LUNAIR
TABLE LAMP



Works with any standard E14 light cord with shade ring (IKEA Strala)



Washer

Secures the lampshade to the base. Goes under the shade ring.

Lampshade

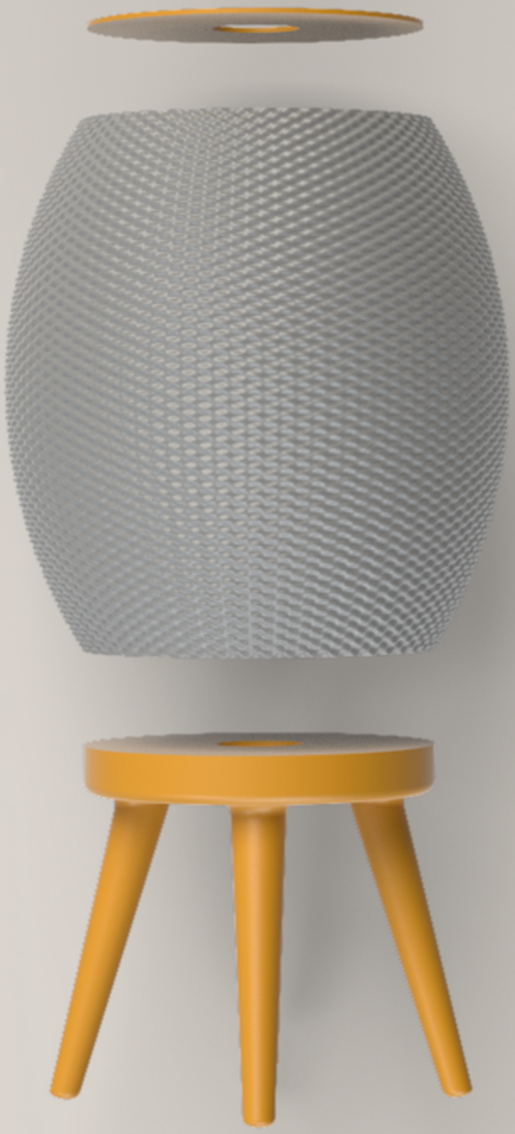
To be printed in VASE MODE ONLY.

Stand

Fully 3D printable.
No supports.

PRINT SETTINGS

For **0.4 mm** nozzle



Washer

No special settings needed
Layer height: 0.28 mm

Lampshade

Use VASE MODE!
Layer height: 0.2 mm
Outer wall line width: 0.75 mm
Bottom shell layers: 4

Stand

Layer height: 0.16-0.2
Wall lines: 3
Infill: Gyroid 15%