

**Instructions** 

VLS054 SDD Corrective and Preventive Service



### Warning!

Before any repair job be aware of following!

### **WARNING:**

Before servicing or cleaning the appliance, disconnect it from power source.



### **WARNING:**

Danger risk of fire or explosion. Flammable refrigerant used. To be repaired only by trained personnel.

(R600a)





### Repair and preventive action in the field

Use below order when performing the service upgrade

1. Thermostat repositioning

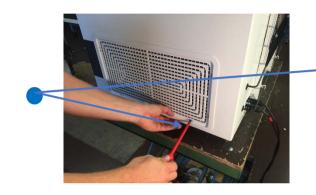
2. Sealing of cable guide – rubber grommet

After service has been completet, make sure the appliance is cleaned inside the vaccine compartment and outside.



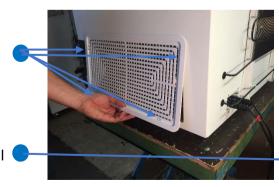
How to get acces to the motor compartment.

 Use a screwdriver to remowe grill





Unluck all 4 clamps



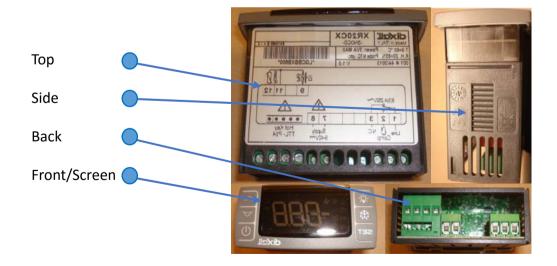


Pull the compressor grill

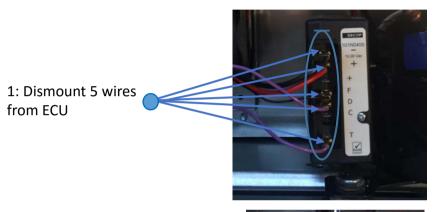


The thermostat is placed in the left corner of the compressor compartment on the terminal bracket





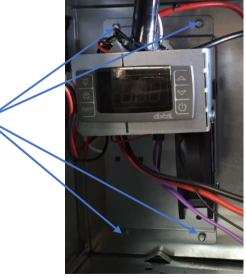




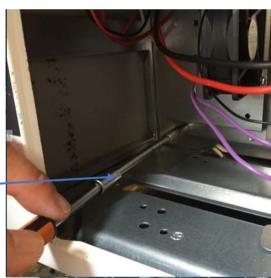
Use a nose plier to grab the wire socket and gently pull



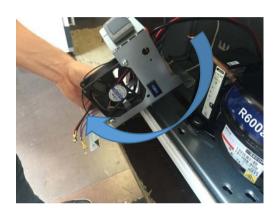
2: Loosen 4 screws for thermostat/fan bracket



Use the flexible socket wrench size 7mm

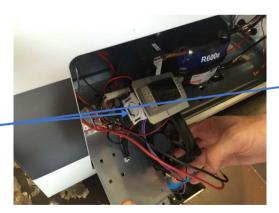


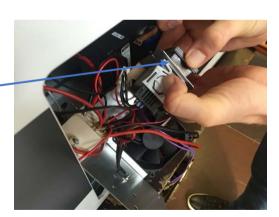
3: Gently pull out the thermostat bracket, by tilting out from bottom





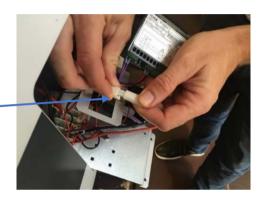
4: Push clip on left and right side and pull out thermostat







5: Unplug connector for temperature probe



6: Use a small screwdriver to loosen ONLY red and black power cables from thermostat socket.

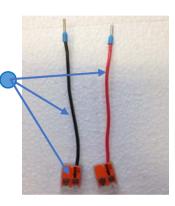


6: Bend the bracket for thermostat to the right

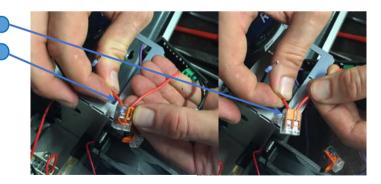




7: Use the black + red wire and the plug & play cable joint, in order to extend the power wires

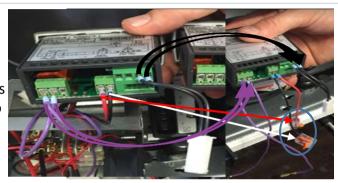


8: Open cable joint socket and connect red wire to red extension and black wire to black extension.





9: Exchange the wires 2x purple wires and the 2x black sensor wires incl. socket 1/1 to new thermostat



10: Enter the wires into the thermometer bracket

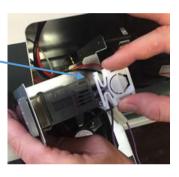


11: Place thermostat in bracket slot

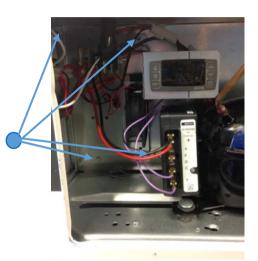




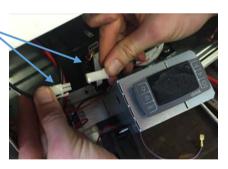
12: Mount the 2x clips



14: Re-mount the fan/thermostat bracket using 4xscrews



13: Connect cable joint for temperature sensor

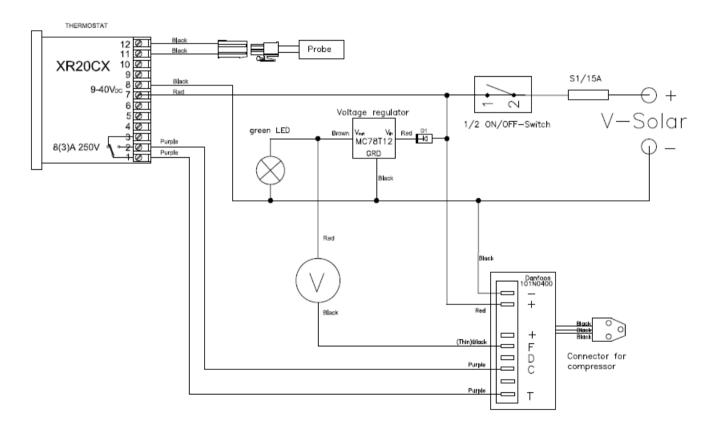


15: Re-install the power, fan+ signal wires in the ECUaccording wiring diagram



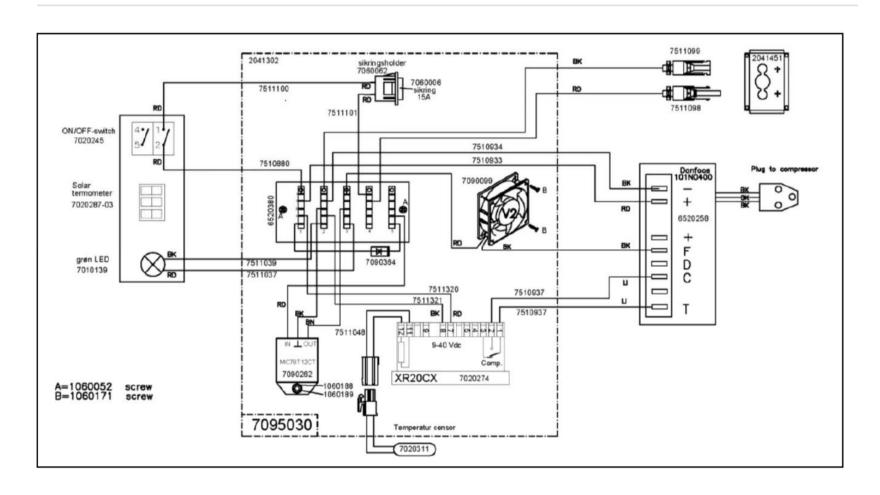


### Wiring Diagram Thermostat/ECU (Electronic Control Unit)





# Complete wiring diagram





### Thermostat Programming

#### 4. FRONT PANEL COMMANDS



**SET**: To display target set point; in programming mode it selects a parameter or confirm an operation.

(DEF) To start a manual defrost

(UP): To see the max. stored temperature; in programming mode it browses the parameter codes or increases the displayed value.

(DOWN) To see the min stored temperature; in programming mode it browses the parameter codes or decreases the displayed value.



To switch the instrument off, if onF = oFF.



Not enabled

#### **KEY COMBINATIONS:**



To lock & unlock the keyboard.

SET+ 🤝

To enter in programming mode.

SET + 🛆

To return to the room temperature display.

### 6. MAIN FUNCTIONS

#### 6.1 HOW TO SEE THE SETPOINT



- Push and immediately release the SET key: the display will show the Set point value;
- 2. Push and immediately release the SET key or wait for 5 seconds to display the probe value again.

#### 6.2 HOW TO CHANGE THE SETPOINT

- 1. Push the **SET** key for more than 2 seconds to change the Set point value;
- The value of the set point will be displayed and the "°C" or "°F" LED starts blinking;
- To memorise the new set point value push the SET key again or wait 10s.

### 6.4 HOW TO CHANGE A PARAMETER VALUE

To change the parameter's value operate as follows:

- Enter the Programming mode by pressing the Set + ▼ keys for 3s (the "°C" or "°F" LED starts blinking).
- 2. Select the required parameter. Press the "SET" key to display its value
- 3. Use "UP" or "DOWN" to change its value.
- 4. Press "SET" to store the new value and move to the following parameter.

To exit: Press SET + UP or wait 15s without pressing a key.

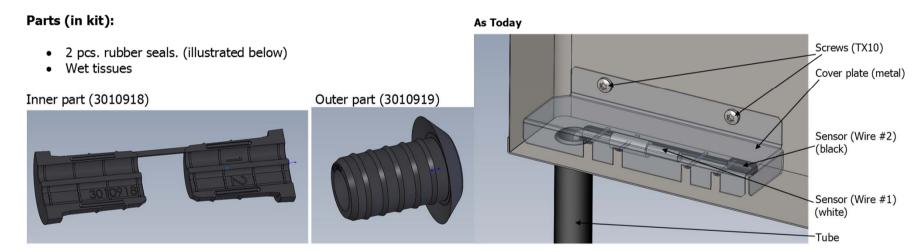
**NOTE**: the set value is stored even when the procedure is exited by waiting the time-out to expire.



#### Kit consist of:

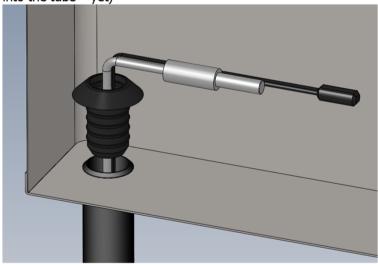
#### Tool:

• Screwdriver (TX10)





**Step #2:** Insert both sensor wires into the rubber seal trough the center hole. (Do NOT mount the seal into the tube – yet)

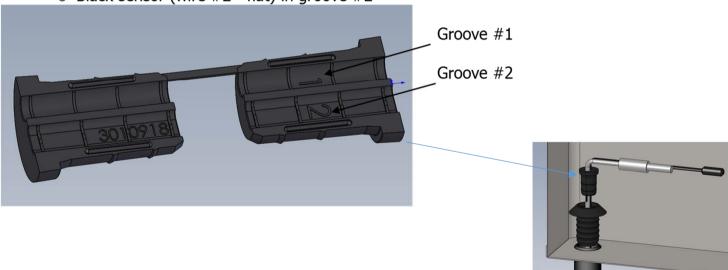




### Step #3:

Mount both sensors into the inner rubber part

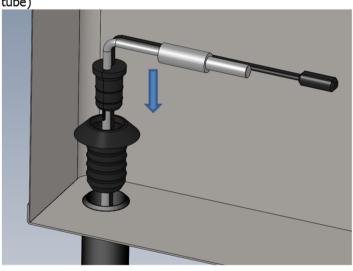
- Note that both sensors have their unique placement in the part.
  - White sensor (wire #1 round) in groove #1
  - o Black sensor (wire #2 flat) in groove #2





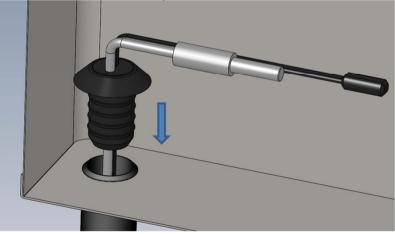
Step #4:

Mount the inner part with wires into the outer rubber part. (BEFORE it's mounted into the tube)



#### Step #5:

Mount the rubber seal into the tube until it has good contact with the bottom plate. (this create a seal around the tube.)





# Installing rubber grommet

### Step #6:

Replace both sensors into the cover plate as before.

Mount the cover back with the 2 screws (use the screwdriver)

