# ORNIS – 3D Printable Christmas Tree Topper

A tall, elegant Christmas tree topper designed to match the soft, swirling silhouette of the Ornis Christmas ornament. ORNIS brings a modern, lightweight, seamless look to the top of your tree - printed in one continuous spiral.

**Height:** 220 mm (fully scalable to fit your tree)
Hollow, lightweight, and fast to print.

# Print Instructions

The ORNIS topper is **designed ONLY for vase mode**.
This is essential — the geometry is built specifically for continuous spiral printing.
If you **do not** enable vase mode, the slicer will:

- Print the model **solid**,
- Make it **unnecessarily heavy**,
- And create **no hole at the bottom**, making it impossible to place on a tree.

### Required Settings

- **Print Mode:** Vase Mode / Spiralize Outer Contour (**mandatory**)
- **Layer Height:** 0.2–0.24 mm
- **Bottom Layers: 4**
- **Top Layers: 0** (default in vase mode)
- **Smooth Vase:** Enabled
- **Brim: Enabled** (recommended because of the narrow footprint)
- **Outer Wall / Line Width: 0.6 mm** recommended for extra rigidity
- **No supports**
- **0.4 mm nozzle**

## Materials I used:

- Bambulab Silk White and Champagne

💬 Questions or Feedback?

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🧠 Join the Community:

**https://discord.gg/SagnAaCgHF**