

Datasheet

HSS Step Drill Bit

RS Stock number [232-591](#)



Description:

High speed steel step drills for rapid drilling and deburring in sheet materials up to 3mm thick.

Eliminates vibration and chatter and provides clear holes in applications requiring small hole size increments in stainless steel, aluminium, plastic etc.

Step Increments are PG7, PG9, PG11, PG13.5, PG16 and PG21

Suitable for use in industrial power drills, bench or pedestal drills.

Specifications:

Drill Diameter:	PG7 – PG21
Number of Steps:	6
Maximum Drilling Thickness:	3 mm
Material:	HSS
Surface:	Bright Finish