



## Datasheet RS Pro Taps Metric Fine Straight Flute: Second Cutting

RS Stock No: 522-7547



## **Specifications:**

Taps Metric Fine Straight Flute Second Style Suitable for hand and machine tapping of through holes Manufactured to ISO 529 Tolerance Class 2 for 6H fit Silver finish

RS	Manufacturers	Size	d1	L1	L	а
Code	Code		(mm)	(mm)	(mm)	(mm)
522-7547	21-505-667	M6	5.9	20	67	4.9

RS	Size	Pitch	Major	Minor	Thread	Tapping	Clearance
Code		(mm)	Dia (mm)	Dia (mm)	Depth	Drill	Drill
522-7547	M6	0.75	6.00	5.080	0.460	5.25	6.1