EPHYX vase

HOW TO PRINT



EPHYX vase printed
in White SILK filament

OPTION 1 (recommended)

- print in vase mode
- less material
- seamless result
- faster printing

Settings (0.4 mm nozzle):

- enable vase mode (spiralise outer contour)
- layer height 0.2 mm
- line width outer wall 0.7 mm (for more strength)
- bottom shell layers: 4

OPTION 2 (if you need more strengh)

Settings:

- layer height 0.2 mm
- top shell layers: 0
- bottom shell layers: 6
- infill 0%
- Ensure vertical shell thickness: OFF!! Important!
- wall lines: choose based on the strenght you need (if you choose 3 and more, you might need to scale up the model so the walls do not stick together)