

Datasheet

RS Pro Taps Metric Fine Straight Flute: Second Cutting

RS Stock No: 522-7654



Specifications:

Taps Metric Fine Straight Flute Second Style
 Suitable for hand and machine tapping of through holes
 Manufactured to ISO 529
 Tolerance Class 2 for 6H fit
 Silver finish

RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7654	21-505-782	M20	13.95	39	112	11.1

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7654	M20	1.50	20.00	18.180	0.920	18.5	20.25