SLOZENA – 3D Printable Lampshade

A modern sculptural lampshade designed to fit a standard E27 cord set with screw ring.
The design consists of two parts:

- **the lampshade**
- **the holder ring**

🖨️ Print Instructions

Option 1 – Standard Print (for 0.4 mm nozzle)

- **Nozzle: 0.4 mm**
- **Layer height: 0.28 mm**
- **Wall generator: Arachne**
- **Line width (initial layer): 0.4 mm**
- **Infill: not required**
- **Supports: not needed**

Option 2 – Smooth Vase Print (faster & cleaner result)

- **Nozzle: 0.8 mm**
- **Line width: 1.2 mm**
- **Mode: Vase / Spiralize Outer Contour (smooth vase)**
- **Bottom layers: 0**
- **Supports: not needed**

🔧 Assembly

1. **Take your E27 cord set with screw ring.**
2. **Slide the cord through the lampshade.**
3. **Slide the printed holder ring up to the thread.**
4. **Secure by screwing on the cord set's original ring.**

⚠️ Disclaimer

- **Materials: Always choose printing materials that are safe and suitable for use around household lighting. It is your responsibility to ensure the material is appropriate.**
- **Bulb type: Use LED bulbs only. Do not use incandescent or halogen bulbs, as they produce excessive heat and may damage the print or cause a hazard.**

By downloading, printing, and assembling this design, you accept full responsibility for its safe use. The designer is not liable for any damage, injury, or issues arising from the printing, assembly, or use of this model.

💬 Questions or Feedback?

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🧠 Join the Community:

https://discord.gg/SagnAaCgHF