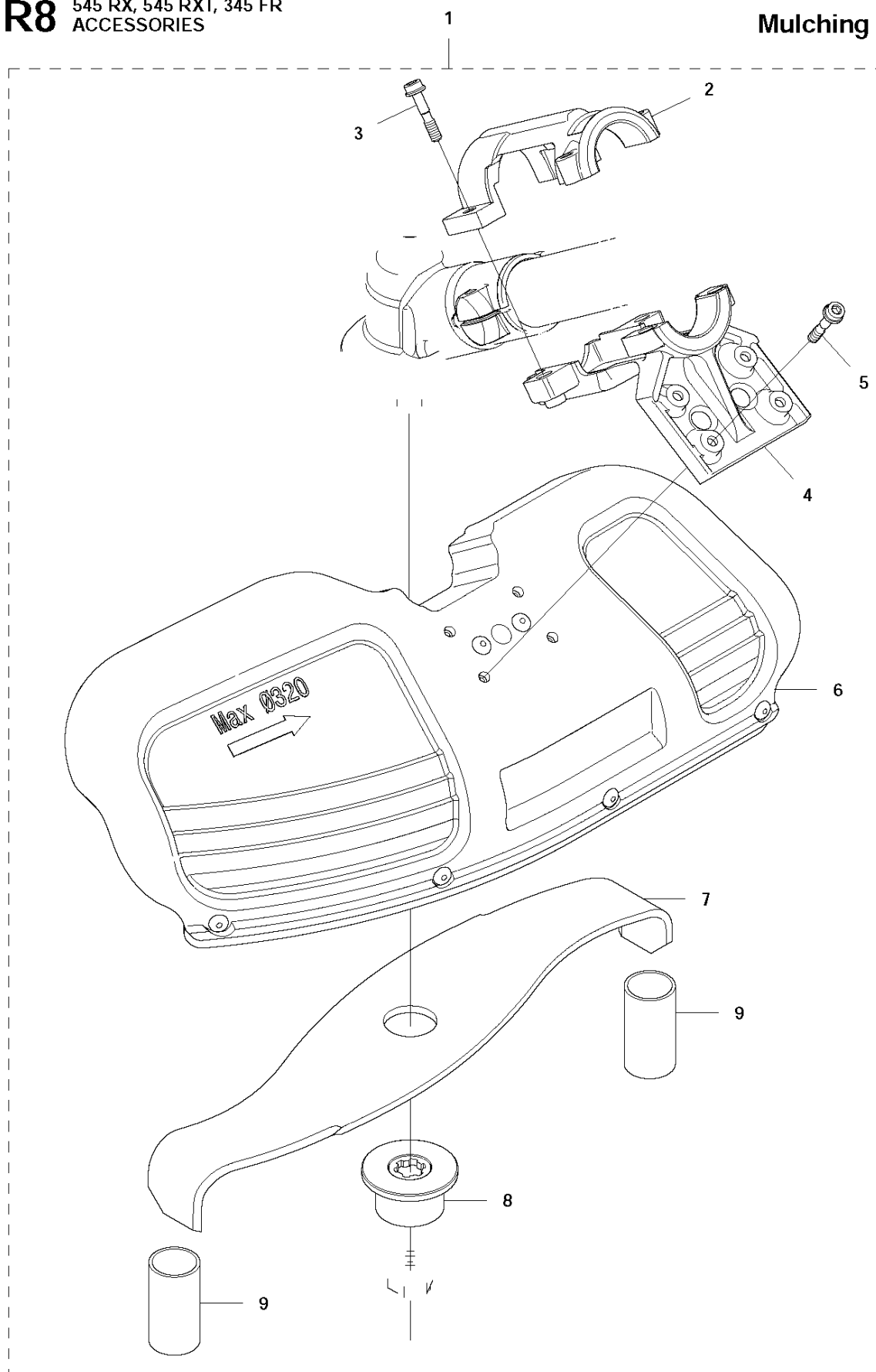
| Ref | Part No      | Description     | Remark                        | QTY KIT |      |
|-----|--------------|-----------------|-------------------------------|---------|------|
| 1   | 537 31 09-02 | SAW BLADE GUARD |                               | 1       |      |
| 2   | 574 55 54-01 | CLAMP           | Spare part with Captive Screw | 1       | 1    |
| 3   | 573 99 43-04 | SCREW IHSCFMO   | Captive Screw                 | 2       | 1, 2 |
| 4   | 504 00 33-01 | ADAPTER         |                               | 1       | 1    |
| 5   | 537 21 71-04 | BLADE GUARD     |                               | 1       | 1    |
| 6   | 503 20 03-16 | SCREW IHSCFM    |                               | 4       | 1    |
| 7   | 574 03 95-01 | LOCKING NUT     |                               | 4       | 1    |

**R3** 545 RX, 545 RXT, 345 FR  
ACCESSORIES

## ACCESSORIES

545 RX

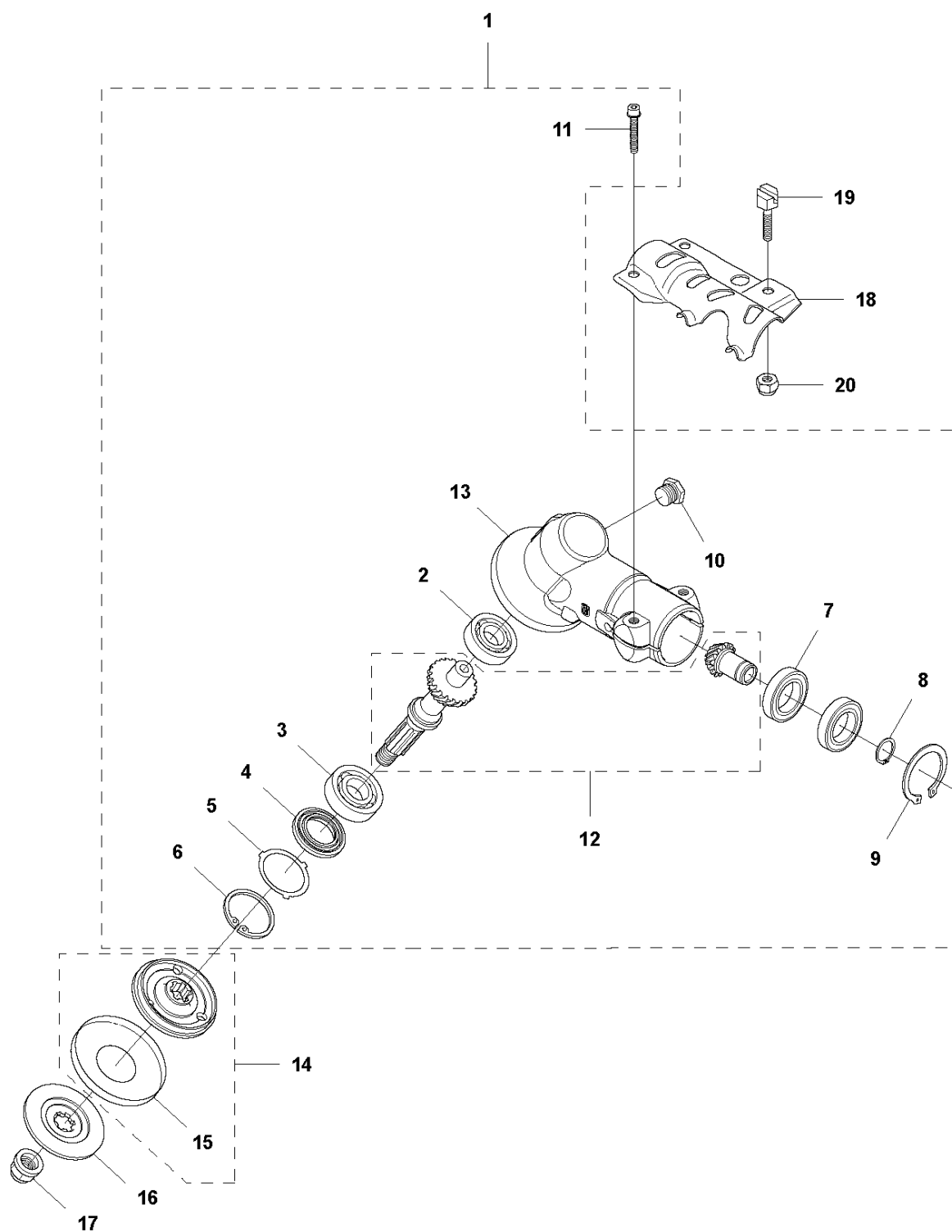
| Ref | Part No      | Description  | Remark | QTY KIT |      |
|-----|--------------|--------------|--------|---------|------|
| 1   | 544 46 43-01 | COMBI GUARD  |        | 1       |      |
| 2   | 537 39 63-01 | SPLASH GUARD |        | 1       | 1    |
| 3   | 503 21 07-16 | SCREW IHSCFT |        | 1       | 1, 2 |
| 4   | 503 79 88-01 | BLADE        |        | 1       | 1, 2 |
| 5   | 537 38 72-01 | SNAP         |        | 1       | 1, 2 |

**R8** 545 RX, 545 RXT, 345 FR  
ACCESSORIES**Mulching**

## ACCESSORIES

545 RX

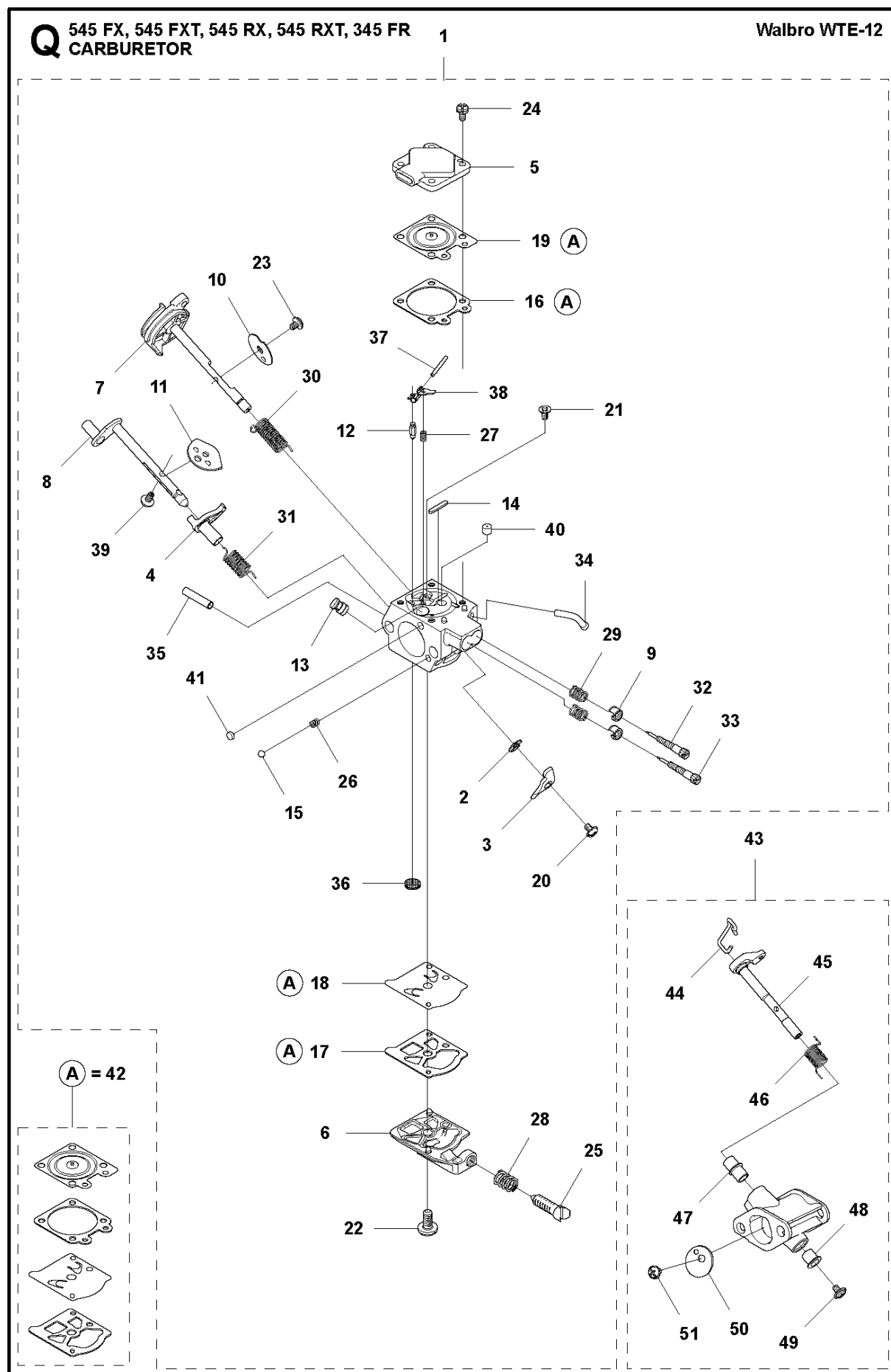
| Ref | Part No      | Description        | Remark                        | QTY KIT |      |
|-----|--------------|--------------------|-------------------------------|---------|------|
| 1   | 544 84 29-01 | SHREDDER BLADE KIT |                               | 1       |      |
| 2   | 544 11 87-01 | CLAMP              | Spare part with Captive Screw | 1       | 1    |
| 3   | 573 99 43-04 | SCREW IHSCFMO      | Captive Screw                 | 4       | 1, 2 |
| 4   | 544 11 88-01 | BRACKET            | Spare part with Captive Screw | 1       | 1    |
| 5   | 573 99 43-04 | SCREW IHSCFMO      | Captive Screw                 | 4       | 1, 4 |
| 6   | 544 02 65-02 | GRASS BLADE GUARD  |                               | 1       | 1    |
| 7   | 522 82 54-01 | BLADE              |                               | 1       | 1    |
| 8   | 510 13 94-01 | SUPPORT FLANGE     |                               | 1       | 1    |
| 9   | 537 19 49-01 | TRANSPORT GUARD    |                               | 2       | 1    |

**A1** 545 RX, 545 RXT, 345 FR  
BEVEL GEAR

| Ref | Part No      | Description      | Remark | QTY KIT |    |
|-----|--------------|------------------|--------|---------|----|
| 1   | 502 23 52-01 | GEAR ASSY        |        | 1       |    |
| 2   | 738 21 01-10 | BALL BEARING     |        | 1       | 1  |
| 3   | 503 25 08-01 | BEARING          |        | 1       | 1  |
| 4   | 503 26 17-01 | SEALING          |        | 1       | 1  |
| 5   | 503 75 89-01 | COVER WASHER     |        | 1       | 1  |
| 6   | 735 31 33-10 | CIRCLIP          |        | 1       | 1  |
| 7   | 738 21 87-12 | BALL BEARING     |        | 2       | 1  |
| 8   | 735 31 17-00 | CIRCLIP          |        | 1       | 1  |
| 9   | 735 31 31-10 | CIRCLIP          |        | 1       | 1  |
| 10  | 503 20 15-01 | SCREW IHHM       |        | 1       | 1  |
| 11  | 503 20 02-25 | SCREW IHSCFM     |        | 2       | 1  |
| 12  | 537 29 07-01 | SP PARTS KIT     |        | 1       | 1  |
| 13  | 502 23 51-01 | GEAR HOUSING     |        | 1       | 1  |
| 14  | 537 35 14-02 | DRIVER           |        | 1       |    |
| 15  | 537 29 24-01 | CUP              |        | 1       | 14 |
| 16  | 544 21 78-01 | SUPPORT FLANGE   |        | 1       |    |
| 17  | 502 29 11-01 | NUT BLADE        |        | 1       |    |
| 18  | 503 95 45-01 | ATTACHMENT PLATE |        | 1       |    |
| 19  | 537 18 95-01 | SCREW            |        | 1       |    |
| 20  | 732 21 16-01 | NUT              |        | 1       |    |

**Q** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
CARBURETOR

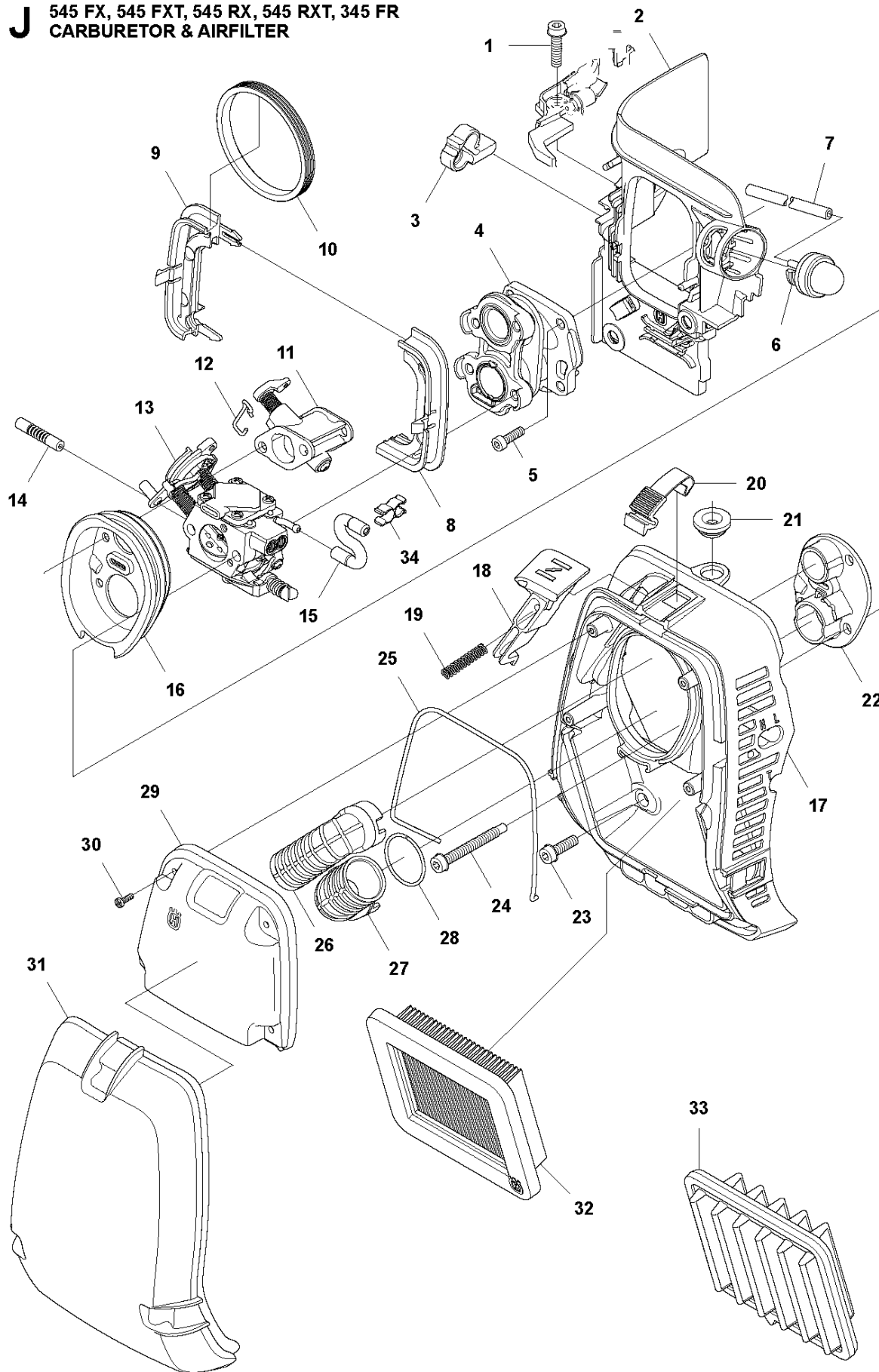
Walbro WTE-12



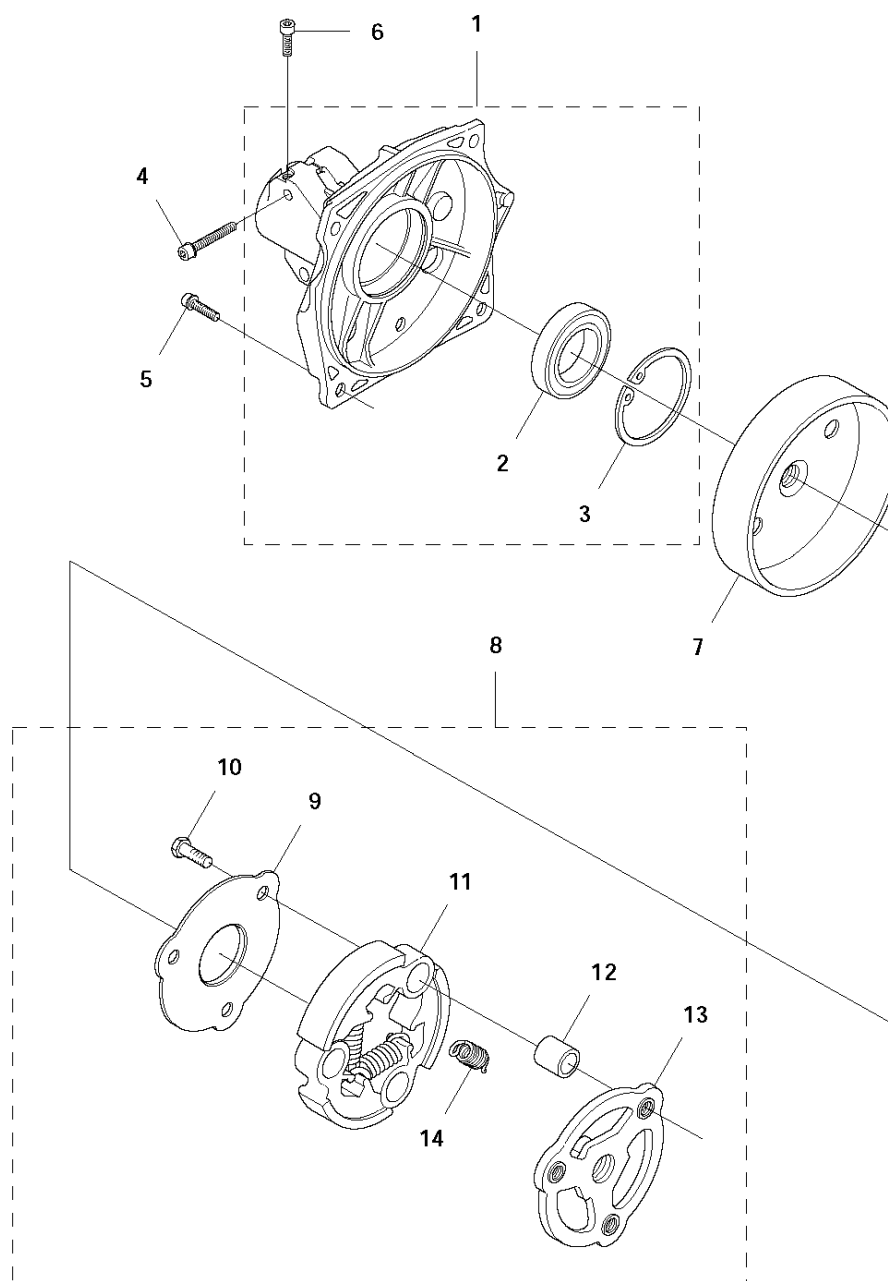
## CARBURETOR

545 RX

| Ref | Part No      | Description         | Remark        | QTY KIT |       |
|-----|--------------|---------------------|---------------|---------|-------|
| 1   | 574 32 91-01 | CARBURETTOR ASSY    | Walbro WTE 12 | 1       |       |
| 2   | 505 31 67-36 | RING                |               | 1       | 1     |
| 3   | 575 46 37-01 | LEVER               |               | 1       | 1     |
| 4   | 544 17 77-01 | LEVER               |               | 1       | 1     |
| 5   | 574 35 81-01 | COVER               |               | 1       | 1     |
| 6   | 503 58 43-01 | COVER               |               | 1       | 1     |
| 7   | 577 01 67-01 | SHAFT ASSY          |               | 1       | 1     |
| 8   | 544 04 40-01 | SHAFT               |               | 1       | 1     |
| 9   | 544 97 08-01 | LIMITER CAP         |               | 2       | 1     |
| 10  | 503 93 51-01 | VALVE               |               | 1       | 1     |
| 11  | 537 10 96-01 | VALVE               |               | 1       | 1     |
| 12  | 503 56 34-01 | VALVE INLET NEEDLE  |               | 1       | 1     |
| 13  | 502 84 68-01 | NOZZLE ASSY         |               | 1       | 1     |
| 14  | 502 84 69-01 | PLUG                |               | 1       | 1     |
| 15  | 501 46 85-01 | BALL-CHOKE FRICTION |               | 1       | 1     |
| 16  | 504 35 09-06 | GASKET              |               | 1       | 1, 42 |
| 17  | 504 13 09-06 | GASKET              |               | 1       | 1, 42 |
| 18  | 577 01 66-01 | DIAPHRAGM           |               | 1       | 1, 42 |
| 19  | 576 68 45-01 | DIAPHRAGM ASSY      |               | 1       | 1, 42 |
| 20  | 501 46 87-01 | SCREW               |               | 1       | 1     |
| 21  | 502 84 71-01 | SCREW               |               | 1       | 1     |
| 22  | 501 46 69-01 | SCREW               |               | 1       | 1     |
| 23  | 537 00 34-01 | SCREW               |               | 1       | 1     |
| 24  | 537 00 31-01 | SCREW               |               | 4       | 1     |
| 25  | 537 40 82-01 | SCREW               |               | 1       | 1     |
| 26  | 501 46 84-01 | SPRING              |               | 1       | 1     |
| 27  | 501 79 59-01 | SPRING              |               | 1       | 1     |
| 28  | 501 66 78-01 | SPRING              |               | 1       | 1     |
| 29  | 525 75 54-01 | SPRING              |               | 2       | 1     |
| 30  | 544 17 76-01 | SPRING              |               | 1       | 1     |
| 31  | 544 97 11-01 | SPRING              |               | 1       | 1     |
| 32  | 502 84 72-01 | NEEDLE              |               | 1       | 1     |
| 33  | 502 84 73-01 | NEEDLE              |               | 1       | 1     |
| 34  | 577 01 68-01 | FITTING             |               | 1       | 1     |
| 35  | 544 97 16-01 | FITTING             |               | 1       | 1     |
| 36  | 501 66 61-01 | SCREEN-INLET        |               | 1       | 1     |
| 37  | 505 52 01-25 | PIN-METERING LEVER  |               | 1       | 1     |
| 38  | 502 84 74-01 | LEVER               |               | 1       | 1     |
| 39  | 544 11 15-01 | SCREW               |               | 1       | 1     |
| 40  | 505 42 69-01 | JET                 |               | 1       | 1     |
| 41  | 503 57 43-01 | PLUG-WELCH          |               | 1       | 1     |
| 42  | 515 99 96-01 | KIT                 |               | 1       |       |
| 43  | 574 29 79-01 | HOUSING             |               | 1       |       |
| 44  | 522 54 33-01 | LINK                |               | 1       | 43    |
| 45  | 574 32 39-01 | SHAFT               |               | 1       | 43    |
| 46  | 544 97 18-01 | SPRING              |               | 1       | 43    |
| 47  | 501 02 19-01 | BUSHING             |               | 1       | 43    |
| 48  | 501 02 20-01 | BUSHING             |               | 1       | 43    |
| 49  | 503 51 55-01 | SCREW               |               | 1       | 43    |
| 50  | 522 54 35-01 | VALVE               |               | 1       | 43    |
| 51  | 537 00 34-01 | SCREW               |               | 1       | 43    |

**J** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
CARBURETOR & AIRFILTER

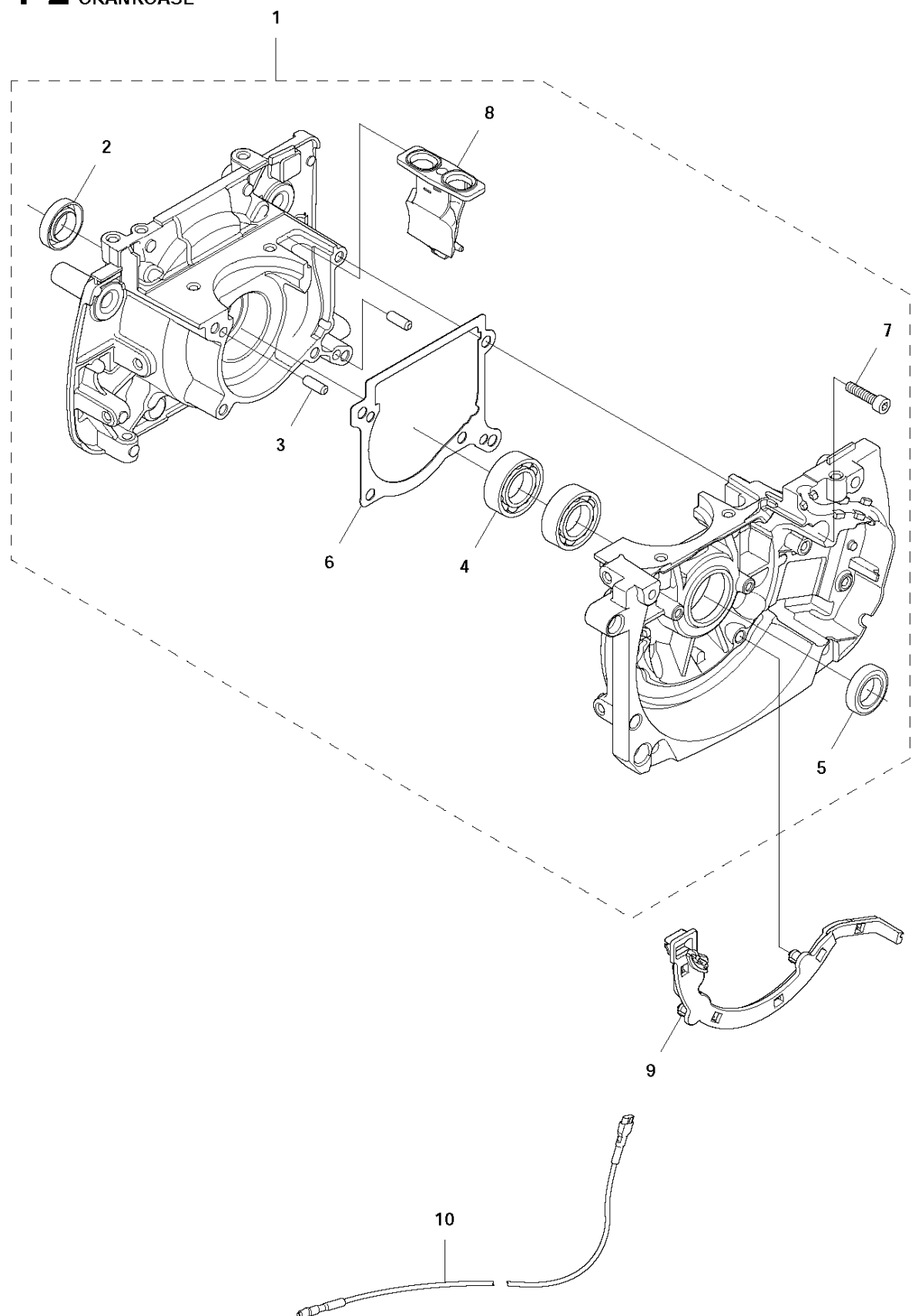
| Ref | Part No      | Description        | Remark | QTY KIT |
|-----|--------------|--------------------|--------|---------|
| 1   | 503 20 07-76 | SCREW IHSCFM       |        | 1       |
| 2   | 525 28 92-01 | INSULATION WALL    |        | 1       |
| 3   | 575 23 95-01 | GROMMET            |        | 1       |
| 4   | 574 44 03-01 | INLET PIPE         |        | 1       |
| 5   | 503 20 25-16 | SCREW IHSCM        |        | 4       |
| 6   | 503 93 66-01 | PRIMER HOUSING     |        | 1       |
| 7   | 537 04 24-07 | FUEL HOSE          |        | 1       |
| 8   | 576 12 27-01 | FRAME              |        | 1       |
| 9   | 576 12 37-01 | FRAME              |        | 1       |
| 10  | 576 22 37-01 | SEALING RING       |        | 1       |
| 11  | 574 29 79-01 | HOUSING            |        | 1       |
| 12  | 522 54 33-01 | LINK               |        | 1       |
| 13  | 580 80 39-01 | CARBURETTOR        |        | 1       |
| 14  | 581 75 61-40 | FUEL HOSE          |        | 1       |
| 15  | 523 05 68-01 | FUEL HOSE          |        | 1       |
| 16  | 574 85 12-01 | SEALING            |        | 1       |
| 17  | 523 04 48-01 | FILTER HOLDER ASSY |        | 1       |
| 18  | 522 44 99-01 | CHOKE CONTROL      |        | 1       |
| 19  | 524 85 30-01 | SPRING             |        | 1       |
| 20  | 503 74 01-02 | SNAP               |        | 3       |
| 21  | 537 01 65-01 | SUPPORT            |        | 1       |
| 22  | 574 85 13-01 | COVER PLATE        |        | 1       |
| 23  | 503 20 07-74 | SCREW IHSCFM       |        | 2       |
| 24  | 537 31 60-01 | SCREW IHSCFM       |        | 4       |
| 25  | 503 26 32-04 | O-RING             |        | 1       |
| 26  | 576 46 62-01 | AIR INLET          |        | 1       |
| 27  | 576 47 58-01 | AIR INLET          |        | 1       |
| 28  | 576 47 59-01 | LOCKING SPRING     |        | 1       |
| 29  | 575 26 84-01 | COVER LID ASSY     |        | 1       |
| 30  | 503 21 29-10 | SCREW CCRPANT      |        | 4       |
| 31  | 510 18 97-01 | FILTER COVER       |        | 1       |
| 32  | 574 66 80-01 | FILTER             |        | 1       |
| 33  | 537 41 08-01 | FILTER             |        | 1       |
| 34  | 580 45 17-01 | CLIP               |        | 1       |

**F** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
CLUTCH

## CLUTCH

545 RX

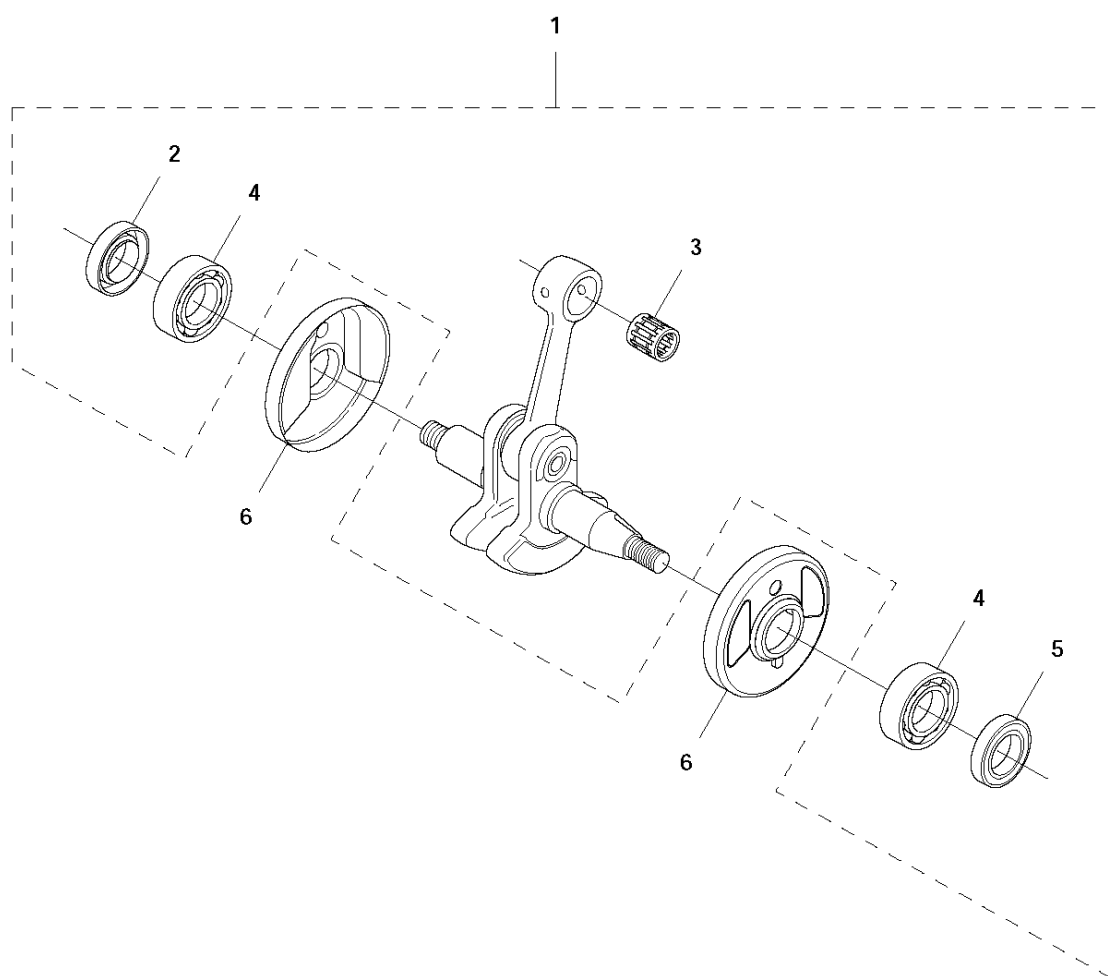
| Ref | Part No      | Description      | Remark | QTY KIT |   |
|-----|--------------|------------------|--------|---------|---|
| 1   | 503 95 41-03 | CLUTCH COVER     |        | 1       |   |
| 2   | 738 22 02-19 | BALL BEARING     |        | 1       | 1 |
| 3   | 735 31 33-10 | CIRCLIP          |        | 1       | 1 |
| 4   | 503 20 02-30 | SCREW IHSCFM     |        | 2       |   |
| 5   | 503 20 02-20 | SCREW IHSCFM     |        | 4       |   |
| 6   | 503 20 20-01 | SCREW IHSCM      |        | 1       |   |
| 7   | 544 90 07-01 | CLUTCH DRUM ASSY |        | 1       |   |
| 8   | 503 95 35-01 | CLUTCH ASSY      |        | 1       |   |
| 9   | 537 13 53-01 | WASHER           |        | 1       | 8 |
| 10  | 503 20 18-18 | SCREW EHHM       |        | 3       | 8 |
| 11  | 503 95 36-01 | CLUTCH SHOE      |        | 3       | 8 |
| 12  | 537 13 54-01 | BEARING BUSHING  |        | 3       | 8 |
| 13  | 503 95 37-01 | CLUTCH HUB       |        | 1       | 8 |
| 14  | 505 43 53-01 | CLUTCH SPRING    |        | 3       | 8 |

**P2** 545 RX, 545 RXT, 345 FR  
CRANKCASE

## CRANKCASE

545 RX

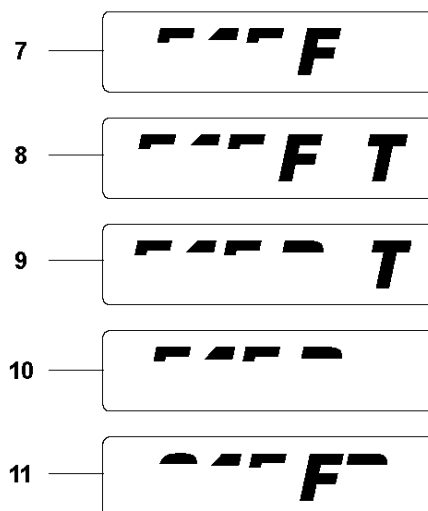
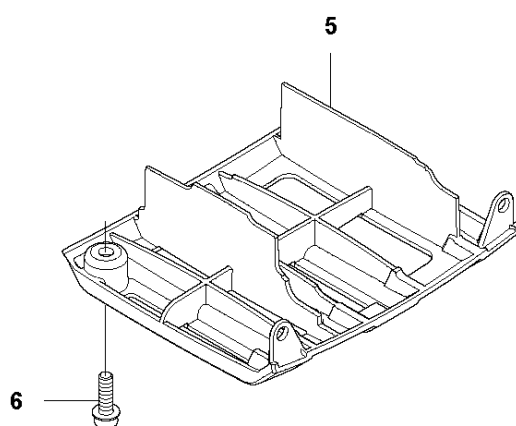
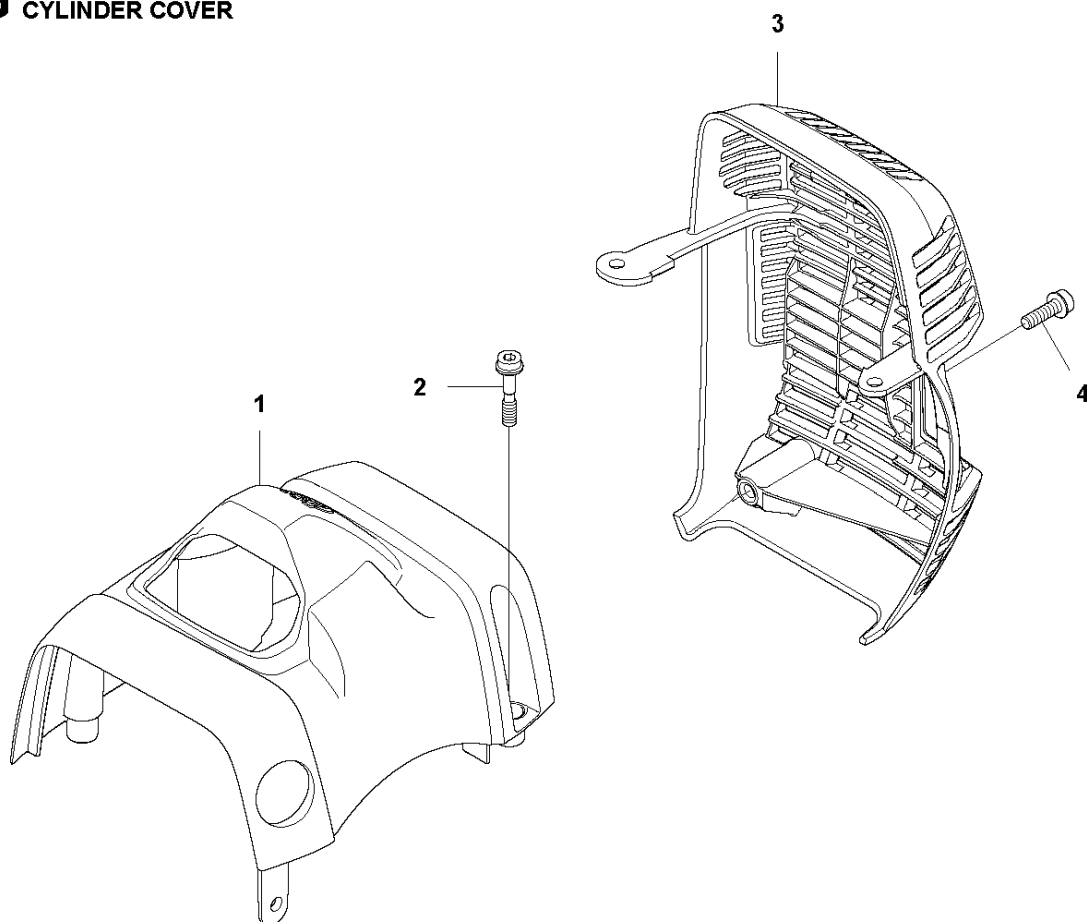
| Ref | Part No      | Description         | Remark                  | QTY KIT |   |
|-----|--------------|---------------------|-------------------------|---------|---|
| 1   | 585 47 02-01 | CRANKCASE ASSY      |                         | 1       |   |
| 2   | 577 32 49-01 | RADIAL SEAL         |                         | 1       | 1 |
| 3   | 501 27 08-01 | GUIDE BUSHING       | s/n from 20132700001 -  | 2       | 1 |
| 3   | 720 13 07-10 | PARALLEL PIN        | s/n up to - 20132699999 | 2       |   |
| 4   | 503 25 08-01 | BEARING             |                         | 2       | 1 |
| 5   | 505 27 57-19 | SEALING RING        |                         | 1       | 1 |
| 6   | 510 24 11-01 | GASKET              | s/n up to - 20132699999 | 1       |   |
| 6   | 584 46 96-01 | GASKET              | s/n from 20132700001 -  | 1       | 1 |
| 7   | 725 53 31-55 | SCREW IHSCM         |                         | 5       | 1 |
| 8   | 510 37 60-01 | WALL                |                         | 1       | 1 |
| 9   | 510 17 99-01 | CABLE HOLDER        |                         | 1       |   |
| 10  | 525 85 84-01 | SHORT CIRCUIT CABLE |                         | 1       |   |

**N** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
CRANK SHAFT

## CRANKSHAFT

545 RX

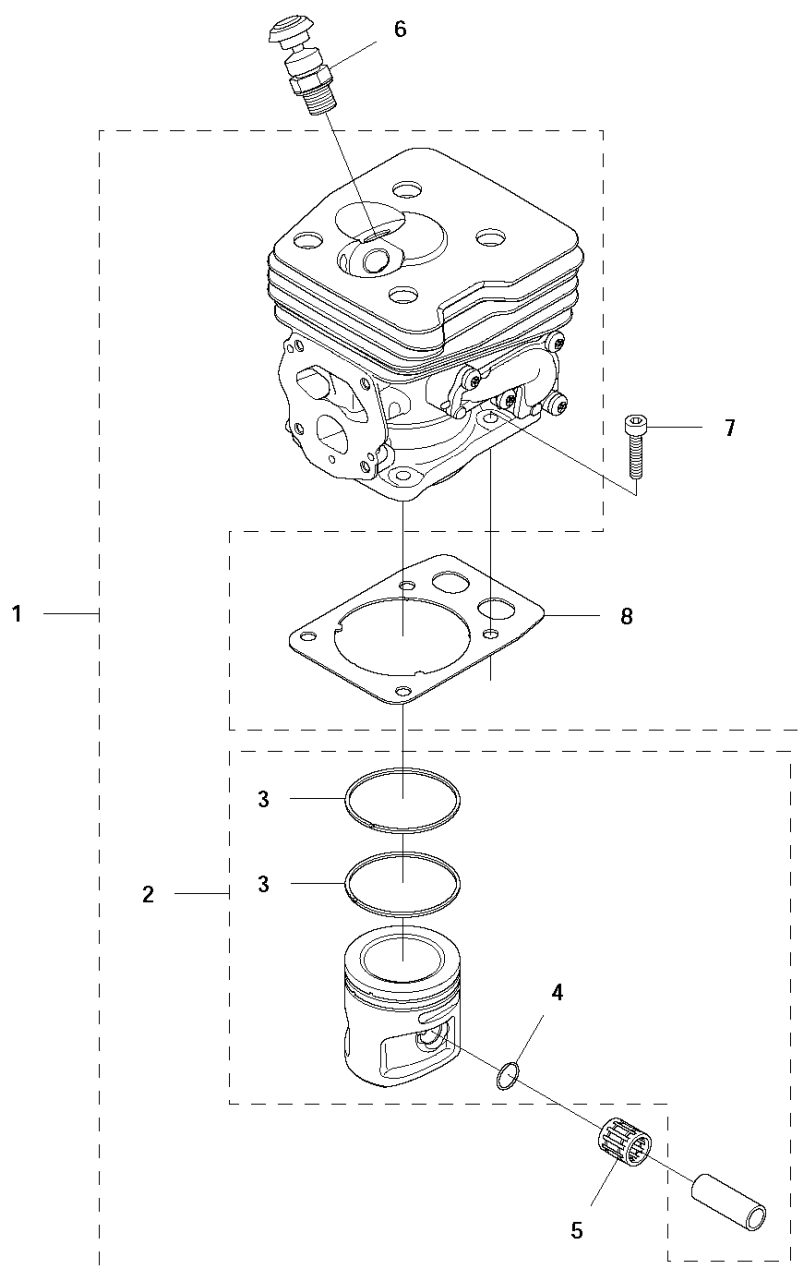
| Ref | Part No      | Description    | Remark | QTY KIT |   |
|-----|--------------|----------------|--------|---------|---|
| 1   | 577 27 48-01 | CRANKSHAFT     |        | 1       |   |
| 2   | 577 32 49-01 | RADIAL SEAL    |        | 1       | 1 |
| 3   | 503 25 63-01 | NEEDLE BEARING |        | 1       | 1 |
| 4   | 503 25 08-01 | BEARING        |        | 2       | 1 |
| 5   | 505 27 57-19 | SEALING RING   |        | 1       | 1 |
| 6   | 537 15 85-01 | CUP            |        | 2       |   |

**G** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
CYLINDER COVER

## CYLINDER COVER

545 RX

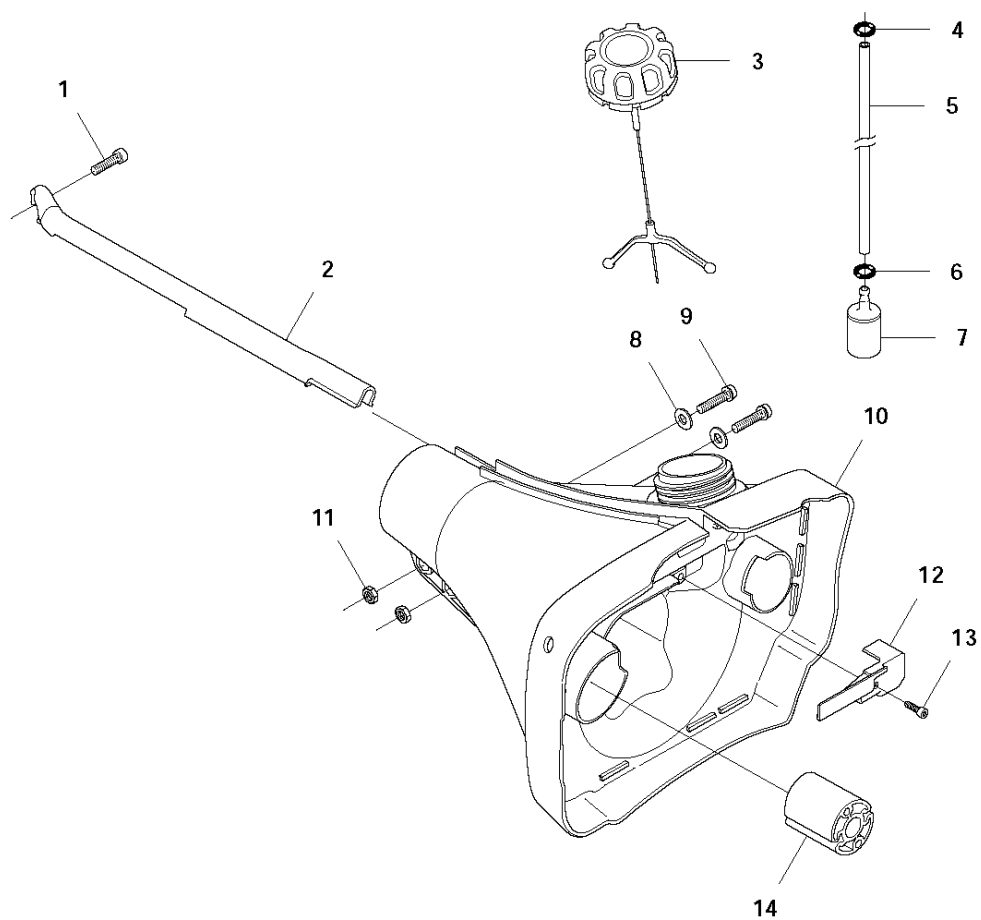
| Ref | Part No      | Description      | Remark        | QTY KIT |
|-----|--------------|------------------|---------------|---------|
| 1   | 510 04 75-01 | CYLINDER COVER   |               | 1       |
| 2   | 573 99 43-04 | SCREW IHSCFMO    | Captive Screw | 3       |
| 3   | 576 92 00-01 | HEAT PROTECTOR   |               | 1       |
| 4   | 503 20 07-74 | SCREW IHSCFM     |               | 1       |
| 5   | 510 42 22-01 | PROTECTIVE COVER |               | 1       |
| 6   | 503 20 07-74 | SCREW IHSCFM     |               | 2       |
| 7   | 576 99 86-01 | LABEL            | FX            | 1       |
| 8   | 576 99 86-02 | LABEL            | FXT           | 1       |
| 9   | 576 99 86-03 | LABEL            | RXT           | 1       |
| 10  | 576 99 86-04 | LABEL            | RX            | 1       |
| 11  | 576 99 86-05 | LABEL            | FR            | 1       |

**M** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
CYLINDER & PISTON

## CYLINDER PISTON

545 RX

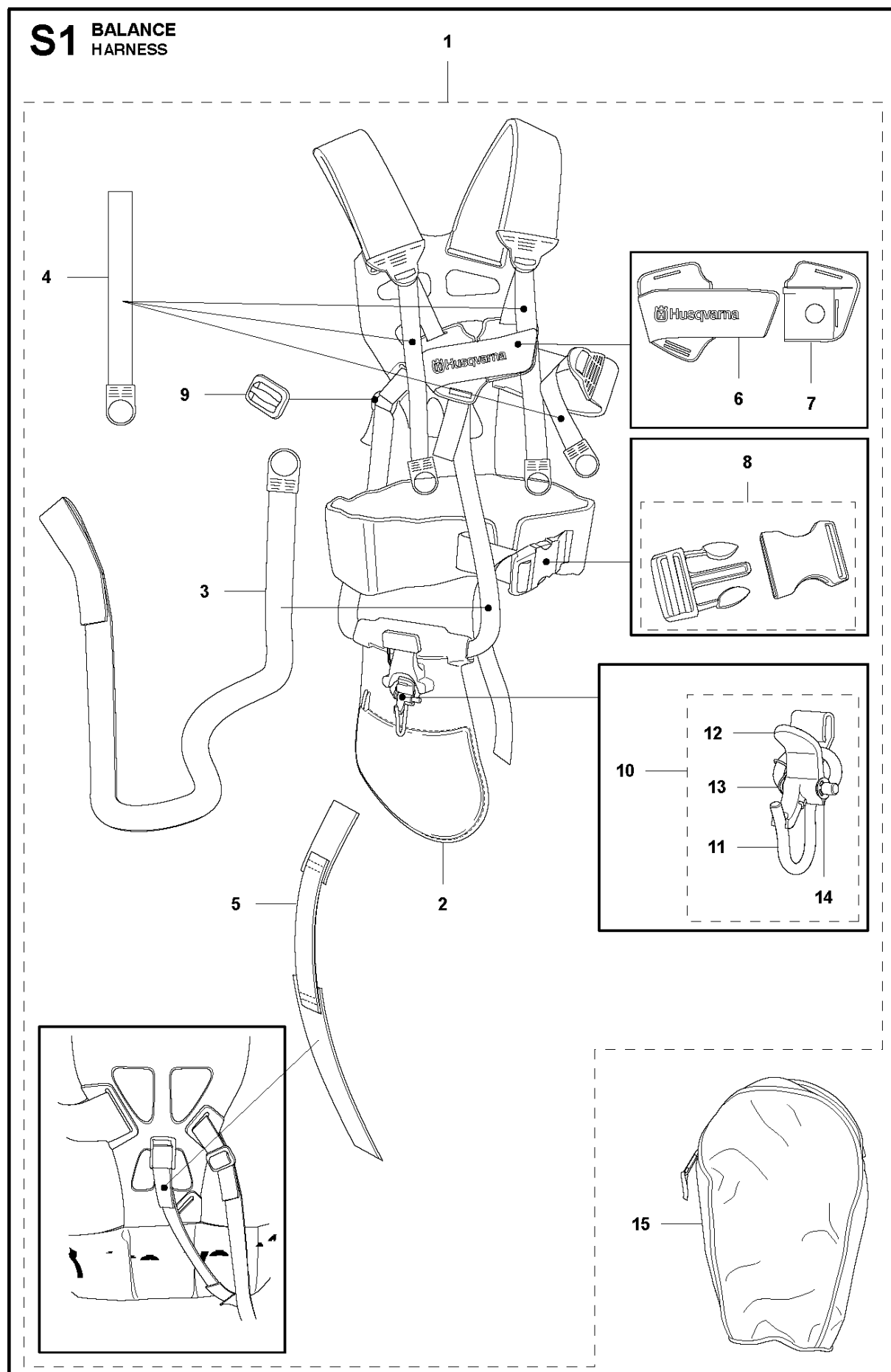
| Ref | Part No      | Description         | Remark | QTY | KIT  |
|-----|--------------|---------------------|--------|-----|------|
| 1   | 577 27 49-01 | CYLINDER            |        | 1   |      |
| 2   | 576 28 27-02 | PISTON ASSY         |        | 1   |      |
| 3   | 522 62 65-01 | PISTON RING         |        | 2   | 1, 2 |
| 4   | 737 44 10-00 | SNAP RING           |        | 2   | 1, 2 |
| 5   | 503 25 63-01 | NEEDLE BEARING      |        | 1   | 1    |
| 6   | 544 20 00-01 | DECOMPRESSION VALVE |        | 1   |      |
| 7   | 725 53 31-55 | SCREW IHSCM         |        | 4   |      |
| 8   | 521 90 81-01 | GASKET              |        | 1   |      |

**E** 545FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
FUEL TANK

## FUEL TANK

545 RX

| Ref | Part No      | Description           | Remark | QTY KIT |
|-----|--------------|-----------------------|--------|---------|
| 1   | 503 20 02-16 | SCREW IHSCFM          |        | 1       |
| 2   | 537 17 25-02 | COVER                 |        | 1       |
| 2   | 537 17 25-01 | COVER                 |        | 1       |
| 3   | 544 07 69-02 | TANK CAP              |        | 1       |
| 4   | 537 18 49-01 | O-RING                |        | 1       |
| 5   | 581 75 61-16 | FUEL HOSE             |        | 1       |
| 6   | 537 18 49-01 | O-RING                |        | 1       |
| 7   | 503 44 32-01 | FILTER                |        | 1       |
| 8   | 503 23 00-11 | WASHER                |        | 2       |
| 9   | 503 20 02-16 | SCREW IHSCFM          |        | 2       |
| 10  | 503 94 93-01 | FUEL TANK             |        | 1       |
| 11  | 503 22 10-12 | HEXAGON NUT           |        | 2       |
| 12  | 537 21 99-01 | HOSE GUARD            |        | 1       |
| 13  | 503 21 71-16 | SCREW IHSCT           |        | 1       |
| 14  | 510 20 87-01 | ANTIVIBRATION ELEMENT |        | 2       |

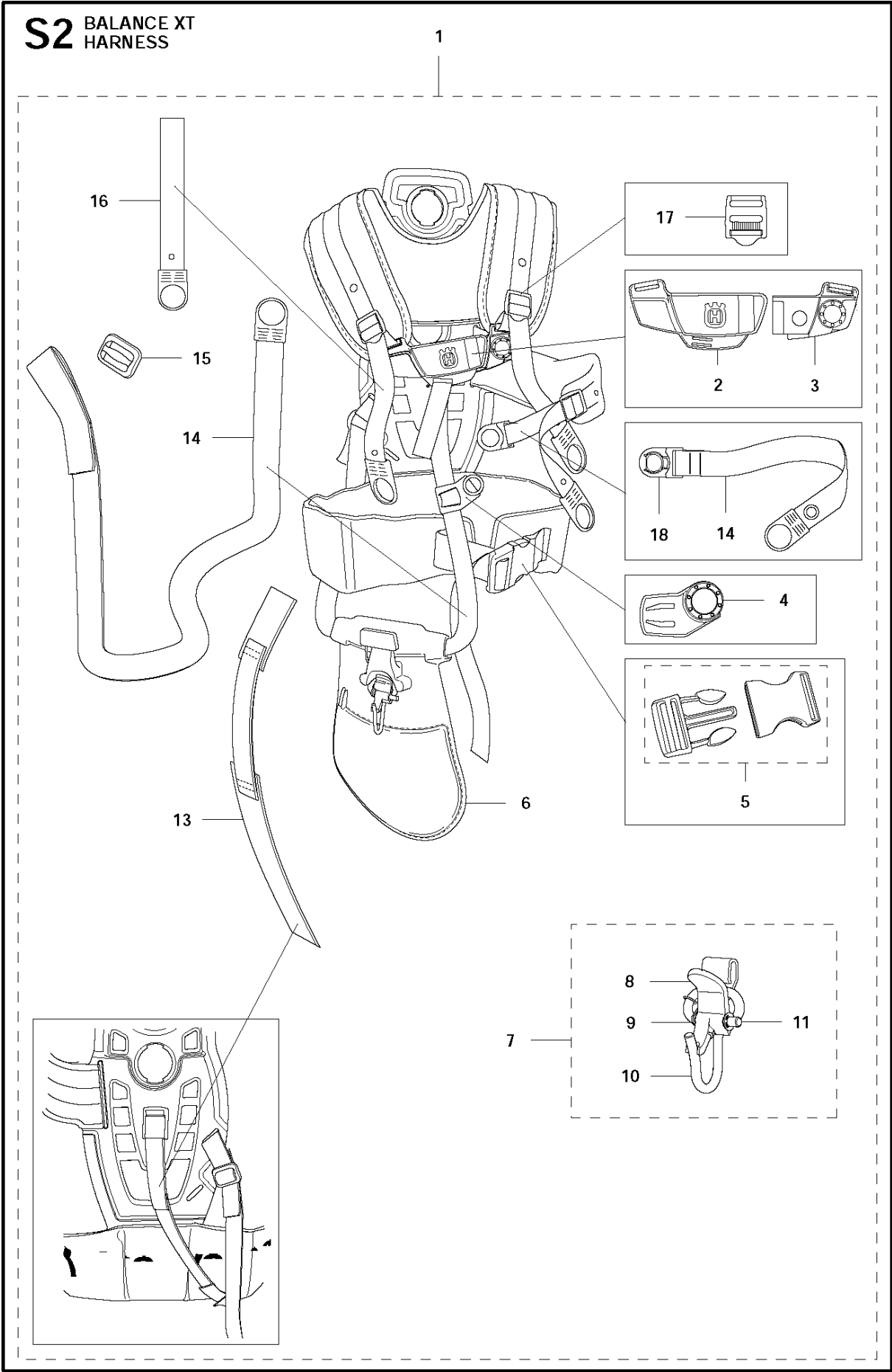
**S1** BALANCE  
HARNESS

## HARNESS

545 RX

| Ref | Part No      | Description | Remark               | QTY KIT |       |
|-----|--------------|-------------|----------------------|---------|-------|
| 1   | 504 04 52-01 | HARNESS     |                      | 1       |       |
| 1   | 505 40 62-01 | HARNESS     | US                   | 1       | 1     |
| 2   | 544 90 17-01 | HIP PAD     |                      | 1       | 1     |
| 3   | 503 99 61-03 | BAND        |                      | 1       | 1     |
| 4   | 503 99 61-01 | BAND        |                      | 3       | 1     |
| 5   | 537 15 35-01 | STRAP       |                      | 1       | 1     |
| 6   | 537 28 84-01 | FRONT PIECE |                      | 1       | 1     |
| 7   | 537 28 83-01 | FRONT PIECE |                      | 1       | 1     |
| 8   | 537 33 15-01 | BUCKLE      |                      | 1       | 1     |
| 9   | 537 11 35-01 | RETAINER    |                      | 1       | 1     |
| 10  | 544 96 07-02 | WELT HOOK   |                      | 1       | 1     |
| 11  | 502 02 29-02 | HOOK        |                      | 1       | 1, 10 |
| 12  | 502 02 30-02 | LOCK        |                      | 1       | 1, 10 |
| 13  | 586 34 10-01 | SPRING      |                      | 1       | 1, 10 |
| 14  | 735 31 09-20 | E-CLIP      |                      | 1       | 1, 10 |
| 15  | 537 30 66-01 | BAG         | Triobalance Tool bag | 1       |       |

**S2** BALANCE XT  
HARNESS

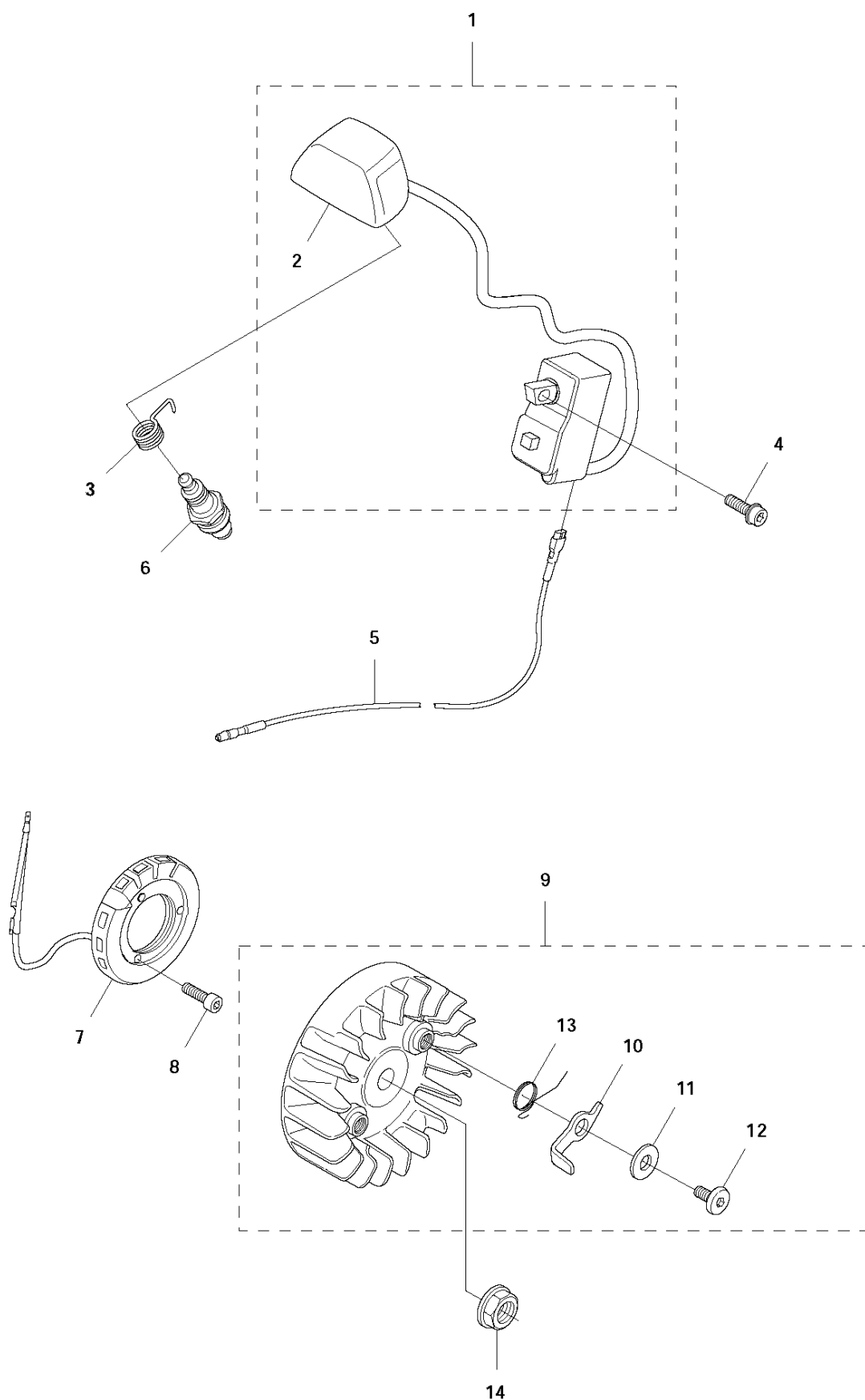


## HARNESS

545 RX

| Ref | Part No      | Description  | Remark | QTY KIT |      |
|-----|--------------|--------------|--------|---------|------|
| 1   | 505 20 42-01 | HARNESS      |        | 1       |      |
| 2   | 504 54 52-01 | FRONT PIECE  | US     | 1       | 1    |
| 3   | 504 54 51-01 | FRONT PIECE  |        | 3       | 1    |
| 4   | 504 63 75-01 | SNAP LOCKING |        | 1       | 1    |
| 5   | 537 33 15-01 | BUCKLE       |        | 1       | 1    |
| 6   | 544 90 17-01 | HIP PAD      |        | 1       | 1    |
| 7   | 544 96 07-02 | WELT HOOK    |        | 1       | 1    |
| 8   | 502 02 30-02 | LOCK         |        | 1       | 1, 7 |
| 9   | 586 34 10-01 | SPRING       |        | 1       | 1, 7 |
| 10  | 502 02 29-02 | HOOK         |        | 1       | 1, 7 |
| 11  | 735 31 09-20 | E-CLIP       |        | 1       | 1, 7 |
| 13  | 537 15 35-01 | STRAP        |        | 1       | 1    |
| 14  | 503 99 61-04 | BAND         |        | 1       | 1    |
| 15  | 537 11 35-01 | RETAINER     |        | 1       | 1    |
| 16  | 503 99 61-07 | BAND         |        | 1       |      |
| 17  | 505 44 46-01 | BUCKLE       |        | 1       |      |
| 18  | 504 63 74-01 | SNAP LOCKING |        | 1       |      |

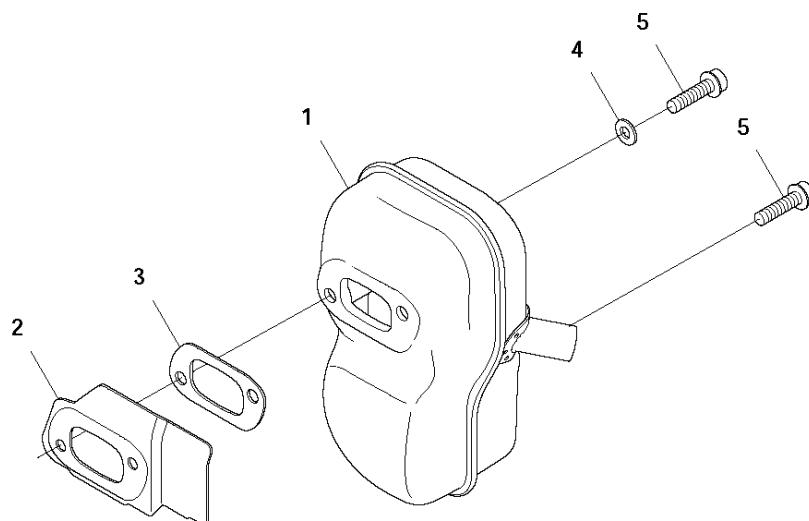
**L** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
IGNITION SYSTEM



# IGNITION SYSTEM

545 RX

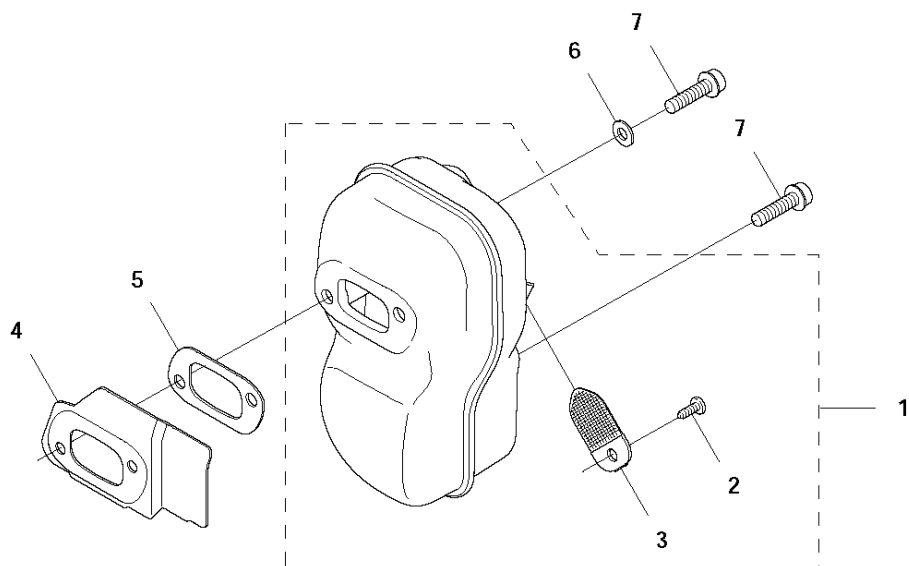
| Ref | Part No      | Description         | Remark      | QTY KIT |   |
|-----|--------------|---------------------|-------------|---------|---|
| 1   | 585 07 39-01 | IGNITION SYSTEM     | FR, RX, RXT | 1       |   |
| 2   | 576 88 95-01 | SPARK PLUG CAP      |             | 1       | 1 |
| 3   | 537 32 38-01 | CONTACT SPRING      |             | 1       |   |
| 4   | 503 20 07-74 | SCREW IHSCFM        |             | 2       |   |
| 5   | 525 85 84-01 | SHORT CIRCUIT CABLE |             | 1       |   |
| 6   | 574 51 96-01 | SPARK PLUG          | NGK CMR6H   | 1       |   |
| 7   | 537 25 63-01 | GENERATOR STATOR    |             | 1       |   |
| 8   | 503 21 66-18 | SCREW IHSCT         |             | 2       |   |
| 9   | 503 95 33-01 | FLYWHEEL            |             | 1       |   |
| 10  | 503 81 24-01 | STARTER PAWL        |             | 2       | 9 |
| 11  | 503 23 00-42 | WASHER              |             | 2       | 9 |
| 12  | 501 81 99-03 | SCREW               |             | 2       | 9 |
| 13  | 503 81 29-01 | SPRING              |             | 2       | 9 |
| 14  | 503 22 04-01 | NUT                 |             | 1       |   |

**H2** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
MUFFLER, PIPE

## MUFFLER

545 RX

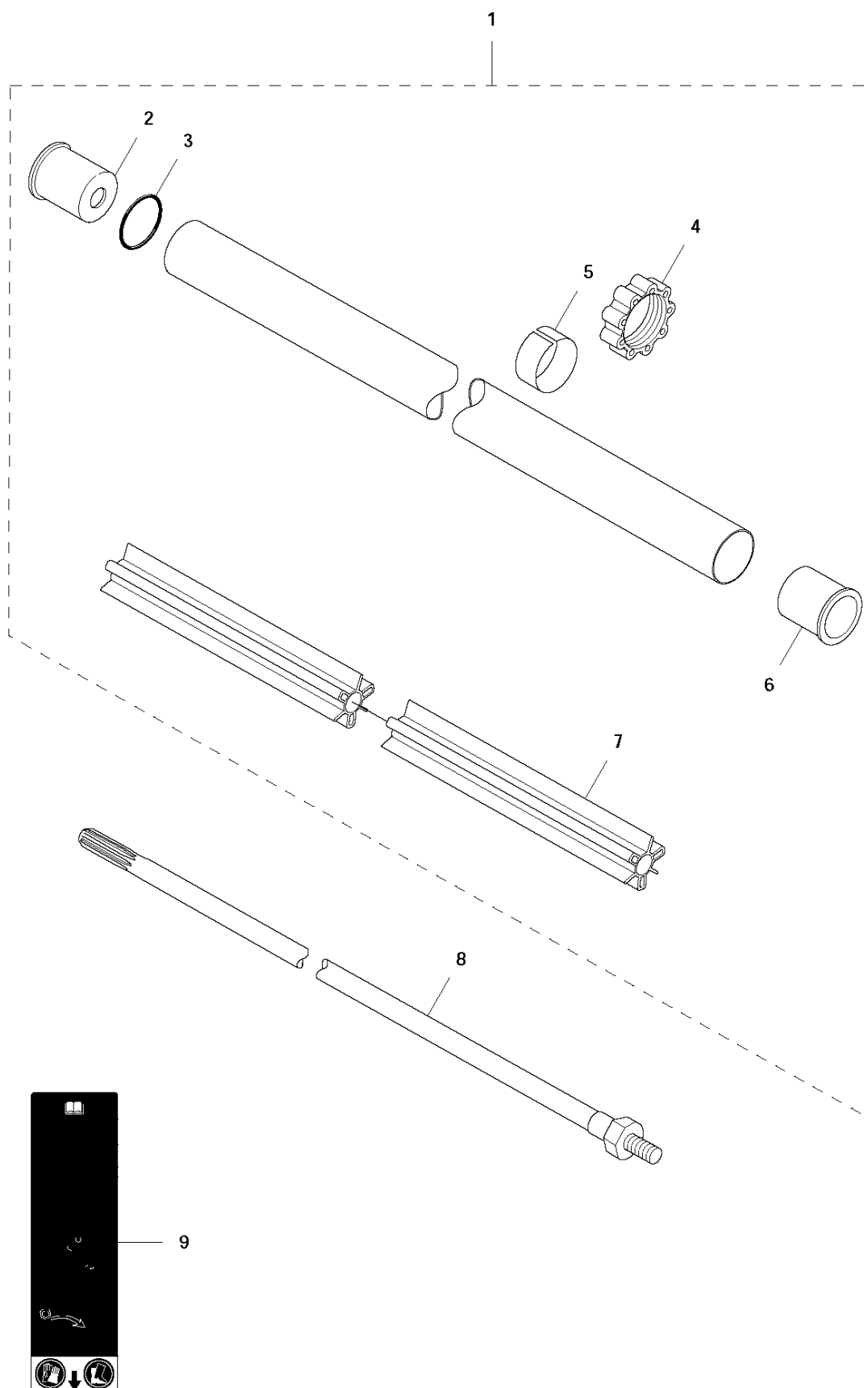
| Ref | Part No      | Description    | Remark | QTY KIT |
|-----|--------------|----------------|--------|---------|
| 1   | 574 38 11-01 | MUFFLER KIT    |        | 1       |
| 2   | 522 93 87-01 | HEAT DEFLECTOR |        | 1       |
| 3   | 522 95 44-01 | GASKET         |        | 1       |
| 4   | 503 23 04-02 | WASHER         |        | 1       |
| 5   | 503 20 07-76 | SCREW IHSCFM   |        | 3       |

**H1** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
MUFFLER, FF

## MUFFLER

545 RX

| Ref | Part No      | Description           | Remark | QTY KIT |   |
|-----|--------------|-----------------------|--------|---------|---|
| 1   | 574 38 11-02 | MUFFLER KIT           | CAT    | 1       |   |
| 2   | 724 12 87-59 | SCREW CRPANM          |        | 1       | 1 |
| 3   | 522 60 95-01 | SPARK ARRESTOR SCREEN |        | 1       | 1 |
| 4   | 522 93 87-01 | HEAT DEFLECTOR        |        | 1       |   |
| 5   | 522 95 44-01 | GASKET                |        | 1       |   |
| 6   | 503 23 04-02 | WASHER                |        | 1       |   |
| 7   | 503 20 07-76 | SCREW IHSCFM          |        | 3       |   |

**B** 545 FX, 545 FXT, 545 RX, 545 RXT, 345FR  
SHAFT

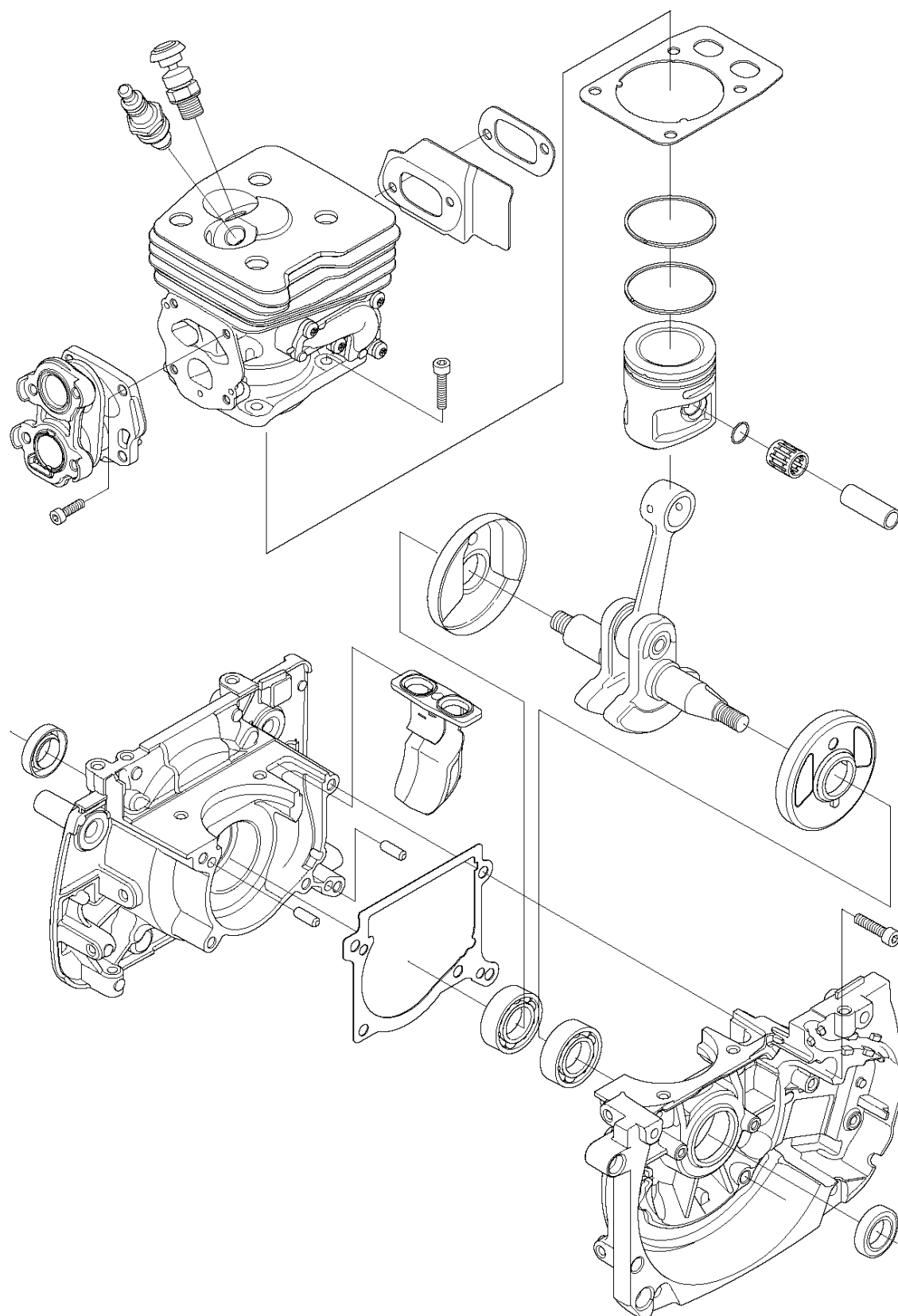
## SHAFT

545 RX

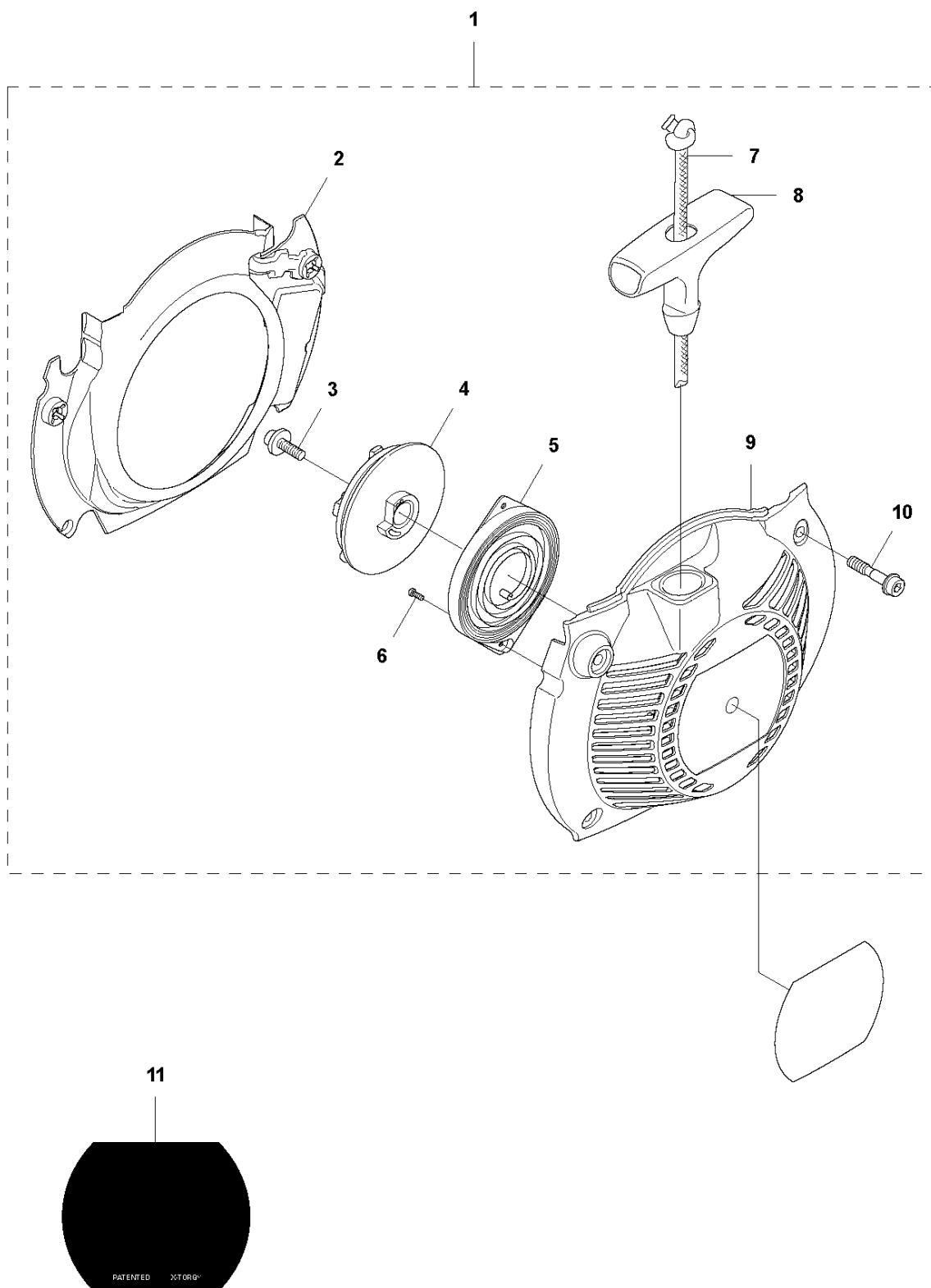
| Ref | Part No      | Description           | Remark      | QTY KIT |   |
|-----|--------------|-----------------------|-------------|---------|---|
| 1   | 586 26 26-07 | TUBE ASSY             | FX, FXT     | 1       |   |
| 1   | 577 26 21-04 | TUBE ASSY             | RXT, RX     | 1       |   |
| 1   | 577 26 21-06 | TUBE ASSY             | FR          | 1       |   |
| 2   | 544 02 94-01 | SPACER                |             | 1       | 1 |
| 3   | 506 11 03-01 | O-RING                |             | 1       | 1 |
| 4   | 537 30 98-01 | ANTIVIBRATION ELEMENT |             | 1       | 1 |
| 5   | 537 30 97-01 | TAPE                  |             | 1       | 1 |
| 6   | 544 02 94-01 | SPACER                | FR, FX, FXT | 1       | 1 |
| 7   | 523 01 88-01 | BEARING SHAFT         | FX, FXT, RX | 1       | 1 |
| 7   | 523 01 88-03 | BEARING SHAFT         | FR          | 1       | 1 |
| 8   | 503 92 44-02 | DRIVE SHAFT           | RX          | 1       |   |
| 9   | 537 29 47-07 | LABEL                 |             | 1       |   |
| 9   | 587 11 34-01 | LABEL                 | US, CAN     | 1       |   |

**T** 545 FX, 545 FXT, 545 RX, 545 RXT, 345FR  
SHORT BLOCK

1



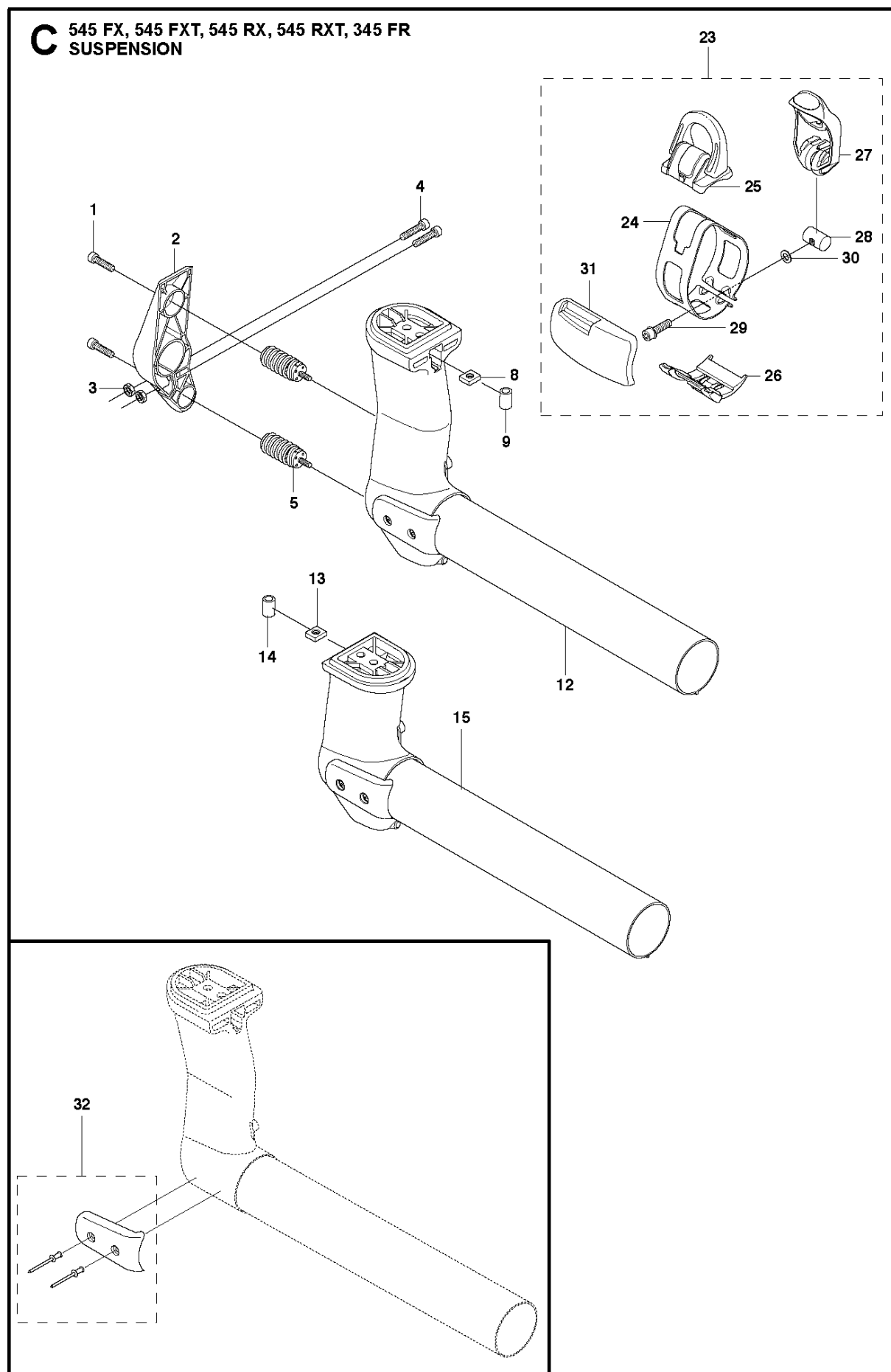
| Ref | Part No      | Description      | Remark | QTY KIT |
|-----|--------------|------------------|--------|---------|
| 1   | 585 45 15-01 | CRANKCASE SYSTEM |        | 1       |

**K** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
STARTER

## STARTER

545 RX

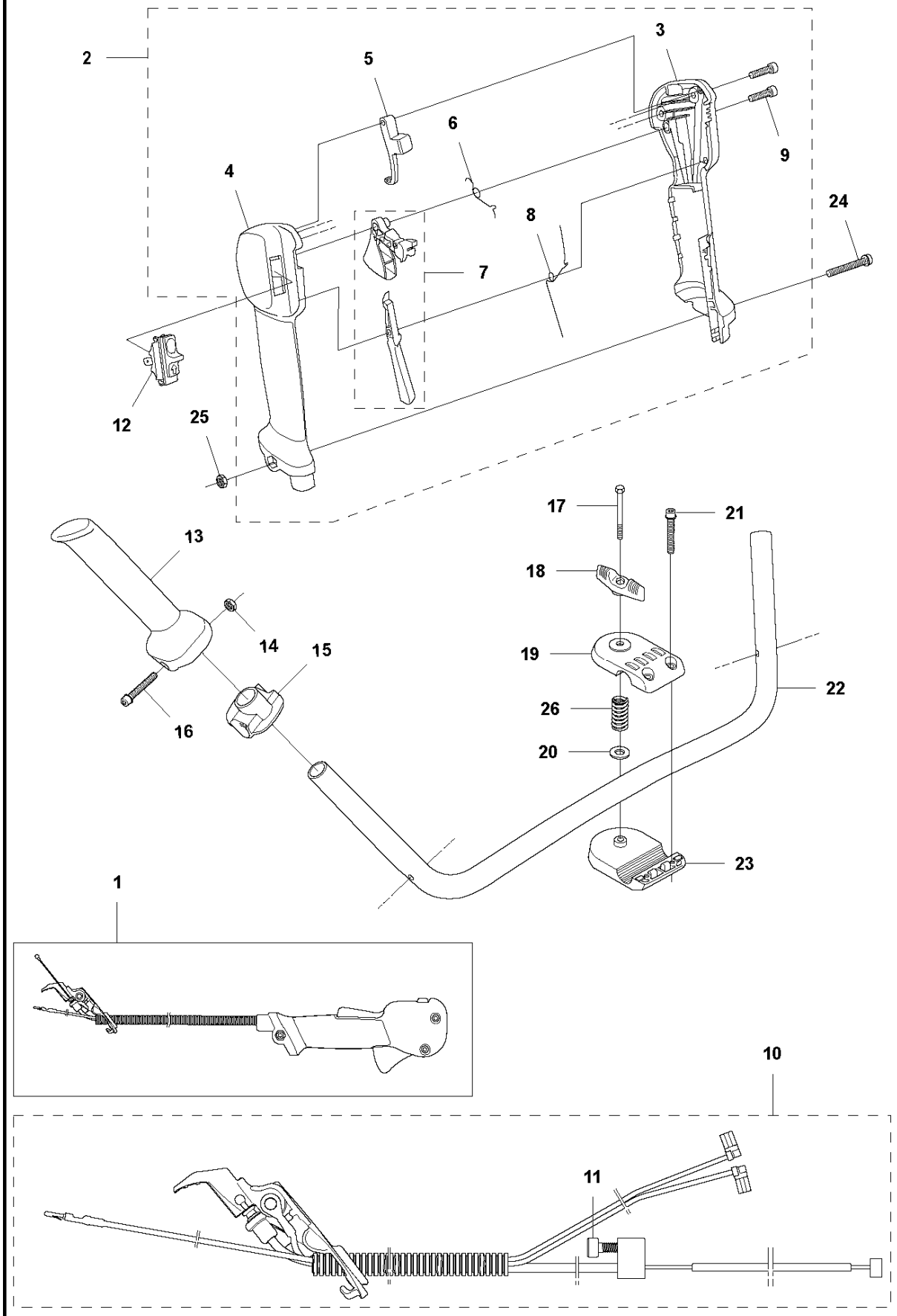
| Ref | Part No      | Description           | Remark        | QTY KIT |   |
|-----|--------------|-----------------------|---------------|---------|---|
| 1   | 573 96 08-01 | STARTER               |               | 1       |   |
| 2   | 510 20 50-01 | COOLING AIR CONDUCTOR |               | 1       |   |
| 3   | 503 21 69-16 | SCREW IH SCT          |               | 1       | 1 |
| 4   | 503 95 73-01 | STARTER PULLEY        |               | 1       | 1 |
| 5   | 502 20 06-01 | SPRING CASSETTE ASSY  |               | 1       | 1 |
| 6   | 503 21 29-10 | SCREW CCRPANT         |               | 2       | 1 |
| 7   | 505 30 51-25 | STARTER CORD          |               | 1       | 1 |
| 8   | 537 23 25-01 | STARTER HANDLE        |               | 1       | 1 |
| 9   | 523 34 30-01 | STARTER HOUSING       |               | 1       | 1 |
| 10  | 573 99 43-04 | SCREW IHSCFMO         | Captive Screw | 4       | 1 |
| 11  | 576 46 81-01 | LABEL                 |               | 1       |   |

**C** 545 FX, 545 FXT, 545 RX, 545 RXT, 345 FR  
SUSPENSION

## SUSPENSION

545 RX

| Ref | Part No      | Description           | Remark                    | QTY | KIT |
|-----|--------------|-----------------------|---------------------------|-----|-----|
| 1   | 503 20 02-16 | SCREW IHSCFM          |                           | 2   |     |
| 2   | 503 95 53-06 | HOLDER ANTIVIBRATION  |                           | 1   |     |
| 3   | 503 22 10-12 | HEXAGON NUT           |                           | 2   |     |
| 4   | 503 20 02-25 | SCREW IHSCFM          |                           | 2   |     |
| 5   | 537 29 97-01 | ANTIVIBRATION ELEMENT |                           | 2   |     |
| 8   | 502 19 71-01 | SQUARE NUT            |                           | 1   |     |
| 9   | 503 85 73-02 | COVER                 |                           | 1   |     |
| 12  | 581 97 90-01 | SUSPENSION            | R, Rx, Magnesium          | 1   |     |
| 13  | 502 19 71-01 | SQUARE NUT            |                           | 1   |     |
| 14  | 503 85 73-02 | COVER                 |                           | 1   |     |
| 15  | 581 97 89-01 | SUSPENSION            | F, Fx, FxT, FR, Magnesium | 1   |     |
| 23  | 577 37 57-01 | LOOP ASSY             |                           | 1   |     |
| 24  | 537 19 79-01 | BAND                  |                           | 1   | 23  |
| 25  | 537 20 18-03 | LOOP                  |                           | 1   | 23  |
| 26  | 577 29 93-01 | GUIDE RAIL            |                           | 1   | 23  |
| 27  | 577 20 83-01 | LEVER                 |                           | 1   | 23  |
| 28  | 537 42 73-01 | NUT                   |                           | 1   | 23  |
| 29  | 503 20 07-25 | SCREW IHSCFM          |                           | 1   | 23  |
| 30  | 503 23 00-11 | WASHER                |                           | 1   | 23  |
| 31  | 544 25 07-01 | WEAR PROTECTION       |                           | 1   |     |
| 32  | 586 20 27-01 | WEAR PROTECTION       |                           | 1   |     |

**D1** 545 RX, 545 RXT, 345 FR  
THROTTLE CONTROLS

## THROTTLE CONTROLS

545 RX

| Ref | Part No      | Description          | Remark | QTY KIT |       |
|-----|--------------|----------------------|--------|---------|-------|
| 1   | 577 07 19-01 | THROTTLE HANDLE ASSY | RX     | 1       |       |
| 2   | 504 20 98-04 | THROTTLE HANDLE ASSY |        | 1       | 1     |
| 3   | 537 18 08-11 | HANDLE HALF RIGHT    |        | 1       | 1, 2  |
| 4   | 537 18 07-11 | HANDLE HALF LEFT     |        | 1       | 1, 2  |
| 5   | 537 16 07-01 | STARTER THROTTLE LOC |        | 1       | 1, 2  |
| 6   | 537 17 42-01 | SPRING THROTTLE TRIG |        | 1       | 1, 2  |
| 7   | 506 49 77-01 | THROTTLE CONTROL     |        | 1       | 1, 2  |
| 8   | 537 17 43-01 | SPRING               |        | 1       | 1, 2  |
| 9   | 503 21 66-18 | SCREW IH SCT         |        | 2       | 1, 2  |
| 10  | 525 41 98-01 | WIRING ASSY          | RX     | 1       | 1     |
| 11  | 503 21 66-16 | SCREW IH SCT         |        | 1       | 1, 10 |
| 12  | 537 41 90-01 | SWITCH               |        | 1       |       |
| 13  | 537 17 28-03 | HANDLE               |        | 1       |       |
| 14  | 731 23 14-05 | HEXAGON NUT          |        | 1       |       |
| 15  | 537 17 29-02 | BRACKET              |        | 1       |       |
| 16  | 503 20 02-45 | SCREW IH SCFM        |        | 1       |       |
| 17  | 725 23 83-81 | SCREW EHHM           |        | 1       |       |
| 18  | 502 20 38-01 | KNOB                 |        | 1       |       |
| 19  | 537 12 90-01 | HANDLEBAR BRACKET    |        | 1       |       |
| 20  | 502 28 21-01 | WASHER               |        | 1       |       |
| 21  | 503 20 02-25 | SCREW IH SCFM        |        | 2       |       |
| 22  | 505 43 33-03 | HANDLEBAR            |        | 1       |       |
| 23  | 537 12 91-01 | HANDLEBAR BRACKET    |        | 1       |       |
| 24  | 503 20 07-35 | SCREW IH SCFM        |        | 1       |       |
| 25  | 503 22 10-13 | HEXAGON NUT          |        | 1       |       |
| 26  | 537 04 83-01 | CLUTCH SPRING        |        | 1       |       |

# Illustrated Parts List - IPL Update



Product Name(s)

**545 RX**

Description of change

1. Warning label changed.

Comments

Fully exchangeable.

Introduced from

| <b>Serial number / Date</b> | <b>Remark</b>      |
|-----------------------------|--------------------|
| 2014-08                     | Label 587 11 34-01 |

IPL updates

| <b>Page Title</b> | <b>Ref. no</b> | <b>New part no</b> | <b>Name</b> | <b>Excl. part no.</b> | <b>Remark</b> |
|-------------------|----------------|--------------------|-------------|-----------------------|---------------|
| Shaft             | 9              | 587 11 34-01       | Label       | 537 29 47-03          |               |