# TISSAIR Tissue Box Holder

TISSAIR is a modern 3D printable tissue box designed to make everyday tissues look beautiful. Its soft rounded shape keeps the design minimal and timeless, while the open side makes refilling simple.

You can use it in two ways: remove the tissues from a standard paper tissue box and place the stack inside, or use it directly as a refillable holder for loose tissues or napkins.

For a clean look, print the model smooth. For a more natural textured finish, use the included modifier file to apply fuzzy skin only to selected areas of the model.

## Dimensions

Outer dimensions: **150 × 94 × 240 mm**
Maximum tissue stack size: **120 × 70 × 220 mm**

## The sample prints were made using:

**Bambu Lab Matte PLA – Latte Brown**
**Bambu Lab Marble PLA**

## Print settings

Layer height: **0.20–0.24 mm**
Infill: **6–12%**
Infill pattern: **Gyroid**
Supports: **No supports needed**
Recommended material: **PLA**

## Bed adhesion tip

To ensure proper bed adhesion, clean your print bed thoroughly with dish detergent before printing. You can also use 3D Lac or a similar print-bed adhesive if needed, especially for larger prints or materials that tend to lift.

## Smooth version

For the smooth version, simply import the main body file into your slicer and print using the recommended settings above.

## Fuzzy skin version with local modifier

To create the textured version, fuzzy skin should be applied only locally. This requires using the included modifier file.

## How to add the modifier in your slicer

1. Import the **main body** model into your slicer first.
2. Right-click on the model.
3. Choose **Add Modifier**.
4. Select **Load**.
5. Choose the **MODIFIER** file from the downloaded folder.
6. Go to the **Objects** tab.
7. Select the modifier object only.
8. Change the settings for the modifier, not the whole model.

## Fuzzy skin modifier settings

Fuzzy skin: **Contour**
Point distance: **0.4 mm**
Thickness: **0.5 mm**

Make sure the fuzzy skin settings are applied only to the modifier area, not to the entire model.

💬 Questions or Feedback?
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🧠 Join the Community:
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