KAPKIA Lamp

A soft, modern lampshade with a flowing, organic silhouette. The Kapkia shade prints **ONLY IN VASE MODE**, creating a seamless, elegant surface that diffuses light beautifully.
Designed to work with the **Bambu Lab LED Lamp Kit 001**.

📐 Dimensions

Lampshade:

- **Diameter:** 191 mm
- **Height:** 220 mm

Base:
Perfectly fitted for the **Bambu Lab LED Lamp Kit 001** using a simple snap-in system.

🖨️ Print Instructions

Lampshade (Kapkia Shade)

The lampshade is **designed ONLY for vase mode**.
Printing in standard mode is **not possible** — the geometry is made specifically for continuous spiral printing. Any other mode will break the structure and the model will not form correctly.

Required Settings

- **Print Mode:** Vase Mode / Spiralize Outer Contour (**essential**)
- **Layer Height: 0.2–0.24 mm**
- **Bottom Layers: 4**
- **Smooth Vase:** Enabled
- **No supports**
- **No infill**
- **0.4 mm nozzle recommended**

Base

The base prints as a standard FDM part.

Settings

- **Layer Height: 0.2 mm**
- **Infill: 15% gyroid**
- **Seam Position:** Back/rear for a clean external surface
- **No supports needed**

💬 Questions or Feedback?

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🧠 Join the Community:

https://discord.gg/SagnAaCgHF