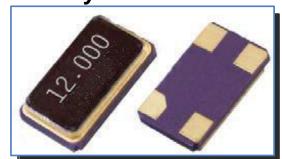


Surface Mount Microprocessor Crystal 5.0 x 3.2

Features

- Small Package of 5.0 x 3.2 x 1.2 mm
- Excellent tolerance and stability



Specifications

Parameter		Value		
Frequency Range		8.000 to 120.000 MHz		
Mode of	Fundamental	8.000 to 50.000 MHz		
Oscillation	Third Overtone	40.000 to 120.000 MHz		
Frequency Toleranc	e at 25°C	±50 ppm Standard (±10, ±20 & ±30 ppm available)		
Frequency Stability	over Temperature	±50 ppm Standard		
		(±10, ±20 & ±30 ppm available)		
Operating Tempera	ture Range	-20°C to +70°C Standard 1		
		-40°C to +85°C Extended ¹		
Storage Temperature Range		-40°C to +90°C		
Aging		±3 ppm per Year maximum		
Load Capacitance		8 pF to 32 pF or Series		
Equivalent Series Resistance		See Table 1		
Shunt Capacitance		5.0 pF maximum		
Drive Level		100 μW Typ., 300 μW Max		
Shock Resistance		±5 ppm Maximum 75 cm Drop Test		
		in 3 axes onto a hardwood surface		

Table 1

Frequency (MHz)	Mode	MAX ESR (Ohms)
8.000 to 11.999	FUND	100
12.000 to 19.999	FUND	60
20.000 to 39.999	FUND	50
40.000 to 59.999	3OT	70
60.000 to 120.000	30T	60

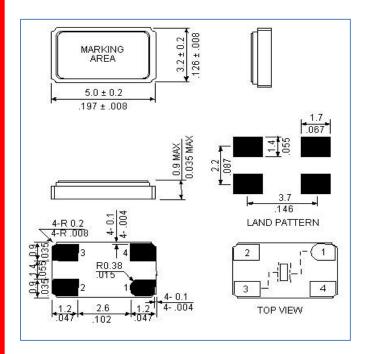
Environmental

Parameter	Value
Moisture Sensitivity Level	1
RoHS	6/6 Complaint & Lead Free
REACH SVHC	Compliant
Halogen Free	Compliant
ESD Classification Level	N/A
Termination Finish	Au
Unit Weight (grams)	0.048

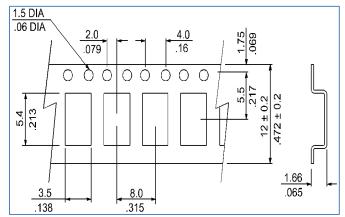
¹ NOTE: NOT ALL STABILITIES ARE AVAILABLE FOR ALL OPERATING TEMPERATURE RANGES.



Mechanical Specification



Carrier Tape Dimension



NOTE: REFER TO EIA-481 FOR DIMENSIONS

Packaging

180 mm Reel Diameter 12 mm Tape Width, 8 mm Pitch Quantity: 1000 pcs per Reel

In accordance with EIA-481

Part Numbering

HE	_	12.000	_	18	_	XXXX
Product Family		Frequency (MHz)		Load Capacitance (pF) 8 to 32 pF or S for Series		1) Tolerance, 2) Stability, 3) Mode, 4) Temperature Tolerance: E=±10 ppm, D=±20ppm, F=±30 ppm, B=±50 ppm Stability: E=±10 ppm, D=±20ppm, F=±30 ppm, B=±50 ppm Mode: blank = Fundamental, 3=3 rd Overtone Temperature range: blank standard, E=Extended

EXAMPLE: HE-12.000-18-BB

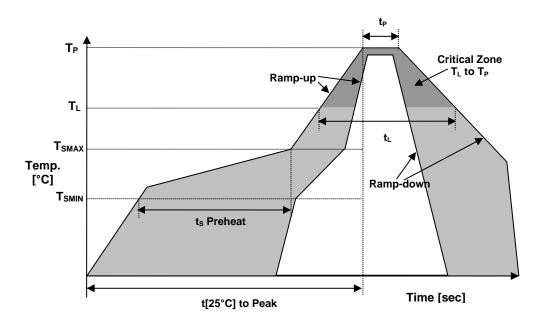
Surface Mount Microprocessor Crystal, 5.0 x 3.2 mm, 12.000 MHz, 18 pF load Capacitance, standard tolerance (±50 ppm) and stability (±50 ppm), Fundamental mode, standard Temperature range -20°C to +70°C

EXAMPLE: HE-8.000-10-BBE

Surface Mount Microprocessor Crystal, 5.0 x 3.2 mm, 8.000 MHz, 10 pF load Capacitance, standard tolerance (±50 ppm), stability (±50 ppm), Fundamental mode, Extended Temperature range -40°C to +85°C



Reflow Profile



Reflow Profile (Re	ference IPC/JEDEC J-ST	D-020)
Temperature Min Preheat	T _{SMIN}	150°C
Temperature Max Preheat	T _{SMAX}	200°C
Time (T_{SMIN} to T_{SMAX})	ts	60 – 180 sec.
Temperature	TL	217°C
Peak Temperature	T _P	260°C
Ramp-Up Rate	R_{UP}	3°C / sec. max
Ramp-Down Rate	R _{DOWN}	6°C / sec. max
Time within 5°C of Peak	T_P	10 sec.
Temperature		
Time t[25°C] to Peak Temperature	t[25°C] to Peak	480 sec.
Time	TL	60 – 150 sec.



MARKING

RFF.FFF xxLTyw

FF.FF – Frequency in MHz x – Internal Production ID code

L - Load Capacitance Code

T – Tolerance Code

y – Year code

w - Week code

LOAD CAPACITANCE CODE				
CODE	C _L (pF)	CODE	C _L (pF)	
Α	20	J	12	
В	18	K	10	
С	16	М	14	
D	30	N	15	
F	12.5	Р	13	
G	32	8	8	
Н	22	9	9	

TOLERANCE CODE		
CODE TOL (ppm)		
В	±50	
F	±30	
D	±20	
E	±10	

YEAR CODE		
Year	Code	
2011	1	
2012	2	
2013	3	
2014	4	
2015	5	
2016	6	
2017	7	
2018	8	
2019	9	
2020	0	

ALPHA WEEK CODE					
Week	Code	Week	Code	Week	Code
1	а	19	S	37	K
2	b	20	t	38	L
3	С	21	u	39	М
4	d	22	٧	40	N
5	е	23	W	41	0
6	f	24	Χ	42	Р
7	g	25	у	43	Q
8	h	26	Z	44	R
9	i	27	Α	45	S
10	j	28	В	46	Т
11	k	29	С	47	U
12	I	30	D	48	V
13	m	31	Е	49	W
14	n	32	F	50	Χ
15	0	33	G	51	Υ
16	р	34	Н	52	Z
17	q	35			
18	r	36	J		

APPROVAL

DRAWN BY	FP, 28 March 2017
APPROVED BY	FP, 28 March 2017
REVISION	A, Initial Release