

Datasheet

HSS Step Drill Bit

RS Stock number [232-513](#)



Description:

High speed steel step drills for rapid drilling and deburring in sheet materials up to 3mm thick.

Eliminates vibration and chatter and provides clear holes in applications requiring small hole size increments in stainless steel, aluminium, plastic etc.

Specifications:

Drill Diameter:	7 – 37 mm
Number of Steps:	11
Increments:	3 mm
Material:	HSS
Surface:	Bright Finish

232529 8-38 $\varnothing 41$ 38 35 32 29 26 23 20 17 14 11 8

232513 7-37 $\varnothing 40$ 37 34 31 28 25 22 19 16 13 10 7

232507 6-36 $\varnothing 39$ 36 33 30 27 24 21 18 15 12 9 6

