HOW TO PRINT?

INLAY

- **0 top layers**
- **Infill: Aligned rectilinear (straight simple lines)**
- **Infill density: Around 25 percent, adjust to your jewelry size**



BOX

IF THE BOX IS TOO LOOSE OR TOO TIGHT, SCALE IT IN THE SLICER BY AROUND 0.2 MM

Use no supports

Layer height up to 0.2 mm