SHAPIES Magnet vases set

HOW TO PRINT

The folder already includes 3mfs with preset parameters. If the file is not loading correctly, use these settings:

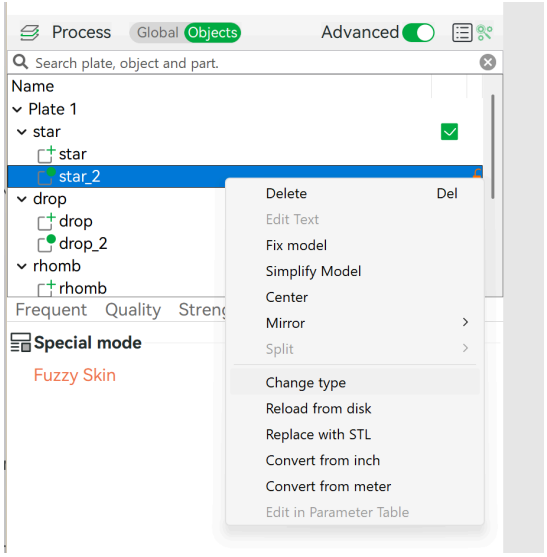
- Layer height: 0.2 mm
- Infill: 10 percent, gyroid
- Supports: ON, On build plate only
- Fuzzy skin: ON, Point distance 0.4, Thickness 0.4

Modifiers for the **magnet version only**:

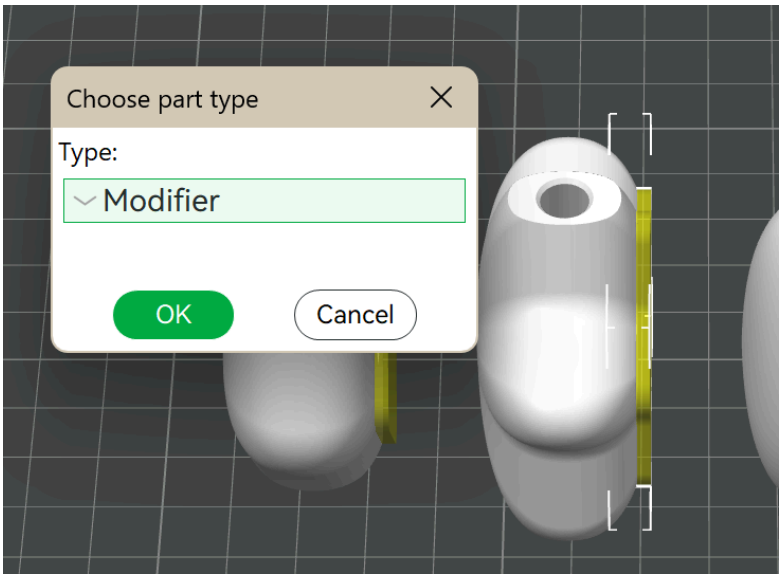
In order to avoid the fuzzy skin the the rear area of the vases where the magnet is placed, modifiers are used to block fuzzy skin.

The modifiers are the yellow objects.

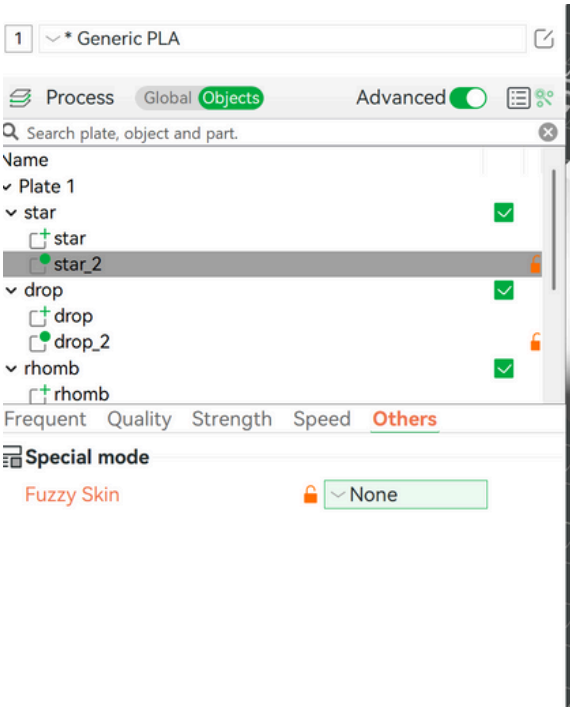
- Open your objects tab.
- RIGHT click on the modifier object (star_2,..)

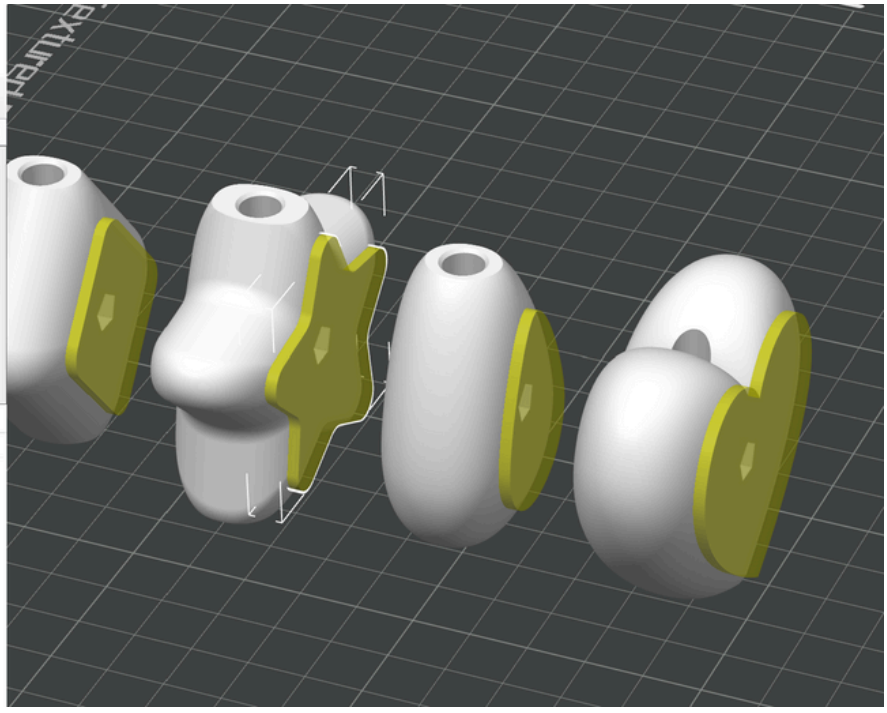


- Change type: Modifier



- Picture below: In the others tab (special modes in some slicers), select fuzzy skin - NONE





-------IF YOU ARE HAVING TROUBLE WITH PRINTING OR ANY SUGGESTIONS:------

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