

Datasheet

HSS Step Drill Bit

RS Stock number [232-529](#)



Description:

High speed steel step drills for rapid drilling and deburring in sheet materials up to 3mm thick.

Eliminates vibration and chatter and provides clear holes in applications requiring small hole size increments in stainless steel, aluminium, plastic etc.

Specifications:

Drill Diameter:	8 – 41 mm
Number of Steps:	11
Increments:	3 mm
Maximum Drilling Thickness:	5 mm
Material:	HSS
Surface:	Bright Finish

232529 8-38 \varnothing 41 38 35 32 29 26 23 20 17 14 11 8

232513 7-37 \varnothing 40 37 34 31 28 25 22 19 16 13 10 7

232507 6-36 \varnothing 39 36 33 30 27 24 21 18 15 12 9 6

