

Features

- High Speed Steel construction.
- IS0529 straight flute tap with metric coarse thread.
- DIN 338 Fully ground drill with black finish.

RS PRO 2 Piece, HSS Tap and Drill Set

RS Stock No.: 749-5688, 749-5682, 749-5691,
749-5694



RS PRO Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

Product Description

The RS PRO Straight Flute Threading Tap is a tough straight flute threading tap designed to cut a precise, clean M4 thread and the corresponding 3.3mm drill bit.

A versatile tap and drill set for use on a wide range of materials including metal, wood and plastic and designed for power tool use.

General Specifications

RS Article No.	Pair Comination
749-5688	A + E
749-5682	B + F
749-5691	C + G
749-5694	D + H

Mechanical Specifications

HSS ISO Tap	Material	HSS
	Type	Straight Flute

Model No.	Size	Pitch
A	M3	0.5
B	M4	0.7
C	M5	0.8
D	M6	1.0

HSS Fully Ground Drills	Material	HSS
	Flute geometry	Right Hand
	Finish	Black
	Angle	118°

Model No.	Drill Size (mm)	Overl length (mm)	Flute length (mm)
E	2.5	57	30
F	3.3	65	36
G	4.2	75	43
H	5.0	86	52