BRIZA Vase

Brisa is a modern slim vase with a soft bubbly texture.
Designed for **single stems, small flowers, and plant cuttings**.

Two-part print:
• Outer decorative shell ✨
• Clear PETG insert 💧 for watertight functionality

Printed examples shown in:
• Bambu Lab Matte PLA – Caramel
• Bambu Lab Matte PLA – Dark Green

📐 Dimensions

• Height: 220 mm
• Inner Diameter: **37 mm**

🛠️ Outer Shell Print Settings (PLA)

• Layer Height: 0.20–0.24 mm
• No supports required
• Fuzzy Skin: Enabled
– Point Distance: 0.4 mm
– Thickness: 0.4 mm
• Infill: 6–12% Gyroid

💧 Insert Print Settings (PETG)

• Material: Transparent PETG
• Layer Height: 0.20 mm
• Wall Thickness: 0.6 mm
• Bottom Layers: 5
• **Spiralized Outer Contour (Vase Mode ON)**
• Smooth Vase: Enabled
• Cooling: Off (for clarity)
• Volumetric Speed: 6–10 mm^3/s (slow down the print)

🔒 Watertightness Notes

• Slight extrusion increase recommended
Example: 0.95 → 1.00
• If leaking → increase by **+0.02 to +0.03**

💬 Questions or Feedback?

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🧠 Join the Community:

https://discord.gg/SagnAaCgHF