

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Date of issue: 02/08/2018 Revision date: 02/08/2018 Supersedes: 04/12/2017

Version: 2.5

SECTION 1: Identification 1.1. Identification Product form Article Product name **DX-Cartridge** Product code **BU Direct Fastening** 1.2. Relevant identified uses of the substance or mixture and uses advised against Use of the substance/mixture CARTRIDGES FOR TOOLS, BLANK 1.3. Details of the supplier of the safety data sheet Department issuing data specification sheet Supplier Hilti, Inc. Hilti Entwicklungsgesellschaft mbH Legacy Tower, Suite 1000 Hiltistrasse 6 7250 Dallas Parkway 86916 Kaufering - Deutschland 75024 Plano - USA T +49 8191 906310 - F +49 8191 90176310 T +1 9724035800 df-hse@hilti.com 1-800-879-8000 toll free - F +1 918 254 0522 1.4. Emergency telephone number Emergency number Chem-Trec Tel.: 1 800 424 9300 (USA, PR, Virgin Islands, Canada) Tel.: 703 527 3887 (Other countries) +1 918 8723000 1-800-879-8000 toll free **SECTION 2: Hazards identification**

The dismantling of the article is prohibited!, This article contains hazardous substances or preparations not intended to be released under normal or reasonably foreseeable conditions of use.

2.1. Classification of the substance or mixture

GHS-US classification

Expl. 1.4 H204 - Fire or projection hazard. Full text of H statements : see section 16

2.2. Label elements

GHS-US labelling

Hazard pictograms (GHS-US)

Signal word (GHS-US) Hazard statements (GHS-US) Precautionary statements (GHS-US)



H204 - Fire or projection hazard. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. heat P250 - Do not subject to shock. P280 - Wear eye protection.



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

max. net explosives weight each cartridge in mg:

Caliber 6.8/11 (cal .27 short) white: 130; brown: 140; green: 160; yellow: 180; red: 230; black: 260

Caliber 6.8/18 (cal .27 long) green: 190; yellow: 220; blue: 300; red: 330; black: 410

Caliber 6.3/10 (cal. 25) green 120; yellow: 190; red: 230; black: 250

Caliber 5.5/16 (cal .22) grey: 105; brown: 120; green: 175; yellow: 210; red: 270

Within the cartridges the explosive ingredients (gun powder and priming composition) are hermetically separated from the

environment. They will be only opened with effort and under destruction of the article.

Propellant powder: Single base powder, containing glyceroltrinittate

Mass per cartridge: essentially dependent on the required power (100-400 mg)

Priming composition: SINOXID (initiating explosive) Mass per cartridge: 22-33 mg in the mean.

Exposed propellant powder outside a cartridge is harmful if swallowed and highly flammable; without tamping no explosion risk.

Packed safety cartridges don't represent a significant risk.

In case of reaction no dangerous fragments or projectiles will be formed.

Mechanical or thermal attempts to expose the primer composition lead to an immediate reaction of the dangerous ingredients.

Name	Product identifier	%	GHS-US classification
glycerol trinitrate	(CAS-No.) 55-63-0	3 - 10	Unst. Expl, H200 Acute Tox. 2 (Oral), H300 Acute Tox. 1 (Dermal), H310 Acute Tox. 2 (Inhalation:dust,mist), H330 STOT RE 2, H373 Aquatic Chronic 2, H411
Barium nitrate	(CAS-No.) 10022-31-8	0 - 5	Acute Tox. 4 (Oral), H302
lead styphnate	(CAS-No.) 15245-44-0	0,1 - 5	Unst. Expl, H200 Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation:dust,mist), H332 Repr. 1A, H360 STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
diphenylamine	(CAS-No.) 122-39-4	0 - 1	Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:dust,mist), H331 STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Tetrazen	(CAS-No.) 109-27-3	0 - 0.2	Unst. Expl, H200 Eye Irrit. 2A, H319

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Assure fresh air breathing. Allow the victim to rest.

First-aid measures after inhalation First-aid measures after skin contact

Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.

First-aid measures after eye contact

Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

First-aid measures after ingestion	Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.
4.2. Most important symptoms and eff	ects (acute and delayed)
Potential adverse human health effects and symptoms	Based on available data, the classification criteria are not met. No harmful effects are to be expected if used properly. The contained ingredients can be harmful, but they are hermetically enclosed in the article and can not be released. The dismantling of the article is prohibited.
Symptoms/effects	Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Firefighting measur	es
5.1. Extinguishing media	
Suitable extinguishing media	Foam. Dry powder. Carbon dioxide. Water spray. Sand.
Unsuitable extinguishing media	Do not use a heavy water stream.
5.2. Special hazards arising from the su	Ibstance or mixture
No additional information available	
5.3. Advice for firefighters	
Firefighting instructions	Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.

se measures
ve equipment and emergency procedures
Remove ignition sources. Use special care to avoid static electric charges. No open flames. No smoking.
Evacuate unnecessary personnel.
Equip cleanup crew with proper protection.
Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up	
Methods for cleaning up	Pick up loose cartridges only by hand. Exposed ingredients must be swept up carefully and phlegmatized in a water container, labelled according the regulations, wipe down with water the contamined area. Store away from other materials.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 7: Handling and stora	age
7.1. Precautions for safe handling	
Additional hazards when processed	Hazardous waste due to potential risk of explosion.
Precautions for safe handling	Do not subject to grinding,shock, friction. Take precautionary measures against static discharge. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
Hygiene measures	Do not eat, drink or smoke when using this product. Always wash hands after handling the product.
7.2. Conditions for safe storage, inclu	ding any incompatibilities
Storage conditions	Keep only in the original container in a cool, well ventilated place away from : Direct sunlight, Heat sources. Store in a dry place.
Incompatible products	Strong bases. Strong acids.
Incompatible materials	Sources of ignition. Direct sunlight.
Storage temperature	5 - 25 °C
Information on mixed storage	KEEP SUBSTANCE AWAY FROM: highly flammable materials. ignition sources.

Store away from heat.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Storage area

glycerol trinitrate (55-63-0)			
ACGIH	ACGIH TWA (ppm)	0.05 ppm	
ACGIH	Remark (ACGIH)	Vasodilation	
OSHA	OSHA PEL (Ceiling) (mg/m ³)	2 mg/m ³	
OSHA	OSHA PEL (Ceiling) (ppm)	0.2 ppm	
lead styphnate (15245-44-0)			
Not applicable			
Barium nitrate (10022-31-8)	Barium nitrate (10022-31-8)		
ACGIH	ACGIH TWA (mg/m³)	0.5 mg/m³	
diphenylamine (122-39-4)			
ACGIH	ACGIH TWA (mg/m³)	10 mg/m³	
ACGIH	Remark (ACGIH)	Liver & kidney dam; hematologic eff	
Tetrazen (109-27-3)			
Not applicable			

8.2. Exposure controls

Personal protective equipment

Avoid all unnecessary exposure. Safety glasses. Protective clothing.



Eye protection Skin and body protection Other information Safety glasses. When using setting tools, sufficient ear protection must be worn. Do not eat, drink or smoke during use.



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Colour	According to product specification
Odour	There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour: Sweet odour Pleasant odour Floral odour Odourless
Odour threshold	No data available
рН	No data available
Melting point	No data available
Freezing point	No data available
Boiling point	No data available
Flash point	No data available
Relative evaporation rate (butylacetate=1)	No data available
Flammability (solid, gas)	No data available
Explosive limits	No data available
Explosive properties	Fire or projection hazard.
Oxidising properties	No data available
Vapour pressure	No data available
Relative density	No data available
Relative vapour density at 20 °C	No data available
Solubility	No data available
Log Pow	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Viscosity, kinematic	No data available
Viscosity, dynamic	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Heat. Sparks. Open flame. Overheating.

10.5. Incompatible materials

Strong acids. Strong bases.



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide. Nitrogen oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	Not classified
glycerol trinitrate (55-63-0)	
LD50 oral rat	685 mg/kg bodyweight (Rat, Male/female, Experimental value)
LD50 dermal rat	> 9560 mg/kg bodyweight (Equivalent or similar to OECD 402, Rat, Male/female, Experimental value)
ATE US (oral)	5 mg/kg bodyweight
ATE US (dermal)	5 mg/kg bodyweight
ATE US (dust,mist)	0.05 mg/l/4h
lead styphnate (15245-44-0)	
ATE US (oral)	500 mg/kg bodyweight
ATE US (dust,mist)	1.5 mg/l/4h
Barium nitrate (10022-31-8)	
LD50 oral rat	50 - 300 mg/kg bodyweight (Rat, Female, Experimental value)
LC50 inhalation rat (mg/l)	> 1.1 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male/female, Experimental value)
ATE US (oral)	355 mg/kg bodyweight
diphenylamine (122-39-4)	
ATE US (oral)	100 mg/kg bodyweight
ATE US (dermal)	300 mg/kg bodyweight
ATE US (dust,mist)	0.5 mg/l/4h
Skin corrosion/irritation	Not classified
Serious eye damage/irritation	Not classified
Respiratory or skin sensitisation	Not classified
Germ cell mutagenicity	Not classified
	Based on available data, the classification criteria are not met
Carcinogenicity	Not classified
Reproductive toxicity	Not classified
	Based on available data, the classification criteria are not met
STOT-single exposure	Not classified
STOT-repeated exposure	Not classified
Aspiration hazard	Not classified
Potential adverse human health effects and symptoms	Based on available data, the classification criteria are not met. No harmful effects are to be expected if used properly. The contained ingredients can be harmful, but they are hermetically enclosed in the article a can not be released.

The dismantling of the article is prohibited.



DX-Cartridge Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 12: Ecological in	nformation
12.1. Toxicity	
Ecology - general	No harmful effects are to be expected if used properly. The contained ingredients can be harmful, but they are hermetically enclosed in the article and can not be released. The dismantling of the article is prohibited.
glycerol trinitrate (55-63-0)	
LC50 fish 1	1.9 mg/l (ASTM E729-80, 96 h, Oncorhynchus mykiss, Flow-through system, Fresh water, Experimental value)
ErC50 (algae)	0.4 mg/l
NOEC chronic fish	0.03 mg/l
lead styphnate (15245-44-0)	
EC50 Daphnia 1	7 mg/l
TLM fish 1	7.48 mg/l (96 h, Pimephales promelas)
Barium nitrate (10022-31-8)	
LC50 fish 1	1900 mg/l
diphenylamine (122-39-4)	
LC50 fish 1	2.2 - 5.1 mg/l (48 h, Oryzias latipes)
EC50 Daphnia 1	2.3 mg/l (24 h, Daphnia magna)
NOEC chronic algae	0.0273 mg/l
Tetrazen (109-27-3)	
EC50 Daphnia 1	0.14 mg/l

12.2. Persistence and degradability

DX-Cartridge	
Persistence and degradability	Not established.
glycerol trinitrate (55-63-0)	
Persistence and degradability	Readily biodegradable in water.
Biochemical oxygen demand (BOD)	53.6 g O₂/g substance
Barium nitrate (10022-31-8)	
Persistence and degradability	Biodegradability: not applicable.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
diphenylamine (122-39-4)	
Persistence and degradability	Not readily biodegradable in water.
ThOD	2.39 g O₂/g substance

12.3. Bioaccumulative potential

DX-Cartridge	
Bioaccumulative potential	Not established.
glycerol trinitrate (55-63-0)	
Log Pow	2.04 (Experimental value, 21 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
Barium nitrate (10022-31-8)	
Bioaccumulative potential	Not bioaccumulative.



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

diphenylamine (122-39-4)		
BCF fish 1	51 - 253 (Cyprinus carpio, Test duration: 8 weeks)	
Log Pow	3.22 - 3.50	
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).	

12.4. Mobility in soil

glycerol trinitrate (55-63-0)			
Log Koc	2.63 - 2.91 (log Koc, Calculated value)		
Ecology - soil	Low potential for adsorption in soil.	Low potential for adsorption in soil.	
Barium nitrate (10022-31-8)			
Ecology - soil No (test)data on mobility of the substance available.			
diphenylamine (122-39-4)			
Surface tension 0.03 N/m (60 °C)			
Ecology - soil	May be harmful to plant growth, blooming and fruit formation.		

12.5. Other adverse effects

Other information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendationsDispose in a safe manner in accordance with local/national regulations. Refer to
manufacturer/supplier for information on recovery/recycling.Ecology - waste materialsAvoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	ΙΑΤΑ	RID	
14.1. UN number				
0323	0323	0323	0323	
14.2. UN proper shipping r	name			
CARTRIDGES, POWER DEVICE	CARTRIDGES, POWER DEVICE	Cartridges, power device	CARTRIDGES, POWER DEVICE	
Transport document descript	ion			
UN 0323 CARTRIDGES, POWER DEVICE, (E)	UN 0323 CARTRIDGES, POWER DEVICE, 1.4S	UN 0323 Cartridges, power device, 1.4S	UN 0323 CARTRIDGES, POWER DEVICE, 1.4S	
14.3. Transport hazard cla	ss(es)			
1.4S	1.4S	1.4S	1.4S	
1.4	1.4	1.4	1.4	
14.4. Packing group				
Not applicable	Not applicable	Not applicable	Not applicable	



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

ADR	IMDG	ΙΑΤΑ	RID
14.5. Environmental H		Description for the environment	Descention for the environment of
Dangerous for the environme No	nt : Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No
No supplementary information available			

14.6. Special precautions for user

- Overland transport	
Special provisions (ADR)	347
Limited quantities (ADR)	0
Packing instructions (ADR)	P134, LP102
Mixed packing provisions (ADR)	MP23
Tunnel restriction code (ADR)	E
- Transport by sea	
Special provisions (IMDG)	347
Limited quantities (IMDG)	0
Packing instructions (IMDG)	P134, LP102
EmS-No. (Fire)	F-B
EmS-No. (Spillage)	S-X
Stowage category (IMDG)	01
Stowage and segregation (IMDG)	Protected from sources of heat
MFAG-No	114
- Air transport	
PCA packing instructions (IATA)	134
PCA max net quantity (IATA)	25kg
CAO packing instructions (IATA)	134
Special provisions (IATA)	A165
- Rail transport	
Special provisions (RID)	347
Limited quantities (RID)	0
Packing instructions (RID)	P134, LP102
Carriage prohibited (RID)	No

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

glycerol trinitrate	CAS-No. 55-63-0	3 - 10%
diphenylamine	CAS-No. 122-39-4	0 - 1%



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

glycerol trinitrate (55-63-0)		
Subject to reporting requirements of United States SARA Section 313		
CERCLA RQ 10 lb		
SARA Section 313 - Emission Reporting	1 %	
diphenylamine (122-39-4)		
Subject to reporting requirements of United States SARA Section 313		
SARA Section 313 - Emission Reporting 1 %		

15.2. International regulations

CANADA

glycerol trinitrate (55-63-0)	
Listed on the Canadian DSL (Domestic Substances List)	
lead styphnate (15245-44-0)	
Listed on the Canadian DSL (Domestic Substances List)	
Barium nitrate (10022-31-8)	
Listed on the Canadian DSL (Domestic Substances List)	
diphenylamine (122-39-4)	
Listed on the Canadian DSL (Domestic Substances List)	
Tetrazen (109-27-3)	
Listed on the Canadian NDSL (Non-Domestic Substances List)	

No additional information available

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Expl. 1.4 H204 Full text of H statements : see section 16

15.1.1. EU-Regulations

Contains one substance (s) from the list of candidate substances of REACH in a concentration> 0,1%: Lead styphnate (EC 239-290-0, CAS 15245-44-0)

15.3. US State regulations

This product can expose you to chemicals including lead, which is known to the State of California to cause cancer, and which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Lead compounds				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)
Yes	Yes	Yes	Yes	

SECTION 16: Other information

Revision date

04/12/2017



Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Full text of H-statements:

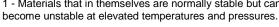
H200	Unstable explosives.	
H300	Fatal if swallowed.	
H301	Toxic if swallowed.	
H302	Harmful if swallowed.	
H310	Fatal in contact with skin.	
H311	Toxic in contact with skin.	
H319	Causes serious eye irritation.	
H330	Fatal if inhaled.	
H331	Toxic if inhaled.	
H332	Harmful if inhaled.	
H360	May damage fertility or the unborn child.	
H373	May cause damage to organs through prolonged or repeated exposure.	
H400	Very toxic to aquatic life.	
H410	Very toxic to aquatic life with long lasting effects.	
H411	Toxic to aquatic life with long lasting effects.	

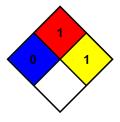
NFPA health hazard

NFPA fire hazard

NFPA reactivity

0 - Materials that, under emergency conditions, would offer no hazard beyond that of ordinary combustible materials.
1 - Materials that must be preheated before ignition can occur.
1 - Materials that in themselves are normally stable but can





Indication of changes:

halibation of chaligeon			
Section	Changed item	Change	Comments
3	Comments	Modified	

SDS_US_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product