

Continued

Code	d1		Decimal Equiv.	L1 mm	L2 mm	Sq a mm	No. of Flutes	Code	d1		Decimal Equiv.	L1 mm	L2 mm	Sq a mm	No. of Flutes
	Inch	mm							Inch	mm					
1882496 1882484	19/64	7.54	0.2969	58	115	6,30	6	43/64	17.07	0.6719	93	188	12,50	8	
	5/16	7.94	0.3125			6,30		11/16	17.46	0.6875			14,00		
	8.00	0.3150	6,30			17.50		0.6890	14,00						
1882485	21/64	8.33	0.3281	62	124	6,30	6	45/64	17.86	0.7031	93	188	14,00	8	
	8.50	0.3346	7,10			23/32		18.25	0.7188	14,00					
	9.00	0.3543	7,10			47/64		18.65	0.7344	14,00					
1882485	23/64	9.13	0.3594	62	124	7,10	6	19.00	0.7480	16,00	93	188	14,00	8	
	9.50	0.3740	8,00			3/4		19.05	0.7500	16,00					
	27/32	21.43	0.8438			19.45		0.7656	16,00						
1882485	7/8	22.22	0.8750	107	215	18,00	8	25/32	19.84	0.7812	100	201	16,00	8	
	23.00	0.9055	18,00			13/16		20.64	0.8125	16,00					
	29/32	23.02	0.9062			18,00		21.00	0.8268	16,00					
1882485	15/16	23.81	0.9375	115	231	20,00	8	1-3/8	34.00	1.3386	142	284	28,00	10	
	24.00	0.9449	20,00			34.92		1.3750	28,00						
	25.00	0.9843	20,00			35.00		1.3780	28,00						
1882485	1	25.40	1.0000	115	231	20,00	10	1-7/16	36.00	1.4173	142	284	28,00	10	
	26.00	1.0236	20,00			36.51		1.4375	28,00						
	27.00	1.0630	22,40			37.00		1.4567	28,00						
1882485	1-1/16	26.99	1.0625	124	247	20,00	10	1-1/2	38.00	1.4961	152	305	31,50	10	
	27.00	1.0630	22,40			38.10		1.5000	31,50						
	28.00	1.1024	22,40			39.00		1.5354	31,50						
1882485	1-1/8	28.57	1.1250	124	247	22,40	10	40.00	1.5748	31,50	152	305	31,50	12	
	29.00	1.1417	22,40			1-5/8		41.00	1.6142	31,50					
	30.00	1.1811	25,00			41.27		1.6250	31,50						
1882485	1-3/16	30.16	1.1875	133	265	25,00	10	1-3/4	43.00	1.6929	163	326	35,50	12	
	31.00	1.2205	25,00			44.00		1.7323	35,50						
	31.75	1.2500	25,00			44.45		1.7500	35,50						
1882485	1-1/4	31.75	1.2500	133	265	25,00	10	45.00	1.7717	35,50	163	326	35,50	12	
	32.00	1.2598	25,00			46.00		1.8110	35,50						
	33.00	1.2992	25,00			47.00		1.8504	35,50						
1882485	1-5/16	33.34	1.3125	133	265	25,00	10	1-7/8	47.62	1.8750	174	347	40,00	12	
	33.34	1.3125	25,00			48.00		1.8898	40,00						
	33.34	1.3125	25,00			49.00		1.9291	40,00						
1882485	1-5/16	33.34	1.3125	133	265	25,00	10	2	50.00	1.9685	174	347	40,00	12	
	33.34	1.3125	25,00			50.80		2.0000	40,00						
	33.34	1.3125	25,00			50.80		2.0000	40,00						

Hand Reamers will be supplied right hand cutting with left hand spiral flutes with both 45° bevel and taper lead unless otherwise requested.

VARIANTS:

Type	Page Ref.
Special Diameter/Tolerance	23
Adjustable	24/25/26/27
Taper Pin	15
Socket	16