SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2031-1 RESIN

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Epoxy constituents

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Warning

Hazard statements :

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261	Avoid breathing mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P391	Collect spillage.

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxi)phenyl]propane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3 216-823-5 603-073-00-2	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 90 - <= 100

		specific concentration limit Skin Irrit. 2; H315 >= 5 % Eye Irrit. 2; H319 >= 5 %	

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides
Halogenated compounds

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Technical measures	:	Ensure that eyewash stations and safety showers are close to the workstation location.
Local/Total ventilation	:	Ensure adequate ventilation.
Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.
Advice on common storage	:	For incompatible materials please refer to Section 10 of this SDS.
Further information on storage stability	:	Stable under normal conditions.
Recommended storage temperature	:	2 - 40 °C

7.3 Specific end use(s)

Specific use(s)	:	No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Workers	Inhalation	Long-term systemic effects	4.93 mg/m3
	Workers	Dermal	Long-term systemic effects	0.75 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	0.87 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.0893 mg/kg bw/day
	Consumers	Oral	Long-term systemic effects	0.5 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Fresh water	0.006 mg/l
	Marine water	0.001 mg/l
	Fresh water sediment	0.341 mg/kg dry weight (d.w.)
	Marine sediment	0.034 mg/kg dry weight (d.w.)
	Soil	0.065 mg/kg dry weight (d.w.)
	Sewage treatment plant	10 mg/l
	Secondary Poisoning	11 mg/kg
Siloxanes and silicones, di-Me, reaction products with silica	Fresh water sediment	> 100 mg/kg
	Remarks:Assessment Factors	
	Soil	23 mg/kg
	Remarks:Assessment Factors	

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Material	:	Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time	:	> 8 h
Remarks	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves. The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Respiratory protection	:	Recommended Filter type: Combined particulates and organic vapour type
Filter type	:	Filter type A-P

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	paste
Colour	:	black
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	ca. 7 (20 °C) Concentration: 500 g/l
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	> 200 °C
Flash point	:	200 °C Method: Pensky-Martens closed cup
Flammability (solid, gas)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.

Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	ca. 0.01 hPa (20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	ca. 1.16 g/cm3 (25 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Viscosity	:	No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids
Strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon dioxide
carbon monoxide
Halogenated compounds

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Acute oral toxicity	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity Remarks: No mortality observed at this dose.
Acute dermal toxicity	:	LD50 (Rat, male and female): > 2,000 mg/kg Method: OECD Test Guideline 402 Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Species	:	Rabbit
Exposure time	:	4 h
Assessment	:	Irritating to skin.
Method	:	OECD Test Guideline 404
Result	:	Irritating to skin.

Serious eye damage/eye irritation

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Species	:	Rabbit
Assessment	:	Irritating to eyes.
Method	:	OECD Test Guideline 405
Result	:	Irritating to eyes.

Respiratory or skin sensitisation

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Test Type	:	Local lymph node assay (LLNA)
Exposure routes	:	Skin
Species	:	Mouse
Method	:	OECD Test Guideline 429
Result	:	The product is a skin sensitiser, sub-category 1B.

Germ cell mutagenicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: without metabolic activation
Result: positive

Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay)
Result: negative

Genotoxicity in vivo : Test Type: in vivo assay
Species: Mouse (male)
Cell type: Germ
Application Route: Oral
Dose: 3333, 10000 mg/kg
Result: negative

Test Type: gene mutation test
Species: Rat (male)
Cell type: Somatic
Application Route: Oral
Dose: 50,250,500,1000 mg/kg bw/day
Method: OECD Test Guideline 488
Result: negative

Carcinogenicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Species	:	Rat, male
Application Route	:	Oral
Exposure time	:	24 month(s)
Dose	:	0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment	:	7 days/week
NOAEL	:	15 mg/kg bw/day
Method	:	OECD Test Guideline 453
Result	:	negative
Target Organs	:	Digestive organs

Species	:	Mouse, male
Application Route	:	Dermal
Exposure time	:	24 month(s)
Dose	:	0, 0.1, 10, 100 mg/kg bw/day
Frequency of Treatment	:	3 days/week
NOEL	:	0.1 mg/kg body weight
Method	:	OECD Test Guideline 453
Result	:	negative
Target Organs	:	Digestive organs

Species	:	Rat, female
Application Route	:	Dermal
Exposure time	:	24 month(s)
Dose	:	0.1, 100, 1000 mg/kg bw/day
Frequency of Treatment	:	5 days/week
NOEL	:	100 mg/kg body weight
Method	:	OECD Test Guideline 453
Result	:	negative

Species	:	Rat, female
Application Route	:	Oral
Exposure time	:	24 month(s)
Dose	:	0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment	:	7 days/week
NOAEL	:	100 mg/kg bw/day
Method	:	OECD Test Guideline 453
Result	:	negative
Target Organs	:	Digestive organs

Species	:	Rat, females
Application Route	:	Oral
Exposure time	:	24 month(s)
Dose	:	0, 2, 15, or 100 mg/kg bw/day
Frequency of Treatment	:	7 days/week
NOEL	:	2 mg/kg bw/day
Method	:	OECD Test Guideline 453
Result	:	negative
Target Organs	:	Digestive organs

Reproductive toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Effects on fertility	:	Test Type: Two-generation study Species: Rat, male and female Application Route: Oral Dose: 0, 50, 180, 540 or 750 milligram per kilogram Duration of Single Treatment: 238 d Frequency of Treatment: 1 daily General Toxicity - Parent: NOEL: 540 mg/kg body weight General Toxicity F1: NOEL: 750 mg/kg body weight Symptoms: No adverse effects Method: OECD Test Guideline 416 Result: No effects on fertility and early embryonic development were detected.
Effects on foetal development	:	Species: Rabbit, female Application Route: Dermal Dose: 0, 30, 100 or 300 milligram per kilogram Duration of Single Treatment: 28 d Frequency of Treatment: 1 daily General Toxicity Maternal: NOAEL: 30 mg/kg body weight Developmental Toxicity: NOAEL: 300 mg/kg body weight

Method: Other guidelines
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rabbit, female
Application Route: Oral
Dose: 0, 20, 60 or 180 milligram per kilogram
Duration of Single Treatment: 13 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 60 mg/kg body weight
Developmental Toxicity: NOAEL: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Test Type: Pre-natal
Species: Rat, female
Application Route: Oral
Dose: 0, 60, 180 and 540 milligram per kilogram
Duration of Single Treatment: 10 d
Frequency of Treatment: 1 daily
General Toxicity Maternal: NOAEL: 180 mg/kg body weight
Developmental Toxicity: NOAEL: > 540 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Species	:	Rat, male and female
NOAEL	:	50 mg/kg
Application Route	:	oral (gavage)
Exposure time	:	14 Weeks
Number of exposures	:	7 d
Dose	:	0, 50, 250, 1000 mg/kg/day
Method	:	OECD Test Guideline 408

Species	:	Rat, male and female
NOAEL	:	>= 10 mg/kg
Application Route	:	Skin contact
Exposure time	:	13 Weeks
Number of exposures	:	5 d
Dose	:	0, 10, 100, 1000 mg/kg/day
Method	:	OECD Test Guideline 411

Species	:	Mouse, male
NOAEL	:	100 mg/kg
Application Route	:	Skin contact
Exposure time	:	13 Weeks

Number of exposures	:	3 d
Dose	:	0, 1, 10, 100 mg/kg/day
Method	:	OECD Test Guideline 411

Aspiration toxicity

No data available

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 1.8 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 : 11 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: EPA-660/3-75-009 NOEC : 4.2 mg/l Exposure time: 72 h Test Type: static test

Test substance: Fresh water
Method: EPA-660/3-75-009

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 0.3 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

12.3 Bioaccumulative potential

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n- : log Pow: 3.242 (25 °C)

octanol/water	pH: 7.1 Method: OECD Test Guideline 117

12.4 Mobility in soil

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Distribution among environmental compartments	:	Koc: 445

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	Dispose of contents and container in accordance with all local, regional, national and international regulations. Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	UN 3082
RID	:	UN 3082
IMDG	:	UN 3082
IATA	:	UN 3082

14.2 UN proper shipping name

ADR	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
RID	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
IMDG	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
IATA	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN)

14.3 Transport hazard class(es)

ADR	:	9
RID	:	9
IMDG	:	9
IATA	:	9

14.4 Packing group

ADR

Packing group	:	III
Classification Code	:	M6
Hazard Identification Number	:	90
Labels	:	9
Tunnel restriction code	:	(-)

RID

Packing group	:	III
Classification Code	:	M6
Hazard Identification Number	:	90
Labels	:	9

IMDG

Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F

IATA (Cargo)

Packing instruction (cargo aircraft)	:	964
Packing instruction (LQ)	:	Y964
Packing group	:	III
Labels	:	Miscellaneous

IATA (Passenger)

Packing instruction (passenger aircraft)	:	964
Packing instruction (LQ)	:	Y964
Packing group	:	III
Labels	:	Miscellaneous

14.5 Environmental hazards

ADR
Environmentally hazardous : yes

RID
Environmentally hazardous : yes

IMDG
Marine pollutant : yes

IATA (Passenger)
Environmentally hazardous : yes

IATA (Cargo)
Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2	ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.
H411	:	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Irrit.	:	Eye irritation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation

Further information

Classification of the mixture:		**Classification procedure:**
Skin Irrit. 2	H315	Calculation method

Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® 2031-1 HARDENER

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Hardener

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P391	Collect spillage.

Hazardous components which must be listed on the label:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated
1,3-Cyclohexanedimethanamine
2,4,6-tris(dimethylaminomethyl)phenol
3-aminopropyltriethoxysilane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature : Polyamines

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	68683-29-4 Polymer	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317	>= 30 - < 50
1,3-Cyclohexanedimethanamine	2579-20-6 219-941-5	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 Aquatic Chronic 3; H412	>= 10 - < 20
bis(isopropyl)naphthalene	38640-62-9 254-052-6	Asp. Tox. 1; H304 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	>= 2.5 - < 10
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2 202-013-9 603-069-00-0 UK-01-6667334385-2	Acute Tox. 4; H302 Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 1 - < 3
3-aminopropyltriethoxysilane	919-30-2 213-048-4 612-108-00-0	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1B; H317	>= 0.1 - < 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing

If potential for exposure exists refer to Section 8 for specific personal protective equipment.
Avoid inhalation, ingestion and contact with skin and eyes.
No action shall be taken involving any personal risk or without suitable training.
It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media : Exercise caution when using a high volume water jet as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NOx)

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Technical measures	:	Ensure that eyewash stations and safety showers are close to the workstation location.
Local/Total ventilation	:	Ensure adequate ventilation.

Advice on safe handling	:	Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitisation of susceptible persons. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
Advice on common storage	:	For incompatible materials please refer to Section 10 of this SDS.
Further information on storage stability	:	Stable under normal conditions.
Recommended storage temperature	:	2 - 40 °C

7.3 Specific end use(s)

Specific use(s)	:	No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
barium sulfate	7727-43-7	TWA (inhalable dust)	10 mg/m3	GB EH40
		TWA (Respirable dust)	4 mg/m3	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,4,6-tris(dimethylaminomethyl)phenol	Workers	Inhalation	Long-term systemic effects	0.53 mg/m3
	Workers	Inhalation	Acute systemic effects	2.1 mg/m3
	Workers	Dermal	Long-term systemic effects	0.150 mg/kg
	Workers	Dermal	Acute systemic effects	0.600 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.130 mg/m3
	Consumers	Inhalation	Acute systemic effects	0.130 mg/m3
	Consumers	Dermal	Long-term systemic effects	0.075 mg/kg
	Consumers	Dermal	Acute systemic effects	0.075 mg/kg
	Consumers	Oral	Long-term systemic effects	0.075 mg/kg
barium sulfate	Workers	Inhalation	Long-term systemic effects	10 mg/m3
	Workers	Inhalation	Long-term local effects	10 mg/m3
	Consumer use	Inhalation	Long-term systemic effects	10 mg/m3
	Consumer use	Oral	Long-term systemic effects	13000 mg/kg
bis(isopropyl)naphthalene	Workers	Inhalation	Systemic effects, Long-term exposure	30 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	4.3 mg/kg bw/day
	Consumers	Inhalation	Systemic effects, Long-term exposure	7.4 mg/m3
	Consumers	Dermal	Systemic effects, Long-term exposure	2.1 mg/kg bw/day
	Consumers	Oral	Systemic effects, Long-term exposure	2.1 mg/kg bw/day
3-aminopropyltriethoxysilane	Workers	Inhalation	Long-term systemic effects	59 mg/m3
	Workers	Inhalation	Systemic effects, Short-term exposure	59 mg/m3
	Workers	Dermal	Long-term systemic effects	8.3 mg/kg bw/day
	Workers	Dermal	Systemic effects, Short-term exposure	8.3 mg/kg bw/day
	Consumers	Inhalation	Long-term systemic effects	17.4 mg/m3
	Consumers	Inhalation	Systemic effects, Short-term exposure	17.4 mg/m3
	Consumers	Dermal	Long-term systemic	5 mg/kg

			effects	bw/day
	Consumers	Dermal	Systemic effects, Short-term exposure	5 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,4,6-tris(dimethylaminomethyl)phenol	Fresh water	0.046 mg/l
	Marine water	0.005 mg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	0.262 mg/l
	Remarks:Assessment Factors	
	Freshwater - intermittent	0.46 mg/l
	Soil	0.025 mg/kg
barium sulfate	Fresh water	115 µg/l
	Sewage treatment plant	62.2 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	600.4 mg/kg
	Remarks:Assessment Factors	
	Soil	207.7 mg/kg
	Remarks:Assessment Factors	
bis(isopropyl)naphthalene	Fresh water	0.26 µg/l
	Remarks:Assessment Factors	
	Marine water	0.026 µg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	0.15 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	0.94 mg/kg
	Remarks:Equilibrium method	
	Marine sediment	0.094 mg/kg
	Remarks:Equilibrium method	
	Soil	0.1872 mg/kg
	Remarks:Equilibrium method	
	Secondary Poisoning	25 mg/kg
	Remarks:Assessment Factors	
Siloxanes and silicones, di-Me, reaction products with silica	Fresh water sediment	> 100 mg/kg
	Remarks:Assessment Factors	
	Soil	23 mg/kg
	Remarks:Assessment Factors	
3-aminopropyltriethoxysilane	Fresh water	0.33 mg/l
	Remarks:Assessment Factors	
	Marine water	0.033 mg/l
	Remarks:Assessment Factors	
	Sewage treatment plant	13 mg/l
	Remarks:Assessment Factors	
	Fresh water sediment	1.2 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Marine sediment	0.12 mg/kg dry weight (d.w.)
	Remarks:Equilibrium method	
	Soil	0.05 mg/kg dry

		weight (d.w.)
	Remarks:Equilibrium method	

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber

Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
Recommended Filter type:
Combined particulates and organic vapour type

Filter type : Filter type A-P

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : paste

Colour : black

Odour : very faint, amine-like

Odour Threshold : No data is available on the product itself.

pH	:	substance/mixture is non-soluble (in water)
Melting point/freezing point	:	No data is available on the product itself.
Boiling point	:	> 200 °C Method: estimated
Flash point	:	> 100 °C Method: estimated, closed cup
Flammability (solid, gas)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	ca. 1.4 g/cm3 (23 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C Method: estimated
Viscosity		
Viscosity, dynamic	:	125 - 225 Pas (20 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products : carbon monoxide
carbon dioxide
Nitrogen oxides (NOx)

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Acute oral toxicity : LD50 (Rat): > 15.4 g/kg

Acute dermal toxicity : LD50 (Rabbit): > 3 g/kg

1,3-Cyclohexanedimethanamine:

Acute oral toxicity : LD50 (Rat, female): > 300 - 2,000 mg/kg
Method: OECD Test Guideline 423

Acute dermal toxicity : LD50 (Rabbit): 1,700 mg/kg

bis(isopropyl)naphthalene:

Acute oral toxicity : LD50 (Rat, male and female): 4,130 - 4,320 mg/kg
Method: OECD Test Guideline 401
Assessment: The component/mixture is minimally toxic after single ingestion.

Acute inhalation toxicity : LC50 (Rat, male and female): > 5.64 mg/l
Exposure time: 4 h

Test atmosphere: dust/mist
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rat, male and female): > 4,500 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 (Rat, male and female): 2,169 mg/kg
Method: OECD Test Guideline 401
Assessment: The component/mixture is minimally toxic after single ingestion.

Acute dermal toxicity : LD50 (Rat, male): > 1 ml/kg
Assessment: The substance or mixture has no acute dermal toxicity

3-aminopropyltriethoxysilane:

Acute oral toxicity : LD50 (Rat, male and female): 1,491 - 2,688 mg/kg
Method: EPA OTS 798.1175

Acute inhalation toxicity : LC50 (Rat, male): > 5 ppm
Exposure time: 6 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

Acute dermal toxicity : LD50 (Rabbit, male and female): 4,075 mg/kg
Method: Acute dermal toxicity
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Product:

Assessment : Causes burns.
Remarks : Information given is based on data obtained from similar substances.

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Species : Rabbit
Assessment : Moderate skin irritant
Result : Irritating to skin.

1,3-Cyclohexanedimethanamine:

Species : Rabbit
Assessment : Corrosive
Method : OECD Test Guideline 404
Result : Corrosive

bis(isopropyl)naphthalene:

Species	:	Rabbit
Exposure time	:	4 h
Assessment	:	No skin irritation
Method	:	OECD Test Guideline 404
Result	:	Normally reversible injuries

2,4,6-tris(dimethylaminomethyl)phenol:

Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	Corrosive after 1 to 4 hours of exposure

Species	:	synthetic macromolecular bio-barrier
Method	:	OECD Test Guideline 435
Result	:	Corrosive after 1 to 4 hours of exposure

3-aminopropyltriethoxysilane:

Species	:	Rabbit
Method	:	OECD Test Guideline 404
Result	:	Causes burns.

Serious eye damage/eye irritation

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Species	:	Rabbit
Assessment	:	Mild eye irritant
Result	:	slight irritation

bis(isopropyl)naphthalene:

Species	:	Rabbit
Assessment	:	No eye irritation
Method	:	OECD Test Guideline 405
Result	:	No eye irritation

2,4,6-tris(dimethylaminomethyl)phenol:

Species	:	Rabbit
Assessment	:	Corrosive
Method	:	Other guidelines
Result	:	Corrosive

3-aminopropyltriethoxysilane:

Species	:	Rabbit
Method	:	OECD Test Guideline 405
Result	:	Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	May cause sensitisation by skin contact.

1,3-Cyclohexanedimethanamine:

Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.

bis(isopropyl)naphthalene:

Test Type	:	Maximisation Test
Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.
Assessment	:	May be harmful if swallowed or if inhaled. Does not cause skin sensitisation.

2,4,6-tris(dimethylaminomethyl)phenol:

Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	Does not cause skin sensitisation.

3-aminopropyltriethoxysilane:

Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	The product is a skin sensitiser, sub-category 1B.

Germ cell mutagenicity

Components:

1,3-Cyclohexanedimethanamine:

Genotoxicity in vitro	:	Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: positive Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative
Genotoxicity in vivo	:	Application Route: Oral

Method: OECD Test Guideline 474
Result: negative

bis(isopropyl)naphthalene:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Concentration: 9.5 - 60 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 92 mg/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Concentration: 40 - 60 mg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse (male and female)
Application Route: Intraperitoneal injection
Dose: 1.92 g/kg
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity-Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

2,4,6-tris(dimethylaminomethyl)phenol:

Genotoxicity in vitro : Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Concentration: 2500 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

3-aminopropyltriethoxysilane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473

Result: negative

Genotoxicity in vivo : Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

No data available

Reproductive toxicity

Components:

1,3-Cyclohexanedimethanamine:

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422

bis(isopropyl)naphthalene:

Effects on foetal development : Species: Rat, female
Application Route: Oral
Dose: 100, 250, 625 mg/kg
Duration of Single Treatment: 20 d
Frequency of Treatment: 7 days/week
General Toxicity Maternal: LOAEL: 250 mg/kg body weight
Teratogenicity: NOAEL: 625 mg/kg body weight
Embryo-foetal toxicity: NOAEL: 625 mg/kg body weight
Method: Directive 67/548/EEC, Annex V, B.31.
Result: No teratogenic effects

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

2,4,6-tris(dimethylaminomethyl)phenol:

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Remarks: No significant adverse effects were reported

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

1,3-Cyclohexanedimethanamine:

Species : Rat, male
NOAEL : 60 mg/kg/d
Application Route : Ingestion
Exposure time : 1,008 h
Number of exposures : 7 d

Method : Subacute toxicity

bis(isopropyl)naphthalene:

Species	:	Rat, male and female
NOAEL	:	170 mg/kg
Application Route	:	oral (feed)
Exposure time	:	4,320 h
Number of exposures	:	7 d
Dose	:	170, 340, and 670 mg/kg
Method	:	Subchronic toxicity
Remarks	:	No significant adverse effects were reported

Repeated dose toxicity - Assessment : May be harmful if swallowed or if inhaled.
No adverse effect has been observed in chronic toxicity tests.

2,4,6-tris(dimethylaminomethyl)phenol:

Species	:	Rat, male and female
NOEL	:	15 mg/kg
Application Route	:	Ingestion
Exposure time	:	1,032 h
Number of exposures	:	7 d
Method	:	Subacute toxicity

3-aminopropyltriethoxysilane:

Species	:	Rat, male and female
NOAEL	:	200 mg/kg
Application Route	:	Ingestion
Exposure time	:	2,160 h
Method	:	Subchronic toxicity

Aspiration toxicity

Components:

bis(isopropyl)naphthalene:

May be fatal if swallowed and enters airways.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 1,000 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 (No information available.): > 1,000 mg/l Exposure time: 72 h Method: OECD Test Guideline 201

1,3-Cyclohexanedimethanamine:

Toxicity to fish	:	LC50 (Leuciscus idus (Golden orfe)): 130 mg/l Exposure time: 96 h Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	LC50 (Daphnia magna (Water flea)): 33.1 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EbC50 (Selenastrum capricornutum (green algae)): 29.7 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 201
Toxicity to microorganisms	:	EC50 (activated sludge): > 1,000 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

Ecotoxicology Assessment

Acute aquatic toxicity	:	This product has no known ecotoxicological effects.

bis(isopropyl)naphthalene:

Toxicity to fish	:	LC50 : > 0.5 mg/l Exposure time: 96 h

Test Type: semi-static test
Method: Directive 67/548/EEC, Annex V, C.1.
Remarks: No toxicity at the limit of solubility

Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 0.16 mg/l Exposure time: 48 h Test Type: static test Method: OECD Test Guideline 202 Remarks: No toxicity at the limit of solubility EL50 (Daphnia magna (Water flea)): 1.7 mg/l Exposure time: 48 h Test Type: semi-static test Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	NOECr (Desmodesmus subspicatus (green algae)): ca. 0.15 mg/l Exposure time: 72 h Test Type: static test Method: DIN 38412 Remarks: Aquatic toxicity is unlikely due to low solubility.
M-Factor (Acute aquatic toxicity)	:	1
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC: 0.013 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 202
M-Factor (Chronic aquatic toxicity)	:	1

Ecotoxicology Assessment

Acute aquatic toxicity	:	No toxicity at the limit of solubility

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish	:	LC50 (Cyprinus carpio (Carp)): 175 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water
Toxicity to daphnia and other aquatic invertebrates	:	LC50 (Palaeomonetes vulgaris (Grass shrimp)): 718 mg/l End point: mortality Exposure time: 96 h Test Type: static test Analytical monitoring: no Test substance: Marine water
Toxicity to algae/aquatic plants	:	ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l Exposure time: 72 h Test Type: static test

Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Test substance: Fresh water
Method: OECD Test Guideline 201

3-aminopropyltriethoxysilane:

Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 934 mg/l Exposure time: 96 h Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 331 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 1,000 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: Directive 67/548/EEC, Annex V, C.3.
Toxicity to microorganisms	:	EC50 (Pseudomonas putida): 43 mg/l Exposure time: 5.75 h Test Type: static test Test substance: Fresh water

12.2 Persistence and degradability

Components:

2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated:

Biodegradability	:	Result: Not readily biodegradable.

1,3-Cyclohexanedimethanamine:

Biodegradability	:	Inoculum: activated sludge Concentration: 10 mg/l Result: Not readily biodegradable. Biodegradation: 29 % Exposure time: 28 d Method: OECD Test Guideline 301B
Stability in water	:	Degradation half life (DT50): > 1 yr (25 °C) pH: 6.5

Method: OECD Test Guideline 111
Remarks: Fresh water

bis(isopropyl)naphthalene:

Biodegradability : Inoculum: activated sludge
Concentration: 0.2 mg/l
Result: Not readily biodegradable.
Biodegradation: 30 - 35 %
Exposure time: 56 d
Method: OECD Test Guideline 310

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge, non-adapted
Concentration: 2 mg/l
Result: Not biodegradable
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

3-aminopropyltriethoxysilane:

Biodegradability : Inoculum: activated sludge
Concentration: 8.95 mg/l
Result: Not readily biodegradable.
Biodegradation: 67 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.A.

12.3 Bioaccumulative potential

Components:

1,3-Cyclohexanedimethanamine:

Partition coefficient: n-octanol/water : log Pow: 0.783 (21.5 °C)
Method: OECD Test Guideline 107

bis(isopropyl)naphthalene:

Bioaccumulation : Species: Cyprinus carpio (Carp)
Exposure time: 60 d
Bioconcentration factor (BCF): 770 - 6,400
Test substance: Fresh water
Method: flow-through test

Partition coefficient: n-octanol/water : log Pow: 6.081
Method: QSAR

2,4,6-tris(dimethylaminomethyl)phenol:

Partition coefficient: n-octanol/water : Pow: >= 0.219 (21.5 °C)
log Pow: -0.66 (21.5 °C)
Method: OPPTS 830.7550

3-aminopropyltriethoxysilane:

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 3.4 Remarks: Does not bioaccumulate.
Partition coefficient: n-octanol/water	:	log Pow: 1.7 (20 °C) pH: 7

12.4 Mobility in soil

Components:

bis(isopropyl)naphthalene:

Distribution among environmental compartments	:	Koc: 36108 Method: QSAR

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	Dispose of contents and container in accordance with all local, regional, national and international regulations. Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	UN 2735
RID	:	UN 2735
IMDG	:	UN 2735
IATA	:	UN 2735

14.2 UN proper shipping name

ADR	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (1,3-CYCLOHEXANEDIMETHANAMINE, DIISOPROPYLNAPHTHALENE ISOMERS)
RID	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (1,3-CYCLOHEXANEDIMETHANAMINE, DIISOPROPYLNAPHTHALENE ISOMERS)
IMDG	:	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (1,3-CYCLOHEXANEDIMETHANAMINE, DIISOPROPYLNAPHTHALENE ISOMERS)
IATA	:	Polyamines, liquid, corrosive, n.o.s. (1,3-CYCLOHEXANEDIMETHANAMINE, DIISOPROPYLNAPHTHALENE ISOMERS)

14.3 Transport hazard class(es)

ADR	:	8
RID	:	8
IMDG	:	8
IATA	:	8

14.4 Packing group

ADR

Packing group	:	II
Classification Code	:	C7
Hazard Identification Number	:	80
Labels	:	8
Tunnel restriction code	:	(E)

RID

Packing group	:	II
Classification Code	:	C7
Hazard Identification Number	:	80
Labels	:	8

IMDG

Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B

IATA (Cargo)

Packing instruction (cargo aircraft)	:	855
Packing instruction (LQ)	:	Y840
Packing group	:	II
Labels	:	Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft)	:	851
Packing instruction (LQ)	:	Y840
Packing group	:	II
Labels	:	Corrosive

14.5 Environmental hazards

ADR
Environmentally hazardous : yes

RID
Environmentally hazardous : yes

IMDG
Marine pollutant : yes(DIISOPROPYLNAPHTHALENE ISOMERS)

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2	ENVIRONMENTAL HAZARDS

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	:	All components of this product are on the Canadian DSL
AIIC	:	On the inventory, or in compliance with the inventory

NZIoC	:	Not in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	All substances listed as active on the TSCA inventory

Inventories

AICS (Australia), AIIC (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H304	:	May be fatal if swallowed and enters airways.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H410	:	Very toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation

Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)

Further information

Classification of the mixture:		**Classification procedure:**
Skin Corr. 1B	H314	Based on product data or assessment
Eye Dam. 1	H318	Based on product data or assessment
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.