



ENGLISH

# Datasheet

## RS Pro Taps Metric Fine Straight Flute: Second Cutting

RS Stock No: 522-7660



### Specifications:

Taps Metric Fine Straight Flute Second Style  
Suitable for hand and machine tapping of through holes  
Manufactured to ISO 529  
Tolerance Class 2 for 6H fit  
Silver finish

RS Code	Manufacturers Code	Size	d1 (mm)	L1 (mm)	L (mm)	a (mm)
522-7660	21-505-792	M25	17.9	48	130	13.8

RS Code	Size	Pitch (mm)	Major Dia (mm)	Minor Dia (mm)	Thread Depth	Tapping Drill	Clearance Drill
522-7660	M25	1.50	25.00	23.160	0.920	23.5	26.0