

FEATURES

- Titanium Nitride Coated (TiN)
- Longer shaft length
- Right angle cutting tip
- 118° cutting angle
- Available in sizes from 0.25mm – 20mm

RS PRO HSS Twist Drill Bit, 5mm x 86mm

RS Stock No.: 213-203



RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

Product Description

High speed titanium nitride coated jobber drill bits, suitable for a multitude of jobs and materials feature a longer shaft compared to other standard drill bits and can be used in both hand and machine drills. Suitable for drilling metal, wood and plastic along with a range of other materials, jobber drill bits feature right hand cutting tip with 118° cutting angle.

General Specifications

Drill Bit Type	Twist Drill Bit
Type	Twist
Material	HSS
Surface	Titanium Nitride Coated (TiN)
Drilling Application	Metals, woods, plastics

Mechanical Specifications

Overall Length	86mm
Point Angle	118°
Diameter	5mm

Approvals

Compliance/Certifications	DIN 338; BS 328-ISO 235/1
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Stock Number	Diameter (mm)	Cutting Length (mm)	Overall Length (mm)
213-887	1.0	12	34
213-900	1.1	14	36
213-310	1.2	16	38
213-893	1.3	16	38
213-376	1.4	18	40
213-871	1.5	18	40
213-859	1.6	20	43
213-433	1.7	20	43
213-865	1.8	22	46
213-972	1.9	22	46
213-916	2.0	24	49
213-966	2.1	24	49
213-950	2.2	27	53
213-944	2.3	27	53
213-938	2.4	30	57
213-922	2.5	30	57
213-843	2.6	30	57
213-764	2.7	33	61
213-758	2.8	33	61
213-427	2.9	33	61
213-411	3.0	33	61
213-382	3.1	36	65
213-405	3.2	36	65
213-398	3.3	36	65
213-742	3.4	39	70
213-304	3.5	39	70
213-720	3.6	39	70
213-714	3.7	39	70
213-736	3.8	43	75
213-837	3.9	43	75
213-821	4.0	43	75
213-770	4.1	43	75
213-809	4.2	43	75
213-815	4.3	47	80
213-792	4.4	47	80
214-177	4.5	47	80
213-786	4.6	47	80
214-161	4.7	47	80

Stock Number	Diameter (mm)	Cutting Length (mm)	Overall Length (mm)
213-225	4.8	52	86
213-219	4.9	52	86
213-203	5.0	52	86
213-196	5.1	52	86
213-180	5.2	52	86
213-174	5.3	52	86
213-231	5.4	57	93
213-281	5.5	57	93
213-297	5.6	57	93
213-275	5.7	57	93
213-269	5.8	57	93
213-253	5.9	57	93
213-635	6.0	57	93
213-247	6.1	63	101
214-155	6.2	63	101
213-629	6.3	63	101
214-149	6.4	63	101
213-613	6.5	63	101
214-133	6.6	63	101
213-607	6.8	69	109
214-183	6.9	69	109
214-240	7.0	69	109
214-212	7.2	69	109
214-199	7.5	69	109
214-010	7.9	75	117
214-004	8.0	75	117
213-691	8.5	75	117
214-048	9.0	81	125
214-076	9.5	81	125
213-499	10.0	87	133
214-054	10.2	87	133
213-326	10.5	87	133
213-461	11.0	94	142
213-506	11.5	94	142
213-534	12.0	101	151
213-540	13.0	101	151