CACTIA mini succulent planter - minimalist vase-mode planter

Perfect for small plants like succulents and cacti, these spiral planters bring a warm, crafted feel.

Important: The planter body is **Vase Mode ONLY**.
This model is specifically designed for a single, continuous wall.

• Planter (70 mm height)
• Matching drainage tray

🧾 Print Instructions

✔️ Planter Body — **Vase Mode Only**

Larger nozzles (0.6 mm or 0.8 mm) are **more recommended** for the strongest structure and the best visible texture — **but 0.4 mm works fine too**.

🔹 With a 0.8 mm nozzle

- Layer height: **~0.5 mm**
- Line width: **1.0–1.2 mm**
- Vase Mode: **ON**
  – Spiralize Outer Contour
  – Smooth Vase enabled
- Bottom solid layers: **3**
- Lower nozzle temperature slightly especially for wood-filled materials

🔹 With a 0.4 mm nozzle

- Layer height: **0.2 mm**
- Line width (outer wall + top): **1.0 mm** *(for strength)*
- Vase Mode: **ON**
  – Spiralize Outer Contour
  – Smooth Vase enabled
- Bottom layers: **3–4**
- Slightly slower print + higher clog risk with wood filament

✔️ Drain Tray — Standard Print (Not Vase Mode)

- Layer height: **0.2 mm**
- Infill: **15% Gyroid**
- Wall lines: **4**
- Top layers: **6**

🎄 Filament in Photos

Filamentum Timberfill (wood-composite)

0.8 mm nozzle setup:

- Nozzle temp: **around 185-190°C**
- Extrusion multiplier: if the print is overextruded, lower the extrusion multiplier (to up to around 0.85)

💬 Questions or Feedback?

✉️ **simonauhrova3d@gmail.com**

🧠 Join the Community:

https://discord.gg/SagnAaCgHF