## Themal Link Fuses DC Alloy

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### RoHS Compliant

### Description

DC Alloy Thermal-Link is defined as a non-resettable protective device functioning one time only. It is widely used in electrical equipment and electric vehicle. Normally, thermal element is jointed to the two electrode leads. Under abnormal conditions, when the temp. reaches to the fusing temp. of Thermal-Link, the thermal element melts to disconnect the circuit completely and quickly retracts to the two electrode lead ends with the aid of the flux

### Applications

- · Battery Cooling Systems
- · Precharged Resistors
- Automotive Air-Conditioners
- Heaters

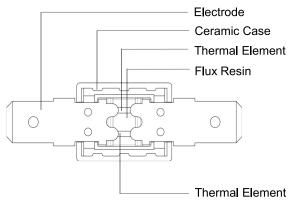
### Features

- 0 to 450V DC / 0 to 600V AC Operating Voltage
- High Accuracy of Functioning Temp.
- Ceramic Case
- Non-Resettable

### Customization

- Rated Functioning Temp.
- The Shape of Electrode Leads

### **Structure Diagrams**





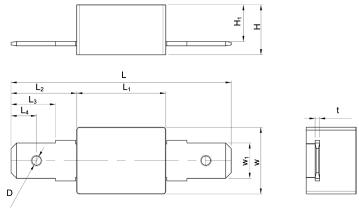
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### Glossary

Item	Description						
тсо	Thermal-Link   A non-resettable device incorporating a thermal element which will open a circuit once only when exposed for a sufficient length of time to a temp. in excess of that for which it has been designed.						
АТСО	Alloy Thermal-Link Alloy type Thermal-Link, Alloy is thermal element.						
DC-ATCO	DC-Alloy Thermal-Link Direct Current Alloy Thermal-Link.						
Tr	Rated Functioning Temp.The temperature of the Thermal-Link which causes it to change the state of conductivity with a detectioncurrent up to 10 mA as the only load.Tolerance: Tf 0 / -10°C (GB 9816, EN 60691, K60691).Tolerance: Tf ± 7°C (J60691).						
Fusing Temp.	<b>Fusing Temp.</b> The temperature of the Thermal-Link which causes it to change its state of conductivity is measured with silicone oil bath in which the temperature is increased at the rate of 0.5 °C to 1 °C / minute, with a detection current up to 10 mA as the only load						
Th	Holding Temp. The Maximum temperature at which a Thermal-Link will not change its state of conductivity when conducting rated current for 168 hours.						
Tm	Maximum Temp. Limit The temperature of the Thermal-Link stated by the manufacturer, up to which the mechanical and electrical properties of the Thermal-Link having changed its state of conductivity, will not be impaired for a given time.						
Imin	Minimum Breaking Current The minimum current that Fuse requires after the Alloy of Thermal-Link opens in the circuit.						
lr	Rated Current The current used to classify a Thermal-Link, which is the maximum current that Thermal-Link allows to carry and is able to cut off the circuit safely.						
Ur	Rated Voltage The voltage used to classify a Thermal-Link, which is the maximum voltage that Thermal-link allows to carry and is able to cut off the circuit safely.						

### Dimensions



**Dimensions : Millimetres** 



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L	L1	L2	L3	L4	W	W1	Н	H1	t	D
39.5 ±2	16 ±1	11.75 ±0.3	7.95 ±0.3	4.55 ±0.2	12 ±1	6.35 ±0.2	9 <sup>+0.5</sup> -0.0	6 <sup>+1</sup> -0	0.8 ±0.05	1.65 ±0.2

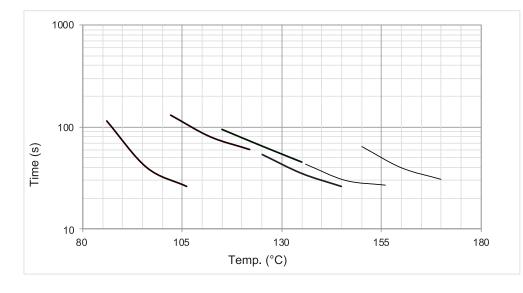
### Specification

For Automotive Application: Battery Cooling System, Pre-charged Resistor, Automotive Air Conditioning

Model	Tf	Fusing Temp.	Th	Tm	Imin	lr	Ur
	(°C)	(°C)	(°C)	(°C)	(A)	(A)	(V)
MPATCO-TG102C-HQZ	102	97 ±5	65		0	15	DC 450
MPATCO-TG115C-HQZ	115	110 ±5	72				
MPATCO-TG115C-JPZ	115		70			20	DC 400
MPATCO-TG125C-HQZ	125 136	120 ±5	85	250		15	DC 450
MPATCO-TG125C-JPZ						20	DC 400
MPATCO-TG136C-HQZ		131 ±5	90			15	DC 450
MPATCO-TG136C-JPZ						20	DC 400
MPATCO-TG150C-HQZ	150	145 ± 5	100			15	DC 450
MPATCO-TG86C-HQZ	86	81 ±5	43				DC 450
MPATCO-TG86C-HSZ	00 01 10		43				DC 600

### Temp.-Time Curve

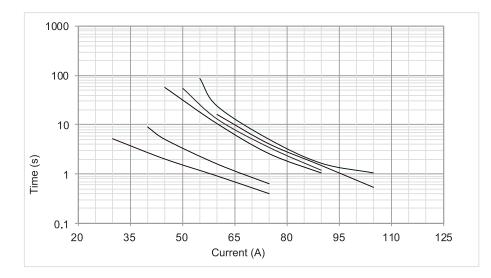
The functioning temperature time curve of Alloy Thermal-Link in different Temp. oil bath.





### **Current-Time Curve**

This is an illustrated curve, describing the opening time at Multi-times rated current in the condition of the room Temp. 25°C.



### Part Number Table

Description	Part Number			
Direct Current Alloy Thermal-Link , 15A, 450V DC	MPATCO-TG102C-HQZ			
Direct Current Alloy Thermal-Link , 15A, 450V DC	MPATCO-TG115C-HQZ			
Direct Current Alloy Thermal-Link , 20A, 400V DC	MPATCO-TG115C-JPZ			
Direct Current Alloy Thermal-Link , 15A, 450V DC	MPATCO-TG125C-HQZ			
Direct Current Alloy Thermal-Link , 20A, 400V DC	MPATCO-TG125C-JPZ			
Direct Current Alloy Thermal-Link , 15A, 450V DC	MPATCO-TG136C-HQZ			
Direct Current Alloy Thermal-Link , 20A, 400V DC	MPATCO-TG136C-JPZ			
Direct Current Alloy Thermal-Link , 15A, 450V DC	MPATCO-TG150C-HQZ			
Direct Current Alloy Thermal-Link , 15A, 450V DC	MPATCO-TG86C-HQZ			
Direct Current Alloy Thermal-Link , 15A, 600V DC	MPATCO-TG86C-HSZ			

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