The installation, service and maintenance of this equipment should be rendered by a qualified and trained service technician. Your local independently operated Culligan dealer employs trained service and maintenance personnel who are experienced in the installation, function and repair of Culligan equipment. This publication is written specifically for these individuals and is intended for their use.

We encourage Culligan users to learn about Culligan products, but we believe that product knowledge is best obtained by consulting with your Culligan dealer. Untrained individuals who use this manual assume the risk of any resulting property damage or personal injury.

**WARNING!** Electrical shock hazard! Prior to servicing equipment, disconnect power supply to prevent electrical shock.

**NOTE** This system is not intended for use where water is microbiologically unsafe or with water of unknown quality.

**WARNING!** If incorrectly installed, operated or maintained, this product can cause severe injury. Those who install, operate, or maintain this product should be trained in its proper use, warned of its dangers, and should read the entire manual before attempting to install, operate, or maintain this product.

**WARNING!** This device complies with part 15 of the FCC rules subject to the two following conditions: 1) This device may not cause harmful interference, and 2) This device must accept all interference received including interference that may cause undesired operation.

This equipment complies with Part 15 of the FCC rules. Any changes or modifications not expressly approved by the manufacturer could void the user’s authority to operate the equipment. Changes or modifications not expressly approved by the party responsible for compliance could void the user’s authority to operate the equipment.

**CAUTION!** To reduce the risk of fire, use only No. 26 AWG or larger telecommunications line cord.

**CAUTION!** This product is not to be used by children or persons with reduced physical, sensory or mental capabilities, or lack of experience or knowledge, unless they have been given supervision or instruction.

**CAUTION!** Children should be instructed not to play with this appliance.

**CAUTION!** If the power cord from the transformer to the unit looks or becomes damaged, the cord and transformer should be replaced by a Culligan Service Agent or similarly qualified person in order to avoid a hazard.

Products manufactured and marketed by Culligan International Company (Culligan) and its affiliates are protected by patents issued or pending in the United States and other countries. Culligan reserves the right to change the specifications referred to in this literature at any time, without prior notice. Culligan, Aqua-Sensor, Tripl-Hull, and SoftMinder are trademarks of Culligan International Company or its affiliates.

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Thank You .......................................................................................................................... 1
Specifications ......................................................................................................................... 2
Introduction ............................................................................................................................. 5
How Your Water Conditioner Works ....................................................................................... 6
The Culligan Process ............................................................................................................... 7
Modes of Operation ............................................................................................................... 8
Installation ............................................................................................................................. 10
Programming ......................................................................................................................... 28
Maintenance .......................................................................................................................... 41
Sanitizing Procedure .............................................................................................................. 44
Things to Check Before You Call for Service ......................................................................... 45
Error Codes ........................................................................................................................... 46
When and How to Bypass Your Water Filter .......................................................................... 47
Performance Data Sheets
   Culligan HE 9" Water Softener with Soft-Minder® Meter .................................................. 48
   Culligan HE 9" Water Softener with Aqua-Sensor® Sensing Device .................................. 49
   Culligan HE 10" Water Softener with Soft-Minder® Meter ................................................. 50
   Culligan HE 10" Water Softener with Aqua-Sensor® Sensing Device ............................... 51
   Culligan HE 12" Water Softener with Soft-Minder® Meter ................................................. 52
   Culligan HE 12" Water Softener with Aqua-Sensor® Sensing Device ............................... 53
   Culligan HE 14" Water Softener with Soft-Minder® Meter ................................................. 54
   Culligan HE 14" Water Softener with Aqua-Sensor® Sensing Device ............................... 55
   Culligan HE Municipal 9" Water Softener .................................................................. 56
   Culligan HE Municipal 10" Water Softener .................................................................. 57
   Culligan HE Municipal 12" Water Softener .................................................................. 58
   Culligan HE Municipal 14" Water Softener .................................................................. 59
California Department of Public Health Certificates ............................................................ 60
Important Data on Your Water Filter ..................................................................................... 64
Electrical Schematic .............................................................................................................. 65
Parts List ................................................................................................................................ 66
Culligan Limited Warranty ................................................................................................... 75
Index ..................................................................................................................................... 77
About this Manual

This manual:
- familiarizes the operator with the equipment
- explains installation and setup procedures
- provides basic programming information
- explains the various modes of operation
- gives specifications and troubleshooting information

Read this Manual First
Before you operate the Culligan High Efficiency Automatic Water Softener, read this manual to become familiar with the device and its capabilities.

Safe Practices
Throughout this manual there are paragraphs set off by special headings.
Notice (or Note) is used to emphasize installation, operation or maintenance information which is important, but does not present any hazard. For example,

**NOTICE** The nipple must extend no more than 1 inch above the cover plate.

Caution is used when failure to follow directions could result in damage to equipment or property.

**CAUTION!** Disassembly while under water pressure can result in flooding.

Warning is used to indicate a hazard which could cause injury or death if ignored.

**WARNING!** Electrical shock hazard! Unplug the unit before removing the timer mechanism or cover plates!

The CAUTION and WARNING paragraphs are not meant to cover all possible conditions and situations that may occur. Understand that common sense, caution, and careful attention are conditions which cannot be built into the equipment. These MUST be supplied by the personnel installing, operating, or maintaining the system.

Be sure to check and follow the applicable plumbing codes and ordinances when installing this equipment. Local codes may prohibit the discharge of sanitizing or descaling solutions to drain.

Use protective clothing and proper face or eye protection equipment when handling chemicals or tools.

**NOTE** The Culligan High Efficiency Softener is not intended for use with water that is microbiologically unsafe or of unknown quality without adequate disinfection either before or after the system.

**NOTE** Check with your public works department for applicable local plumbing and sanitation codes. Follow local codes if they differ from the standards used in this manual. To ensure proper and efficient operation of the Culligan High Efficiency Filter to your full satisfaction, carefully follow the instructions in this manual.
Welcome To Your New World of Better Living with Culligan Water.

The Culligan HE Water Softeners with Soft-Minder® Meter and Aqua-Sensor® sensing device are tested and certified by WQA against ORD0902, CSA B483.1, NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium), barium, and radium 226/228, as verified and substantiated by test data.

The Culligan HE Municipal Water Softeners are tested and certified by WQA against ORD0902, CSA B483.1, and NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium), and NSF/ANSI Standard 42 for the effective reduction of Chlorine Taste and Odor, as verified and substantiated by test data.

For installations in Massachusetts, Massachusetts Plumbing Code 248 CMR shall be adhered to. Consult your licensed plumber for installation of this system. This system and its installation must comply with state and local regulations. The use of saddle valves is not permitted.

If this is your first experience having soft, conditioned water in your home, you’ll be amazed at the marvelous difference it makes. We promise that you’ll never want to be without it again.

Congratulations, too, on selecting one of the “first family” of water conditioners in the prestigious Culligan High Efficiency Water Softeners. With Culligan’s many years of knowledge and experience in water treatment, you can be confident that the model you selected has been designed and engineered to provide years of service with a minimum of care and attention.

Some localities have corrosive water. A water softener cannot correct this problem and so its printed warranty disclaims liability for corrosion of plumbing lines, fixtures or appliances. If you suspect corrosion, your Culligan Dealer has equipment to control the problem.

NOTICE Sodium Information: Water softeners using sodium chloride for regeneration add sodium to the water. Persons who are on sodium restricted diets should consider the added sodium as part of their overall sodium intake.

Serial Numbers
The control valve serial number is located on the back of the timer case.
The media tank serial number is located on the top surface of the tank.

NOTE DO NOT remove or destroy the serial number. It must be referenced on request for warranty repair or replacement.
## Specifications

### Culligan High Efficiency Water Conditioners with Aqua-Sensor® Device or Soft-Minder® Meter—Downflow Regeneration

<table>
<thead>
<tr>
<th>Model</th>
<th>9&quot; Model</th>
<th>10&quot; Model</th>
<th>12&quot; Model</th>
<th>14&quot; Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control Valve</td>
<td>1&quot; Reinforced Thermoplastic w/ HE Circuit Boards</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Overall Conditioner Ht</td>
<td>56 in</td>
<td>62 in</td>
<td>60 in</td>
<td>73 in</td>
</tr>
<tr>
<td>Media Tank Design</td>
<td>Quadra-Hull™</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Media Tank Dimensions (Dia x Ht)</td>
<td>9 x 48 in</td>
<td>10 x 54 in</td>
<td>12 x 52 in</td>
<td>14 x 65 in</td>
</tr>
<tr>
<td>Salt Storage Tank Dimensions (Dia x Ht)</td>
<td>or 18 x 43 in</td>
<td>16 x 43 in</td>
<td>18 x 43 in</td>
<td>24 x 42 in</td>
</tr>
<tr>
<td>Exchange Media, Type and Quantity</td>
<td>Cullex® Media, 1.0 fl³</td>
<td>Cullex Media, 1.5 fl³</td>
<td>Cullex Media, 2.0 fl³</td>
<td>Cullex Media, 3.0 fl³</td>
</tr>
<tr>
<td>Underbedding, Type and Quantity</td>
<td>Cullsan® Underbedding, 12 lb</td>
<td>Cullsan Underbedding, 15 lb</td>
<td>Cullsan Underbedding, 20 lb</td>
<td>Cullsan Underbedding, 25 lb</td>
</tr>
<tr>
<td>Exchange Capacity @ Salt Dosage Per Recharge</td>
<td>17,854 gr @ 4.0 lb</td>
<td>26,781 gr @ 6.0 lb</td>
<td>31,352 gr @ 7.0 lb</td>
<td>51,726 gr @ 12 lb</td>
</tr>
<tr>
<td>Efficiency rated dosage¹</td>
<td>4,463 gr/lb @ 4 lb salt dosage</td>
<td>4,463 gr/lb @ 6 lb salt dosage</td>
<td>4,479 gr/lb @ 7 lb salt dosage</td>
<td>4,310 gr/lb @ 12 lb salt dosage</td>
</tr>
<tr>
<td>Freeboard to Media²</td>
<td>14.5 in</td>
<td>14.5 in</td>
<td>16 in</td>
<td>25 in</td>
</tr>
<tr>
<td>Freeboard to Underbedding³</td>
<td>44.5 in</td>
<td>47.5 in</td>
<td>46 in</td>
<td>59 in</td>
</tr>
<tr>
<td>Salt Storage Capacity</td>
<td>250 lb or 375 lb</td>
<td>250 lb or 375 lb</td>
<td>375 lb</td>
<td>600 lb</td>
</tr>
<tr>
<td>Rated Service Flow @ Pressure Drop</td>
<td>9.0 gpm @ 11 psi</td>
<td>9.4 gpm @ 12 psi</td>
<td>10.0 gpm @ 10 psi</td>
<td>10.6 gpm @ 11 psi</td>
</tr>
<tr>
<td>Auxiliary Flow Rate⁴</td>
<td>10.8 gpm @ 15 psi</td>
<td>11.0 gpm @ 15 psi</td>
<td>12.6 gpm @ 15 psi</td>
<td>12.8 gpm @ 15 psi</td>
</tr>
<tr>
<td>Total Hardness, Maximum</td>
<td>75 gpg</td>
<td>99 gpg</td>
<td>99 gpg</td>
<td>99 gpg</td>
</tr>
<tr>
<td>Total Iron, Maximum</td>
<td>5 ppm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hardness to Iron Ratio, Minimum</td>
<td>8 gpg to 1 ppm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Pressure</td>
<td>20-120 psi [138–862 kPa]</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Pressure (Canada)</td>
<td>20-90 psi [138–621 kPa]</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>33-120°F [0–49°C]</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electrical Requirements</td>
<td>24V/60 Hz</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electrical Power Consumption, Min/Max</td>
<td>8.4 watts/21.6 watts</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Drain Flow, Maximum⁵</td>
<td>2.5 gpm</td>
<td>2.5 gpm</td>
<td>3.0 gpm</td>
<td>5.3 gpm</td>
</tr>
<tr>
<td>Recharge Time, Average⁶</td>
<td>78 minutes</td>
<td>67 minutes</td>
<td>62 minutes</td>
<td>76 minutes</td>
</tr>
<tr>
<td>Recharge Water</td>
<td>47 gallons</td>
<td>45 gallons</td>
<td>67 gallons</td>
<td>155 gallons</td>
</tr>
</tbody>
</table>

¹The efficiency rated dosage is only valid at the stated salt dosage and is efficiency rated according to NSF/ANSI Standard 44.
²Measured from top of media to top surface of tank threads (backwashed and drained).
³Measured from top of underbedding to top surface of tank threads.
⁴Auxiliary flow rates do not represent the maximum service flow rate used for determining the softener’s rated capacity and efficiency and that continuous operation at these flow rates greater than the maximum service flow rate may affect capacity and efficiency performances.
⁵Backwash at 120 psi.
⁶10 minute backwash, 4 lb. 9" model, 6 lb. 10" model, 7 lb. 12" model, or 12 lb. 14" model salt dosage.
## Culligan High Efficiency Softener—Upflow Regeneration

<table>
<thead>
<tr>
<th>Model</th>
<th>9” Model</th>
<th>10” Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control Valve</td>
<td>1” Reinforced Thermoplastic with HE Circuit Board</td>
<td></td>
</tr>
<tr>
<td>Overall Conditioner Height</td>
<td>56 in</td>
<td>62 in</td>
</tr>
<tr>
<td>Media Tank Design</td>
<td>Quadra-Hull™</td>
<td></td>
</tr>
<tr>
<td>Media Tank Dimensions (Dia x Ht)</td>
<td>9 x 48 in</td>
<td>10 x 54 in</td>
</tr>
<tr>
<td>Salt Storage Tank Dimensions (Dia x Ht)</td>
<td>16 x 43 in or 18 x 43 in</td>
<td>16 x 43 in or 18 x 43 in</td>
</tr>
<tr>
<td>Exchange Media, Type and Quantity</td>
<td>Cullex® Media, 1.0 ft³</td>
<td>Cullex Media, 1.5 ft³</td>
</tr>
<tr>
<td>Underbedding, Type and Quantity</td>
<td>Cullsan® Underbedding, 12 lb</td>
<td>Cullsan Underbedding, 15 lb</td>
</tr>
<tr>
<td>Exchange Capacity @ Salt Dosage Per Recharge</td>
<td>17,854 gr @ 4.0 lb, 27,108 gr @ 8.0 lb, 31,736 gr @ 12.0 lb</td>
<td>26,781 gr @ 6.0 lb, 40,662 gr @ 12.0 lb, 47,604 gr @ 18.0 lb</td>
</tr>
<tr>
<td>Efficiency rated dosage¹</td>
<td>4,463 gr/lb @ 4 lb salt dosage, 5,250 gr/lb @ 4 lb salt dosage</td>
<td>4,463 gr/lb @ 6 lb salt dosage, 5,247 gr/lb @ 6 lb salt dosage</td>
</tr>
<tr>
<td>Proportional Brining Efficiency Rating²</td>
<td>10.8 gpm @ 15 psi, 14.5 in</td>
<td>11.3 gpm @ 15 psi, 14.5 in</td>
</tr>
<tr>
<td>Freeboard to Media²</td>
<td>14.5 in</td>
<td>44.5 in</td>
</tr>
<tr>
<td>Freeboard to Underbedding²</td>
<td>44.5 in</td>
<td>47.5 in</td>
</tr>
<tr>
<td>Salt Storage Capacity</td>
<td>250 lb or 375 lb</td>
<td></td>
</tr>
<tr>
<td>Rated Service Flow @ Pressure Drop</td>
<td>9.0 gpm @ 11 psi</td>
<td>9.4 gpm @ 12 psi</td>
</tr>
<tr>
<td>Auxiliary Flow Rate²</td>
<td>10.8 gpm @ 15 psi</td>
<td>11.3 gpm @ 15 psi</td>
</tr>
<tr>
<td>Total Hardness, Maximum</td>
<td>30 gpg</td>
<td></td>
</tr>
<tr>
<td>Total Iron, Maximum</td>
<td>2 ppm</td>
<td></td>
</tr>
<tr>
<td>Hardness to Iron Ratio, minimum</td>
<td>8 gpg to 1 ppm</td>
<td></td>
</tr>
<tr>
<td>Operating Pressure</td>
<td>20-125 psi [138–862 kPa]</td>
<td></td>
</tr>
<tr>
<td>Operating Pressure (Canada)</td>
<td>20-90 psi [138–621 kPa]</td>
<td></td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>33-120°F [0–49°C]</td>
<td></td>
</tr>
<tr>
<td>Electrical Requirements</td>
<td>24V/60 Hz</td>
<td></td>
</tr>
<tr>
<td>Electrical Power Consumption, Min/Max</td>
<td>8.4 watts/21.6 watts</td>
<td></td>
</tr>
<tr>
<td>Drain Flow, Maximum⁵</td>
<td>2.5 gpm</td>
<td></td>
</tr>
<tr>
<td>Recharge Time, Average⁶</td>
<td>78 minutes</td>
<td>67 minutes</td>
</tr>
<tr>
<td>Consumption, Average⁷</td>
<td>47 gallons</td>
<td>45 gallons</td>
</tr>
</tbody>
</table>

¹The efficiency rated dosage is only valid at the stated salt dosage and is efficiency rated according to NSF/ANSI 44.

²The Proportional Brining Efficiency Rating assumes a 20 percent reserve capacity at the time of regeneration that is typical of what the manufacturer expects under real-world operation. Proportional brining is not measured by NSF/ANSI 44, and so this claim is not, and cannot be, rated to NSF/ANSI 44.

³Measured from top of media to top surface of tank threads. (backwashed and drained).

⁴Measured from top of underbedding to top surface of tank threads.

⁵Auxiliary flow rates do not represent the maximum service flow rate used for determining the softener’s rated capacity and efficiency and that continuous operation at these flow rates greater than the maximum service flow rate may affect capacity and efficiency performances.

⁶Backwash at 120 psi (830 kPa).

⁷10 minute backwash, 4 lb. 9” model, 6 lb. 10” model, 7 lb. 12” model, or 12 lb. 14” model salt dosage
### Culligan HE Municipal Water Softener

<table>
<thead>
<tr>
<th>Control Valve</th>
<th>9&quot; Model</th>
<th>10&quot; Model</th>
<th>12&quot; Model</th>
<th>14&quot; Model</th>
</tr>
</thead>
<tbody>
<tr>
<td>Overall Conditioner Height</td>
<td>54 in</td>
<td>60 in</td>
<td>58 in</td>
<td>71 in</td>
</tr>
<tr>
<td>Media Tank Design</td>
<td>Quadro-Hull™</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Media Tank Dimensions (Dia x Ht)</td>
<td>9 x 48 in</td>
<td>10 x 54 in</td>
<td>12 x 52 in</td>
<td>14 x 65 in</td>
</tr>
<tr>
<td>Salt Storage Tank Dimensions (Dia x Ht)</td>
<td>16 x 43 in or 18 x 43 in</td>
<td>16 x 43 in or 18 x 43 in</td>
<td>18 x 43 in</td>
<td>24 x 42 in</td>
</tr>
<tr>
<td>Exchange Media, Type and Quantity</td>
<td>Cullex® Media, 0.8 ft³</td>
<td>Cullex® Media, 1.0 ft³</td>
<td>Cullex® Media, 1.5 ft³</td>
<td>Cullex® Media, 2.3 ft³</td>
</tr>
<tr>
<td>Carbon Media, Quantity</td>
<td>6 lbs</td>
<td>8 lbs</td>
<td>12 lbs</td>
<td>18 lbs</td>
</tr>
<tr>
<td>Underbedding, Type and Quantity</td>
<td>Cullsan® Underbedding, 12 lb</td>
<td>Cullsan® Underbedding, 15 lb</td>
<td>Cullsan® Underbedding, 20 lb</td>
<td>Cullsan® Underbedding, 25 lb</td>
</tr>
<tr>
<td>Exchange Capacity @ Salt Dosage Per Recharge</td>
<td>17,119 gr @ 4.0 lb</td>
<td>21,399 gr @ 5.0 lb</td>
<td>29,062 gr @ 7.0 lb</td>
<td>39,118 gr @ 9.0 lb</td>
</tr>
<tr>
<td>Chlorine Taste and Odor Capacity</td>
<td>300,000 gallons</td>
<td>339,000 gallons</td>
<td>621,000 gallons</td>
<td>935,000 gallons</td>
</tr>
<tr>
<td>Freeboard to Media²</td>
<td>15.75 in</td>
<td>19.5 in</td>
<td>17.31 in</td>
<td>25.89 in</td>
</tr>
<tr>
<td>Freeboard to Underbedding³</td>
<td>44.5 in</td>
<td>47.5 in</td>
<td>46 in</td>
<td>59 in</td>
</tr>
<tr>
<td>Salt Storage Capacity</td>
<td>250 lb or 375 lb</td>
<td>375 lb</td>
<td>650 lb</td>
<td></td>
</tr>
<tr>
<td>Rated Service Flow @ Pressure Drop</td>
<td>9.0 gpm @ 12 psi</td>
<td>9.4 gpm @ 11 psi</td>
<td>10.0 gpm @ 11 psi</td>
<td>10.6 gpm @ 11 psi</td>
</tr>
<tr>
<td>Total Hardness, Maximum</td>
<td>15 gpg</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total Iron, Maximum</td>
<td>0 ppm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Less Than 1</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Turbidity</td>
<td>Less Than 5 NTU</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>TOC</td>
<td>Less Than 0.5 PPM</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Pressure</td>
<td>20-120 psi [138–827 kPa]</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Pressure (Canada)</td>
<td>20-90 psi [138–621 kPa]</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>33-125°F [0.6–51.7°C]</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Electrical Requirements</td>
<td>24V/60 Hz</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Drain Flow, Maximum⁴</td>
<td>2.6 gpm</td>
<td>2.6 gpm</td>
<td>3.2 gpm</td>
<td>6.2 gpm</td>
</tr>
<tr>
<td>Recharge Time, Average⁵</td>
<td>78 min</td>
<td>67 min</td>
<td>62 min</td>
<td>76 min</td>
</tr>
<tr>
<td>Recharge Water</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Consumption, Average⁶</td>
<td>70 gal</td>
<td>70 gal</td>
<td>97 gal</td>
<td>162 gal</td>
</tr>
</tbody>
</table>

¹The efficiency rated dosage is only valid at the stated salt dosage and is efficiency rated according to NSF/ANSI 44.
²Measured from top of media to top surface of tank threads (backwashed and drained).
³Measured from top of underbedding to top surface of tank threads.
⁴Backwash at 120 psi (830 kPa).
⁵10 minute backwash, 4 lb. 9" model, 5 lb. 10" model, 7 lb. 12" model, or 9 lb. 14" model.
It’s All So Easy, So Economical, So Efficient, So Enjoyable!

Kind To Skin And Complexion
Soft water will help prevent red, itchy or dry skin because there are no hardness impurities to cause soreness, no soap curd to coat the skin. Shaving is easier, smoother—either with a blade or electric shaver.

Bathing And Showering
You’ll use far less soap with conditioned water. Use your soap very sparingly—not as you did before soft water. Just a quick rinse removes all lather, leaving your skin pleasantly smooth and silky because now it’s free of sticky soap curd and film.

Saves Washing Costs. Helps Control Environmental Pollution
Soft water washes whiter and cleaner with less soap or detergent. Because the hardness impurities are removed, your soap can concentrate solely on washing. People usually find that they can reduce the amount of soap they use substantially. If you normally use a cup per wash load with hard water, try using 1/3 cup depending on the size of your wash load and the degree of soil. Different amounts are required, but you can use less with softened water. An added bonus is the fact that your washable fabrics will last longer.

Super Hair Conditioning
Soft water is great for scalp and hair care. No insoluble deposits are formed. Hair is shinier, softer, more manageable. Reduce the amount of shampoo you have normally used.

Dishes Are A Delight
Washed by hand or in a dishwasher, glassware, dishes and silver wash cleaner, easier. Follow your dishwasher manufacturer’s instructions. Soft water promotes sanitation because no greasy hard water film can form to collect or harbor bacteria.

Easier Housekeeping, Gleaming Fixtures
You’ll be amazed at the marvelous difference. Just a swish of the cloth, and the bathtub or shower and fixtures are clean and sparkling. Imagine, no scouring! No hard water scum to cause rings, streaks, spots and stains. To keep their gleaming luster, simply wipe fixtures with a towel after use. Formica, tile, walls, floors, woodworking surfaces clean easier, stay clean longer. You’ll save on cleaning aids and save on time.

Saves Water-Heating Energy, Helps Water-Using Appliances
Soft water reduces the formation of rock-like hard water scale that encrusts water heaters, hot water pipes, shower heads, and water-using appliances. This scale can cause premature maintenance and failure. Elimination of hard water also provides substantial energy savings because scale acts as an insulator, wasting electricity or gas used to heat water.

Water For Lawns And Household Plants
If possible, lawn sprinkling faucets should be supplied with hard water primarily because it is uneconomical to soften so much water.

Household plants are much more sensitive than lawns with respect to the kind of water which is best. First, because they receive no rainfall and, second, there is little or no drainage of the soil. Preferably they should be watered with rainwater or water which is low in mineral content such as distilled or demineralized water. Softened water is not recommended for house plants because a build-up of sodium in the soil may interfere with efficient absorption of water by the plant root system. Additional information may be obtained from your independently operated Culligan dealer.

Culligan Municipal Softener
With the Culligan Municipal softener you will experience the above benifits in addition to the reduction of chlorine taste and odor for a fresh, clean taste and smell.
Why Water Gets Hard And How It Is Softened

All of the fresh water in the world originally falls as rain, snow, or sleet. Surface water is drawn upward by the sun, forming clouds. Then, nearly pure and soft as it starts to fall, it begins to collect impurities as it passes through smog and dust-laden atmosphere. And as it seeps through soil and rocks it gathers hardness, rust, acid, unpleasant tastes and odors.

Water hardness is caused primarily by limestone dissolved from the earth by rainwater. Because of this, in earlier times people who wanted soft water collected rainwater from roofs in rain barrels and cisterns before it picked up hardness from the earth.

Some localities have corrosive water. A softener cannot correct this problem and so its printed warranty disclaims liability for corrosion of plumbing lines, fixtures or appliances. If you suspect corrosion, your Culligan Man has equipment to control the problem.

Iron is a common water problem. The chemical/physical nature of iron found in natural water supplies is exhibited in four general types:

1. **Dissolved Iron**—Also called ferrous or “clear water” iron. This type of iron can be removed from the water by the same ion exchange principle that removes the hardness elements, calcium and magnesium. Dissolved iron is soluble in water and is detected by taking a sample of the water to be treated in a clear glass. The water in the glass is initially clear, but on standing exposed to the air, it may gradually turn cloudy or colored as it oxidizes.

2. **Particulate Iron**—Also called ferric or colloidal iron. This type of iron is an undissolved particle of iron. A softener will remove larger particles, but they may not be washed out in regeneration effectively and will eventually foul the ion exchange resin. A filtering treatment will be required to remove this type of iron.

3. **Organic Bound Iron**—This type of iron is strongly attached to an organic compound in the water. The ion exchange process alone cannot break this attachment and the softener will not remove this type of iron.

4. **Bacterial Iron**—This type of iron is protected inside a bacteria cell. Like the organic bound iron, it is not removed by a water softener.

When using a softener to remove both hardness and dissolved iron it is important that it regenerates more frequently than ordinarily would be calculated for hardness removal alone. Although many factors and formulas have been used to determine this frequency, it is recommended that the softener be regenerated when it has reached 50–75% of the calculated hardness alone capacity. This will minimize the potential for bed fouling. (Iron removal claims have not been verified by the Water Quality Association.)

If you are operating a water softener on clear water iron, regular resin bed cleaning is needed to keep the bed from coating with iron. Even when operating a softener on water with less than the maximum of dissolved iron, regular cleanings should be performed. Clean every six months or more often if iron appears in your conditioned water supply. Use resin bed cleaning compounds carefully following the directions on the container.

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**CAUTION!** Do not use where the water is microbiologically unsafe or with water of unknown quality without adequate disinfection before or after the unit.
Your Culligan water conditioner consists of three basic components, (A) the Control Valve, (B) the Mineral Tank, and (C) the Brine System.

A. Control Valve

The exclusive Culligan control valve automatically performs a variety of tasks that are necessary for the proper operation of your water conditioner. These tasks, commonly referred to as cycles or operating positions, are Service, Regeneration, and Brine Refill.

1. **Service**: While the control valve is in the service cycle, hard water is directed down through the column of Cullex® resin where hardness minerals are removed from the water. The softened water is then directed into your household plumbing lines. The ability of the Cullex resin to remove hardness minerals needs to be periodically replenished; this is referred to as ...

2. **Regeneration**: While the control valve is in the regeneration cycle, water is first directed up through the column of Cullex resin to flush accumulated sediment out of the resin and down the drain. Then, the regenerant brine solution is slowly drawn from the bottom of the salt storage tank of the Brine System and is directed down through the column of Cullex resin, restoring the ability of the resin to remove hardness minerals from your water supply. Once completed, the regeneration cycle is followed by ...

3. **Brine Refill**: While the control valve is in the brine refill cycle, a predetermined amount of water is directed to the salt storage tank of the Brine System so that additional salt can be dissolved to provide the brine solution that will be needed for the next regeneration cycle.

B. The Mineral Tank

The Mineral Tank contains the Cullex resin column, Cullsan® underbedding, and an outlet manifold (the Culligan Municipal also includes carbon media for chlorine taste & odor reduction). The number of gallons of hard water that can be softened by the Cullex resin column before it needs regeneration is called the “capacity” of the resin column, and depends upon the amount of hardness minerals in each gallon of water (expressed as grains per gallon) and upon the amount of regenerant brine solution (expressed as pounds of salt) passed through the resin column during regeneration.

Your Culligan service person, taking into account the hardness of your water and the amount of softened water your household may reasonably expect to use each day, has carefully established how often the softener will regenerate and how much salt will be used for each regeneration. This will ensure that all of your soft water needs will be fulfilled without using an excessive amount of salt.

C. The Brine System

The Brine System consists of a salt storage container and hydraulic Dubl-Safe™ valve. The salt storage container holds the salt that is used to make the regenerant brine solution. The hydraulic Dubl-Safe valve limits the amount of water that is returned to the salt storage tank during the brine refill cycle.

Because a predetermined amount of salt is dissolved with each brine refill cycle, the salt must be periodically replenished in order to maintain efficient operation. Your Culligan service person will be able to tell you about how often salt must be added to the salt storage container.
**Modes of Operation**

**Water Meter Mode**
In water meter mode, the controller keeps track of the quantity of water that has flowed through the resin bed. Based on the influent water hardness and the hardness capacity of the resin bed, a service life expectancy in the quantity of softened water is calculated and programmed into the control. When the set point is reached, regeneration is triggered. If the predict mode is not selected the regeneration will start at time of regeneration. In immediate mode the regeneration starts as soon as the regeneration signal is provided. If time clock backup is set and the capacity has not been exhausted but the days since last regen is greater than time clock backup, setting the softener will immediately regenerate.

**Aqua-Sensor® Mode**
The Aqua-Sensor is a conductivity probe that senses when the hardness front passes through the resin bed. It functions independently of the influent water hardness so therefore, is useful in conditions when the influent water hardness varies throughout the year. It provides for the most efficient mode of operation. In addition to sensing when a resin bed is exhausted, it can also be used to determine when the brine solution is rinsed from the resin bed during the Brine Draw/Slow Rinse cycle triggering the control to move to fast rinse. This patented feature provides water savings by optimizing the amount of rinse water required to completely rinse out the resin bed.

**Smart Brine Tank Probe**
The smart brine tank probe monitors conditions inside the brine tank. It predicts when salt needs to be added to the brine tank, detects the presence of salt-bridging, eductor line plugging and brine tank overfilling.

**Wireless Remote Control**
The wireless remote control displays the current status of the water softener or filters and allows for remote control. It can be located up to 200 feet away from the softener (depending upon building construction materials). The wireless remote displays information about softener performance, problems, days of salt remaining and allows remote control for regeneration.

The wireless remote control is designed to communicate at 915 MHz and to work without interference with other 915 MHz devices such as cordless telephones and baby monitors.

**Modem**
The modem allows for the system to be remotely monitored detecting problems before they occur, to schedule salt delivery when it is needed and to keep the system software up to date with the latest advances.

**Manual Regeneration**
Manual regeneration can be initiated via the softener control valve or wireless remote display. Manual regeneration can be initiated to begin regeneration immediately or that night. To immediately initiate regeneration, press and hold \( \text{for at least ten (10) seconds.} \) To cancel a delayed regeneration, press and hold \( \text{for at least five (5) seconds.} \)

**Predict Mode**
The Predict Mode is used with the flow meter to determine the optimum regeneration point. Before the regeneration starts, the control will compare the remaining capacity value with the average daily water use. If the average daily water usage is less than the reserve capacity, the controller will wait 24 more hours before regeneration. If the reserve capacity is less than the average daily water usage, the control will initiate regeneration. This works in delay mode only. At any time, if the total capacity value is reached, the control will initiate an immediate regeneration.

**Pre-Rinse Mode**
The Pre-rinse mode is used to pre-rinse the softener resin bed or filter media. The pre-rinse in flow meter mode will occur after the control has sensed that no water has flowed through the control for a period of X hours (can be set through the programming menu). When the control is in this mode, once the X amount of hours have elapsed the control will cycle to the fast rinse position for the pre-set length of minutes and then return to the home or service position.
Down Flow Regeneration
Water and regenerate flow downward through the media tank.

Up Flow Regeneration
Water flow is downward and regenerate flow is upward through the media tank. The significance of this is that regeneration will be most effective in those parts of the resin bed which are treated with the freshest regenerate solution. There will tend to be less hardness leakage with up-flow regeneration.

Proportional Brining
The control monitors your softened water usage making only enough brine to regenerate that part of the resin bed that has been exhausted. In this way the amount of salt used relates directly to the amount of softened water used, making it more efficient and cost effective. Proportional brining can only be used with upflow regeneration. The Aqua-Sensor or meter can be used to initiate a regeneration.

Dial-a-Softness®
Dial-a-softness is a manual adjustment built into the control valve that allows for variable hardness bypass into the softened water. The hard water bypass can be adjusted from 0% to 30%. The Dial-a-Softness also increases the softener capacity in proportion to the percent hard water bypass (less salt used).
Installation

NOTE  Read this section entirely before starting the installation. Follow all applicable plumbing and electrical codes.

Component Description
The water conditioner is shipped from the factory in a minimum of three cartons. With the exception of media containers, remove all components from their cartons and inspect them before starting installation.

Control Valve Assembly
Includes the control valve, bypass valve, and meter. Small parts packages will contain additional installation hardware, and the conditioner Owner’s Guide.

Media Tank
Includes Quadra-Hull™ media tank complete with Cullex® ion exchange resin, underbedding and outlet manifold (12” and 14” tanks are shipped without media).

Salt Storage Tank Assembly
Includes salt storage container with support plate and Dubl-Safe™ brine refill valve and chamber.

Tools and Materials
The following tools and supplies will be needed, depending on installation method.

NOTE  Check and comply with your state and local codes. You must follow these guidelines.

For installations in Massachusetts, Massachusetts Plumbing Code 248 CMR shall be adhered to. Consult your licensed plumber for installation of this system. This system and its installation must comply with state and local regulations. The use of saddle valves is not permitted.

All Installations
• Safety glasses
• Phillips screwdrivers, small and medium tip.
• Gauge assembly (PN 00304450 or equivalent)
• Silicone lubricant (PN 00471507 or equivalent)—Do Not Use Petroleum-Based Lubricants
• A bucket, preferably light-colored
• Towels

Special Tools
• Torch, solder and flux for sweat copper connections
• Use only lead-free solder and flux for all sweat-solder connections as required by state and federal codes.
• Threading tools, pipe wrenches and thread sealer for threaded connections.
• Saw, solvent and cement for plastic pipe connections.
Materials
- Brine line, 3/8” (PN 01009819 or equivalent)
- Drain line, 1/2” (PN 00303082, gray, semi-flexible; PN 00331946, black, semi-rigid; or equivalent)
- Thread sealing tape
- Pressure reducing valve (if pressure exceeds 125 psi [860 kPa])
- Pipe and fittings suited to the type of installation
- Water softener salt (rock, solar or pellet salt formulated specifically for water softeners)

Application

Water Quality
Verify that raw water hardness and iron are within limits. Note the hardness for setting the salt dosage and recharge frequency.

Iron is a common water problem. The chemical/physical nature of iron found in natural water supplies is exhibited in four general types: Dissolved Iron, Particulate Iron, Organic Bound Iron and Bacterial Iron. Hardness sample kits are available through your local Culligan dealer.

Pressure
If pressure exceeds 125 psi (860 kPa), install a pressure reducing valve (see materials checklist). On private water systems, make sure the minimum pressure (the pressure at which the pump starts) is greater than 20 psi (140 kPa). Adjust the pressure switch if necessary.

CAUTION! Do not use where the water is microbiologically unsafe or with water of unknown quality adequate disinfection before or after the unit.

CAUTION! The use of a pressure reducing valve may limit the flow of water in the household.

Temperature
Do not install the unit where it might freeze, or next to a water heater or furnace or in direct sunlight. Outdoor installation is not recommended, and voids the warranty. Use the Culligan Outdoor HE softener for outdoor installations. The Culligan Outdoor HE softener has been certified by Underwriter’s Laboratories for outdoor installation. If installing in an outside location, you must take the steps necessary to assure the softener installation plumbing, wiring, etc. Areas well protected from the elements (sunlight, rain, wind, heat, cold), contamination, vandalism, etc. as when installed indoors.

Location

Space Requirements
Allow 6–12 inches (15–30 cm) behind the unit for plumbing and drain lines and 4 feet (1.3 meters) above for service access and filling the salt container.

Floor Surface
Choose an area with solid, level floor free of bumps or irregularities. Bumps, cracks, stones and other irregularities can cause the salt storage tank bottom to crack when filled with salt and water.
Drain Facilities
Choose a nearby drain that can handle the rated drain flow (floor drain, sink or stand pipe). Refer to “Table 3. Height of Discharge Above Floor Level Operating.” on page 22, for maximum drain line length.

**NOTE** Most codes require an anti-siphon device or air gap. Observe all local plumbing codes and drain restrictions. The system and installation must comply with all state and local laws and regulations.

Electrical Facilities
A 10-foot cord and wall mount plug-in transformer are provided. The customer should provide a receptacle, preferably one not controlled by a switch that can be turned off accidentally. Observe local electrical codes.

**NOTE** The softener works on 24 Volt/60 Hz electrical power only. Be sure to use the included transformer. Be sure the electrical outlet and transformer are in an inside location to protect from moisture. Properly ground to conform with all governing codes and ordinances.

**NOTE** PN 01020620 and PN 01018133 plug-in transformer are rated for indoor installations only.

Placement

**NOTE** Read this section entirely before starting the installation. Follow all applicable plumbing and electrical codes.

Refer to Figure 1 for system placement.  

1. With the exception of media containers, open the remaining containers, remove all the components, and inspect them before starting installation.
2. Set the media tank on a solid, level surface near water, drain and electrical facilities.
3. Set the brine system on a flat, smooth, solid surface as near the media tank as possible.

Tank Assembly

9” and 10” tanks are filled with media at the factory.

1. Before the unit can be connected to the plumbing, you must insert the manifold and load the media into the tank for 12” and 14” units.

**CAUTION!** Do not lay the tank down unless a suitable lifting device is available. Personal injury and damage to the unit can result if dropped.

Position the Mineral Tank(s)

Determine the location for the mineral tanks(s) prior to loading, because they will be difficult to move after the underbedding and gravel are loaded.
**Load the Tank (12” and 14” Tanks)**

Position the tank so that the Culligan® logo is in the front.

2. Remove the inlet strainer.
3. Install the outlet manifold into the tank (Figure 2).
4. Cover the tops of the manifolds with a clean rag.
5. Using a large-mouth funnel, load the Culligan underbedding through the top of the tank.

**CAUTION! DO NOT allow the outlet manifold to move when loading the media. The manifold must remain vertical to ensure a good seal at the gasket. Rap the tank near the bottom with a rubber mallet to level the sand.**

6. Load the tank with the Cullex® ion exchange resin. Leveling is not required.
7. Remove the funnel.
8. Install the inlet strainer making sure to thread the strainer until it bottoms out on the tank thread. Failure to install the strainer correctly can cause the control to leak.
**Install Aqua-Sensor**

1. Measure the sensor cable length as shown in X and Table 1 (the Aqua-Sensor cord is set at the factory for a 9” tank).

<table>
<thead>
<tr>
<th>Tank Model</th>
<th>Dimension Y</th>
</tr>
</thead>
<tbody>
<tr>
<td>9” Quadra-Hull™ Tank</td>
<td>40”</td>
</tr>
<tr>
<td>10” Quadra-Hull Tank</td>
<td>44”</td>
</tr>
<tr>
<td>12” Quadra-Hull Tank</td>
<td>42”</td>
</tr>
<tr>
<td>14” Quadra-Hull Tank</td>
<td>52”</td>
</tr>
</tbody>
</table>

Table 1. HE cable lengths.

2. Loosen the small Aqua-Sensor Plug; a needle-nose pliers works best. See Figure 3.

3. Moisten the cable sheath and slide the cable grip up or down to the proper cable length.

4. Tighten the small Aqua-Sensor plug so that the fitting cannot slide along the cable.

**NOTE** There must be no kinks or bends in the cable.

5. Insert the probe and cable through the Aqua-Sensor port.

6. Tighten the Aqua-Sensor plug into the Aqua-Sensor port.

**NOTE** The media tank must be backwashed so that the Aqua-Sensor probe can fall into the proper position. See “Recommended Aqua-Sensor® Start-Up Procedure” on page 40.

**Mount the Control Valve**

See Figure 4 for an illustration on mounting the control valve to the tank.

1. Assemble the O-rings, located in the parts pack, to the tank adapter.

2. The valve adapter O-ring sits on the first step on the adapter. See Figure 5.

**NOTE** Do not push the top O-ring down to the flange surface on the adapter.

**NOTE** The larger of the two O-rings in the parts should be positioned between the adapter and the valve. Do not stretch the smaller O-ring onto the top of the tank adapter.

3. Lubricate only the top o-ring on the tank adapter and the outlet manifold o-ring with silicone lubricant.

4. Screw the adapter into the tank until the adapter bottoms out on the tank flange.

**NOTE** The adapter only needs to be tightened hand-tight to the tank flange.

5. Align the manifold with the center opening in the valve, and firmly press the valve onto the adapter.

**NOTE** Make sure to push the valve straight down onto the manifold. If the valve is cocked, it may cause the O-ring to slip off the manifold.

6. Assemble the tank clamp to the control, and tighten the clamp screw.
NOTE  The clamp and valve will be able to rotate on the tank until pressure is applied.

![Image](image.png)

**Figure 4.** Mounting the control valve.

**Figure 5.** Valve adapter O-ring.

**Backwash Flow Control, Eductor Nozzle—Throat**

Use the recommended backwash flow control, eductor nozzle, and eductor throat for various size tanks. See Table 2.

Refer to Figure 6 through Figure 9 and instructions below for changing the backwash flow control, eductor nozzle, and eductor throat.

<table>
<thead>
<tr>
<th>Unit</th>
<th>Backwash Flow</th>
<th>Nozzle</th>
<th>Throat</th>
<th>Brine Refill Flow</th>
</tr>
</thead>
<tbody>
<tr>
<td>9&quot; Upflow</td>
<td>2.5–3.1 gpm</td>
<td>Brown*</td>
<td>Gray*</td>
<td>0.45 gpm</td>
</tr>
<tr>
<td>10&quot; Upflow</td>
<td>2.5–3.1 gpm</td>
<td>Brown*</td>
<td>White*</td>
<td>0.45 gpm</td>
</tr>
<tr>
<td>9&quot; Downflow</td>
<td>2.5–3.1 gpm</td>
<td>Brown*</td>
<td>Light Brown*</td>
<td>0.45 gpm</td>
</tr>
<tr>
<td>10&quot; Downflow</td>
<td>2.5–3.1 gpm</td>
<td>Brown*</td>
<td>Light Brown*</td>
<td>0.45 gpm</td>
</tr>
<tr>
<td>12&quot; Downflow</td>
<td>3.0–3.2 gpm</td>
<td>Beige</td>
<td>Light Brown</td>
<td>0.8 gpm</td>
</tr>
<tr>
<td>14&quot; Downflow</td>
<td>5.3 gpm (Black)</td>
<td>Green</td>
<td>Blue</td>
<td>0.8 gpm</td>
</tr>
</tbody>
</table>

* Shipped assembled inside the control standard from factory

Table 2. Flow Restrictors.

**NOTE**  For upflow models, the backwash and fast rinse default times are set at five (5) minutes.
**Eductor Nozzle and Throat Replacement**

Refer to Figure 6 and the instructions below when changing the eductor nozzle and throat.

1. Remove the eductor cap clip.
2. Remove the eductor cap.
3. Remove the eductor assembly.
4. Remove the eductor screen from the assembly.
5. Remove the blue nozzle and replace it with the correct nozzle. See Table 2.
6. Make sure to put the O-ring on the nozzle.
7. Replace the eductor throat if required.
8. Reverse the procedure to reassemble.

**NOTE** Observe the orientation of the arrow on the eductor cap. The arrow faces down for downflow regeneration applications; the arrow faces up for upflow/proportional brining regeneration applications.

**Backwash Flow Control Replacement**

Refer to Figure 7 through Figure 9, Table 2, and instructions below to replace the backwash flow control.

1. Remove the cover by releasing the cover fastener from the control valve. See Figure 7 and Figure 8.
2. Remove the drain clip and pull the drain elbow straight off. See Figure 9.
3. Remove the backwash flow control located behind the elbow.
4. Install the correct backwash flow control. See Table 2.
5. Reverse the procedure to reassemble.

**NOTE** The number on the flow control should face into the valve body.

**NOTE** Do not re-install the cover until the drain line tubing is connected.
Figure 7. HE softener cover fastener clip.  
Figure 8. Removing the HE softener cover.

Figure 9. Removing the drain elbow and brine elbow.

Attaching the Cover

Once the drain and brine line is connected re-attach the cover. Refer to the below instructions and Figure 10 through Figure 12.

1. Insert the two pins on the top of the cover into the two holes on top of the frame; the cover should be slightly angled. See Figure 10.

2. Rotate the cover downward inserting the two pins on the side of the cover into the two holes on side of the frame. See Figure 11.

3. Attach the cover fastener onto the control valve. See Figure 12.
Figure 10. Cover fastener clip.

Figure 11. Reattaching the HE softener cover.

Figure 12. Reattaching the cover fastener.
Dial-a-Softness
Dial-a-Softness is a manual adjustment built into the control valve that allows for variable hardness bypass into the softened water. The hard water bypass can be adjusted to produce 1–3 gpg hardness bleed. Shipped from the factory the Dial-a-Softness knob is set to the “SOFTEST” position (no hard water bypass). See Figure 13.

To set the Dial-a-Softness:

1. Locate the Dial-a-Softness knob on the control valve.
2. Set the Dial-a-Softness knob to position A, B, or C as outlined in the table below, based on raw water hardness; this should produce a 1–3 gpg hardness bleed.

<table>
<thead>
<tr>
<th>Letter on Dial-a-Softness Knob</th>
<th>1–3 gpg Hardness Bleed</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOFTEST</td>
<td>0</td>
</tr>
<tr>
<td>A</td>
<td>Greater than 20 gpg</td>
</tr>
<tr>
<td>B</td>
<td>Between 10–20 gpg</td>
</tr>
<tr>
<td>C</td>
<td>Less than 10 gpg</td>
</tr>
</tbody>
</table>

**NOTE** The HE must take into account the adjusted capacity if the Dial-a-Softness was changed. See Advanced System Setup to update the Dial-a-Softness setting.

Plumbing Connections
Shipped with each softener is a Culligan® bypass valve, which is used to connect the softener to the plumbing system. The bypass allows the softener to be isolated from the water service line if service is necessary while still providing water to the home. The bypass valve can be directly plumbed into the system, or can be connected with the following optional sweat connection kits.

- P/N 01010783 1” Sweat Copper Adapter Kit
- P/N 01016564 3/4” Sweat Copper Adapter Kit
- P/N 01016565 3/4” Elbow Sweat Copper Adapter Kit
- P/N P1018757 1” NPT Plastic Elbow Adapter Kit
- P/N P1018758 1” NPT Plastic Installation Kit

**CAUTION!** Close the inlet supply line and relieve the system pressure before cutting into the plumbing! Flooding could result if not done!

**CAUTION!** When making sweat connections, use care to keep heat away from the plastic nuts used to connect the plumbing to the bypass. Damage to these components might result otherwise.
Bypass Valve Installation

Refer to Figure 14 and the instructions below to connect the meter, bypass valve, and interconnecting pipe.

1. All HE units are equipped with a Soft-Minder ® meter. The meter is installed on the outlet side of the control valve. The meter body fits in the same space as the coupling between the control valve and the bypass. Make sure the arrow on the flow meter is pointing in the direction of the flow.

2. The bypass valve connects directly to the control valve with the meter and coupling and two assembly pins. Lubricate all O-rings on the couplings/meter with silicone lubricant.

![Bypass Valve Assembly Diagram]

**NOTE** If the ground from the electrical panel or breaker box to the water meter or underground copper pipe is tied to the copper water lines and these lines are cut during installation of the bypass valve, an approved grounding strap must be used between the two lines that have been cut in order to maintain continuity. The length of the grounding strap will depend upon the number of units being installed. In all cases where metal pipe was originally used and is later interrupted by the bypass valve to maintain proper metallic pipe bonding, an approved ground clamp c/w not less than #6 copper conductor must be used for continuity. Check your local electrical code for the correct clamp and cable size.

To bypass, turn the blue knob clockwise (see directional arrow on end of knob) until the knob stops as shown. DO NOT OVERTIGHTEN! (Figure 15). To return to service, turn the blue knob counter-clockwise.
(see directional arrow on the end of knob) until the knob stops as shown. DO NOT OVERTIGHTEN! (Figure 16)

![Diagram of water filter]

Figure 15. Turn blue bypass knob clockwise.

About 1-1/4"

A screwdriver shank may be used in the slot as a lever for extra turning force if needed.

Figure 16. Turn bypass knob counter-clockwise.

Drain Line Connection
Refer to Table 3 for drain line length and height limitations under the applicable tank size.

1. Remove 1/2" pipe clamp from the small parts pack included with the control.
2. Route a length of 1/2" drain line from the drain elbow to the drain.
3. Fasten the drain line to the elbow with the clamp.
4. Secure the drain line to prevent its movement during regeneration. When discharging into a sink, or open floor drain, a loop in the end of the tube will keep it filled with water and will reduce splashing at the beginning of each regeneration.

NOTE Waste connections or drain outlets shall be designed and constructed to provide for connection to the sanitary waste system through an air gap of two pipe diameters or 1 inch, whichever is larger.
NOTE Note: Observe all plumbing codes. Most codes require an anti-siphon device or air gap at the discharge point. The system and installation must comply with state and local laws and regulations.

<table>
<thead>
<tr>
<th>Operating Pressure</th>
<th>0 ft (0 m)</th>
<th>2 ft (0.6 m)</th>
<th>4 ft (1.2 m)</th>
<th>6 ft (1.8 m)</th>
<th>8 ft (2.4 m)</th>
<th>10 ft (3 m)</th>
</tr>
</thead>
<tbody>
<tr>
<td>30 psi (210 kPa)</td>
<td>60 ft (18 m)</td>
<td>50 ft (15 m)</td>
<td>30 ft (9 m)</td>
<td>15 ft (5 m)</td>
<td>Not allowable</td>
<td>Not allowable</td>
</tr>
<tr>
<td>40 psi (279 kPa)</td>
<td>100 ft (30 m)</td>
<td>90 ft (27 m)</td>
<td>70 ft (21 m)</td>
<td>50 ft (15 m)</td>
<td>30 ft (9 m)</td>
<td>12 ft (4 m)</td>
</tr>
<tr>
<td>50 psi (349 kPa)</td>
<td>145 ft (44 m)</td>
<td>115 ft (35 m)</td>
<td>80 ft (24 m)</td>
<td>80 ft (24 m)</td>
<td>60 ft (18 m)</td>
<td>40 ft (12 m)</td>
</tr>
<tr>
<td>60 psi (419 kPa)</td>
<td>100 ft (30 m)</td>
<td>100 ft (30 m)</td>
<td>85 ft (26 m)</td>
<td>60 ft (18 m)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>80 psi (559 kPa)</td>
<td>Normal installation should not require</td>
<td>140 ft (43 m)</td>
<td>120 ft (37 m)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>100 psi (699 kPa)</td>
<td>more than 100 ft (30 m) of drain line</td>
<td>150 ft (46 m)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Table 3. Height of Discharge Above Floor Level Operating.

Connect the Brine Line

1. Measure a length of brine line sufficient to reach from the brine tank to the brine fitting, with no sharp bends. For easier access to the float it is recommended to add an extra four feet (1.3 meters) of length to the brine line.

2. Cut both ends of the brine line squarely and cleanly.

3. Slip the white nut over one end of the tubing and press the plastic insert into the end of the tubing (Figure 17). Connect to the brine valve and tighten nut.

4. Remove white nut and plastic insert from the small parts pack.

5. Slip the white nut and plastic insert over one end of the tubing and press the plastic insert into the end of the tubing (Figure 17). Connect to the brine connection on the valve and tighten nut.

Fill The Salt Storage Container

Fill the salt storage container with water until the level reaches about 1 inch above the salt support plate. Pour salt into the container. Fill with salt to within a few inches of the top.
Brine Valve “A” Dimension

The brine valve contains a brine float which can serve as a backup refill shutoff in the event of a failure, such as a power outage when in the refill position. The float level should be set based on the salt dosage setting. Refer to Figure 18.

1. Remove nut retaining brine valve to brine chamber.
2. Lift the brine valve from the brine chamber.
3. Find the correct “A” dimension from Appendix A in the HE Softener Installation/Operation manual (PN 01021606).
4. Set the distance from the top of the filter screen to the base of the float accordingly. The slight difference in height when the float is pulled up or down is negligible.
5. Re-install into brine chamber and replace nut.

Figure 18. Brine valve “A” dimension.
Circuit Board Connections

The 24 Volt power supply and flow meter wire harness is already connected to the circuit board. If no other circuit board connections are required proceed to the First Time Setup. Refer to the instructions below and Figure 19 to Figure 22 for connecting the Aqua-Sensor probe wire harness to the circuit board.

**WARNING!** Disconnect all electrical power to the unit before connecting.

**CAUTION!** Grip all connections to the circuit board by the connecting terminals for assembly and disassembly. Failure to do so could result in damage to the wire leads or connecting terminals.

**CAUTION!** Do not touch any surfaces of the circuit board. Electrical static discharges might cause damage to the board. Handle the circuit board by holding only the edges of the circuit board. Mishandling of the circuit board will void the warranty.

**NOTE** Observe all state and local electrical codes.

1. Remove the electrical enclosure from the control valve. First remove the electrical enclosure screw and then gently remove the enclosure from the control. Refer to Figure 19 and below instructions.

2. Remove the 24 Volt power supply wire harness from the circuit board. See Figure 20.

3. Grip the circuit board from the edges and gently rotate it to the back of the enclosure (you are disengaging the circuit board from the two support pins on the bottom of the enclosure).

4. Remove the circuit board from the enclosure.

5. Remove the plastic plugs from the enclosure.

Figure 19. Circuit board connections.
6. Locate the Aqua-Sensor 2.5 Volt power cord packed in the small parts pack. It has two spade terminals on one end of the cable and two metal slip-in tabs on the other end.

7. Insert the Aqua-Sensor 2.5 Volt power cord through the third hole on the enclosure. Insert the Aqua-Sensor sensor probe wire harness through the forth hole on the enclosure. See Figure 19.

**NOTE** If additional accessories are to be connected to the circuit board (such as the Smart Brine Tank Probe or a phone line for modem) insert both the Aqua-Sensor 2.5 Volt power supply wire harness and the Aqua-Sensor sensor probe wire harness through the third hole on the enclosure.

8. Connect Aqua-Sensor probe wire harness to the circuit board. The Aqua-Sensor probe terminal is labeled “Aqua-Sensor.” See Figure 20.

**NOTE** The wire connectors must be connected to the circuit board properly. The wires must exit the plug-in connector opposite of the raised white base of the circuit board connector. Failure to properly connect any of the connectors will result in a malfunction of the circuit board operation.

9. Install the Aqua-Sensor 2.5 volt power cord.
   a. The power connection to the circuit board should be INSIDE the controller. The spade terminals should be connected to the transformer.
   b. Discard the dummy connector on the 2.5VAC circuit board pins.
   c. Connect the Aqua-Sensor power coard to the 2.5VAC pins on the circuit board.
   d. Connect the other end of the power cord, with the spade terminals, to the two 2.5 VAC terminals on the transformer. See Figure 22.

10. Pull any excess cable wire out of the enclosure and route the wiring inside the enclosure to avoid interference.

11. Insert the circuit board back into the enclosure.
   a. Angle the circuit board opposite the front enclosure and into the support bracket on the side of the enclosure.
   b. Gently push down and rotate forward until you hear a click (the pins on the bottom of the enclosure being inserted into the circuit board).
c. Check to make sure the circuit board is rigidly fastened.

![Diagram of circuit board connections]

Figure 22. 2.5 VAC Aqua-Sensor® power connection.

12. Connect the power supply cord to the circuit board.

**CAUTION!** Verify wiring from the terminals to circuit board are correct before applying power to the control. 24 VAC power must not be applied to the 2.5 VAC terminals.

**CAUTION!** Connecting 24 VAC to the 2.5 VAC connection on the circuit board will damage the circuit board.

13. Reattach the electrical enclosure cover to the control valve.
   a. Align the circuit board in the enclosure with the three support brackets on the control valve frame. See Figure 23.
   b. Push the enclosure onto the control valve, inserting the circuit board edge in the slots on the control valve frame and the screw on the enclosure with the hole on the cover.
Figure 23. Attaching enclosure cover to control valve.

c. Screw the enclosure on the control.

d. Attach the strain relief fittings to the Aqua-Sensor probe and 2.5 VAC power cord and insert into the enclosure.

e. Connect the 24 Volt power cord to the two 24 VAC terminals on the transformer.
Navigating the Menus and Keypad

UP button

CHECK MARK or OK button

DOWN button

CANCEL (X) button

UP ARROW button: scrolls up the menu

DOWN ARROW button: scrolls down the menu

CHECK MARK button: selects the highlighted option, opens a new screen, or accepts a changed setting

CANCEL or X button: returns to the previous screen or cancels a changed setting

NOTE Hold down or to quickly scroll through the setting without repeatedly pressing the button.

1. This is the HOME SCREEN. Press any button except X to advance to the MAIN MENU SCREEN.

2. This is the MAIN MENU SCREEN. The “>” symbol indicates the menu selection. Press or to scroll through the menu.
3. This is the **MAIN MENU SCREEN**. The “>” symbol indicates the menu selection. Press ↑ or ↓ to scroll through the menu.

4. Press to select a setting.

5. The screen displays the setting (Manual Mode) and the current value (Regen Now). Press to change the value.

6. The screen displays the “>” symbol next to the value, indicating that the value may be changed. Press ↑ or ↓ to change the value. For example, press ↑ to change the value to REGEN TONITE. Press ↑ again to select the next available value, BYPASS.

7. Press to cancel the changed setting and revert to the default setting. The screen displays the default setting.

8. Press to accept the changed value. If the setting values are displayed, the “>” symbol no longer appears next to the value.

9. The screen then returns to the **MAIN MENU**. Press to return to the **HOME SCREEN**.

10. The screen displays the **HOME SCREEN**.

**NOTE** Unplugging the Culligan HE water softener will not affect any of the control settings (the control must be plugged in for at least 10 minutes). Once programmed, the settings will be stored indefinitely.
First Time Setup

First Time Setup Procedure

When a new controller is first powered on, the screen will display the first time setup message. The HE Controller is designed to simplify the setup and installation process by making some default recommendations during the initial setup. These default settings are appropriate for most common installations.

After completing the plumbing connections to the water softener, turn on and program the HE Controller.

FIRST TIME SETUP
PRESS DOWN ARROW

When a new controller is first turned on, the screen displays FIRST TIME SETUP. Press [ ] to display the first setup screen.

Serial Number

S/N: 00000123

The screen displays the serial number for this Smart Controller. Press [ ] to display the firmware version information screen.

NOTE
If this unit will be installed with a modem, it is required that this electronic ID number be reported to Culligan on the IQR form.

Firmware Version

FWV 213LT01
Dec 7 2010

The screen displays the firmware version and date installed for this Smart Controller. Press [ ] to display the month setup screen.

Set Month (Jan–Dec)

SET MONTH
JAN

The screen displays the month setting. Press [ ] to accept the information displayed (and view the next setting), or press [ ] to change the setting.

If you press [ ], the screen displays a cursor (>) symbol next to the displayed value. Press [ ] to see the next available value.

SET MONTH
>FEB

The screen displays February instead of January. Press [ ] to accept the selected month and advance to the next setting, SET DAY.

Set Day (0–31)

SET DAY
>3

The screen displays the day setting. Press [ ] to accept the information displayed (and view the next setup screen), or press [ ] to change the setting.

Press [ ] to see the next available value. Press [ ] to accept the selected day and advance to the next setting, SET YEAR.
<table>
<thead>
<tr>
<th>Setting</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Set Year (2009–2030)</td>
<td>The screen displays the year setting. Press ✗ to accept the information displayed (and view the next setup screen), or press ✓ to change the setting.</td>
</tr>
<tr>
<td></td>
<td>Press ▲ to see the next available value. Press ✓ to accept the selected year and advance to the next setting, <strong>CLOCK TYPE</strong>.</td>
</tr>
<tr>
<td>Set Clock Type (12 or 24)</td>
<td>The screen displays the clock type setting. Press ✗ to accept the information displayed (and view the next setup screen), or press ✓ to change the setting.</td>
</tr>
<tr>
<td></td>
<td>Press ▲ to change the clock type from 12-hour to 24-hour. Press ✓ to accept the selected clock type and advance to the next setting, <strong>SET HOUR</strong>.</td>
</tr>
<tr>
<td>Set Hour (12PM–11AM)</td>
<td>The screen displays the hour setting. Press ✗ to accept the information displayed (and view the next setup screen), or press ✓ to change the setting.</td>
</tr>
<tr>
<td></td>
<td>Press ▲ to change the hour (in this example, from 12PM to 10AM). Press ✓ to accept the selected hour and advance to the next setting, <strong>SET MINUTES</strong>.</td>
</tr>
<tr>
<td>Set Minutes (0–60)</td>
<td>The screen displays the minutes setting. Press ✗ to accept the information displayed (and view the next setup screen), or press ✓ to change the setting.</td>
</tr>
<tr>
<td></td>
<td>Press ▲ to change the minutes (in this example, from 0 to 20). Press ✓ to accept the selected hour and advance to the next setting, <strong>UNIT TYPE</strong>.</td>
</tr>
<tr>
<td>Unit Type (Softener, Filter, or Resin + Carbon)</td>
<td>The screen displays the unit type setting. Press ✗ to accept the default setting (softener) and advance to the next setting, <strong>VALVE TYPE</strong>.</td>
</tr>
<tr>
<td>Valve Type (HE 1, HE 1.5, HE 1 Twin, 4-Cycle, 5-Cycle, Plat Plus)</td>
<td>The screen displays the valve type setting. Press ✗ to accept the default setting (HE 1) and advance to the next setting, <strong>UNITS</strong>.</td>
</tr>
<tr>
<td>Units (US or Metric)</td>
<td>The screen displays the units of measure setting. Press ✗ to accept the default setting (US) and advance to the next setting, <strong>INSTALL TYPE</strong>.</td>
</tr>
</tbody>
</table>
Install Type (Residential or Commercial)

**INSTALL TYPE**
> Residential

The screen displays the installation type setting. Keep this at the default, **Residential**. Press \( \) to view the next setting, **BRINING TYPE**.

Brining Type (Downflow, Upflow, Proportional)

**BRINING TYPE**
> Downflow

The screen displays the brining type setting. Press \( \) or \( \) and then \( \) to change this setting to **Downflow** and view the next setting, **TANK DIAMETER**.

Tank Diameter (9, 10, 12, 14)

**TANK DIAMETER**
> 9

The screen displays the tank diameter setting. Press \( \) or \( \) and then \( \) to change the value and view the next setting, **WATER HARDNESS**.

Water Hardness (1–170)

**HARDNESS GPG**
25 (1109 GAL)

The screen displays the water hardness setting in grains per gallon. Press \( \) or \( \) and then \( \) to change the value and begin initialization.

Completed First Time Setup

**Initializing**
FEB-03-10 10:20P

When the setup is complete, the circuit board microprocessor automatically calculates filter capacity. The screen displays the initializing status and the current date and time, and then transitions to the home screen.

**SOFTENING**
FEB-03-10 10:20P

The screen displays the current state (the display alternates between Filtering and any error) and the date/time set for the unit. This is the default home screen.

The controller is designed to simplify the setup and installation process by making some default recommendations during the Initial Setup. The default settings are designed to be appropriate for most common installations.
Follow this procedure to update the date or time.

**NOTE** The control must be returned to the HOME screen if settings are changed.

<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Range</th>
<th>Setting Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOFTENING JAN-11-10 11:19A</td>
<td>N/A</td>
<td>1. From the HOME screen, press to view the main menu.</td>
</tr>
<tr>
<td>&gt;1)INFORMATION 2)MANUAL MODE</td>
<td>1–6</td>
<td>2. The screen displays the main menu. Press or to select 3)SET DATE/TIME.</td>
</tr>
<tr>
<td>Set Month</td>
<td></td>
<td>3. The screen displays the month setting. Press or and then to change the setting.</td>
</tr>
<tr>
<td>Set Day</td>
<td></td>
<td>4. The screen displays the day setting. Press or and then to change the setting.</td>
</tr>
<tr>
<td>Set Year</td>
<td></td>
<td>5. The screen displays the year setting. Press or and then to change the setting.</td>
</tr>
<tr>
<td>Set Clock Type</td>
<td></td>
<td>6. The screen displays the clock type setting. Press or or and then to change the setting.</td>
</tr>
<tr>
<td>Set Hour</td>
<td></td>
<td>7. The screen displays the hour setting. Press or or and then to change the setting.</td>
</tr>
<tr>
<td>Set Minutes</td>
<td></td>
<td>8. The screen displays the minutes setting. Press or or and then to change the setting.</td>
</tr>
</tbody>
</table>
### Screen Display Range Setting Description

<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Range</th>
<th>Setting Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Set Daylight Savings Time</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>DAYLIGHT SAVING</td>
<td>Yes, No</td>
<td>9. The screen displays the Daylight Savings Time setting. Press ✔️ ‼️ or ‼️ and then ✔️ to change the setting.</td>
</tr>
<tr>
<td>2) MANUAL MODE &gt;3) SET DATE/TIME</td>
<td></td>
<td>10. The screen displays the main menu. Press ✗ to save the changes and initialize the system.</td>
</tr>
<tr>
<td>SOFTENING JAN-11-10 11:19A</td>
<td></td>
<td>11. The screen displays the home screen.</td>
</tr>
</tbody>
</table>
The following information can be displayed at the control valve or remote display. These settings are read-only. Press \( \rightharpoonup \) or \( \checkmark \) to scroll through the settings. Press \( \rightharpoonup \) to view the previous setting.

<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Range</th>
<th>Setting Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOFTENING JAN-11-10 11:19A</td>
<td>N/A</td>
<td>1. From the <strong>HOME</strong> screen, press ( \checkmark ) to view the main menu.</td>
</tr>
<tr>
<td>&gt;1)INFORMATION 2)MANUAL MODE</td>
<td>1–6</td>
<td>2. The screen displays the main menu. Press ( \checkmark ) to select <strong>1)INFORMATION</strong>.</td>
</tr>
<tr>
<td>SALT TANK LEVEL OK</td>
<td>OK, Low</td>
<td>3. If a Salt Brine Tank is installed, this screen displays the salt level. The status is <strong>OK</strong> unless the SBT probe detects and overfilled brine tank or low salt level. If the screen displays <strong>LOW</strong> a subsequent screen displays <strong>APPROX DAYS OF SALT REMAINING</strong>. Press ( \rightharpoonup ) to view the next information screen.</td>
</tr>
<tr>
<td>REMAIN CAPACITY 100%</td>
<td>0–100</td>
<td>4. The screen displays the softening capacity remaining, displayed as a percentage of the total capacity. During manually initiated regeneration, assume 0 percent remaining capacity. Press ( \rightharpoonup ) to select the next information screen.</td>
</tr>
<tr>
<td>REMAIN CAPACITY 740 GAL</td>
<td>0–no limit</td>
<td>5. The screen displays the softening capacity remaining, measured in gallons (liters). Press ( \rightharpoonup ) to see the next information screen.</td>
</tr>
<tr>
<td>CURRENT FLOWRATE 0.0 GPM</td>
<td>0–no limit</td>
<td>6. The screen displays the current flow rate, measured in gallons (liters) per minute. Press ( \rightharpoonup ) to see the next information screen.</td>
</tr>
<tr>
<td>TODAY’s USAGE 0 GAL</td>
<td>0–no limit</td>
<td>7. The screen displays today’s water usage, measured in gallons (liters). Press ( \rightharpoonup ) to see the next information screen.</td>
</tr>
<tr>
<td>AVERAGE DAILY 300 GAL</td>
<td>0–no limit</td>
<td>8. The screen displays average water usage for this configuration. Press ( \rightharpoonup ) to see the next information screen.</td>
</tr>
<tr>
<td>Screen Display</td>
<td>Range</td>
<td>Setting Description</td>
</tr>
<tr>
<td>--------------------------------</td>
<td>-------------</td>
<td>---------------------------------------------------------------------------------------------------------------------------------------------------</td>
</tr>
<tr>
<td>NEXT REGEN ON JAN-03</td>
<td>N/A</td>
<td>9. The screen displays the date of the next regeneration, based on average daily water usage. Press ↪ to see the next information screen.</td>
</tr>
<tr>
<td>TOTAL WATER USED 1000 GAL</td>
<td>0–no limit</td>
<td>10. The screen displays the total water used for this configuration. Whole numbers are displayed above 100 gallons. Press ↪ to see the next information screen.</td>
</tr>
<tr>
<td>EXT FILT CAP REM 20000 GAL</td>
<td>0–no limit</td>
<td>11. If an external filter is used, the screen displays the remaining capacity of the filter. When the remaining capacity reaches zero, the system triggers the External Filter Alarm. Press ↪ to return to the main menu.</td>
</tr>
<tr>
<td>&gt;1)INFORMATION 2)MANUAL MODE</td>
<td></td>
<td>12. The screen displays the main menu. Press ✕ to exit to the home screen.</td>
</tr>
<tr>
<td>SOFTENING JAN-11-10 11:19A</td>
<td></td>
<td>13. The screen displays the home screen.</td>
</tr>
</tbody>
</table>
There are several conditions that will cause the control to trip a regeneration. The screen displays REGEN Tonite when the control has signaled for a regeneration. Regenerating is displayed while the control is in regeneration. The following are conditions that will call for regeneration:

1. When the Soft-Minder® meter has recorded the passage of a predetermined number of gallons.
2. When the Aqua-Sensor® Probe senses the hardness in the Cullex Media.
3. At the preset time, when the number of days without a regeneration is equal to the regeneration interval (timeclock backup) setting.
4. At the preset time, when Regen Tonite is selected. The screen displays Regen Tonite.
5. Immediately, when the Regen Now is selected. The screen displays Regenerating.
6. Immediately, if power to the unit has been off for more than three hours and the time of day has been restored.
7. At the preset time based on “Day-of-Week” Regeneration setting.

Follow either procedure to bypass the softener or to initiate a manual regeneration or automatically bypass the softener at the control valve or the remote display.

**Delayed Regeneration**

<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Range</th>
<th>Setting Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOFTENING</td>
<td>N/A</td>
<td>1. From the HOME screen, press (\checkmark) and hold for at least five (5) seconds.</td>
</tr>
<tr>
<td>REGEN TONITE</td>
<td>Regen Tonite</td>
<td>2. The screen displays the regeneration status on the first line of the display. The system will regenerate at a scheduled time.</td>
</tr>
<tr>
<td>REGEN OFF</td>
<td>Regen Off</td>
<td>3. To cancel a delayed regeneration, press (\checkmark) and hold for at least five (5) seconds. The screen displays the new status.</td>
</tr>
</tbody>
</table>

**Immediate Regeneration**

<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Range</th>
<th>Setting Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOFTENING</td>
<td>N/A</td>
<td>1. From the HOME screen, press (\checkmark) and hold for at least ten (10) seconds.</td>
</tr>
<tr>
<td>REGEN NOW</td>
<td>Regen Now</td>
<td>2. The screen displays the regeneration status on the first line of the display. The softener will initiate an immediate regeneration.</td>
</tr>
<tr>
<td>REGENERATING</td>
<td>N/A</td>
<td>3. The first line of the screen displays <strong>REGENERATING</strong>.</td>
</tr>
</tbody>
</table>
Standard Manual Regeneration

<table>
<thead>
<tr>
<th>Screen Display</th>
<th>Range</th>
<th>Setting Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SOFTENING JAN-11-10 11:19A</td>
<td>N/A</td>
<td>1. From the HOME screen, press ▼ to view the main menu.</td>
</tr>
<tr>
<td>1) INFORMATION &gt; 2) MANUAL MODE</td>
<td>1–6</td>
<td>2. The screen displays the main menu. Press ▼ ▼ to select 2) MANUAL MODE.</td>
</tr>
<tr>
<td>MANUAL MODE &gt; REGEN NOW</td>
<td>Regen Off Regen Now Regen Tonite Bypass</td>
<td>3. The screen displays the manual regeneration menu. Press ▼ ▼ or ▼ and then ▼ to change the setting. REGEN NOW is the default. REGEN OFF specifies the softener will not regenerate. REGEN TONITE specifies that the softener will regenerate that night at 2:00 a.m. (or at the preset regeneration time). The screen displays two status messages: SOFTENING and REGEN TONITE. BYPASS specifies a preset softener bypass time. Press ▼ to select the total time the softener is in the bypass state.</td>
</tr>
<tr>
<td>MANUAL BYPASS OFF</td>
<td>Off, 30, 60, 90, 120, 180, Manual Bypass</td>
<td>4. The screen displays the manual bypass duration, in minutes. This specifies the total time the softener is to be in the bypass state. Press ▼ ▼ or ▼ and then ▼ to change the setting.</td>
</tr>
<tr>
<td>SOFTENING JAN-11-10 11:19A</td>
<td>N/A</td>
<td>5. Press □ □ to display the home screen.</td>
</tr>
</tbody>
</table>
Final Startup

Recommended Meter Start-Up Procedure

1. Close the main water supply valve.
2. Set the Cul-Flo-Valv® to the bypass position.
3. Ensure that all faucets at the installation site are closed.
4. Direct the drain line discharge into a bucket where flow can be observed.
5. Plug the transformer into a 120 Volt, 60 Hz, single-phase receptacle. The screen displays FIRST TIME SETUP.
7. Open the main supply valve.
8. Initiate an immediate regeneration to move the control into the BACKWASH position.
9. Refer to the section on manual cycling for information on cycling the control through its positions.
10. When in the BACKWASH position, slowly rotate the bypass to the soft water position until water flows.
11. Allow the tank to fill slowly until water flows from the drain line.
12. When flow to drain is established, open the bypass fully. Watch the drain line discharge for signs of resin. If signs of resin particles appear, reduce the flow. Increase the flow again when resin no longer appears in the discharge.
13. After the BACKWASH runs clear, step the control to the REFILL position to fill the brine tank and purge air from the brine line.
14. Complete the installation and cleanup.
15. Sanitize the unit as you leave the installation site. See “Sanitizing Procedure” on page 44.
16. Initiate an immediate regeneration, or set to regenerate at the preset time.
Recommended Aqua-Sensor® Start-Up Procedure

**NOTE** You might find it useful to pre-test the sensor probe in your shop. The same test setup can be used in the field.

1. Close the main water supply valve.
2. Install the sensor probe into the tank but do not connect the sensor to the control at this time.
3. Set the Cul-Flo-Valv® to the BYPASS position.
4. Ensure that all faucets at the installation site are closed.
5. Direct the drain line discharge into a bucket where flow can be observed.
6. Plug the transformer into a 120 Volt, 60 Hz, single-phase receptacle (make sure to connect both 24V and 2.5V properly).
7. Complete the First Time Set-up.
8. Open the main supply valve.
9. Initiate an immediate regeneration to move the control into the BACKWASH position.
10. Refer to the section on manual cycling for information on cycling the control through its positions.
11. When in the BACKWASH position, slowly rotate the bypass to the soft water position until water flows.
12. Continue BACKWASH until the drain effluent is clear and the Aqua-Sensor probe is placed in the resin bed—at least 10 minutes (use a white foam coffee cup to occasionally collect a sample of backwash water; the stark white of the cup will show the presence of color throw and resin fines).
13. Continue or repeat the BACKWASH cycle if needed.
14. After the backwash water runs clear, step the control to the REFILL position to fill the brine tank and purge air from the brine line.
15. Unplug the control and connect the sensor to the circuit board.
16. Reconnect the power and INSTALL the Aqua-Sensor Probe (Main Menu/ Accessories/ AquaSensor)
17. Check the condition of the Aqua-Sensor (Main Menu/ Diagnostics/ Checksensors)
18. Press the Program key and program the control to the desired settings.
19. Complete installation and cleanup.
20. Sanitize the unit as you leave the installation (see “Sanitizing Procedure” on page 44).
21. Initiate an immediate regeneration.

The thorough backwashing process should have cleared the fines and color-throw from the tank. The probe should settle into the resin bed during the first couple of minutes of backwashing.
Salt is the mineral used to “recharge” your water conditioner. A brine solution is automatically made up in the bottom of the salt storage container, the Cullex® resin beads in the mineral tank are flushed with the brine solution as a step in the recharging process.

Your Culligan Water Conditioner has been carefully designed to get the greatest amount of softening capacity from the salt it uses. Here is some pertinent information about salt usage, types and service.

**Salt Economizer**
This control is set at the time of installation, and determines salt usage according to the water hardness, number of persons in the household, and water usage.

**What Kind of Salt is Best**
All Culligan Water Conditioners are designed to use any water conditioner salt of good quality, including rock, pellet, solar, or “evaporated” types.

All rock salt, regardless of source, contains insoluble material which collects at the bottom of the salt storage tank and requires periodic clean-out.

If purified salt products are used, the salt storage compartment will require less frequent clean-out, but you must check more frequently for “bridging.”

Regardless of what type of salt is used, we recommend Culligan Brand Salt as suggested by your Culligan Dealer. He or she is the expert and can provide you with the best product for your Culligan Water Conditioner.

**Automatic Salt Delivery Service**
Ask your Culligan Dealer for details about salt delivery service. You can have your salt supply replenished on a regular basis. Whether you have automatic delivery service or pick up salt from your Culligan Dealer, you will be getting quality salt packaged according to rigid Culligan specifications. Using Culligan Brand Salt will help assure continued efficiency and trouble-free operation of your water conditioner.

The modem allows for the system to be remotely monitored, detecting problems before they occur, to schedule salt delivery when it is needed and to keep the system software up to date with the latest advances.

**NOTICE** Sodium Information: Water softeners using sodium chloride for regeneration add sodium to the water. Persons who are on sodium restricted diets should consider the added sodium as part of their overall sodium intake.
Following these simple precautions will help assure continued trouble-free service and keep your Culligan Water Conditioner looking like new for years.

1. Do not place heavy objects on top of the salt storage tank or timer cover.

2. Use only mild soap and warm water when cleaning the exterior of the conditioner. Never use harsh, abrasive cleaning compounds or those which contain acid, such as vinegar, bleach and similar products.

3. Important: Protect your water conditioner and the entire drainline from freezing temperatures.

**WARNING! DANGER:** If your unit should freeze, do not attempt to disassemble it. Call your Culligan Dealer.

4. Important: Culligan water softeners are sold for use on potable water only. If at any time the water becomes contaminated, such as during a “boil water” advisory, the operation of the water softener should be discontinued until it is verified that the water is again potable. To do this, turn the blue knob in a clockwise position, then call your Culligan dealer to have your system sanitized before it is placed back into service.

5. Should service, adjustment or trouble-shooting information be needed which is not covered in the Use and Care Guide, call your Culligan Dealer.

For parts and service availability please call your local independently operated Culligan dealer. For your nearest Culligan dealer, call (800) 285-5442.

**Recommended Preventative Maintenance Inspection Schedule**

The Culligan High Efficiency household water softener has been designed to provide a good, consistent service life. Routinely inspecting the system may help avoid potentially costly breakdowns related to circumstances outside of the control of the dealer and/or user.

<table>
<thead>
<tr>
<th>Component</th>
<th>Suggested Inspection Frequency</th>
<th>Reason for Maintenance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Entire System</td>
<td>At Start-up, after infrequent use (idle for one week or more) or every 3–6 months.</td>
<td>On private supplies, the appearance of off-tastes and odors, particularly if musty or “rotten egg” (caused by harmless sulfate-reducing bacteria) may indicate a need for the system to be sanitized. See page 48.</td>
</tr>
<tr>
<td>Backwash Flow Control- ler</td>
<td>Every 12 months or every time service is performed on the system.</td>
<td>Build up of sediment, iron and/or other foreign materials (found in some water supplies but not necessarily all) could negatively affect system performance. Monitor item for normal or unexpected wear.</td>
</tr>
<tr>
<td>Brine eductor nozzle and throat</td>
<td>Every 12 months or every time service is performed on the system.</td>
<td>Build up of sediment, iron and/or other foreign materials (found in some water supplies but not necessarily all) could negatively affect system performance. Monitor item for normal or unexpected wear.</td>
</tr>
<tr>
<td>Softening Media (Cullex)</td>
<td>Every 2–3 years</td>
<td>Chlorinated water supplies can breakdown and destroy resin material. Resin material may also perform poorly if subjected to other materials (sediment, iron, alum, etc.) found in some water supplies (but not necessarily all).</td>
</tr>
</tbody>
</table>
A periodic clean-out of the Salt Storage Tank is necessary to keep your Culligan Water Conditioner at peak operating efficiency. Do it at least every two years when the salt supply is low. Follow these step-by-step procedures:

**Tools Needed**
- Scoop
- Clean, bucket-size container
- Garden hose
- Household scrub brush or sponge

**Procedure**
1. Remove the salt storage tank cover and the cap from the brine valve chamber.
2. Lift the brine valve out of the brine valve chamber and set aside in an upright position.
3. If you’d like to save any clean, dry salt remaining in the tank, remove it and place it in a clean container.
4. Using the scoop, dig out and discard as much remaining salt, water and debris as possible.
5. Remove the brine valve chamber by removing the screws on either side of the salt tank.
6. Remove the salt plate at the bottom of the brine tank.
7. Lay the salt tank on its side and direct a brisk stream of water from your garden hose to its inside to rinse out all residue.
8. Using a household scrub brush and a mild soapy solution, clean the salt plate. This will complete the tank cleaning.
9. Insert the brine valve into the chamber and replace brine valve chamber cap.
10. Fill the salt storage tank with 4 to 6 inches of water.
11. Fill the tank with salt to within a few inches of the top.
12. Replace salt storage tank cover.
Sanitizing Procedure

A water softener in daily use on a potable water supply generally requires no special attention other than keeping the salt tank filled. Occasionally, however, a unit may require sanitization under one of the following conditions:

- At start-up time.
- After standing idle for a week or more.
- On private supplies, the appearance of off-tastes and odors, particularly if musty or “rotten egg” (caused by harmless sulfate-reducing bacteria).

**NOTE** If the water supply contains iron, regenerate the softener before sanitizing to remove iron from the resin.

**CAUTION!** Caution! Hazard from toxic fumes! Chlorine bleach and common iron control chemicals may generate toxic fumes when mixed.

If the unit uses Culligan Softner-gard® or other compounds containing sodium hydrosulfite, sodium bisulfite, or any other reducing agent, disconnect the device feeding the chemical(s) and manually regenerate the unit before sanitizing.

Do not use this procedure if the softener salt contains iron control additives.

1. Remove the brine tank cover.
2. Pour directly into the brine chamber 1/3 to 1/2 cup of common household bleach (5.25% sodium hypochlorite) for each cubic foot of resin in the tank.
3. Manually start recharge. Allow the unit to complete the recharge cycle automatically.

If tastes and odors return frequently, even after sanitization, a continuous chlorination system may be needed. Send a water sample to a qualified laboratory for bacterial analysis.
If you unexpectedly experience changes in your water, make these simple checks before calling your Culligan dealer. One of the following conditions may be the reason for your interruption of service.

**Important**
If any of the following conditions is found, the water softener should be manually regenerated according to instructions on page 37 after you have corrected the problem.

**Power Supply**
Check your power supply cord. Is it plugged fully into the electric outlet? Be certain that the outlet is not controlled by a wall switch which has been turned off. Plug in the transformer then reset conditioner to the correct time of day.

**Blown Fuse**
Check the house fuse or circuit breaker panel. Replace a blown-out fuse or reset an open circuit breaker.

**Power Failure**
Any interruption in your power supply or time change—such as daylight savings—will disrupt your softener’s regeneration schedule by causing the timer to run off-schedule. Reset the timer to the correct time of day.

**Bypass Valves**
Check to see if they are in the proper position. Cul-Flo-Valv® Bypass, if used, should be in the “Service” position (see page 47). If hand valves are used, see that inlet and outlet valve are opened and that the bypass valve is closed.

**No Water**
If you aren’t getting any water flow at all, make sure your water supply is working. Open a tap ahead of the conditioner (outside tap) to see if you have any water pressure. If you have water pressure, check the bypass valve. If it is in the Service position, put it into the bypass and call your Culligan dealer for service.

**Increased Usage**
Guests, family additions, new water-using appliances, etc., will result in more water usage and will require more capacity from your softener. You can reprogram your regeneration schedule by following the directions beginning on page 37. Call your Culligan dealer for advice and save a service call.
The controller display, as well as the Remote Display (if connected), may display the following errors.

1. When the controller identifies an error, it is programmed to attempt to correct the error without user input. If the problem persists, the HOME SCREEN displays PROBLEM FOUND. Press \( \checkmark \) to display the first error present.

2. Press \( \downarrow \) to display any additional errors present.

3. Press \( \checkmark \) and \( \uparrow \) to view action: CLEAR ERRORS, GO TO MENU, or EXIT. If you select CLEAR ERRORS, the controller checks the error status and attempts to clear the error. If the error still exists, the home screen displays PROBLEM FOUND. If the error no longer exists the screen displays SYSTEM OK.

4. Press \( \checkmark \) to select CLEAR ERRORS, GO TO MENU, or EXIT.

### Error Codes

<table>
<thead>
<tr>
<th>Error</th>
<th>Reason for Error</th>
<th>Comment/ Clearing Error Message</th>
</tr>
</thead>
<tbody>
<tr>
<td>Salt Bridging</td>
<td>Brine tank has low concentration of brine but still appears to have solid salt.</td>
<td>Use a tool to break up any salt bridge inside the brine tank.</td>
</tr>
<tr>
<td>No Remote Signal</td>
<td>Main board is not receiving a signal from the remote.</td>
<td>Remote is off, out of range or on a different channel from the main board. If interference is suspected, try moving the remote closer or switching to a different channel on both the main and remote units.</td>
</tr>
<tr>
<td>Motor Home Err</td>
<td>Motor did not move when it should. The control home position could not be found.</td>
<td>Contact your Culligan dealer.</td>
</tr>
<tr>
<td>Brine Blocked</td>
<td>The flow rate of brine or water to or from the brine tank is fully or partially blocked.</td>
<td>Check brine line for blockages or air leaks. Check eductor and eductor screen for blockages.</td>
</tr>
<tr>
<td>Replace Ext Filt</td>
<td>Total gallons through the secondary filter (i.e. “Big Blue” filter) has exceeded the specified capacity of the Big Blue.</td>
<td>Replace optional filter cartridge. Reset the external filter media life at Main Menu/ Accessories/ Ext. Filter menu</td>
</tr>
<tr>
<td>Check Brine Tank</td>
<td>Aqua-Sensor did not detect brine during the regeneration cycle.</td>
<td>Check brine tank and add salt if necessary. Check Z ratio of the Aqua-Sensor at Main Menu/ Advanced / Diagnostics/ Sensors</td>
</tr>
<tr>
<td>Call Culligan at xxxxxxxxxx</td>
<td>This message is displayed if an error has been detected that requires servicing and no modem is installed in the system.</td>
<td>Call the number shown. If possible, place this call using a phone that will allow you to see and enter changes to the main controller if required by the service technician during the call.</td>
</tr>
<tr>
<td>Pos Sensor Err</td>
<td>The motor is directed to run but no change in position is detected.</td>
<td>Check the motor using manual motor control and the position sensors using Main Menu/ Advanced/ Diagnostics Sensors</td>
</tr>
<tr>
<td>Few Days Salt</td>
<td>This is a prediction of the number of days until it will be necessary to add salt to the brine tank.</td>
<td>Salt can be added to the brine tank at any time. It is recommended that the brine tank be filled to approximately 2/3 full.</td>
</tr>
<tr>
<td>Low Salt Level</td>
<td>Salt level is low; less than 15 days of salt remaining.</td>
<td>Contact Culligan dealer for salt delivery or fill brine tank with salt.</td>
</tr>
<tr>
<td>Low Battery</td>
<td>Battery needs replacement.</td>
<td>Contact your Culligan dealer.</td>
</tr>
<tr>
<td>Brine Overfill</td>
<td>Contact your Culligan dealer.</td>
<td>Contact your Culligan dealer.</td>
</tr>
<tr>
<td>No Brine In Tank</td>
<td>Failed to refill brine tank. Refill restrictor plugged. Air in brine line causes float to slam shut.</td>
<td>Clean or replace refill restrictor. Verify all tubing connections are properly assembled.</td>
</tr>
<tr>
<td>Aqua Sens Probe</td>
<td>An Aqua-Sensor was “Installed” but main board detects the Aqua-Sensor is not connected.</td>
<td>Check connection of Aqua-Sensor to the main board.</td>
</tr>
</tbody>
</table>
Normally, all water except outside lines passes through the water softener. There are times when the water softener should be bypassed, using the Cul-Flo-Valv® Bypass, or a three-way bypass valve. You should bypass:

1. If lines to outside faucets do not bypass the water softener, and you do not want to waste softened water on lawn sprinkling or other outside uses.
2. If you are going away on vacation and do not want the unit to recharge.

**Bypass Valve**

In the back of Culligan water softener is a Cul-Flo-Valv® Bypass valve. To bypass the unit, turn the blue knob clockwise. To return to softened water service, turn the blue knob counter-clockwise.

**Bypassed**

To BYPASS, turn the blue knob clockwise (see directional arrow on end of knob) until the knob stops as shown in Figure 1. DO NOT OVERTIGHTEN!

**Softened Water**

To return to SERVICE, turn the blue knob counter-clockwise (see directional arrow on end of knob) until the knob stops as shown in Figure 2. DO NOT OVERTIGHTEN!
Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

NOTICE Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

Manufacturer: Culligan International Company
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA
(847) 430-2800

Product: Culligan High Efficiency 9” Water Softener with Soft-Minder® Meter

Testing Conditions & Results:
Flow Rate: 9.0 gpm @ 11 psi
Capacity: 17,854 grains @ 4.0 lb. salt
Pressure: 30–40 psi (2.1–2.8 kg/cm²)
Acidity: Non-Corrosive
Temperature: 68°F (20°C)
Efficiency Rated Dosage†: 4,463 gr/lb

Efficiency Rated Dosage†: 4,463 gr/lb

Softener Specifications:
Service Flow Rate: 9.0 gpm
Pressure Drop at Max. Flow Rate: 11 psi
Operating Temp. Range: 33-125°F (0.6–51.7°C)
Max. Drain Flow Rate: 2.5 gpm
Working Press. Range: 20–120 psi (1.4–8.5 kg/cm²)
Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)

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<tr>
<th>Name of Substance</th>
<th>USEPA Max. Contaminant Level</th>
<th>pH</th>
<th>Flow Rate</th>
<th>Pressure</th>
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<tr>
<td>Barium</td>
<td>2.0 mg/L</td>
<td>7.5 + 0.5</td>
<td>9.0 gpm</td>
<td>11 (psig)</td>
</tr>
<tr>
<td>Radium 226/228</td>
<td>5 pCi/L</td>
<td>7.5 + 0.5</td>
<td>9.0 gpm</td>
<td>11 (psig)</td>
</tr>
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</table>

This system is certified for barium and radium 226/228 reduction based on hardness reduction. It is recommended you test your water every 6 months to ensure the system is performing properly and that hardness, and therefore barium and radium 226/228, are being reduced. Hardness test strips have been included. Additional strips are available from your local Culligan dealer.

The Culligan High Efficiency Series 9” Water Softeners with Soft-Minder® Meter are tested and certified by WQA against NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium) and barium/radium 226/228 as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) (477 grams of total hardness exchange per kilogram of salt), and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

Culligan water softeners are designed to work with any salt of good quality, although it is recommended that you ask your local Culligan Man for his suggestion on the best type and grade of salt to use in this softener.

NOTICE This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is only valid at the 4lb. salt dosage and maximum service flow rate for 9” models.
Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It's because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

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**Manufacturer:** Culligan International Company  
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA  
(847) 430-2800

**Product:** Culligan High Efficiency 9" Water Softener with Aqua-Sensor® Sensing Device

**Testing Conditions & Results:**
- **Flow Rate:** 9.0 gpm @ 11 psi  
  Capacity: 17,854 grains @ 4.0 lb. salt
- **Pressure:** 30–40 psi (2.1–2.8 kg/cm²)  
  Capacity: 27,108 grains @ 8.0 lb. salt
- **Acidity:** Non-Corrosive  
  Capacity: 31,736 grains @ 12.0 lb. salt
- **Temperature:** 68°F (20°C)  
  pH: 7.6
- **Efficiency Rated Dosage†:** 4,463 gr/lb

**Softener Specifications:**
- **Service Flow Rate:** 9.0 gpm
- **Pressure Drop at Max. Flow Rate:** 11 psi
- **Operating Temp. Range:** 33-125°F (0.6–51.7°C)
- **Max. Drain Flow Rate:** 2.5 gpm
- **Working Press. Range:** 20–120 psi (1.4–8.5 kg/cm²)  
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The Culligan High Efficiency 9" Water Softeners with Aqua-Sensor® Sensing Device are tested and certified by WQA against NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium) and barium/radium 226/228 as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) [477 grams of total hardness exchange per kilogram of salt], and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

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Manufacturer: Culligan International Company
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA
(847) 430-2800

Product: Culligan High Efficiency 10" Water Softener with Soft-Minder® Meter

Testing Conditions & Results:
Flow Rate: 9.4 gpm @ 12 psi  Capacity: 26,781 grains @ 6.0 lb. salt
Pressure: 30–40 psi (2.1–2.8 kg/cm²)  40,662 grains @ 12.0 lb. salt
Acidity: Non-Corrosive  47,604 grains @ 18.0 lb. salt
Temperature: 68°F (20°C)  pH: 7.6
Efficiency Rated Dosage†: 4,463 gr/lb

Softener Specifications:
Service Flow Rate: 9.4 gpm  Pressure Drop at Max. Flow Rate: 12 psi
Operating Temp. Range: 33-125°F (0.6–51.7°C)  Max. Drain Flow Rate: 2.0 gpm
Working Press. Range: 20–120 psi (1.4–8.5 kg/cm²)  Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)

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The Culligan High Efficiency Series 10" Water Softeners with Soft-Minder® Meter are tested and certified by WQA against NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium) and barium/radium 226/228 as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenrator brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) (477 grams of total hardness exchange per kilogram of salt), and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

Culligan water softeners are designed to work with any salt of good quality, although it is recommended that you ask your local Culligan Man for his suggestion on the best type and grade of salt to use in this softener.

NOTICE This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is only valid at the 6 lb. salt dosage and maximum service flow rate for 10" models.
Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

**NOTICE** Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

Manufacturer: Culligan International Company  
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA  
(847) 430-2800

Product: Culligan High Efficiency 10" Water Softener with Aqua-Sensor® Sensing Device

**Testing Conditions & Results:**

- **Flow Rate:** 9.4 gpm @ 12 psi  
  Capacity: 26,781 grains @ 6.0 lb. salt
- **Pressure:** 30–40 psi (2.1–2.8 kg/cm²)  
  Capacity: 40,662 grains @ 12.0 lb. salt
- **Acidity:** Non-Corrosive  
  Capacity: 47,604 grains @ 18.0 lb. salt
- **Temperature:** 68°F (20°C)  
  pH: 7.6
- **Efficiency Rated Dosage†:** 4,463 gr/lb

**Softener Specifications:**

- **Service Flow Rate:** 9.4 gpm
- **Pressure Drop at Max. Flow Rate:** 12 psi
- **Operating Temp. Range:** 33-125°F (0.6–51.7°C)
- **Max. Drain Flow Rate:** 2.0 gpm
- **Working Press. Range:** 20–120 psi (1.4–8.5 kg/cm²)  
  Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)

<table>
<thead>
<tr>
<th>Name of Substance</th>
<th>USEPA Max. Contaminant Level</th>
<th>pH</th>
<th>Flow Rate</th>
<th>Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Barium</td>
<td>2.0 mg/L</td>
<td>7.5 + 0.5</td>
<td>9.4 gpm</td>
<td>12 [psig]</td>
</tr>
<tr>
<td>Radium 226/228</td>
<td>5 pCi/L</td>
<td>7.5 + 0.5</td>
<td>9.4 gpm</td>
<td>12 [psig]</td>
</tr>
</tbody>
</table>

This system is certified for barium and radium 226/228 reduction based on hardness reduction. It is recommended you test your water every 6 months to ensure the system is performing properly and that hardness, and therefore barium and radium 226/228, are being reduced. Hardness test strips have been included. Additional strips are available from your local Culligan dealer.

The Culligan High Efficiency 10" Water Softeners with Aqua-Sensor® Sensing Device are tested and certified by WQA against NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium) and barium/radium 226/228 as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) [477 grams of total hardness exchange per kilogram of salt], and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

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**NOTICE** This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is only valid at the 6lb. salt dosage and maximum service flow rate for 10" models.
Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

**NOTICE** Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

Manufacturer: Culligan International Company  
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA  
(847) 430-2800

Product: Culligan High Efficiency 12” Water Softener with Soft-Minder® Meter

**Testing Conditions & Results:**

<table>
<thead>
<tr>
<th>Test Condition</th>
<th>Capacity</th>
<th>Flow Rate</th>
<th>Pressure</th>
<th>pH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flow Rate: 10.0 gpm @ 10 psi</td>
<td>31,352 grains @ 7.0 lb. salt</td>
<td>10 (psig)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pressure: 30–40 psi (2.1–2.8 kg/cm²)</td>
<td>48,458 grains @ 16.0 lb. salt</td>
<td>7.6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acidity: Non-Corrosive</td>
<td>59,267 grains @ 24.0 lb. salt</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Temperature: 68°F (20°C)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Efficiency Rated Dosage:** 4,479 gr/lb

**Softener Specifications:**

- Service Flow Rate: 10.0 gpm
- Pressure Drop at Max. Flow Rate: 10 psi (71 kPa)
- Operating Temp. Range: 33-125°F (0.6–51.7°C)
- Max. Drain Flow Rate: 3.0 gpm
- Working Press. Range: 20–120 psi (1.4–8.5 kg/cm²)
- Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)

<table>
<thead>
<tr>
<th>Name of Substance</th>
<th>USEPA Max. Contaminant Level</th>
<th>Flow Rate</th>
<th>Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Barium</td>
<td>2.0 mg/L</td>
<td>10.0 gpm</td>
<td>10 (psig)</td>
</tr>
<tr>
<td>Radium 226/228</td>
<td>5 pCi/L</td>
<td>10.0 gpm</td>
<td>10 (psig)</td>
</tr>
</tbody>
</table>

This system is certified for barium and radium 226/228 reduction based on hardness reduction. It is recommended you test your water every 6 months to ensure the system is performing properly and that hardness, and therefore barium and radium 226/228, are being reduced. Hardness test strips have been included. Additional strips are available from your local Culligan dealer.

The Culligan High Efficiency Series 12” Water Softeners with Soft-Minder® Meter are tested and certified by WQA against NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium) and barium/radium 226/228 as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

Culligan water softeners are designed to work with any salt of good quality, although it is recommended that you ask your local Culligan Man for his suggestion on the best type and grade of salt to use in this softener.

**NOTICE** This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is only valid at the 8 lb. salt dosage and maximum service flow rate for 12” models.
Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

**NOTICE** Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

Manufacturer: Culligan International Company  
9399 W. Higgins Rd., Suite 1100, Rosemont, IL  60018 USA  
(847) 430-2800

Product: Culligan High Efficiency 12” Water Softener with Aqua-Sensor® Sensing Device

**Testing Conditions & Results:**

- **Flow Rate:** 10.0 gpm @ 10 psi  
  Capacity: 31,352 grains @ 7.0 lb. salt
- **Pressure:** 30–40 psi (2.1–2.8 kg/cm²)  
  Capacity: 48,458 grains @ 16.0 lb. salt
- **Acidity:** Non-Corrosive  
  Capacity: 59,267 grains @ 24.0 lb. salt
- **Temperature:** 68°F (20°C)  
  pH: 7.6
- **Efficiency Rated Dosage†:** 4,479 gr/lb

**Softener Specifications:**

- **Service Flow Rate:** 10.0 gpm
- **Pressure Drop at Max. Flow Rate:** 10 psi (71 kPa)
- **Operating Temp. Range:** 33–125°F (0.6–51.7°C)  
  Max. Drain Flow Rate: 3.0 gpm
- **Working Press. Range:** 20–120 psi (1.4–8.5 kg/cm²)  
  Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)

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<th>pH</th>
<th>Flow Rate</th>
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</thead>
<tbody>
<tr>
<td>Barium</td>
<td>2.0 mg/L</td>
<td>7.5 + 0.5</td>
<td>10.0 gpm</td>
<td>10 (psig)</td>
</tr>
<tr>
<td>Radium 226/228</td>
<td>5 pCi/L</td>
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The Culligan High Efficiency 12” Water Softeners with Aqua-Sensor® Sensing Device are tested and certified by WQA against NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium) and barium/radium 226/228 as verified and substantiated by test data. An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) (477 grams of total hardness exchange per kilogram of salt), and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

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**NOTICE** This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is only valid at the 8 lb. salt dosage and maximum service flow rate for 12” models.
Culligan High Efficiency 14” Water Softener with Soft-Minder® Meter

Performance Data Sheet

Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

NOTICE Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

Manufacturer: Culligan International Company
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA
(847) 430-2800

Product: Culligan High Efficiency 14” Water Softener with Soft-Minder® Meter

Testing Conditions & Results:
Flow Rate: 10.6 gpm @ 11 psi  Capacity: 51,726 grains @ 12.0 lb. salt
Pressure: 30–40 psi (2.1–2.8 kg/cm²)  Capacity: 75,582 grains @ 24.0 lb. salt
Acidity: Non-Corrosive  Capacity: 88,549 grains @ 36.0 lb. salt
Temperature: 68°F (20°C)  pH: 7.6

Efficiency Rated Dosage†: 4,310 gr/lb

Softener Specifications:
Service Flow Rate: 10.6 gpm
Operating Temp. Range: 33–125°F (0.6–51.7°C)
Max. Drain Flow Rate: 2.5 gpm
Working Press. Range: 20–120 psi (1.4–8.5 kg/cm²)
Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)

<table>
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<tr>
<th>Name of Substance</th>
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<th>Flow Rate</th>
<th>Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Barium</td>
<td>2.0 mg/L</td>
<td>7.5 + 0.5</td>
<td>10.6 gpm</td>
<td>11 (psig)</td>
</tr>
<tr>
<td>Radium 226/228</td>
<td>5 pCi/L</td>
<td>7.5 + 0.5</td>
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This system is certified for barium and radium 226/228 reduction based on hardness reduction. It is recommended you test your water every 6 months to ensure the system is performing properly and that hardness, and therefore barium and radium 226/228, are being reduced. Hardness test strips have been included. Additional strips are available from your local Culligan dealer.

The Culligan High Efficiency Series 14” Water Softeners with Soft-Minder® Meter are tested and certified by WQA against NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium) and barium/radium 226/228 as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) [477 grams of total hardness exchange per kilogram of salt], and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

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NOTICE Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

Manufacturer: Culligan International Company
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA
(847) 430-2800

Product: Culligan High Efficiency 14” Water Softener with Aqua-Sensor® Sensing Device

Testing Conditions & Results:
Flow Rate: 10.6 gpm @ 11 psi Capacity: 51,726 grains @ 12.0 lb. salt
Pressure: 30–40 psi (2.1–2.8 kg/cm²) 75,582 grains @ 24.0 lb. salt
Acidity: Non-Corrosive 88,549 grains @ 36.0 lb. salt
Temperature: 68°F (20°C) pH: 7.6
Efficiency Rated Dosage†: 4,310 gr/lb

Softener Specifications:
Service Flow Rate: 10.6 gpm Pressure Drop at Max. Flow Rate: 11 psig
Operating Temp. Range: 33-125°F (0.6–51.7°C) Max. Drain Flow Rate: 2.5 gpm
Working Press. Range: 20–120 psi (1.4–8.5 kg/cm²) Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)

<table>
<thead>
<tr>
<th>Name of Substance</th>
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<th>pH</th>
<th>Flow Rate</th>
<th>Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Barium</td>
<td>2.0 mg/L</td>
<td>7.5 + 0.5</td>
<td>10.6 gpm</td>
<td>11 (psig)</td>
</tr>
<tr>
<td>Radium 226/228</td>
<td>5 pCi/L</td>
<td>7.5 + 0.5</td>
<td>10.6 gpm</td>
<td>11 (psig)</td>
</tr>
</tbody>
</table>

This system is certified for barium and radium 226/228 reduction based on hardness reduction. It is recommended you test your water every 6 months to ensure the system is performing properly and that hardness, and therefore barium and radium 226/228, are being reduced. Hardness test strips have been included. Additional strips are available from your local Culligan dealer.

The Culligan High Efficiency 14” Water Softeners with Aqua-Sensor® Sensing Device are tested and certified by WQA against NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium) and barium/radium 226/228 as verified and substantiated by test data.

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Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

Culligan water softeners are designed to work with any salt of good quality, although it is recommended that you ask your local Culligan Man for his suggestion on the best type and grade of salt to use in this softener.

NOTICE This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is only valid at the 12lb. salt dosage and maximum service flow rate for 14” models.
Culligan High Efficiency Municipal 9” Water Softener

Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

NOTICE Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

Manufacturer: Culligan International Company
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA
(847) 430-2800

Product: Culligan High Efficiency Municipal 9” Water Softener

Testing Conditions & Results:
Flow Rate: 9.0 gpm @ 11 psi Capacity: 17,119 grains @ 4.0 lb. salt
Pressure: 30–40 psi (2.1–2.8 kg/cm2) 25,232 grains @ 8.0 lb. salt
Acidity: Non-Corrosive 27,806 grains @ 12.0 lb. salt
Temperature: 68°F (20°C) pH: 7.6
Efficiency Rated Dosage†: 4,280 gr/lb Chlorine Taste and Odor Capacity: 300,000 gallons

Softener Specifications:
Service Flow Rate: 9.0 gpm Pressure Drop at Max. Flow Rate: 12 psi
Operating Temp. Range: 33-125°F (0.6–51.7°C) Max. Drain Flow Rate: 2.6 gpm
Working Press. Range: 20–120 psi (1.4–8.5 kg/cm2) Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm2)

Substance Reduction
While testing was performed under standard laboratory conditions, actual performance may vary.

<table>
<thead>
<tr>
<th>Substance</th>
<th>Influent Challenge Concentration</th>
<th>Reduction Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorine</td>
<td>2.0 mg/L ±10%</td>
<td>≥50%</td>
</tr>
<tr>
<td>Particulate, Class V particles 30 to &lt;50 µm</td>
<td>At least 1,000 particles/mL</td>
<td>≥85%</td>
</tr>
</tbody>
</table>

The Culligan HE Municipal 9” Water Softener is tested and certified by WQA against ORD0902, CSA B483.1, and NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium), and NSF/ANSI Standard 42 for the effective reduction of Chlorine Taste and Odor, as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) (477 grams of total hardness exchange per kilogram of salt), and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

Culligan water softeners are designed to work with any salt of good quality, although it is recommended that you ask your local Culligan Man for his suggestion on the best type and grade of salt to use in this softener.

NOTICE This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is valid only at the 4lb. salt dosage and 9.0 gpm flow rate for 9” models.
Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

**NOTICE** Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

**Manufacturer:** Culligan International Company
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA
(847) 430-2800

**Product:** Culligan High Efficiency Municipal 10" Water Softener

**Testing Conditions & Results:**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flow Rate</td>
<td>9.4 gpm @ 11 psi</td>
</tr>
<tr>
<td>Capacity</td>
<td>21,399 grains @ 5.0 lb. salt</td>
</tr>
<tr>
<td>Pressure</td>
<td>30–40 psi (2.1–2.8 kg/cm²)</td>
</tr>
<tr>
<td>Acidity</td>
<td>Non-Corrosive</td>
</tr>
<tr>
<td>Temperature</td>
<td>68°F (20°C)</td>
</tr>
<tr>
<td>Efficiency Rated Dosage†</td>
<td>4,280 gr/lb</td>
</tr>
<tr>
<td>Chlorine Taste and Odor Capacity</td>
<td>339,000 gallons</td>
</tr>
<tr>
<td>Temperature</td>
<td>68°F (20°C)</td>
</tr>
<tr>
<td>pH</td>
<td>7.6</td>
</tr>
</tbody>
</table>

**Softener Specifications:**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Service Flow Rate</td>
<td>9.4 gpm</td>
</tr>
<tr>
<td>Pressure Drop at Max. Flow Rate</td>
<td>11 psi</td>
</tr>
<tr>
<td>Operating Temp. Range</td>
<td>33-125°F (0.6–51.7°C)</td>
</tr>
<tr>
<td>Max. Drain Flow Rate</td>
<td>2.6 gpm</td>
</tr>
<tr>
<td>Working Press. Range</td>
<td>20–120 psi (1.4–8.5 kg/cm²)</td>
</tr>
<tr>
<td>Oper. Press. Range (Canada)</td>
<td>20–90 psi (1.4–6.3 kg/cm²)</td>
</tr>
</tbody>
</table>

**Substance Reduction**

While testing was performed under standard laboratory conditions, actual performance may vary.

<table>
<thead>
<tr>
<th>Substance</th>
<th>Influent Challenge Concentration</th>
<th>Reduction Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorine</td>
<td>2.0 mg/L ±10%</td>
<td>≥50%</td>
</tr>
<tr>
<td>Particulate, Class V</td>
<td>At least 1,000 particles/mL</td>
<td>≥85%</td>
</tr>
<tr>
<td>particles 30 to &lt;50 µm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The Culligan HE Municipal 10" Water Softener is tested and certified by WQA against ORD0902, CSA B483.1, and NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium), and NSF/ANSI Standard 42 for the effective reduction of Chlorine Taste and Odor, as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) (477 grams of total hardness exchange per kilogram of salt), and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

Culligan water softeners are designed to work with any salt of good quality, although it is recommended that you ask your local Culligan Man for his suggestion on the best type and grade of salt to use in this softener.

**NOTICE** This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is valid only at the 5 lb. salt dosage and 9.4 gpm flow rate for 10" models.
Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

**NOTICE**  Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

**Manufacturer:**  Culligan International Company
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA
(847) 430-2800

**Product:**  Culligan High Efficiency Municipal 12” Water Softener

**Testing Conditions & Results:**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Condition</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flow Rate</td>
<td>10.0 gpm @ 11 psi</td>
<td>Capacity: 29,062 grains @ 7.0 lb. salt</td>
</tr>
<tr>
<td>Pressure</td>
<td>30–40 psi (2.1–2.8 kg/cm²)</td>
<td>43,990 grains @ 18.0 lb. salt</td>
</tr>
<tr>
<td>Acidity</td>
<td>Non-Corrosive</td>
<td>49,343 grains @ 30.0 lb. salt</td>
</tr>
<tr>
<td>Temperature</td>
<td>68°F (20°C)</td>
<td>pH: 7.6</td>
</tr>
<tr>
<td>Efficiency Rated Dosage†</td>
<td>4,152 gr/lb</td>
<td>Chlorine Taste and Odor Capacity: 621,000 gallons</td>
</tr>
<tr>
<td>Pressure Drop at Max. Flow Rate</td>
<td>11 psi</td>
<td>Pressure Drop at Max. Flow Rate: 11 psi</td>
</tr>
<tr>
<td>Max. Drain Flow Rate</td>
<td>3.2 gpm</td>
<td>Max. Drain Flow Rate: 3.2 gpm</td>
</tr>
<tr>
<td>Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Softener Specifications:**

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Service Flow Rate</td>
<td>10.0 gpm</td>
</tr>
<tr>
<td>Operating Temp. Range</td>
<td>33-125°F (0.6–51.7°C)</td>
</tr>
<tr>
<td>Working Press. Range</td>
<td>20–120 psi (1.4–8.5 kg/cm²)</td>
</tr>
<tr>
<td>Max. Drain Flow Rate</td>
<td>3.2 gpm</td>
</tr>
<tr>
<td>Oper. Press. Range</td>
<td>20–90 psi (1.4–6.3 kg/cm²)</td>
</tr>
</tbody>
</table>

**Substance Reduction**

While testing was performed under standard laboratory conditions, actual performance may vary.

<table>
<thead>
<tr>
<th>Substance</th>
<th>Influent Challenge Concentration</th>
<th>Reduction Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorine</td>
<td>2.0 mg/L ±10%</td>
<td>≥50%</td>
</tr>
<tr>
<td>Particulate, Class V particles 30 to &lt;50 µm</td>
<td>At least 1,000 particles/mL</td>
<td>≥85%</td>
</tr>
</tbody>
</table>

The Culligan HE Municipal 12” Water Softener is tested and certified by WQA against ORD0902, CSA B483.1, and NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium), and NSF/ANSI Standard 42 for the effective reduction of Chlorine Taste and Odor, as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) (4.77 grams of total hardness exchange per kilogram of salt), and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener’s capacity.

Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

Culligan water softeners are designed to work with any salt of good quality, although it is recommended that you ask your local Culligan Man for his suggestion on the best type and grade of salt to use in this softener.

**NOTICE**  This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is valid only at the 7 lb. salt dosage and 10.0 gpm flow rate for 12” models.
Culligan knows the more informed you are about your water treatment systems, the more confident you will be about its performance. It’s because of this and more than seventy years of commitment to customer satisfaction that Culligan is providing this Performance Data Sheet to its customers.

**NOTICE** Read this Performance Data Sheet and compare the capabilities of this unit with your actual water treatment needs. It is recommended that before purchasing a water treatment unit, you have your water supply tested to determine your actual water treatment needs.

**Manufacturer:** Culligan International Company  
9399 W. Higgins Rd., Suite 1100, Rosemont, IL 60018 USA  
(847) 430-2800

**Product:** Culligan High Efficiency Municipal 14" Water Softener

**Testing Conditions & Results:**
- Flow Rate: 10.6 gpm @ 11 psi  
  Capacity: 39,118 grains @ 9.0 lb. salt
- Pressure: 30–40 psi (2.1–2.8 kg/cm2)  
  Capacity: 59,297 grains @ 18.0 lb. salt
- Acidity: Non-Corrosive  
  Capacity: 71,448 grains @ 28.0 lb. salt
- Temperature: 68°F (20°C)  
  pH: 7.6
- Efficiency Rated Dosage†: 4,346 gr/lb  
  Chlorine Taste and Odor Capacity: 935,000 gallons

**Softener Specifications:**
- Service Flow Rate: 10.6 gpm  
- Pressure Drop at Max. Flow Rate: 11 psi
- Operating Temp. Range: 33–125°F (0.6–51.7°C)  
  Max. Drain Flow Rate: 6.2 gpm
- Working Press. Range: 20–120 psi (1.4–8.5 kg/cm²)  
  Oper. Press. Range (Canada): 20–90 psi (1.4–6.3 kg/cm²)

**Substance Reduction**
While testing was performed under standard laboratory conditions, actual performance may vary.

<table>
<thead>
<tr>
<th>Substance</th>
<th>Influent Challenge Concentration</th>
<th>Reduction Requirement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chlorine</td>
<td>2.0 mg/L ±10%</td>
<td>≥50%</td>
</tr>
<tr>
<td>Particulate, Class V</td>
<td>At least 1,000 particles/mL</td>
<td>≥85%</td>
</tr>
<tr>
<td>particles 30 to &lt;50 µm</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

The Culligan HE Municipal 14" Water Softener is tested and certified by WQA against ORD0902, CSA B483.1, and NSF/ANSI Standard 44 for the effective reduction of hardness (calcium and magnesium), and NSF/ANSI Standard 42 for the effective reduction of Chlorine Taste and Odor, as verified and substantiated by test data.

An efficiency rated water softener is a DIR softener which also complies with specific performance specifications intended to minimize the amount of regenerant brine and water used in its operation. Efficiency rated water softeners shall have a rated salt efficiency of not less than 3350 grains of total hardness exchange per pound of salt (based on NaCl equivalency) (477 grams of total hardness exchange per kilogram of salt), and shall not deliver more salt than its listed rating. The efficiency is measured by a laboratory test described in NSF/ANSI 44. The test represents the maximum possible efficiency the system can achieve. Operational efficiency is the actual efficiency achieved after the system has been installed. It is typically less than the efficiency due to individual application factors including water hardness, water usage, and other contaminants that reduce the softener's capacity.

Refer to the Specifications, Familiarization and Warranty section of this Owner’s Guide for more specific product information. To avoid contamination from improper handling and installation, your system should only be installed and serviced by your Culligan Man. Performance will vary based on local water conditions. The substances reduced by this system are not necessarily in your water.

Culligan water softeners are designed to work with any salt of good quality, although it is recommended that you ask your local Culligan Man for his suggestion on the best type and grade of salt to use in this softener.

**NOTICE** This softener is not intended to be used for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

†The efficiency rated dosage is valid only at the 9 lb. salt dosage and 10.6 gpm flow rate for 14” models.
State of California  
Department of Public Health  
Water Treatment Device  
Certificate Number  
10-2044  
Date Issued: August 2, 2010

<table>
<thead>
<tr>
<th>Trademark/Model Designation</th>
<th>Replacement Elements</th>
</tr>
</thead>
<tbody>
<tr>
<td>High Efficiency 9” Aqua-Sensor</td>
<td></td>
</tr>
<tr>
<td>9” Soft-Minder Meter</td>
<td></td>
</tr>
<tr>
<td>Upflow 9” Soft-Minder Meter</td>
<td></td>
</tr>
<tr>
<td>Upflow 9” Aqua-Sensor</td>
<td></td>
</tr>
</tbody>
</table>

Manufacturer: Culligan International

The water treatment device(s) listed on this certificate have met the testing requirements pursuant to Section 116830 of the Health and Safety Code for the following health related contaminants:

- **Microbiological Contaminants and Turbidity**: Barium
- **Inorganic/Radiological Contaminants**: Radium
- **Organic Contaminants**: 

Rated Service Capacity: 9 gpm  
Rated Service Flow: 9 gpm

Do not use where water is microbiologically unsafe or with water of unknown quality, except that systems certified for cyst reduction may be used on disinfected waters that may contain filterable cysts.
State of California  
Department of Public Health  
Water Treatment Device  
Certificate Number  
10-2043  
Date Issued: August 2, 2010

<table>
<thead>
<tr>
<th>Trademark/Model Designation</th>
<th>Replacement Elements</th>
</tr>
</thead>
<tbody>
<tr>
<td>High Efficiency: 10” Aqua-Sensor</td>
<td></td>
</tr>
<tr>
<td>10” Soft-Minder Meter</td>
<td></td>
</tr>
<tr>
<td>Upflow 10” Soft-Minder Meter</td>
<td></td>
</tr>
<tr>
<td>Upflow 10” Aqua-Sensor</td>
<td></td>
</tr>
</tbody>
</table>

Manufacturer: Culligan International

The water treatment device(s) listed on this certificate have met the testing requirements pursuant to Section 116830 of the Health and Safety Code for the following health related contaminants:

- Microbiological Contaminants and Turbidity
- Inorganic/Radiological Contaminants: Barium, Radium
- Organic Contaminants

Rated Service Capacity: 9.4 gpm  
Rated Service Flow: 9.4 gpm

Do not use where water is microbiologically unsafe or with water of unknown quality, except that systems certified for cyst reduction may be used on disinfected waters that may contain filterable cysts.
## California Department of Public Health

### Water Treatment Device Certificate

**Certificate Number:** 10-2046  
**Date Issued:** August 2, 2010

**Trademark/Model Designation**  
- High Efficiency 12" Aqua-Sensor
- High Efficiency 12" Soft-Minder Meter

**Manufacturer:** Culligan International

<table>
<thead>
<tr>
<th>Trademark/Model Designation</th>
<th>Replacement Elements</th>
</tr>
</thead>
<tbody>
<tr>
<td>High Efficiency 12&quot; Aqua-Sensor</td>
<td></td>
</tr>
<tr>
<td>High Efficiency 12&quot; Soft-Minder Meter</td>
<td></td>
</tr>
</tbody>
</table>

The water treatment device(s) listed on this certificate have met the testing requirements pursuant to Section 116830 of the Health and Safety Code for the following health related contaminants:

- **Inorganic/Radiological Contaminants:** Barium, Radium
- **Organic Contaminants:**
- **Microbiological Contaminants and Turbidity:**

**Rated Service Capacity:** 10 gpm

**Rated Service Flow:**

Do not use where water is microbiologically unsafe or with water of unknown quality, except that systems certified for cyst reduction may be used on disinfected waters that may contain filterable cysts.
State of California  
Department of Public Health  

Water Treatment Device  
Certificate Number  
10-2045  

Date Issued:  August 2, 2010  

Trademark/Model Designation  
Replacement Elements  
High Efficiency 14” Aqua-Sensor  
High Efficiency 14” Soft-Minder Meter  

Manufacturer:  Culligan International  

The water treatment device(s) listed on this certificate have met the testing requirements pursuant to Section 116830 of the Health and Safety Code for the following health related contaminants:  

Microbiological Contaminants and Turbidity  
Inorganic/Radiological Contaminants  

Organic Contaminants  
Barium  
Radium  

Rated Service Capacity:  10.6 gpm  
Rated Service Flow:  10.6 gpm  

Do not use where water is microbiologically unsafe or with water of unknown quality, except that systems certified for cyst reduction may be used on disinfected waters that may contain filterable cysts.
It is advisable to have the salesperson or installer fill in the information below for your future reference. If this has not been done, please ask for it, as it is necessary if you contact your dealer.

**Identification**

<table>
<thead>
<tr>
<th>Model Name</th>
<th>Catalog No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control Model No.</td>
<td>Control Serial No.</td>
</tr>
<tr>
<td>Date of Installation</td>
<td>Tank Serial No.</td>
</tr>
</tbody>
</table>

**Settings**

<table>
<thead>
<tr>
<th>Time of Recharge: a.m. / p.m.</th>
<th>Regeneration Interval days</th>
</tr>
</thead>
<tbody>
<tr>
<td>Number of people in household</td>
<td>Tank Size inches</td>
</tr>
</tbody>
</table>

**Water Analysis**

<table>
<thead>
<tr>
<th>Total Hardness (gpg)</th>
<th>Total Iron (ppm)</th>
<th>pH (acidity)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Other</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Other</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Other</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Sensor Board should be attached with wires pointing up (as shown above).

Position Motor Connector (red wire)- plus
Position Connector (black wire)- minus

Flower Meter
Black Wire
Green Wire
Red Wire
Empty

Electrical Schematic
<table>
<thead>
<tr>
<th>Item</th>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>010203111</td>
<td>HE Control Valve, Dowflow, Complete</td>
</tr>
<tr>
<td>1</td>
<td>01023115</td>
<td>HE Control Valve, Upflow, Complete</td>
</tr>
<tr>
<td>2</td>
<td>010203020</td>
<td>Valve Body</td>
</tr>
<tr>
<td>4</td>
<td>01020440</td>
<td>Gear Box Assembly, Dowflow</td>
</tr>
<tr>
<td>5</td>
<td>01020240</td>
<td>Gearmotor</td>
</tr>
<tr>
<td>7</td>
<td>01020240</td>
<td>Gearmotor</td>
</tr>
<tr>
<td>8</td>
<td>P1020415</td>
<td>Retainer, Gearmotor, 10ea/Kit</td>
</tr>
<tr>
<td>9</td>
<td>P1020433</td>
<td>Wire Harness w/ Optical Sensor</td>
</tr>
<tr>
<td>10</td>
<td>P1020517</td>
<td>Optical Sensor Screw, 10ea/Kit</td>
</tr>
<tr>
<td>11</td>
<td>P1020289</td>
<td>Dial-a-Softness Knob, 10ea/Kit</td>
</tr>
<tr>
<td>12</td>
<td>P1020427</td>
<td>Dial-a-Softness Locking Plug, 10ea/Kit</td>
</tr>
<tr>
<td>13</td>
<td>P04040268</td>
<td>O-Ring, Brine &amp; Drain Elbow, 10ea/Kit</td>
</tr>
<tr>
<td>14</td>
<td>P1020487</td>
<td>Eductor Plug Assembly w/ O-Rings, 10ea/Kit</td>
</tr>
<tr>
<td>15</td>
<td>P1020290</td>
<td>Eductor Plug Retainer, 10ea/Kit</td>
</tr>
<tr>
<td>16</td>
<td>P1020424</td>
<td>Eductor Throat O-ring, Large, 10ea/Kit</td>
</tr>
<tr>
<td>17</td>
<td>P1020428</td>
<td>Eductor Throat O-ring, Small, 10ea/Kit</td>
</tr>
<tr>
<td>18</td>
<td>P1023051</td>
<td>Dial-a-Softness Locking Plug Retainer</td>
</tr>
<tr>
<td>19</td>
<td>P1023051</td>
<td>Dial-a-Softness Locking Plug Retainer</td>
</tr>
<tr>
<td>20</td>
<td>P1023021</td>
<td>Drain Elbow Assembly, 10ea/Kit</td>
</tr>
<tr>
<td>23</td>
<td>01023014</td>
<td>Power Cord</td>
</tr>
<tr>
<td>24</td>
<td>P0331635</td>
<td>Backwash Flow Control, #2 Brown (9&quot; &amp; 10&quot; Tanks), 10ea/Kit</td>
</tr>
<tr>
<td>25</td>
<td>P0331636</td>
<td>Backwash Flow Control, #3 Green (12&quot; Tanks), 10ea/Kit</td>
</tr>
<tr>
<td>26</td>
<td>P0401031</td>
<td>Backwash Flow Control, Black (14&quot; Tanks), 10ea/Kit</td>
</tr>
<tr>
<td>27</td>
<td>P1020306</td>
<td>Control Valve Cover</td>
</tr>
<tr>
<td>28</td>
<td>P0318383</td>
<td>Enclosure Screw, 10ea/Kit</td>
</tr>
<tr>
<td>29</td>
<td>P1023122</td>
<td>Retainer for Enclosure Screw, 10ea/Kit</td>
</tr>
<tr>
<td>31</td>
<td>P1000372</td>
<td>Strain Relief Fitting, 10ea/Kit</td>
</tr>
<tr>
<td>32</td>
<td>P10006498</td>
<td>Plug, 10ea/Kit</td>
</tr>
<tr>
<td>33</td>
<td>P1021462</td>
<td>O-Ring, Eductor Plug Assembly, Large, 10ea/Kit</td>
</tr>
<tr>
<td>34</td>
<td>P1020424</td>
<td>O-Ring, Eductor Plug Assembly, Small, 10ea/Kit</td>
</tr>
<tr>
<td>35</td>
<td>P1020431</td>
<td>Main Piston O-ring, 25ea/Kit</td>
</tr>
<tr>
<td>36</td>
<td>P1020430</td>
<td>Main Piston Quad Ring, 25ea/Kit</td>
</tr>
<tr>
<td>37</td>
<td>P1013959</td>
<td>Tank Adapter Assy, 1&quot; valve to tank less O-Rings</td>
</tr>
<tr>
<td>38</td>
<td>P1020431</td>
<td>Main Piston O-ring, 25ea/Kit</td>
</tr>
<tr>
<td>39</td>
<td>P1020430</td>
<td>Main Piston Quad Ring, 25ea/Kit</td>
</tr>
<tr>
<td>40</td>
<td>P1013959</td>
<td>Tank Adapter, 1&quot; Valve</td>
</tr>
<tr>
<td>41</td>
<td>P1020431</td>
<td>Main Piston O-ring, 25ea/Kit</td>
</tr>
<tr>
<td>42</td>
<td>P1020430</td>
<td>Main Piston Quad Ring, 25ea/Kit</td>
</tr>
<tr>
<td>43</td>
<td>P1013959</td>
<td>Tank Clamp, 1&quot; Valve</td>
</tr>
<tr>
<td>45</td>
<td>P1020603</td>
<td>Eductor Throat O-ring, Large, 10ea/Kit</td>
</tr>
<tr>
<td>46</td>
<td>P1020426</td>
<td>Eductor Throat O-ring, Small, 10ea/Kit</td>
</tr>
<tr>
<td>47</td>
<td>P1013954</td>
<td>Eductor Nozzle w/ O-ring, Beige (10&quot; &amp; 12&quot; tanks), 10ea/Kit</td>
</tr>
<tr>
<td>48</td>
<td>P0447752</td>
<td>Eductor Nozzle w/ O-ring, Green (14&quot; tanks)</td>
</tr>
<tr>
<td>49</td>
<td>P0308438</td>
<td>O-ring, Eductor Nozzle, 10ea/Kit</td>
</tr>
<tr>
<td>50</td>
<td>P1020256</td>
<td>Screen, 10ea/Kit</td>
</tr>
<tr>
<td>51</td>
<td>P1014153</td>
<td>Tank Adapter Assy, 1&quot; valve to tank less O-Rings</td>
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<td>52</td>
<td>P0318383</td>
<td>Tank Clamp Screw, 1&quot; Valve/3/4&quot; bkt</td>
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<td>53</td>
<td>P1014848</td>
<td>O-ring, Large, Valve to Tank Adapter</td>
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<td>P0440052</td>
<td>O-ring, Valve Adapter to ACME Tank</td>
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<td>55</td>
<td>P1020431</td>
<td>Main Piston O-ring, 25ea/Kit</td>
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<tr>
<td>56</td>
<td>P1020430</td>
<td>Main Piston Quad Ring, 25ea/Kit</td>
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<tr>
<td>57</td>
<td>P1000372</td>
<td>Strain Relief Fitting, 10ea/Kit</td>
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<td>58</td>
<td>P0318383</td>
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<td>P1013959</td>
<td>Tank Adapter, 1&quot; Valve</td>
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<td>60</td>
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<td>Main Piston O-ring, 25ea/Kit</td>
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<td>61</td>
<td>P1020430</td>
<td>Main Piston Quad Ring, 25ea/Kit</td>
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<td>62</td>
<td>P1020426</td>
<td>Brine Piston O-ring, 25ea/Kit</td>
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<td>63</td>
<td>P1021881</td>
<td>Brine Piston Quad Ring 25ea/Kit</td>
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<td>64</td>
<td>P1020252</td>
<td>Main Piston Spring, 10ea/Kit</td>
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<td>65</td>
<td>P1020286</td>
<td>Brine Piston Spring 10ea/Kit</td>
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<td>66</td>
<td>P0118760</td>
<td>Bypass Valve, Rotary</td>
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<tr>
<td>67</td>
<td>P1009075</td>
<td>Retaining Clip, 1&quot; Bypass valve</td>
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<tr>
<td>68</td>
<td>P1009099</td>
<td>O-ring, Couplings/Meters</td>
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<tr>
<td>69</td>
<td>P0111188</td>
<td>Meter Kit - 1&quot; w/wire harness</td>
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<tr>
<td>70</td>
<td>P04118769</td>
<td>Half Ball w/ Post, Upflow Only, 10ea/Kit (only upflow models)</td>
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<td>71</td>
<td>P0451701</td>
<td>Hose Clamp, Drain</td>
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<td>72</td>
<td>* P1018755</td>
<td>Rebuild Kit - 1&quot;/1-1/4&quot; Rotary Bypass</td>
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<td>73</td>
<td>* P1019646</td>
<td>Replacement O-Ring for Bypass Valve Stem, 50ea/Kit</td>
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<td>74</td>
<td>* P1010783</td>
<td>1&quot; Copper Adapter Kit, (1&quot; Bypass)</td>
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<td>75</td>
<td>* P1016554</td>
<td>3/4&quot; Copper Adapter Kit (1&quot; Bypass)</td>
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<td>76</td>
<td>* P1016556</td>
<td>3/4&quot; Elbow Copper Adapter Kit (1&quot; Bypass)</td>
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<td>77</td>
<td>* P1018757</td>
<td>1&quot; NPT Female Elbow Kit (1&quot; Rotary Bypass)</td>
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<td>78</td>
<td>* P1009856</td>
<td>Gasket, Copper Plumbing Adapters</td>
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<td>79</td>
<td>* P1018133</td>
<td>Transformer, Dual Output</td>
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<tr>
<td>80</td>
<td>* P1020620</td>
<td>Transformer, Dual Output w/ 6' Power Cord</td>
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<tr>
<th>Item</th>
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<td>01023120</td>
<td>HE Outdoor Control Valve, Downflow, Complete</td>
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<td>01023121</td>
<td>HE Outdoor Control Valve, Upflow, Complete</td>
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<td>1</td>
<td>01023020</td>
<td>Valve Body</td>
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<td>01022897</td>
<td>Piston Rebuild Kit, Includes 6ea Piston assemblies and 1ea Brine Piston Assembly</td>
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<td>4</td>
<td>01020440</td>
<td>Gear Box Assembly, Downflow</td>
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<td>5</td>
<td>01022234</td>
<td>Gear Box Assembly, Upflow</td>
</tr>
<tr>
<td>6</td>
<td>P1020415</td>
<td>Retainer, Gearmotor, 10ea/Kit</td>
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<td>7</td>
<td>01020420</td>
<td>Wire Harness w/ Optical Sensor</td>
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<td>8</td>
<td>P1020433</td>
<td>Optical Sensor Screw, 10ea/Kit</td>
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<td>9</td>
<td>P1020517</td>
<td>Gear Box Assembly Screw, 10ea/Kit</td>
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<td>10</td>
<td>P1020487</td>
<td>Eductor Plug Assembly w/ O-Rings, 10ea/Kit</td>
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<td>11</td>
<td>P1020428</td>
<td>Eductor Throat O-ring, Small, 10ea/Kit</td>
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<td>12</td>
<td>P0331635</td>
<td>Backwash Flow Control, #2 Brown (9&quot; &amp; 10&quot; Tanks), 10ea/Kit</td>
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<tr>
<td>13</td>
<td>P0331636</td>
<td>Backwash Flow Control, #3 Green (12&quot; Tanks), 10ea/Kit</td>
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<td>14</td>
<td>P0401031</td>
<td>Backwash Flow Control, Black (14&quot; Tanks), 10ea/Kit</td>
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<td>15</td>
<td>P0410311</td>
<td>Backwash Flow Control, Black (14&quot; Tanks), 10ea/Kit</td>
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<td>16</td>
<td>P0101864</td>
<td>Bypass Valve, Rotary</td>
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<td>17</td>
<td>P0101875</td>
<td>Retaining Clip, 1&quot; Bypass valve</td>
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<td>18</td>
<td>P0101885</td>
<td>O-ring, Couplings/Meters</td>
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<td>19</td>
<td>P0101896</td>
<td>Meter Kit - 1&quot; w/ wire harness</td>
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<td>P0101907</td>
<td>Wire Harness, Meter, 28&quot;Long</td>
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<td>P0101918</td>
<td>Wire Harness, Outdoor</td>
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<td>P0101929</td>
<td>Enclosure, Outdoor</td>
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<tr>
<td>23</td>
<td>P0101930</td>
<td>Enclosure Plug, 10ea/Kit</td>
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<td>24</td>
<td>P0101941</td>
<td>Screw for Outdoor Enclosure, 10ea/Kit</td>
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<td>25</td>
<td>P0101952</td>
<td>O-ring, Eductor Plug Assembly, Large, 10ea/Kit</td>
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<td>26</td>
<td>P0101963</td>
<td>Eductor Plug Assembly, Small, 10ea/Kit</td>
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<td>27</td>
<td>P0101974</td>
<td>Power Cord</td>
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<td>28</td>
<td>P0101984</td>
<td>Power Cord Connector, 10ea/Kit</td>
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<td>29</td>
<td>P0101995</td>
<td>Electronics Enclosure Kit less Circuit Board</td>
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<td>P0102006</td>
<td>Replacement O-Ring for Bypass Valve Stem, 50ea/Kit</td>
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<td>31</td>
<td>P0102017</td>
<td>1&quot; Copper Adapter Kit, [1&quot; Bypass]</td>
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<td>32</td>
<td>P0102028</td>
<td>3/4&quot; Copper Adapter Kit (1&quot; Bypass)</td>
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<td>33</td>
<td>P0102039</td>
<td>3/4&quot; Elbow Copper Adapter Kit [1&quot; Bypass]</td>
</tr>
<tr>
<td>34</td>
<td>P0102040</td>
<td>1&quot; NPT Female Elbow Kit [1&quot; Rotary Bypass]</td>
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<td>35</td>
<td>P0102051</td>
<td>Gasket, Copper Plumbing Adapters</td>
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<tr>
<td>36</td>
<td>P0102062</td>
<td>Transformer, Dual Output</td>
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<td>37</td>
<td>P0102073</td>
<td>Transformer, Dual Output w/ 6&quot; Power Cord</td>
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* Not shown
## Parts List

### Remote Display and Smart Brine Tank Sensor

<table>
<thead>
<tr>
<th>Item</th>
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<tr>
<td>01020553</td>
<td>Remote Display</td>
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<tr>
<td>1 01020749</td>
<td>Remote Display Circuit Board</td>
<td></td>
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<tr>
<td>2 01020750</td>
<td>RF Board</td>
<td></td>
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<tr>
<td>3 01020611</td>
<td>Transformer</td>
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<td>4 01020447</td>
<td>Smart Brine Sensor</td>
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<tr>
<td>01020747</td>
<td>Modem</td>
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## Parts List

### Tank Assembly

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<tbody>
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<td>Tank Assembly, 9” w/ Fill-port, Complete</td>
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<td>01016618</td>
<td>Tank Assembly, 10” w/ Fill-port, Complete</td>
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<td></td>
<td>01017192</td>
<td>Tank Assembly, 12” w/ Fill-port, Complete, Less Media</td>
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<td></td>
<td>01017194</td>
<td>Tank Assembly, 14” w/ Fill-port, Complete, Less Media</td>
<td>1</td>
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<tr>
<td></td>
<td>01016351</td>
<td>Tank Assembly, 9” w/o Fill-port, Complete</td>
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<td>01016352</td>
<td>Tank Assembly, 10” w/o Fill-port, Complete</td>
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<td>01016349</td>
<td>Tank Replacement, 9”, w/ Fillport, Empty</td>
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<td>01016350</td>
<td>Tank Replacement, 10”, w/ Fillport, Empty</td>
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<td>01016522</td>
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<td>Tank Replacement, 10”, w/o Fillport, Empty</td>
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<td>01009847</td>
<td>Top Strainer - Fine Slot</td>
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<td>01011195</td>
<td>Top Strainer - Wide Slot</td>
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<td>01009099</td>
<td>O-Ring, Manifold</td>
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<td>01016176</td>
<td>Outlet Manifold - 9”</td>
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<td>01014539</td>
<td>Outlet Manifold - 10”</td>
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<td>Outlet Manifold - 12”</td>
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<td>P1017434</td>
<td>O-Ring, Plug and Sensor</td>
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<td>6</td>
<td>01015122</td>
<td>Plug</td>
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<td>01018763</td>
<td>Aqua-Sensor® Probe</td>
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<td>8</td>
<td>01016174</td>
<td>Culligan Emblem</td>
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### Media Packs

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<tr>
<th>Part No.</th>
<th>Description</th>
<th>Cullex</th>
<th>Carbon</th>
<th>Cullsan</th>
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<tr>
<td>01019848</td>
<td>Culligan Total Home Advanced Media Replacement Kit for 9” Tanks [2 boxes]</td>
<td>0.8 ft³</td>
<td>6 lbs</td>
<td>12 lbs</td>
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<tr>
<td>01019849</td>
<td>Culligan Total Home Advanced Media Replacement Kit for 10” Tanks [2 boxes]</td>
<td>1.0 ft³</td>
<td>8 lbs</td>
<td>15 lbs</td>
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<tr>
<td>01019850</td>
<td>Culligan Total Home Advanced Media Replacement Kit for 12” Tanks [2 boxes]</td>
<td>1.5 ft³</td>
<td>12 lbs</td>
<td>20 lbs</td>
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<tr>
<td>01019851</td>
<td>Culligan Total Home Advanced Media Replacement Kit for 14” Tanks [2 boxes]</td>
<td>2.3 ft³</td>
<td>18 lbs</td>
<td>25 lbs</td>
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High Efficiency Municipal Replacement Media Packs

(Includes, underbedding, Cullex, and Carbon)

01021076 71
# Parts List

## 16" and 18" Brine System

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Description</th>
</tr>
</thead>
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<td>1</td>
<td>01018705</td>
<td>Brine System, 250 lb</td>
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<tr>
<td>2</td>
<td>01018715</td>
<td>Brine System, 375 lb</td>
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<tr>
<td>3</td>
<td>01018709</td>
<td>Replacement Tank, 250 lb</td>
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<tr>
<td>4</td>
<td>01018716</td>
<td>Replacement Tank, 375 lb</td>
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<tr>
<td>5</td>
<td>01018704</td>
<td>Cover, 250 lb</td>
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<tr>
<td>6</td>
<td>01018717</td>
<td>Cover, 375 lb</td>
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<td>7</td>
<td>01018707</td>
<td>Salt Plate, 250 lb</td>
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<td>8</td>
<td>01018713</td>
<td>Salt Plate, 375 lb</td>
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<td>9</td>
<td>01018707</td>
<td>Brine Chamber, 250 lb &amp; 375 lb</td>
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<td>10</td>
<td>01018706</td>
<td>Brine Valve</td>
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## Parts List

<table>
<thead>
<tr>
<th>Item</th>
<th>Part No.</th>
<th>Description</th>
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<tbody>
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<td>01018706</td>
<td>Brine Valve</td>
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<tr>
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<td>01018710</td>
<td>BLFC Elbow - 0.45 gpm</td>
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<td>3</td>
<td>01018711</td>
<td>BLFC Elbow - 0.8 gpm</td>
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<td>2</td>
<td>P1020194</td>
<td>Brine Well Cap - 24 Pack</td>
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<td>3</td>
<td>P1020196</td>
<td>3/8” Compression Nut - 24 Pack</td>
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<td>4</td>
<td>P1018871</td>
<td>3/8” Insert - 25 Pack</td>
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<td>5</td>
<td>P1012091</td>
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<td>P1020192</td>
<td>Pin - 24 Pack</td>
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<td>P1020193</td>
<td>5/16” Nut - 24 Pack</td>
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<td>P1020190</td>
<td>Overflow Fitting w/ Nut - 24 Pack</td>
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<td>9</td>
<td>P1020195</td>
<td>3/8” Nut - 24 Pack</td>
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<td>10</td>
<td>P1020198</td>
<td>Air check Assembly - 24 Pack</td>
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<td>11</td>
<td>P1020197</td>
<td>Float - 24 Pack</td>
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**Brine Valve Assembly**
### Parts List

#### 24" Brine System

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<th>Description</th>
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<tr>
<td>01018718</td>
<td>Replacement Tank, 650 lb</td>
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<tr>
<td>01018719</td>
<td>Cover, 650 lb</td>
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</tr>
<tr>
<td>01018909</td>
<td>Salt Plate, 650 lb</td>
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</tr>
<tr>
<td>01018708</td>
<td>Brine Chamber</td>
<td></td>
</tr>
<tr>
<td>01018706</td>
<td>Brine Valve</td>
<td></td>
</tr>
</tbody>
</table>
Culligan High Efficiency Automatic Water Conditioners

You have just purchased one of the finest water conditioners made. As an expression of our confidence in Culligan International Company products, your water conditioner is warranted to the original end-user, when installed in accordance with Culligan specifications, against defects in material and workmanship from the date of original installation, as follows:

**For a period of ONE YEAR**

The entire conditioner and Culligan HE Municipal Media

**For a period of FIVE YEARS**

Remote display, modem, Soft-Minder® meter, Smart Brine probe, or Aqua-Sensor® probe, if so equipped.

**For a period of TEN YEARS**

High Efficiency circuit board, control valve body, excluding internal parts.

The salt storage container, brine valve and all its component parts

**For the LIFETIME of the original consumer purchaser**

The Quadra-Hull™ conditioner tank and the Cullex® resin

If a part described above is found defective within the specified period, you should notify your independently operated Culligan dealer and arrange a time during normal business hours for the dealer to inspect the water conditioner on your premises. Any part found defective within the terms of this warranty will be repaired or replaced by the dealer. You pay only freight from our factory and local dealer charges.

We are not responsible for damage caused by accident, fire, flood, freezing, Act of God, misuse, misapplication, neglect, oxidizing agents (such as chlorine, ozone, chloramines and other related components), alteration, installation or operation contrary to our printed instructions, or by the use of accessories or components which do not meet Culligan specifications, is not covered by this warranty. Refer to the specifications section in the Installation and Operating manual for application parameters.

Our product performance specifications are furnished with each water conditioning unit. TO THE EXTENT PERMITTED BY LAW, CULLIGAN DISCLAIMS ALL IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE; TO THE EXTENT REQUIRED BY LAW, ANY SUCH IMPLIED WARRANTIES ARE LIMITED IN DURATION TO THE ONE-YEAR PERIOD SPECIFIED ABOVE FOR THE ENTIRE CONDITIONER. As a manufacturer, we do not know the characteristics of your water supply or the purpose for which you are purchasing a water conditioner. The quality of water supplies may vary seasonally or over a period of time, and your water usage rate may vary as well. Water characteristics can also differ considerably if your water conditioner is moved to a new location. For these reasons, we assume no liability for the determination of the proper equipment necessary to meet your requirements, and we do not authorize others to assume such obligations for us. Further, we assume no liability and extend no warranties, express or implied, for the use of this product with a non-potable water source. OUR OBLIGATIONS UNDER THIS WARRANTY ARE LIMITED TO THE REPAIR OR REPLACEMENT OF THE FAILED PARTS OF THE WATER CONDITIONER, AND WE ASSUME NO LIABILITY WHATSOEVER FOR DIRECT, INDIRECT, INCIDENTAL, CONSEQUENTIAL, SPECIAL, GENERAL, OR OTHER DAMAGES.

Some states do not allow the exclusion of implied warranties or limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Similarly, some states do not allow the exclusion of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Consult your telephone directory for your local independently operated Culligan dealer, or write Culligan International Company for warranty and service information.

Culligan International Company
9399 W. Higgins Road, Suite 1100
Rosemont, Illinois 60018
www.culligan.com

Culligan Limited Warranty
You Get Your Water Expert, The Culligan Man
We’re here to provide you with fast, dependable service, making sure any problems you have are taken care of. The Culligan Man has been around for over seventy years, delivering quality products and dependable service all along. That’s why people say “Hey, Culligan Man!” Because we’re the water experts. And that’s who you want taking care of your water.

The Culligan Promise
At Culligan, we understand that a water quality improvement system is an investment in your family’s well-being. That’s why our 1,350 independently operated dealers worldwide don’t just sell products; they sell water quality you can count on. We stand behind our products with written limited warranties and our unequaled Culligan service. No matter where you live, you can depend on Culligan expertise to work for you—today and tomorrow.
Index

A
Application 11
AquaSensor 46
Aqua-Sensor® Device 2
Aqua-Sensor, Install 14
Aqua-Sensor® Mode 8
Aqua-Sensor plug 14
Aqua-Sensor® Start-Up Procedure 40
Aqua Sens Probe 46
Attaching the Cover 17

B
Backwash Flow Control 15
Backwash Flow Control Replacement , 16, 17, 18
Bacterial Iron 6
Blown Fuse 45
blue bypass knob 21
Brine Blocked 46
Brine Overfill 46
Brine Refill 7
Brine Systems 73, 75
Brine Valve 73
Brine Valve “A” Dimension , 23
Brine Valve Assembly 74
Brine valve tubing 22
Bypass Valve 47
Bypass valve assembly 20
Bypass Valve Installation , 19
Bypass Valves 45
Bypass Your Water Filter 47

C
California Department of Public Health Certificate 60
Call Culligan at 46
Call for Service 45
CANCEL or X button 28
Care and Cleaning of Your Water Conditioner 42
Check Brine Tank 46
CHECK MARK button 28
Circuit Board Connections , 23, 24
Cleaning 43
Component 10
Connect the Brine Line 22
Control Valve 7, 14
Control Valve Assembly , 10
Cullex resin 7
Cullsan® underbedding 7
Customizing the Setup 33, 44

D
Delayed Regeneration 37
Dial-a-Softness 17, 18
Dial-a-Softness® 9
Dial-a-Softness Knob 19
Dissolved Iron 6
DOWN ARROW button 28
Downflow Regeneration 2
Down Flow Regeneration , 9, 10, 12
Drain facilities 12
Drain Facilities 12
Drain Line Connection , 21
DublSafe™ valve 7

E
Eductor 15
Eductor Nozzle and Throat Replacement 16
Eductor Nozzle Replacement 15
Eductor Nozzle—Throat , 15
Electrical Facilities 12
Electrical Installation 32
Electrical Schematic , 65
Error Codes 46

F
Few Days Salt 46
Final Startup 39
First Time Setup 30
First Time Setup Procedure 30
Floor Surface 11
Flow Restrictors 15

G
Global Valve Assembly 66, 68

H
Height of Discharge Above Floor Level Operating 22
HE Twin cable lengths 14
High Efficiency 66, 68
High Efficiency Water Conditioners with 2
How Your Water Conditioner Works 6

I
Immediate Regeneration 37
Important Data on Your Water Filter 64
Increased Usage 45
Indoor Assembly 66
Information 35
Inspection Schedule 42
Install Aqua-Sensor 14
Installation 10
Iron, Bacterial 6
Iron, Dissolved 6
Iron, Organic Bound 6
Iron, Particulate 6

K
Keypad 28
L
Line, Connect the Brine 22
Loading the Tank 13
Location , 11
Low Battery 46
Low Salt Level 46

M
Manual Regeneration , 8
Materials , 10
Media Tank , 10
Meter Start-Up Procedure 39
Mineral Tank , 7, 12
Mineral Tank(s) 12
Modem , 8
Modes of Operation 8
Motor Home Err 46
Motor Position Error 46
Mount the Control Valve , 14
Municipal Replacement Media Packs 72
Municipal Water Softener 4

N
Navigating the Menus and Keypad 28
No Brine In Tank 46
No Refill 46
No Remote RF Signal 46
No Remote Signal 46
No Water 45

O
Organic Bound Iron 6
Outdoor Assembly 68
Out the Salt , 43

P
Particulate Iron 6
Parts List , 65
Performance Data Sheet , 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59
Placement , 12
Plumbing Connections , 19
Position Sensor Error 46
Pos Sensor Err 46
Power Failure 45
Power Supply 45
Predict Mode , 8
Pre-Rinse Mode , 8
Pressure , 11, 12, 13, 19
Preventative Maintenance 42
Proportional Brining , 9

R
Recommended Aqua-Sensor® Start-Up Procedure 40
Recommended Meter Start-Up Procedure , 39
Recommended Preventative Maintenance Inspection Schedule 42
Regeneration , 7, 7, 9
Regeneration Setup 32
Remote Display 67, 69
Remote Display and Smart Brine Tank Sensor 70
Replace Aux Filter Media 46
Replace Ext Filt 46
re-run First Time Setup 30

S
Salt Bridging 46
Salt Delivery Service , 41
Salt Economizer , 41
Salt Storage Container , 22
Salt Storage Tank 10
Salt Storage Tank Assembly 10
Salt Supply , 41
Sanitizing Procedure , 44
Service , 7
Set Date and Time 33
Smart Brine Tank Probe , 8
Smart Brine Tank Sensor 70
Soft-Minder® Meter 2
Space Requirements 11
Special Tools 10
Specifications 2
Standard Manual Regeneration 38
Storage Tank , 43

T
Tank Assembly , 12, 12
Temperature , 11
Test Modem 37, 42, 48, 50, 52, 54, 66, 68
Tools 10
Tools and Materials 10

U
UP ARROW button 28
Upflow Regeneration 3, 9

W
Water Meter Mode , 8
Water Quality 11
Wireless Remote Control , 8

X
xxxxxxxx-xxxx 46