ILUMINA — 3D Printable Ambient Light

ILUMINA brings together soft light and minimal design. Its calm lines and warm glow make it an easy addition to any room — whether it's by your bed, on a shelf, or next to your workspace.
You can fill it with a few stems of artificial greenery, or leave it as a sculptural light piece on its own.

Designed to fit the Bambu Lab LED Lamp Kit, ILUMINA is a simple print that looks elegant once lit.

Model Details

- **Height: 220 mm**
- **Compatible with: Bambu Lab LED Lamp Kit**
- **Parts: Base + Lampshade**

BONUS: Vase with no light included in the files.

Print Settings

Base

- **Layer height: 0.2–0.24 mm**
- **Infill: 10–15% gyroid**
- **Supports: None**

Lampshade — Option 1 (0.4 mm nozzle)

- **Layer height: 0.4 mm**
- **Line width (INNER WALL): 0.6 mm - IMPORTANT**
- **All other line width settings: Default**
- **If you have issues with bed adhesion, use a brim**

Lampshade — Option 2 (0.8 mm nozzle)

- **Mode: Vase mode ON**
- **Line width (initial layer, outer wall, top surface): 1.2 mm**
- **Bottom full solid layers: 0**
- **This option produces a smoother, more seamless result.**

⚠️ Safety & Use

- **For LED use only — do not use real candles or any light source that emits heat.**
- **Artificial flowers only. Do not use with water or live plants.**

- **Always print using a material that can withstand the heat of your LED light source.**
- **Indoor use only. Avoid direct sunlight or high-heat environments.**
- **The designer holds no liability for any damage, injury, or issue caused by the model or its use.**

💬 Questions or Feedback?

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🧠 Join the Community:

https://discord.gg/SagnAaCgHF