TEXTURIA Vase Set

A pair of matching vases with different textures - one soft and geometric, the other flowing with a gentle twist. Both have the same height (200 mm) and overall shape, so they sit nicely together as a set.

Printing Info

There are two versions of the model included:

1. **Standard Mode (hollow model)**
2. **Vase Mode (solid model made for spiral printing)**

Standard Mode

This version is hollow and printed the usual way, not in vase mode.
Use this if you want more control over infill or wall thickness.

My suggested settings (for 0.4 mm nozzle):

- Layer height: 0.24 mm
- Infill: Gyroid 8–12%
- Walls: 2 lines (5 if you need it to be waterproof)
- Seam: Enable “Scarf seams” if you’re going for waterproof
- Extrusion multiplier: +0.04% for better sealing

If you print this version with 5 walls and the scarf seam enabled, you can make it watertight (using PETG might be necessary).

Vase Mode

This one is a full, solid model made specifically for vase mode printing.
It’s designed to print in a single, smooth spiral and gives a nice clean surface finish.

Settings (for 0.4 mm nozzle):

- Layer height: 0.24 mm
- Smooth vase mode: On
- Line width (outer wall): 0.7 mm
- Top layer: 0.7 mm

If you’re printing with a bigger nozzle (like 0.6 or 0.8), just adjust the line width to match.

My Print

I printed mine using **Bambulab Wood PLA**, with a **0.8 mm nozzle**, **0.5 mm layer height**, and **1 mm line width**.

💬 Questions or Feedback?

📧 **simonauhrova3d@gmail.com**

🧠 Join the Community:

https://discord.gg/SagnAaCgHF