**ORGANIS Table Lamp**

The ORGANIS table lamp is a sculptural design generated using a random growth algorithm, resulting in smooth, organic curves that bring a calming, natural feel to any space. Ideal for minimalist interiors, bedside tables, or cozy nooks.

Compatible with the Bambu Lab LED lamp kit

(Diameter: 60 mm, Thickness: 8 mm — actual puck diameter is 59.5 mm).

Similar alternatives can also be found online.




**PRINT INSTRUCTIONS**

All print settings are included in the 3MF files.

If your slicer does not load them automatically, use the following manual settings:

**LAMPSHADE:**

- Line width: 0.8 mm (apply to all lines)
- Vase mode: ON (smooth vase)
- Bottom solid layers: 0
- Layer height: 0.2 to 0.28 mm
- Skirt loops: 2 (to ensure the nozzle is properly primed before the spiral starts)

**BASE:**

Includes 3 versions: Normal fit, Tighter fit, and Looser fit.

These adjust how snugly the shade fits using a small rim.

Start with the "Normal" version.

- Layer height: 0.2 to 0.24 mm
- Infill: 15%, gyroid pattern
- Seam position: Rear
- Tip: You can use seam painting to manually place the seam.
  Enable vertical seam alignment for best visual results.

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💬 **Questions or Feedback?**

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🧠 **Join the Community:**

**https://discord.gg/SagnAaCgHF**