according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2012 RESIN

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Adhesives

Substance/Mixture

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA

Address : Everslaan 45 3078 Everberg

Belgium

Telephone : +41 61 299 20 41 Telefax : +41 61 299 20 40

E-mail address of person

responsible for the SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 +86 532 83889090 India: + 91 22 42 87 5333 Australia: 1800 786 152

New Zealand: 0800 767 437 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard,

Category 2

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Hazard pictograms





Signal word : Warning

Hazard statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : Prevention:

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face

protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P391 Collect spillage.

Hazardous components which must be listed on the label:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

1,4-Bis(2,3-epoxypropoxy)butane

Additional Labelling:

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No.	Classification	Concent
	Index-No.		ration (% w/w)
	Registration number		(/o w/ w)
2,2'-[(1-methylethylidene)bis(4,1-	1675-54-3	Skin Irrit. 2; H315	>= 70 -
phenyleneoxymethylene)]bisoxir	216-823-5	Eye Irrit. 2; H319	< 90
ane	603-073-00-2	Skin Sens. 1; H317	
	01-2119456619-26	Aquatic Chronic 2;	
		H411	
1,4-Bis(2,3-	2425-79-8	Acute Tox. 4; H302	>= 3 - <
epoxypropoxy)butane	219-371-7	Acute Tox. 4; H332	10

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

	01-2119494060-45	Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Dam. 1; H318 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	
--	------------------	---	--

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Show this safety data sheet to the doctor in attendance.

Treat symptomatically.

Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Unsuitable extinguishing

media

High volume water jet

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

Version Revision Date: SDS Number: Date of last issue: 18.11.2016
1.2 21.01.2020 400001008017 Date of first issue: 03.08.2015

Print Date 11.06.2020

5.2 Special hazards arising from the substance or mixture

Specific hazards during

firefighting

: Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

: Carbon oxides

Halogenated compounds

5.3 Advice for firefighters

Special protective equipment

for firefighters

: Wear self-contained breathing apparatus for firefighting if

necessary.

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains. Fire residues and

contaminated fire extinguishing water must be disposed of in

accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

application area.

Dispose of rinse water in accordance with local and national

regulations.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Advice on protection against

fire and explosion

: Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully

resealed and kept upright to prevent leakage. Keep in properly

labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this

SDS.

Further information on

storage stability

: Stable under normal conditions.

Recommended storage

temperature

: 2 - 40 °C

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1- methylethylidene)bis(4, 1- phenyleneoxymethylen e)]bisoxirane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m3
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name		Environmental Compartment	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxira ne		Fresh water	0.006 mg/l
Remarks:	Assessme	nt Factors	
		Marine water	0.001 mg/l
	Assessme	nt Factors	
,		Fresh water sediment	0.341 mg/kg dry weight (d.w.)
Equilibriur		n method	•
		Marine sediment	0.034 mg/kg dry weight (d.w.)
	Equilibriun	n method	
		Soil	0.065 mg/kg dry weight (d.w.)
Equilibrium		n method	•
		Sewage treatment plant	10 mg/l
	Assessment Factors		
		Secondary Poisoning	11 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Hand protection

Material : butyl-rubber

Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)

Material : Nitrile rubber Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Skin and body protection : Impervious clothing

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

Colour : light yellow

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : 6 (20 °C)

Concentration: 500 g/l

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

Boiling point : > 200 °C

Flash point : 204 °C

Method: Cleveland open cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Burning rate : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : < 0.002 hPa (20 °C)

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1.17 g/cm3 (25 °C)

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Solubility(ies)

Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity

Viscosity, dynamic : 25,000 - 45,000 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases

Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition : carbon dioxide products : carbon monoxide

Halogenated compounds

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

Version Revision Date: Date of last issue: 18.11.2016 SDS Number: 400001008017 1.2 21.01.2020 Date of first issue: 03.08.2015

Print Date 11.06.2020

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 2,000 mg/kg

Method: Calculation method

Acute inhalation toxicity -

Product

: Acute toxicity estimate : > 5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity -

Product

: Acute toxicity estimate : > 2,000 mg/kg

Method: Calculation method

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit Exposure time: 4 h

Assessment: Irritating to skin. Method: OECD Test Guideline 404

Result: Irritating to skin.

1,4-Bis(2,3-epoxypropoxy)butane:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Skin irritation

Serious eye damage/eye irritation

Product:

Assessment: Mild eye irritant

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Test Type: Local lymph node assay (LLNA)

Exposure routes: Skin Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

1,4-Bis(2,3-epoxypropoxy)butane:

Exposure routes: Skin

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Species: Guinea pig

Method: OECD Test Guideline 406

Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

Test Type: reverse mutation assay
Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation Method: Mutagenicity (Salmonella typhimurium - reverse

mutation assay) Result: negative

1,4-Bis(2,3-epoxypropoxy)butane:

Genotoxicity in vitro : Concentration: 10 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

Remarks: Not classified due to data which are conclusive

although insufficient for classification.

: Concentration: 1 - 100 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: positive

Remarks: Not classified due to data which are conclusive

although insufficient for classification.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Test Type: in vivo assay

Test species: Mouse (male)

Cell type: Germ Application Route: Oral Dose: 3333, 10000 mg/kg

Result: negative

Test Type: gene mutation test Test species: Rat (male)

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Cell type: Somatic Application Route: Oral

Dose: 50,250,500,1000 mg/kg bw/day Method: OECD Test Guideline 488

Result: negative

1,4-Bis(2,3-epoxypropoxy)butane:

Genotoxicity in vivo : Test Type: In vivo micronucleus test

Test species: Mouse Cell type: Somatic Application Route: Oral Exposure time: 4 d Dose: 187.5 - 750 mg/kg

Method: OECD Test Guideline 474

Result: negative

Test Type: unscheduled DNA synthesis assay

Test species: Rat Cell type: Liver cells Application Route: Oral

Method: OECD Test Guideline 486

Result: negative

Components:

1,4-Bis(2,3-epoxypropoxy)butane:

Germ cell mutagenicity- : Weight of evidence does not support classification as a germ

Assessment cell mutagen.

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male Application Route: Oral Exposure time: 24 month(s)

Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week

No observed adverse effect level: 15 mg/kg bw/day

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Species: Mouse, male Application Route: Dermal Exposure time: 24 month(s)

Dose: 0, 0.1, 10, 100 mg/kg bw/day Frequency of Treatment: 3 days/week

No-observed-effect level: 0.1 mg/kg body weight

Method: OECD Test Guideline 453

Result: negative

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Target Organs: Digestive organs

Species: Rat, female Application Route: Dermal Exposure time: 24 month(s)

Dose: 0.1, 100, 1000 mg/kg bw/day Frequency of Treatment: 5 days/week

No-observed-effect level: 100 mg/kg body weight

Method: OECD Test Guideline 453

Result: negative

Species: Rat, female Application Route: Oral Exposure time: 24 month(s)

Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week

No observed adverse effect level: 100 mg/kg bw/day

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Species: Rat, females Application Route: Oral Exposure time: 24 month(s)

Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week No-observed-effect level: 2 mg/kg bw/day

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Carcinogenicity - : No data available

Assessment

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Effects on fertility : Test Type: Two-generation study

. Test Type. Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: 0, 50, 180, 540 or 750 milligram per kilogram

Duration of Single Treatment: 238 d Frequency of Treatment: 1 daily

General Toxicity - Parent: No-observed-effect level: 540

mg/kg body weight

General Toxicity F1: No-observed-effect level: 750 mg/kg

body weight

Symptoms: No adverse effects Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Components:

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal : Species: Rabbit, female development : Application Route: Dermal

Dose: 0, 30, 100 or 300 milligram per kilogram

Duration of Single Treatment: 28 d Frequency of Treatment: 1 daily

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight

Developmental Toxicity: No observed adverse effect level:

300 mg/kg body weight Method: Other guidelines Result: No teratogenic effects

Test Type: Pre-natal Species: Rabbit, female Application Route: Oral

Dose: 0, 20, 60 or 180 milligram per kilogram

Duration of Single Treatment: 13 d Frequency of Treatment: 1 daily

General Toxicity Maternal: No observed adverse effect level:

60 mg/kg body weight

Developmental Toxicity: No observed adverse effect level:

180 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Test Type: Pre-natal Species: Rat, female Application Route: Oral

Dose: 0, 60, 180 and 540 milligram per kilogram

Duration of Single Treatment: 10 d Frequency of Treatment: 1 daily

General Toxicity Maternal: No observed adverse effect level:

180 mg/kg body weight

Developmental Toxicity: No observed adverse effect level: >

540 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Reproductive toxicity -

Assessment

: No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)] bisoxirane:

Species: Rat, male and female

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

NOAEL: 50 mg/kg

Application Route: oral (gavage)

Exposure time: 14 WeeksNumber of exposures: 7 d

Dose: 0, 50, 250, 1000 mg/kg/day Method: OECD Test Guideline 408

Species: Rat, male and female

NOAEL: >= 10 mg/kg

Application Route: Skin contact

Exposure time: 13 WeeksNumber of exposures: 5 d

Dose: 0, 10, 100, 1000 mg/kg/day Method: OECD Test Guideline 411

Species: Mouse, male NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 WeeksNumber of exposures: 3 d

Dose: 0, 1, 10, 100 mg/kg/day Method: OECD Test Guideline 411

1,4-Bis(2,3-epoxypropoxy)butane: Species: Rat, male and female

NOAEL: 200 mg/kg

Application Route: Ingestion

Exposure time: 28 dNumber of exposures: 7 d

Method: Subacute toxicity

Repeated dose toxicity -

: No data available

Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 1.8 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

: EC50 : 11 mg/l

Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: EPA-660/3-75-009

NOEC: 4.2 mg/l Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h
Test Type: static test

Test substance: Fresh water

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC: 0.3 mg/l Exposure time: 21 d

Species: Daphnia magna (Water flea)

Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

1,4-Bis(2,3-epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l

Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 75 mg/l

Exposure time: 24 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

: EL50 : > 160 mg/l Exposure time: 72 h

Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h
Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 209

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Test Type: aerobic

Inoculum: activated sludge, non-adapted

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 5 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)

pH: 4

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)

рН: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)

pH: 7

Method: OECD Test Guideline 111

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

Version Revision Date: SDS Number: Date of last issue: 18.11.2016
1.2 21.01.2020 400001008017 Date of first issue: 03.08.2015

Print Date 11.06.2020

Remarks: Fresh water

1,4-Bis(2,3-epoxypropoxy)butane:

Biodegradability : Inoculum: activated sludge

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 43 % Exposure time: 28 d

Method: OECD Test Guideline 301F

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Bioaccumulation : Bioconcentration factor (BCF): 31

Remarks: Does not bioaccumulate.

Partition coefficient: n- : log Pow: 3.242 (25 °C)

octanol/water pH: 7.1

Method: OECD Test Guideline 117

1,4-Bis(2,3-epoxypropoxy)butane:

Partition coefficient: n- : log Pow: -0.269 (25 °C)

octanol/water pH: 6.7

Method: OECD Test Guideline 117

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among : Koc: 445

environmental compartments

1,4-Bis(2,3-epoxypropoxy)butane:

Distribution among : Koc: 12.59

environmental compartments Method: OECD Test Guideline 121

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Other adverse effects

Product:

Additional ecological

information

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

Version Revision Date: SDS Number: Date of last issue: 18.11.2016
1.2 21.01.2020 400001008017 Date of first issue: 03.08.2015

Print Date 11.06.2020

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Dispose of as hazardous waste in compliance with local and

national regulations.

Dispose of contents/ container to an approved waste disposal

plant.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number : UN 3082

14.2 UN proper shipping

name

: Environmentally hazardous substance, liquid, n.o.s.

(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard : 9

class(es)

14.4 Packing group : III

Labels : Class 9 - Miscellaneous dangerous substances and articles

Packing instruction (cargo

aircraft)

: 964

Packing instruction

(passenger aircraft)

: 964

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

IMDG

14.1 UN number : UN 3082

14.2 UN proper shipping : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

name N.O.S.

(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard

14.4 Packing group

class(es)

: |||

9

Labels : 9 EmS Code : F-A, S-F

14.5 Environmental hazards

Marine pollutant : yes

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

Version Revision Date: SDS Number: Date of last issue: 18.11.2016 400001008017 1.2 21.01.2020 Date of first issue: 03.08.2015

Print Date 11.06.2020

ADR

14.1 UN number : UN 3082

14.2 UN proper shipping : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

name N.O.S.

(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard

class(es)

: 9

14.4 Packing group : 111 Labels 9

14.5 Environmental hazards

Environmentally hazardous : yes

RID

14.1 UN number : UN 3082

14.2 UN proper shipping : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

name N.O.S.

(BISPHENOL A EPOXY RESIN)

14.3 Transport hazard

class(es)

: 9

14.4 Packing group : 111 Labels : 9

14.5 Environmental hazards

Environmentally hazardous : yes

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation : Not applicable

(Annex XIV)

REACH - List of substances subject to authorisation -: Not applicable

Future sunset date

REACH - Candidate List of Substances of Very High : This product does not contain

Concern for Authorisation (Article 59). substances of very high concern

(Regulation (EC) No

1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of

major-accident hazards involving dangerous substances.

ENVIRONMENTAL

HAZARDS

Other regulations:

E2

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

Version Revision Date: SDS Number: Date of last issue: 18.11.2016
1.2 21.01.2020 400001008017 Date of first issue: 03.08.2015

Print Date 11.06.2020

DSL : All components of this product are on the Canadian DSL

AICS : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed.

H312 : Harmful in contact with skin.

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.

H332 : Harmful if inhaled.

H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Dam. : Serious eye damage

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 RESIN

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 18.11.2016

 1.2
 21.01.2020
 400001008017
 Date of first issue: 03.08.2015

Print Date 11.06.2020

Eye Irrit. : Eye irritation
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

Further information

Classification of the mixture: Classification procedure:

Skin Irrit. 2 H315 Calculation method

Eye Irrit. 2 H319 Based on product data or assessment

Skin Sens. 1 H317 Calculation method Aquatic Chronic 2 H411 Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2012 HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Adhesives

Substance/Mixture

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA

Address : Everslaan 45

3078 Everberg

Belgium

Telephone : +41 61 299 20 41 Telefax : +41 61 299 20 40

E-mail address of person

responsible for the SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 +86 532 83889090 India: +91 22 42 87 5333

Australia: 1800 786 152 New Zealand: 0800 767 437 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, H412: Harmful to aquatic life with long lasting

Category 3 effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

Version Revision Date: SDS Number: Date of last issue: 15.07.2016
1.2 23.01.2020 400001009176 Date of first issue: 31.08.2015

Print Date 11.06.2020

Hazard pictograms



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H412 Harmful to aquatic life with long lasting

effects.

Precautionary statements : Prevention:

P261 Avoid breathing mist or vapours.
P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face

protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/

attention.

P362 + P364 Take off contaminated clothing and wash it

before reuse.

Hazardous components which must be listed on the label:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concent ration (% w/w)
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8 234-148-4 01-2119970376-29	Acute Tox. 4; H302 Skin Corr. 1A; H314 Skin Sens. 1B; H317	>= 1 - < 3
2,4,6-	90-72-2	Acute Tox. 4; H302	>= 1 - <
Tris(dimethylaminomethyl)pheno	202-013-9 01-2119560597-27	Skin Corr. 1C; H314 Eye Dam. 1; H318	3

For explanation of abbreviations see section 16.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

Version Revision Date: SDS Number: Date of last issue: 15.07.2016 400001009176 1.2 23.01.2020 Date of first issue: 31.08.2015

Print Date 11.06.2020

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Show this safety data sheet to the doctor in attendance.

Treat symptomatically.

Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : If on skin, rinse well with water.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Unsuitable extinguishing

media

: High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during

firefighting

: Do not allow run-off from fire fighting to enter drains or water

courses.

5.3 Advice for firefighters

for firefighters

Special protective equipment : Wear self-contained breathing apparatus for firefighting if

necessary.

Specific extinguishing

methods

: No data is available on the product itself.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains. Fire residues and

contaminated fire extinguishing water must be disposed of in

accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Dispose of rinse water in accordance with local and national

regulations.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Advice on protection against

fire and explosion

: Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Keep container tightly closed in a dry and well-ventilated

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

Version Revision Date: SDS Number: Date of last issue: 15.07.2016
1.2 23.01.2020 400001009176 Date of first issue: 31.08.2015

Print Date 11.06.2020

areas and containers place. Containers which are opened must be carefully

resealed and kept upright to prevent leakage. Keep in properly

labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage

temperature

: 2 - 40 °C

Further information on

storage stability

: Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

			<u> </u>	
Substance name	End Use	Exposure routes	Potential health effects	Value
N'-(3-aminopropyl)- N,N-dimethylpropane- 1,3-diamine	Workers	Inhalation	Long-term systemic effects	3.7 mg/m3
	Workers	Inhalation	Acute systemic effects	7.5 mg/m3
	Workers	Inhalation	Long-term local effects	3.7 mg/m3
	Workers	Inhalation	Acute local effects	7.5 mg/m3
	Workers	Dermal	Long-term systemic effects	0.67 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.65 mg/m3
	Consumers	Inhalation	Long-term local effects	0.65 mg/m3
	Consumers	Oral	Long-term systemic effects	0.2 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name		Environmental Compartment	Value
2,4,6- tris(dimethylaminomethyl)phenol		Fresh water	0.084 mg/l
		Marine water	0.008 mg/l
Remarks:	Assessme	ent Factors	
		Sewage treatment plant	0.2 mg/l

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

Asse	ssment Factors	
	Freshwater - intermittent	0.84 mg/l
2,4,6- Tris(dimethylaminomethyl)phe	nol Fresh water	0.084 mg/l
	Marine water	0.008 mg/l
Asse	ssment Factors	<u> </u>
	Sewage treatment plant	0.2 mg/l
Asse	ssment Factors	
	Freshwater - intermittent	0.84 mg/l
N'-(3-aminopropyl)-N,N- dimethylpropane-1,3-diamine	Fresh water	9.2 μg/l
Asse	ssment Factors	
1	Marine water	0.92 µg/l
Asse	ssment Factors	
1	Freshwater - intermittent	92 μg/l
Asse	ssment Factors	-
	Sewage treatment plant	18.1 mg/l
Asse	ssment Factors	
I	Fresh water sediment	0.0336 mg/kg
Equil	brium method	
	Marine sediment	0.00336 mg/kg
Equil	brium method	
I	Soil	0.00132 mg/kg
Equil	brium method	

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Hand protection

Material : butyl-rubber

Material : Ethyl Vinyl Alcohol Laminate (EVAL)

Break through time : > 8 h

Material : Nitrile rubber

Material : Neoprene gloves Break through time : 10 - 480 min

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Organic vapour type (A)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

Colour : light yellow

Odour : unpleasant

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

Boiling point : > 200 °C

Flash point : > 100 °C

Method: Pensky-Martens closed cup, closed cup

102 °C

Method: Cleveland open cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Burning rate : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : < 0.01 hPa (20 °C)

Relative vapour density : No data is available on the product itself.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

Relative density : No data is available on the product itself.

Density : 1.165 g/cm3 (25 °C)

Solubility(ies)

Water solubility : practically insoluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity

Viscosity, dynamic : 20,000 - 40,000 mPa.s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : None known.

10.6 Hazardous decomposition products

Carbon oxides

Burning produces noxious and toxic fumes.

No hazardous decomposition products are known.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

Version SDS Number: Date of last issue: 15.07.2016 Revision Date: 400001009176 1.2 23.01.2020 Date of first issue: 31.08.2015

Print Date 11.06.2020

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity - Product : LD50 (Rat, male and female): 2,631 mg/kg

Method: OECD Test Guideline 401

: No data available Acute inhalation toxicity

Acute dermal toxicity -: LD50 (Rat, male and female): > 4,000 mg/kg

Product Method: OECD Test Guideline 402

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Product:

Species: Rabbit

Result: No skin irritation

Remarks: Moderate skin irritation

Serious eye damage/eye irritation

Product:

Species: Rabbit

Result: Mild eye irritation Remarks: Mild eye irritation

Respiratory or skin sensitisation

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Exposure routes: Skin Species: Guinea pig

Method: OECD Test Guideline 406

Result: The product is a skin sensitiser, sub-category 1B.

2,4,6-Tris(dimethylaminomethyl)phenol:

Exposure routes: Skin Species: Guinea pig

Method: OECD Test Guideline 406 Result: Does not cause skin sensitisation.

Assessment: No data available

Germ cell mutagenicity

Product:

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

Genotoxicity in vitro : Concentration: 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Genotoxicity in vivo : No data available

Germ cell mutagenicity-

Assessment

: No data available

Carcinogenicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Mouse, male Application Route: Dermal Exposure time: 20 month(s) Frequency of Treatment: 3 daily

Result: negative

Carcinogenicity - : No data available

Assessment

Reproductive toxicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on fertility : Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 422

Result: Animal testing did not show any effects on fertility.

2,4,6-Tris(dimethylaminomethyl)phenol:

Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 422

Remarks: No significant adverse effects were reported

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on foetal : Species: Rat, male and female

development Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

15 mg/kg body weight

Developmental Toxicity: No observed adverse effect level: 15

mg/kg body weight

Embryo-foetal toxicity: No observed adverse effect level: 15

mg/kg body weight

Method: OECD Test Guideline 422

Result: No effects on fertility and early embryonic

development were detected.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Reproductive toxicity - : No evidence of adverse effects on sexual function and fertility,

Assessment or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Rat, male and female

NOEC: 550

Application Route: Inhalation Test atmosphere: vapour

Exposure time: 3 WeeksNumber of exposures: 7 d

Method: Subchronic toxicity

Species: Mouse, male NOAEL: >= 56.3

Application Route: Skin contact

Exposure time: 20 hNumber of exposures: 3 d

Method: Chronic toxicity

2,4,6-Tris(dimethylaminomethyl)phenol:

Species: Rat, male and female

NOEL: 15 mg/kg

Application Route: Ingestion

Exposure time: 1,032 hNumber of exposures: 7 d

Method: Subacute toxicity

Repeated dose toxicity - : No data available

Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Product:

Ecotoxicology Assessment

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l

Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 9.2 mg/l

Exposure time: 48 h
Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

Toxicity to algae/aquatic

plants

: ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (Pseudomonas putida): 181 mg/l

Exposure time: 16 h Test Type: static test

Test substance: Fresh water

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

Version Revision Date: SDS Number: Date of last issue: 15.07.2016 400001009176 1.2 23.01.2020 Date of first issue: 31.08.2015

Print Date 11.06.2020

Method: DIN 38 412 Part 8

2,4,6-Tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l

> Exposure time: 96 h Test Type: static test

Test substance: Fresh water

Toxicity to daphnia and other

aquatic invertebrates

: LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l

End point: mortality Exposure time: 96 h Test Type: static test Analytical monitoring: no Test substance: Marine water

Toxicity to algae/aquatic

plants

: ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l

Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l

Exposure time: 72 h Test Type: static test Analytical monitoring: yes Test substance: Fresh water Method: OECD Test Guideline 201

12.2 Persistence and degradability

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

: Result: Readily biodegradable. Biodegradability

> Biodegradation: 100 % Exposure time: 28 d

Method: ISO

2,4,6-Tris(dimethylaminomethyl)phenol:

Biodegradability : Test Type: aerobic

Inoculum: activated sludge, non-adapted

Concentration: 2 mg/l Result: Not biodegradable Biodegradation: 4 % Exposure time: 28 d

Method: OECD Test Guideline 301D

12.3 Bioaccumulative potential

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine: Partition coefficient: n-

octanol/water

: log Pow: 0.5

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

log Pow: -0.56 (25 °C)

pH: 11.6

Method: OECD Test Guideline 107

2,4,6-Tris(dimethylaminomethyl)phenol:

Partition coefficient: n- \odot : Pow: >= 0.219 (21.5 °C) octanol/water log Pow: -0.66 (21.5 °C) Method: OPPTS 830.7550

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Other adverse effects

Product:

Additional ecological

information

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Dispose of as hazardous waste in compliance with local and

national regulations.

Dispose of contents/ container to an approved waste disposal

plant.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

IATA

Not regulated as dangerous goods

IMDG

Not regulated as dangerous goods

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

Version Revision Date: SDS Number: Date of last issue: 15.07.2016
1.2 23.01.2020 400001009176 Date of first issue: 31.08.2015

Print Date 11.06.2020

ADR

Not regulated as dangerous goods

RID

Not regulated as dangerous goods

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation

(Annex XIV)

: Not applicable

REACH - List of substances subject to authorisation -

Future sunset date

: Not applicable

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

: This product does not contain substances of very high concern

(Regulation (EC) No

1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : This product contains one or several components that are not

on the Canadian DSL nor NDSL.

AICS : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : Not in compliance with the inventory

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed.

H314 : Causes severe skin burns and eye damage.

H317 : May cause an allergic skin reaction.

H318 : Causes serious eye damage.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Eye Dam. : Serious eye damage Skin Corr. : Skin corrosion Skin Sens. : Skin sensitisation

Further information

Classification of the mixture: Classification procedure:

Eye Irrit. 2 H319 Based on product data or assessment

Skin Sens. 1 H317 Calculation method

Aquatic Chronic 3 H412 Based on product data or assessment

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

according to Regulation (EC) No. 1907/2006



ARALDITE® 2012 HARDENER

 Version
 Revision Date:
 SDS Number:
 Date of last issue: 15.07.2016

 1.2
 23.01.2020
 400001009176
 Date of first issue: 31.08.2015

Print Date 11.06.2020

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.